

COVERSHEET

Planned document changes:

Briefly:

No planned changes.

Document changes:

Date:	Change:	Rev. after change:
2025-11-10	Tilt hoses corrected.	A
2025-08-26	New document.	-

Readers note:

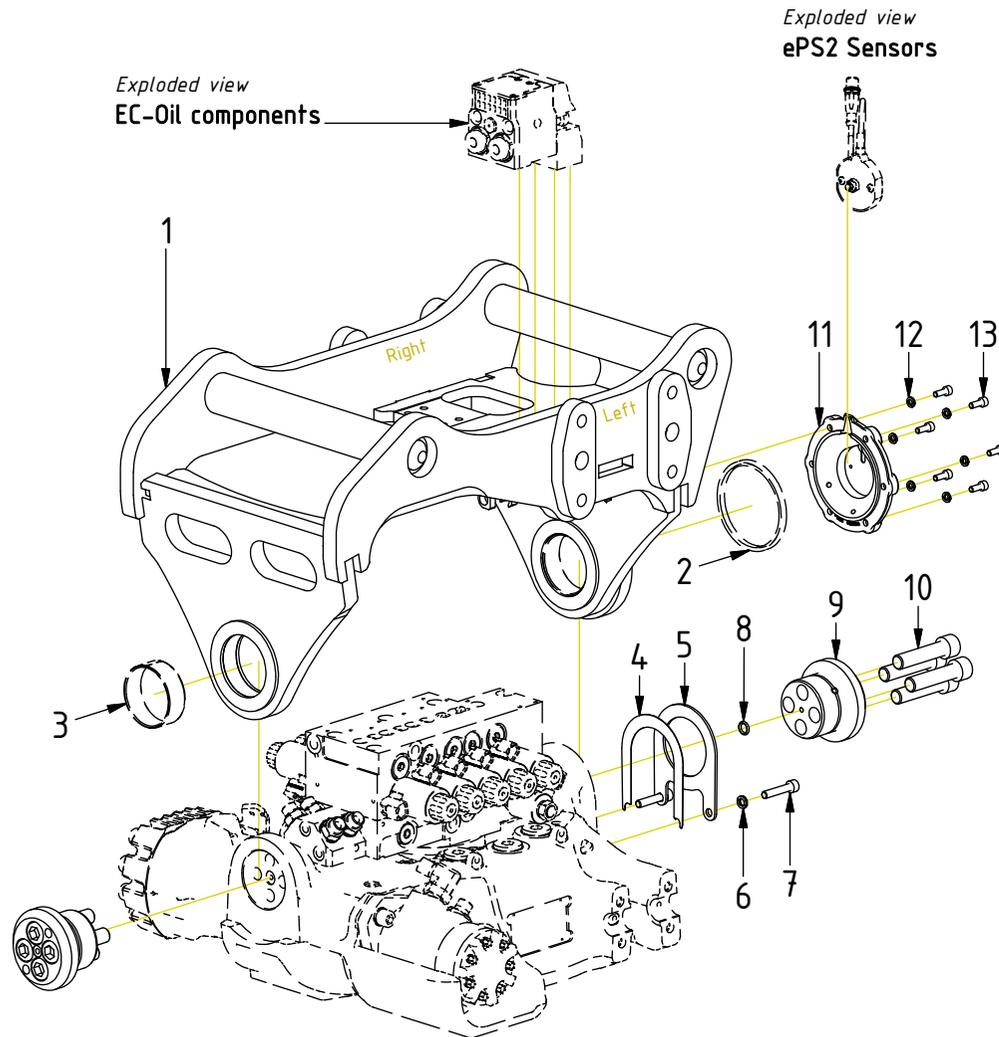
Indicates instruction.

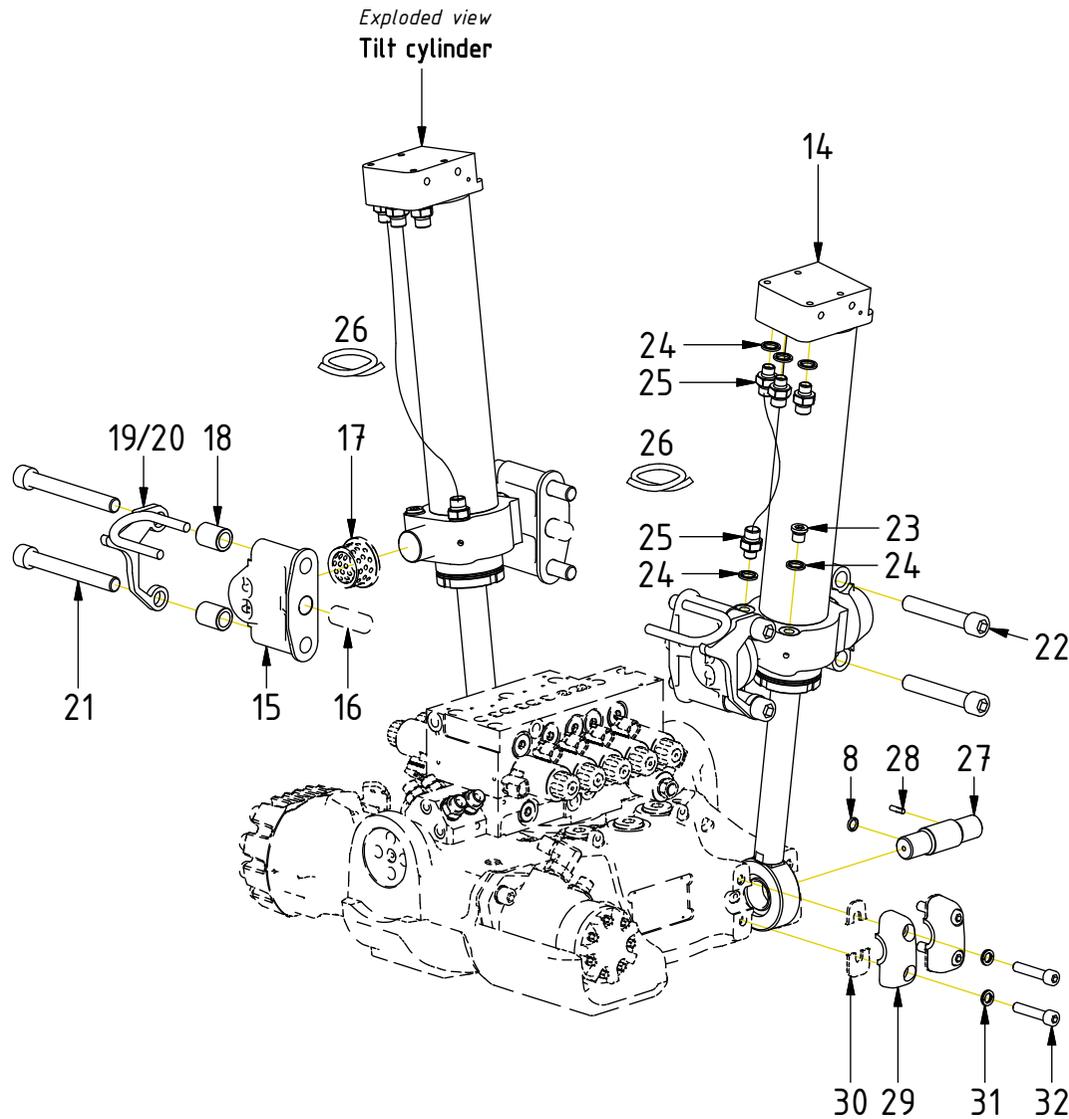


Represents Hose.

Dashed lines for overview, mounts
on other pages/assemblies.

POS	DESCRIPTION	PART	QTY	COMMENTS
1	Top part QS45/S45 EC2209B/EC309	1064575	1	(POS.2-3 incl.)
2	Seal PAK 90x100x7-L	1063597	1	NB! Face groove toward top part
3	Bushing $\varnothing 65/70 \times 25$	630322	2	
4	Shim tilt axle	1016499	1	Use as required
5	Tilt axial washer	1016461	1	
6	Washer NL 8mm	611040	10	
7	Screw MC6S M8x40 12.9 ZFSL	6000145	2	
8	O-ring 9,92x2,62	710968	4	
9	Tilt axle EC209B/EC309	1062499	2	
10	Screw MC6S M16x70 12.9 ZFSL	6000144	8	Torque: 333Nm
11	Cover tiltaxle EC209B/EC309 Cast	1065626	1	
12	Washer NL 6mm	611039	6	
13	Screw MC6S M6x16 12.9 ZFSL	6000017	6	

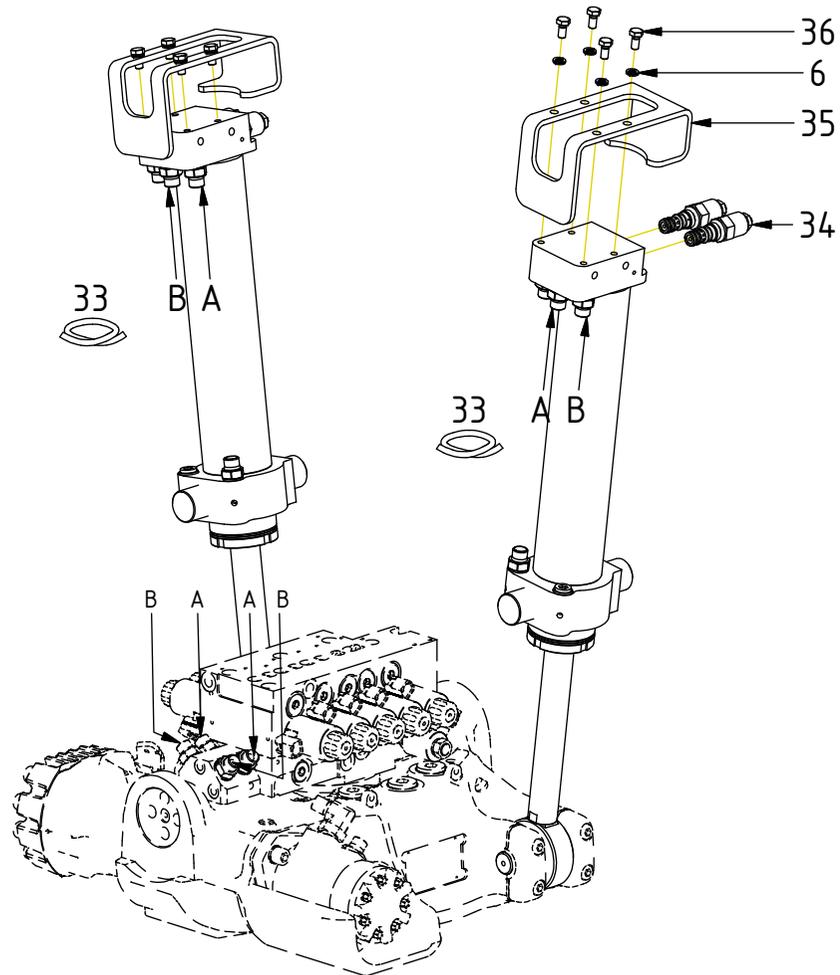




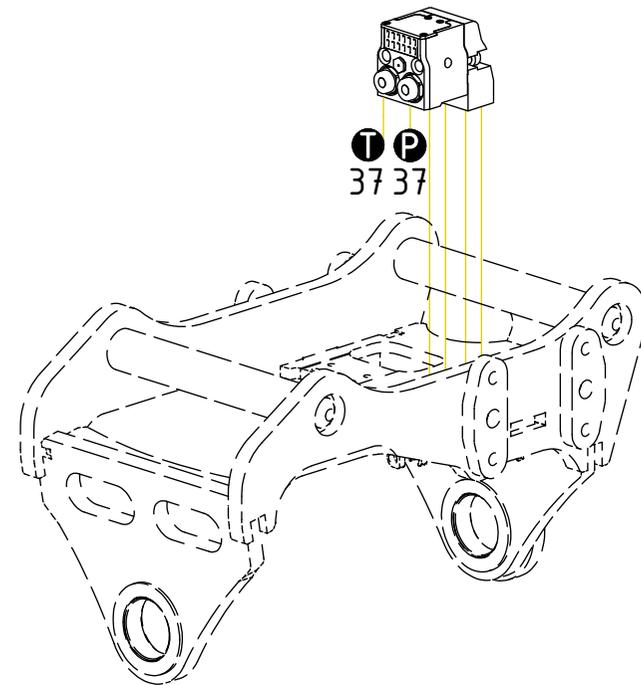
POS	DESCRIPTION	PART	QTY	COMMENTS
8	O-ring 9,92x2,62	710968	4	
14	Tilt cylinder	1041412	2	
15	Yoke cast lube free Complete	1023212	4	(POS.16-17 incl.)
16	Cylindrical pin \varnothing 20x50	650211	4	
17	Bushing 35/45/55/5x30	631003	4	
18	Distans terminal 32mm	1028040	4	
19	Hose guide Right for EC309	1046827	1	
20	Hose guide Left for EC309	1046828	1	
21	Screw MC6S M16x130 12.9 ZFSHL	6000154	4	Torque: 333Nm
22	Screw MC6S M16x100 12.9 ZFSHL	6000156	4	Torque: 333Nm
23	Plug 153-04 (1/4")	711505	2	
24	Washer GBR04 1/4	710702	10	
25	Adapter 135-04-06 (1/4"-3/8")	710118	8	
26	Hose Tilt Short	7002078	2	
27	Cylinder axle \varnothing 30	1016458	2	
28	Slotted pin 5x20	640413	2	
29	Clamping half Complete	1022942	4	(POS.30 incl.)
30	Rubber spacer clamping half	1016465	4	
31	Washer NL 10mm	611041	8	
32	Screw MC6S M10x50 12.9 ZFSHL	611515	8	Torque: 79Nm

TILT

POS	DESCRIPTION	PART	QTY	COMMENTS
6	Washer NL 8mm	611040	10	
33	Hose Tilt Long	7002077	4	
34	Overcentre valve 10:1 adjustable	730269	4	Torque: 45Nm
35	Hose protection Tiltcyl.	1003774	2	
36	Screw M6S M8x16 8,8 FZB	610122	8	
37	Adapter 401-06-06 90° (3/8")	710152	2	



FEED



POS	DESCRIPTION	PART	QTY	COMMENTS
26	Hose Tilt Short	7002078	2	
33	Hose Tilt Long	7002077	4	
38	Hose Feed ECO P	7002076	1	Part of control system
39	Hose Feed ECO T	7002121	1	Part of control system
●	Use cable ties			

POS in order of assembly

