

GR20R2
COVERSHEET

Planned document changes:

Briefly:

No planned changes.

Document changes:

Date:	Change:	Rev. after change:
2026-09-29	Grab frame, grab axle and cover updated.	E
2023-08-16	Grab frame updated.	D
2018-11-30	Cover part no updated.	C
2018-01-17	Screws added.	B
2017-11-16	Grab axle updated. Coversheet added.	A

Readers note:

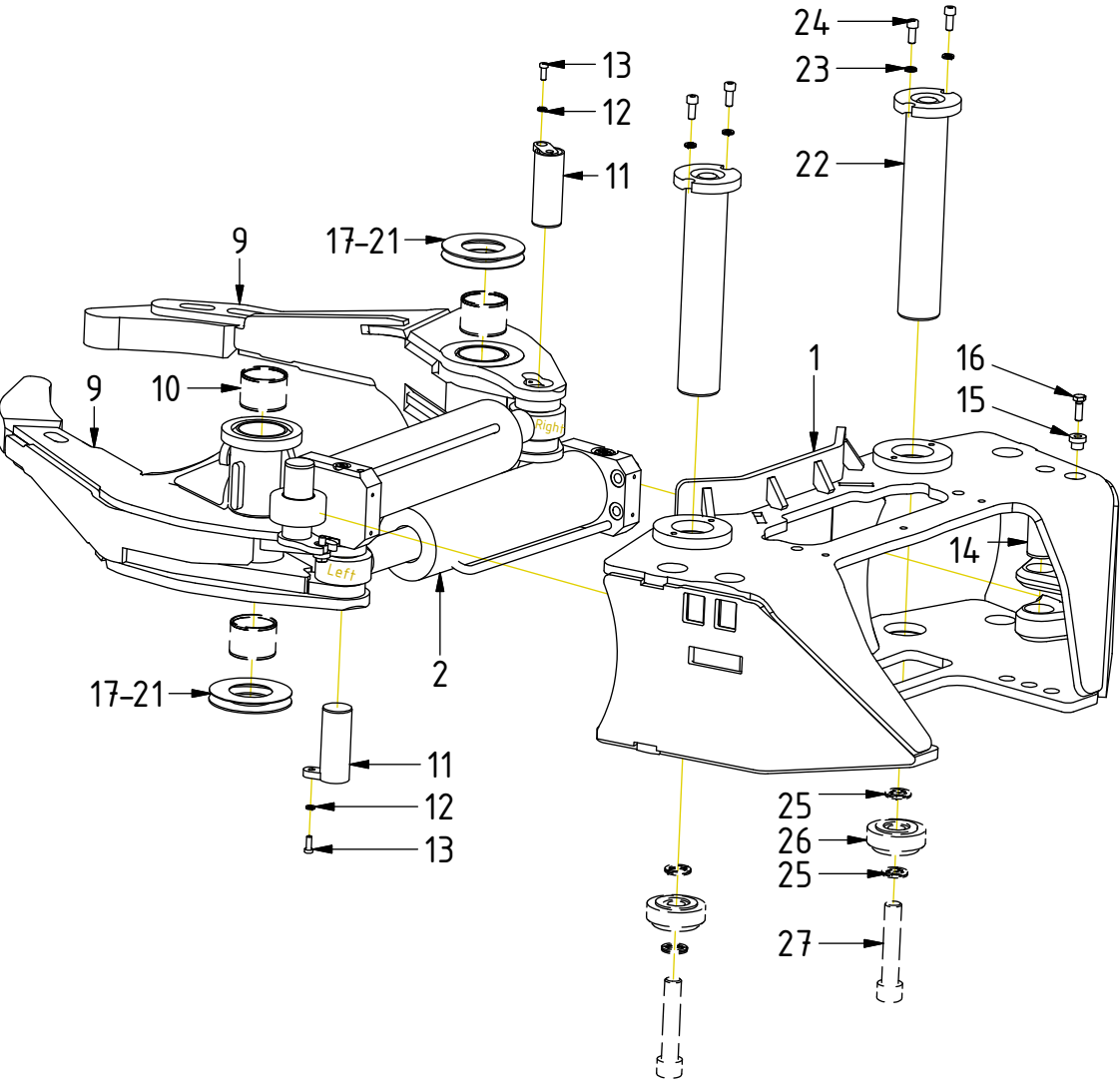


Indicates instruction.

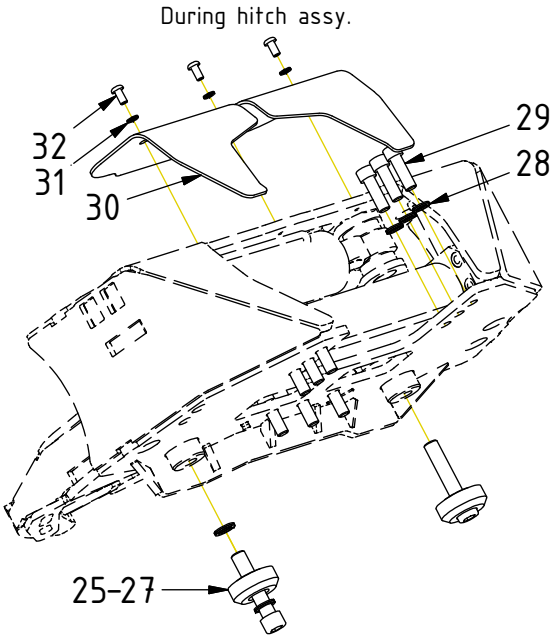


Represents Hose.

Dashed lines for overview, mounts
on other pages/assemblies.



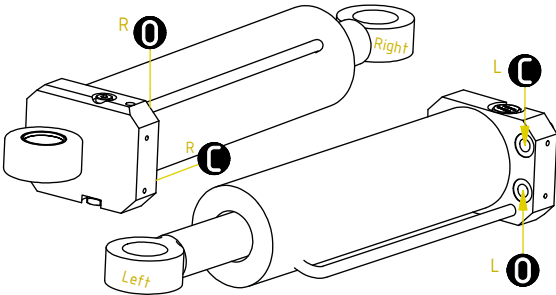
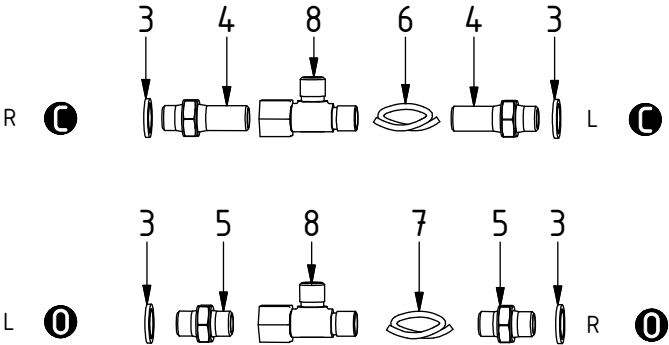
POS	DESCRIPTION	PART	QTY	COMMENTS
1	Frame GR60R/GR20R2	1083151	1	
2	Grab cylinder GR-R-90/70/40	1032503	2	
9	Grab arm GR60R/GR20R2	1033765	2	(POS.10 incl.)
10	Bushing WB082 50/55x40	630316	4	
11	Axle grab arm/cylinder	1083164	2	
12	Washer NL 6mm	611039	2	
13	Screw MLC6S M6x16 10.9	610713	2	
14	Axle cylinder	1032520	2	
15	Spacer (small)	400127	2	
16	Screw M6S M8x25 8,8 FZB	610124	2	Loxal 83-52
17	Washer Ø98,8/51,8 0,5mm	1034752	2	Use as required
18	Washer Ø98,8/51,8 1mm	1083172	2	Use as required
19	Washer Ø98,8/51,8 2mm	1033780	2	Use as required
20	Washer Ø98,8/51,8 3mm	1086724	2	Use as required
21	Washer Ø98,8/51,8 4mm	1083422	2	Use as required
22	Axle grab arm	1030543	2	
23	Washer NL 8mm	611040	4	
24	Screw MC6S M8x20 12.9	610433	4	
25	Washer NL 20mm	611098	4	
26	Washer GR20RR	1024257	2	
27	Screw MC6S M20x100 12.9 ZFSHL	6000161	2	Torque: 649Nm
28	Washer NL 16mm	611044	9	
29	Screw MC6S M16x50 12.9	610316	9	Torque: 333Nm
30	Cover GR60R/GR20R2	1083536	1	
31	Washer NL 10mm	611041	3	
32	Screw K6S M10x20 10.9 FZB	611812	3	



POS in order of assembly

POS	DESCRIPTION	PART	QTY	COMMENTS
3	Washer GBR04 1/4	710702	4	
4	Adapter 1260-04-04 (1/4")	710240	2	
5	Adapter 138-04-29 (1/4")	710135	2	
6	Hose Grab Short	7000262	1	
7	Hose Grab Long	7000263	1	
8	Adapter 855-04-99 (1/4")	710280	2	

POS in order of assembly



POS	DESCRIPTION	PART	QTY	COMMENTS
6	Hose Grab Short	7000262	1	
7	Hose Grab Long	7000263	1	

POS in order of assembly

