

COVERSHEET

Planned document changes:

**Briefly:**  
No planned changes.

Document changes:

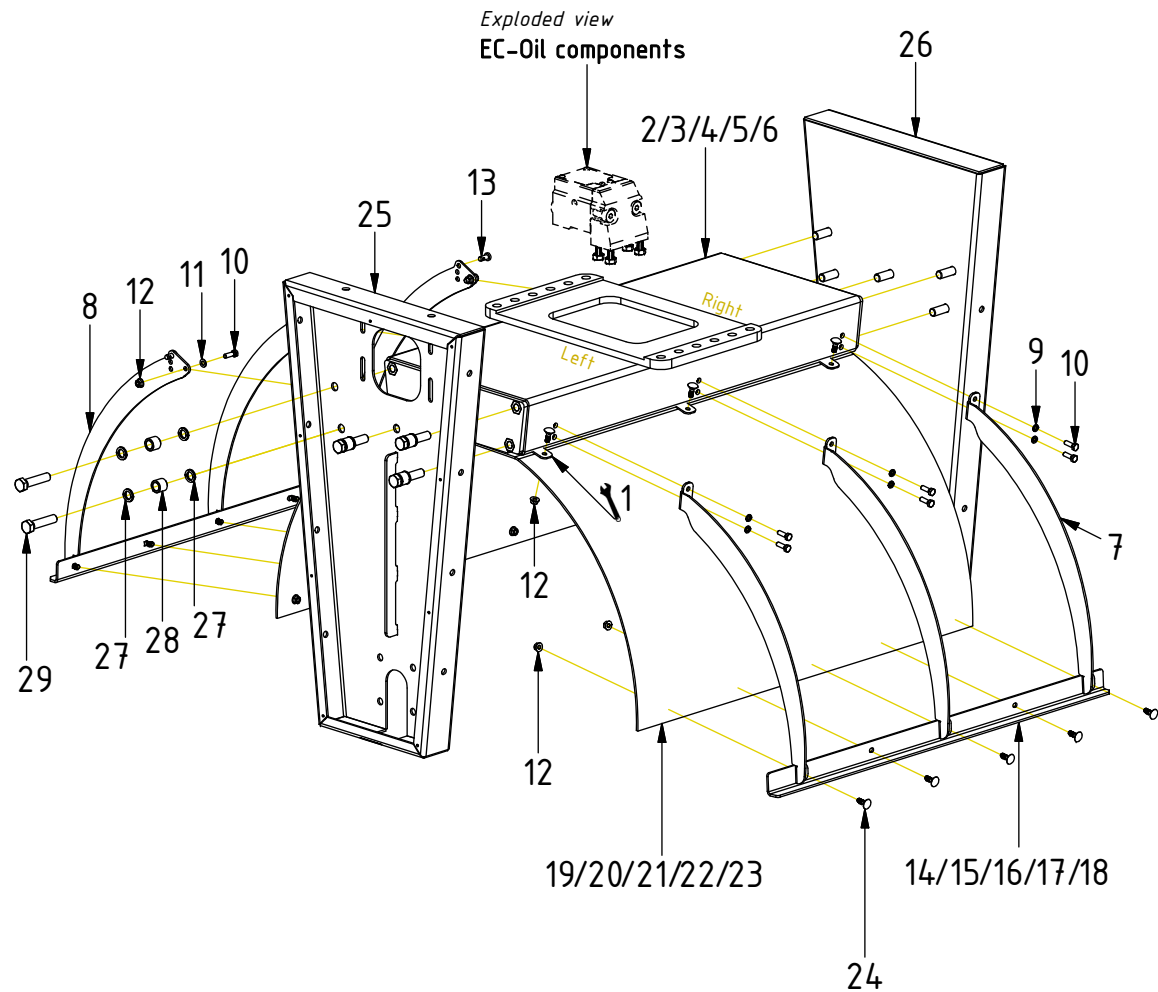
| Date:      | Change:                 | Rev.<br>after change: |
|------------|-------------------------|-----------------------|
| 2025-12-22 | Drive assy. replaced.   | C                     |
| 2025-02-07 | Hoses added.            | B                     |
| 2022-02-14 | Hoses and photos added. | A                     |
| 2020-01-17 | New document.           | -                     |

Readers note:

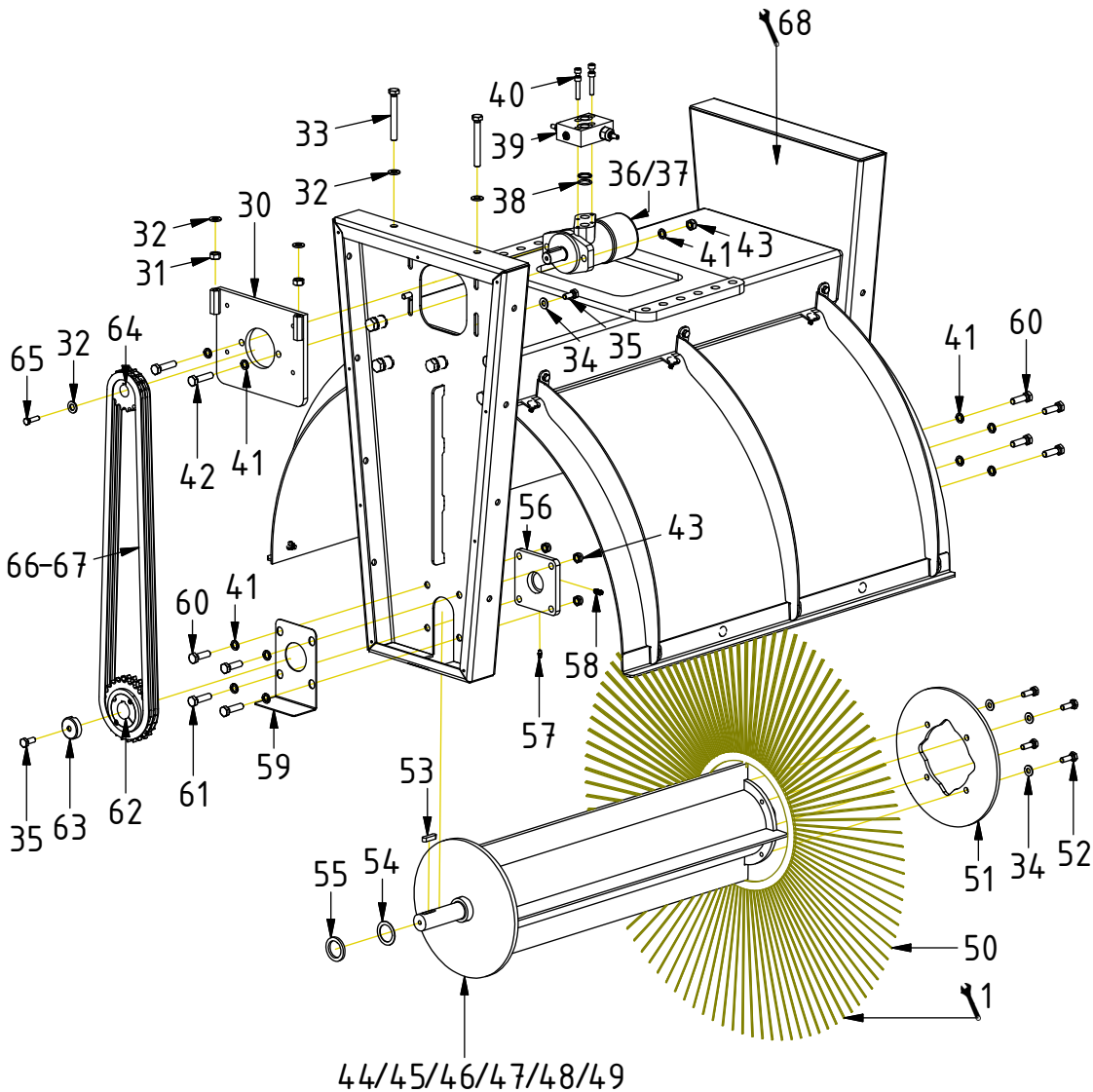
 Indicates instruction.

 Represents Hose.

Dashed lines for overview, mounts  
on other pages/assemblies.



| POS | DESCRIPTION                        | PART    | QTY | COMMENTS                         |
|-----|------------------------------------|---------|-----|----------------------------------|
| 1   | Specific assy instructions p.6     |         |     |                                  |
| 2   | Base SR800 (6 ribs)                | 1051270 | 1   |                                  |
| 3   | Base SR1300 (8 ribs)               | 1051271 | 1   |                                  |
| 4   | Base SR1600 (8 ribs)               | 1051272 | 1   |                                  |
| 5   | Base SR1800 (8 ribs)               | 1051273 | 1   |                                  |
| 6   | Base SR2000 (8 ribs)               | 1051311 | 1   |                                  |
| 7   | Rib fixed                          | 1051276 | 4   | QTY: 3 for SR800                 |
| 8   | Rib movable                        | 1051277 | 4   | QTY: 3 for SR800                 |
| 9   | Washer NL 8mm                      | 611040  | 8   | QTY: 6 for SR800                 |
| 10  | Screw M6S M8x25 8,8 FZB            | 610124  | 12  | QTY: 9 for SR800                 |
| 11  | Washer BRB 8,4x16x1,6 200 HV FZB   | 611005  | 4   | QTY: 3 for SR800                 |
| 12  | M6MF M8 Lock                       | 6000211 | 28  | QTY: 16 for SR800, 22 for SR1300 |
| 13  | Lock axle                          | 1051265 | 4   | QTY: 3 for SR800                 |
| 14  | Clamping bracket SR800 (5 holes)   | 1051260 | 2   |                                  |
| 15  | Clamping bracket SR1300 (7 holes)  | 1051261 | 2   |                                  |
| 16  | Clamping bracket SR1600 (10 holes) | 1051262 | 2   |                                  |
| 17  | Clamping bracket SR1800 (10 holes) | 1051263 | 2   |                                  |
| 18  | Clamping bracket SR2000 (10 holes) | 1051308 | 2   |                                  |
| 19  | Cover SR800                        | 1051266 | 1   |                                  |
| 20  | Cover SR1300                       | 1051267 | 1   |                                  |
| 21  | Cover SR1600                       | 1051268 | 1   |                                  |
| 22  | Cover SR1800                       | 1051269 | 1   |                                  |
| 23  | Cover SR2000                       | 1051309 | 1   |                                  |
| 24  | Screw MVBF 8x25                    | 6000176 | 24  | QTY: 13 for SR800, 18 for SR1300 |
| 25  | Gable for motor                    | 1051256 | 1   | QTY: 2 for SR2000 (2 motors)     |
| 26  | Gable                              | 1051255 | 1   | (SR with 1 motor)                |
| 27  | Washer NL 16mm                     | 611044  | 20  |                                  |
| 28  | Distance Ø25/17 L20,5              | 1051254 | 10  |                                  |
| 29  | Screw M6S M16x70 8,8 FZB           | 6000007 | 10  |                                  |



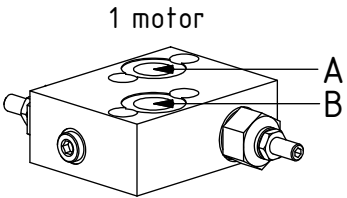
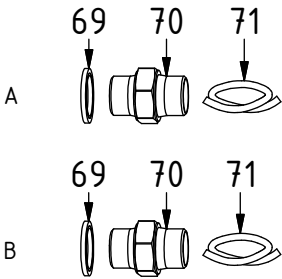
| POS | DESCRIPTION                      | PART    | QTY | COMMENTS                               |
|-----|----------------------------------|---------|-----|----------------------------------------|
| 1   | Specific assy instructions p.6   |         |     |                                        |
| 30  | Motor Attachment BVP SR          | 1051278 | 1   |                                        |
| 31  | Hex. Nut M12                     | 610907  | 2   |                                        |
| 32  | Washer BRB 13x24x2,5 200 HV FZB  | 611007  | 5   |                                        |
| 33  | Screw M6S M12x100 8,8 FZB        | 6000223 | 2   |                                        |
| 34  | Washer BRB 10,5x22x2 200 HV FZB  | 611006  | 8   |                                        |
| 35  | Screw M6S M10x25 8,8 FZB         | 610142  | 6   |                                        |
| 36  | Hydraulic motor MP250CDP         | 1033938 | 1   | For SR800, SR2000                      |
| 37  | Hydraulic motor MP400CDP         | 1051258 | 1   | For SR1300, SR1600, SR1800             |
| 38  | O-ring NBR 70                    | 7002064 | 2   |                                        |
| 39  | Crossover valve (160 bar) KPDR80 | 7000695 | 1   |                                        |
| 40  | Screw MC6S M8x40 12.9 ZFSL       | 6000145 | 4   |                                        |
| 41  | Washer NL 12mm                   | 611042  | 20  |                                        |
| 42  | Screw M6S M12x50 10.9 untreated  | 610168  | 2   |                                        |
| 43  | Lock Nut M6M M12x1,75 8,8 FZB    | 610924  | 18  |                                        |
| 44  | Sweeper SR800 V2                 | 1069808 | 1   |                                        |
| 45  | Sweeper SR1300 V2                | 1073748 | 1   |                                        |
| 46  | Sweeper SR1600 V2                | 1073750 | 1   |                                        |
| 47  | Sweeper SR1800 V2                | 1073751 | 1   |                                        |
| 48  | Sweeper SR1800 Double motor      | 1051252 | 1   |                                        |
| 49  | Sweeper SR2000 V2                | 1073754 | 1   |                                        |
| 50  | Brush segment D=915 d=254        | 1047896 | 20  | 1300: 33, 1600: 40, 1800: 45, 2000: 51 |
| 51  | Brush holder                     | 1051253 | 1   |                                        |
| 52  | Screw M6S M10x30 8,8 FZB         | 610143  | 4   | Loxeal 55-02                           |
| 53  | Feather Key 10x8x36              | 6000370 | 1   |                                        |
| 54  | Shim SR 1mm                      | 1074107 | 2   | Use if required                        |
| 55  | Shim SR 5mm                      | 1074109 | 2   |                                        |
| 56  | Bearing (axel 35) 339-481 UCF35  | 1051264 | 2   | (POS.57 included)                      |
| 57  | Grease Nipple                    |         | 2   |                                        |
| 58  | Screw SK6SS 8x20                 | 6000190 | 2   |                                        |
| 59  | Cover plate                      | 1069812 | 1   |                                        |
| 60  | Screw M6S M12x40 8,8 FZB         | 610476  | 14  |                                        |
| 61  | Screw M6S M12x45                 |         | 2   |                                        |
| 62  | Chainwheel SR V2 35H7 D-58-25    | 1069609 | 1   |                                        |
| 63  | Spacer big chainwheel SR         | 1069617 | 1   |                                        |
| 64  | Chainwheel SR 25H7&K&S D-58-17   | 1058173 | 1   |                                        |
| 65  | Screw M6S M8x30 8,8 FZB          | 611538  | 1   |                                        |
| 66  | Roller chain RS10B-2 1,64m       | 7000696 | 1   |                                        |
| 67  | Coupling link 24RS10B-2          | 1047913 | 1   |                                        |
| 68  | For SR2000 / 2 motors            |         |     | Repeat assembly (Double QTY)           |

Without EC-Oil

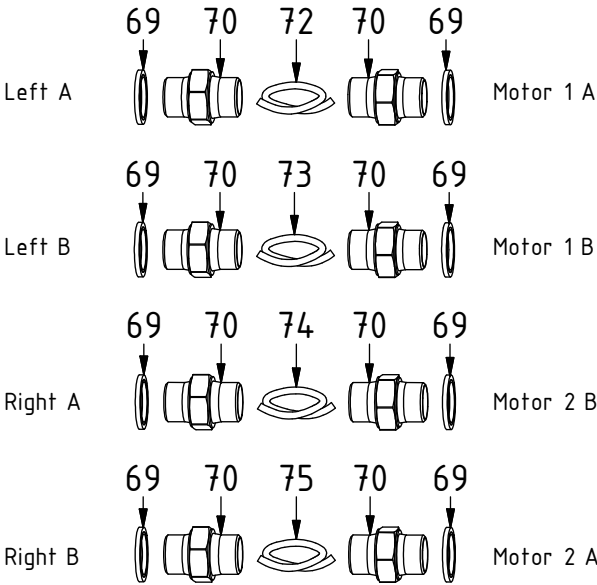
| POS | DESCRIPTION                 | PART    | QTY | COMMENTS                     |
|-----|-----------------------------|---------|-----|------------------------------|
| 69  | Washer GBR08 1/2            | 710704  | 2   | QTY depends on config. (2-8) |
| 70  | Adapter 136-08-08 (1/2")    | 710108  | 2   | QTY depends on config. (2-8) |
| 71  | Hose 1 motor                | 7001537 | 2   |                              |
| 72  | Hose 2 motors Left motor A  | 7001539 | 1   |                              |
| 73  | Hose 2 motors Left motor B  | 7001538 | 1   |                              |
| 74  | Hose 2 motors Right motor A | 7001541 | 1   |                              |
| 75  | Hose 2 motors Right motor B | 7001540 | 1   |                              |
| 103 | Dividingblock 1/2inch       | 1051312 | 1   |                              |

POS in order of assembly

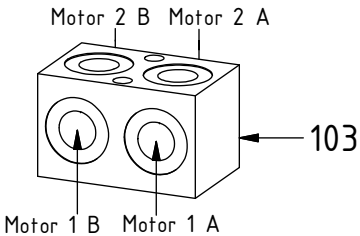
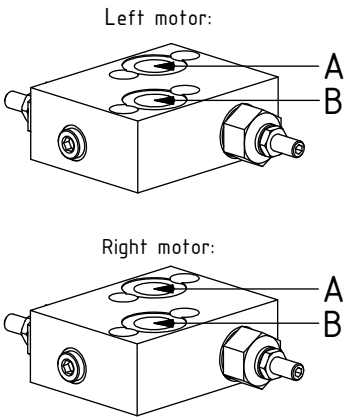
1 motor



2 motors

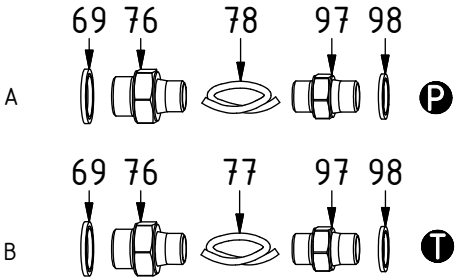


2 motors

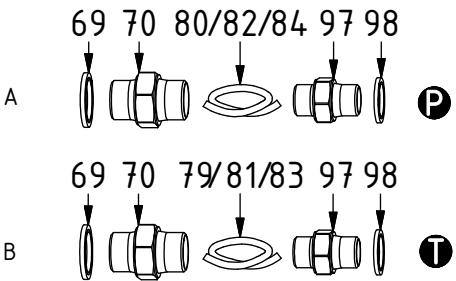


EC-Oil

EC040 W:

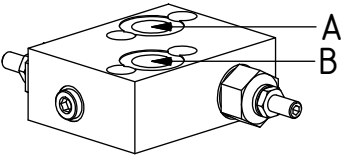


EC045/50 W:

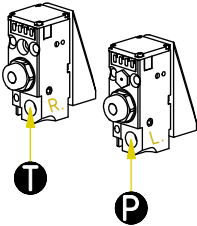


| POS | DESCRIPTION                      | PART    | QTY | COMMENTS                     |
|-----|----------------------------------|---------|-----|------------------------------|
| 69  | Washer GBR08 1/2                 | 710704  | 2   | QTY depends on config. (2-8) |
| 70  | Adapter 136-08-08 (1/2")         | 710108  | 2   | QTY depends on config. (2-8) |
| 76  | Adapter 135-06-08                | 710122  | 2   |                              |
| 77  | Hose EC-Oil Short QS40 SR800     | 7002007 | 1   |                              |
| 78  | Hose EC-Oil Long QS40 SR800      | 7002006 | 1   |                              |
| 79  | Hose EC-Oil Long QS45/50 SR800   | 7001544 | 1   |                              |
| 80  | Hose EC-Oil Short QS45/50 SR800  | 7001543 | 1   |                              |
| 81  | Hose EC-Oil Long QS45/50 SR1300  | 7001546 | 1   |                              |
| 82  | Hose EC-Oil Short QS45/50 SR1300 | 7001545 | 1   |                              |
| 83  | Hose EC-Oil Long QS45/50 SR1600  | 7001550 | 1   |                              |
| 84  | Hose EC-Oil Short QS45/50 SR1600 | 7001549 | 1   |                              |
| 97  | Adapter 136-06-06 (3/8")         | 710106  | 2   |                              |
| 98  | Washer GBR06 3/8                 | 710703  | 2   |                              |

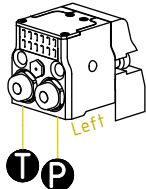
Left motor:



EC040 W:

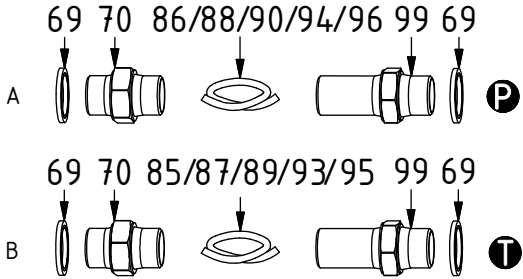


EC045 W:

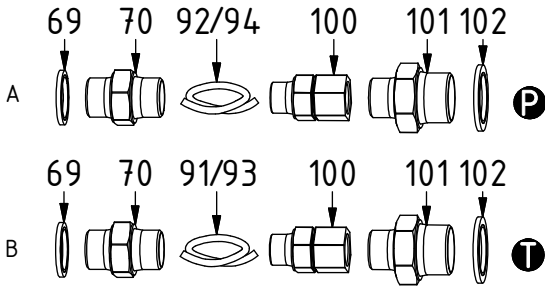


EC-Oil

ECO60 W:

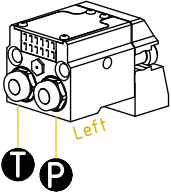
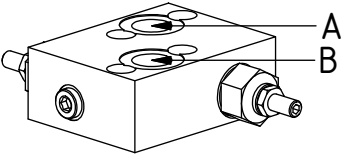


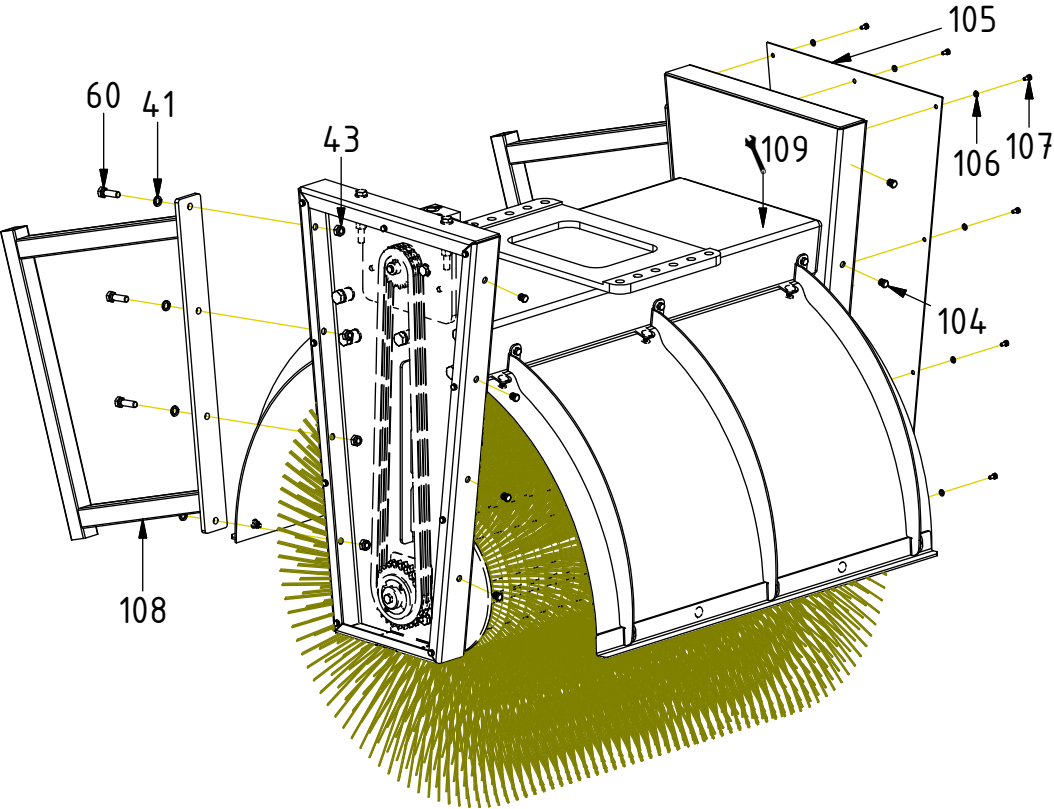
ECO70 W:



| POS | DESCRIPTION                      | PART    | QTY | COMMENTS                     |
|-----|----------------------------------|---------|-----|------------------------------|
| 69  | Washer GBR08 1/2                 | 710704  | 2   | QTY depends on config. (2-8) |
| 70  | Adapter 136-08-08 (1/2")         | 710108  | 2   | QTY depends on config. (2-8) |
| 85  | Hose EC-Oil Long QS60 SR800      | 7001747 | 1   |                              |
| 86  | Hose EC-Oil Short QS60 SR800     | 7001746 | 1   |                              |
| 87  | Hose EC-Oil Long QS60 SR1300     | 7001548 | 1   |                              |
| 88  | Hose EC-Oil Short QS60 SR1300    | 7001547 | 1   |                              |
| 89  | Hose EC-Oil Long QS60 SR1600     | 7001552 | 1   |                              |
| 90  | Hose EC-Oil Short QS60 SR1600    | 7001551 | 1   |                              |
| 91  | Hose EC-Oil Long QS70 SR800C     | 7001555 | 1   |                              |
| 92  | Hose EC-Oil Short QS70 SR800C    | 7001747 | 1   |                              |
| 93  | Hose EC-Oil Long QS60/70 SR1800  | 7001554 | 1   |                              |
| 94  | Hose EC-Oil Short QS60/70 SR1800 | 7001553 | 1   |                              |
| 95  | Hose EC-Oil Long QS60/80 SR2000  | 7001556 | 1   |                              |
| 96  | Hose EC-Oil Short QS60/80 SR2000 | 7001555 | 1   |                              |
| 99  | Adapter 1260-08-08 (1/2")        | 710244  | 2   |                              |
| 100 | Adapter 703-06-06 (3/8")         | 712221  | 2   |                              |
| 101 | Adapter 135-08-12 (1/2"-3/4")    | 710109  | 2   |                              |
| 102 | Washer GBR12 3/4                 | 710706  | 2   |                              |

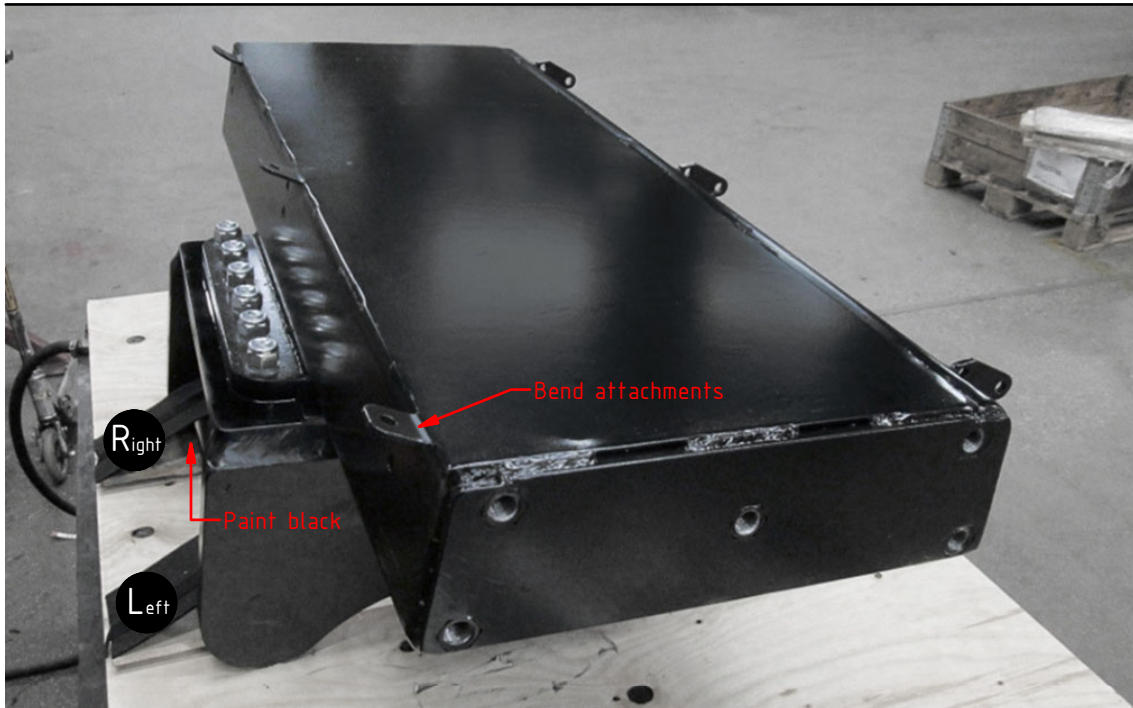
Left motor:



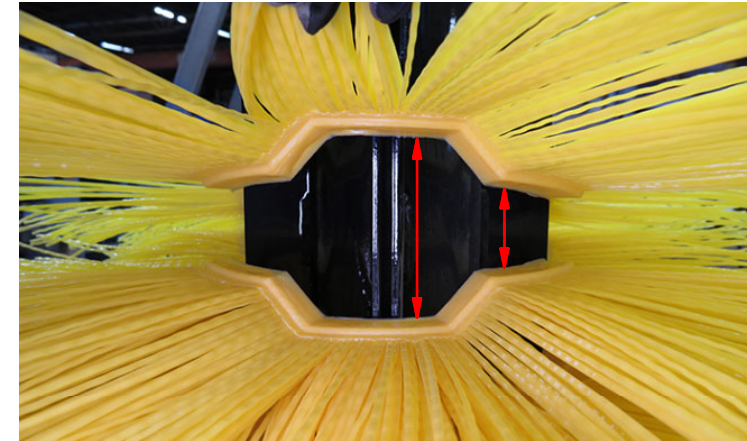


| POS | DESCRIPTION                      | PART    | QTY | COMMENTS |
|-----|----------------------------------|---------|-----|----------|
| 41  | Washer NL 12mm                   | 611042  | 20  |          |
| 43  | Lock Nut M6M M12x1,75 8,8 FZB    | 610924  | 18  |          |
| 60  | Screw M6S M12x40 8,8 FZB         | 610476  | 14  |          |
| 104 | Pipe plug GL15                   | 7001039 | 8   |          |
| 105 | Cover plate                      | 1051257 | 2   |          |
| 106 | Washer BRB 6,4x12x1,6 200 HV FZB | 611004  | 18  |          |
| 107 | Screw M6S M6x12 8,8 FZB          | 610108  | 18  |          |
| 108 | Support leg SR-C                 | 1052346 | 2   |          |
| 109 | Punch serial no into frame       |         |     |          |

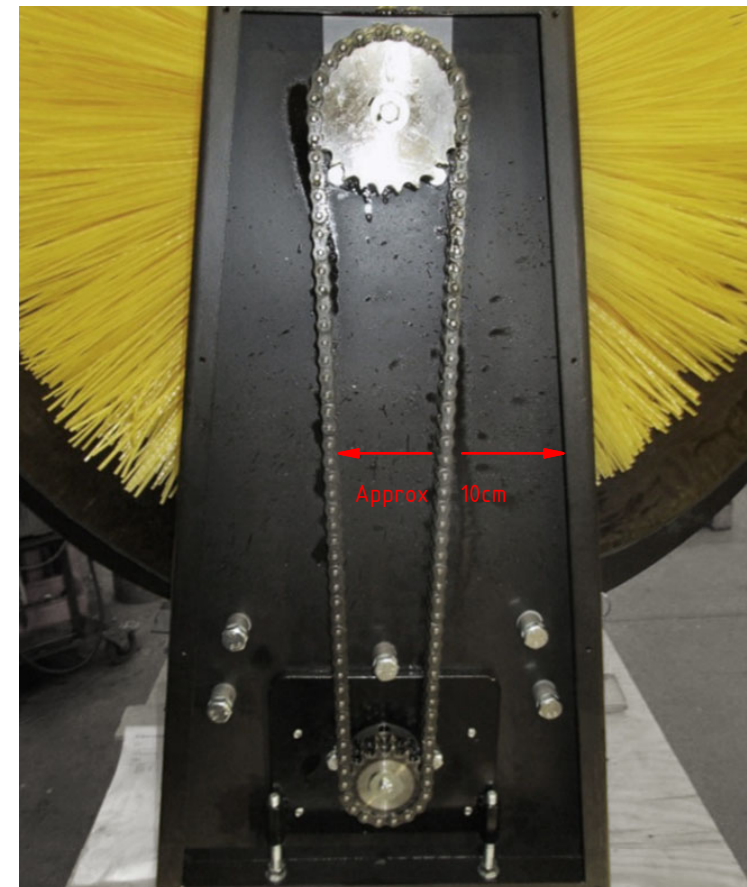
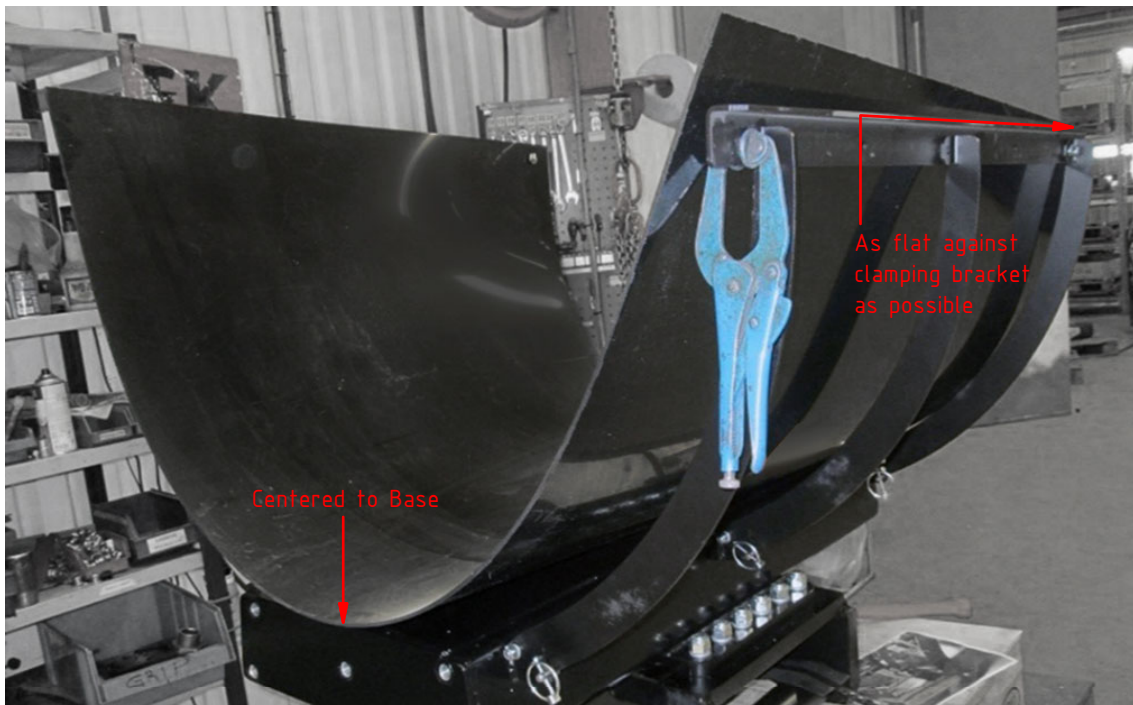
POS in order of assembly



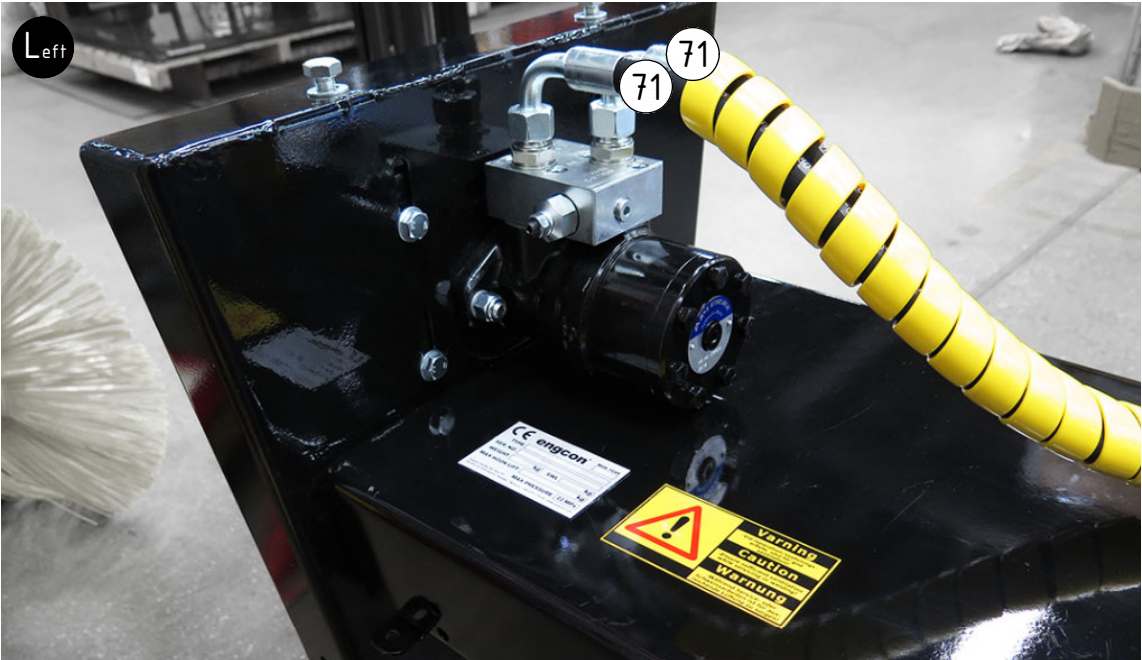
| POS | DESCRIPTION | PART | QTY | COMMENTS |
|-----|-------------|------|-----|----------|
|-----|-------------|------|-----|----------|



NB! The 2 furthest segments on each side mounts in same direction



Without EC-Oil  
1 motor



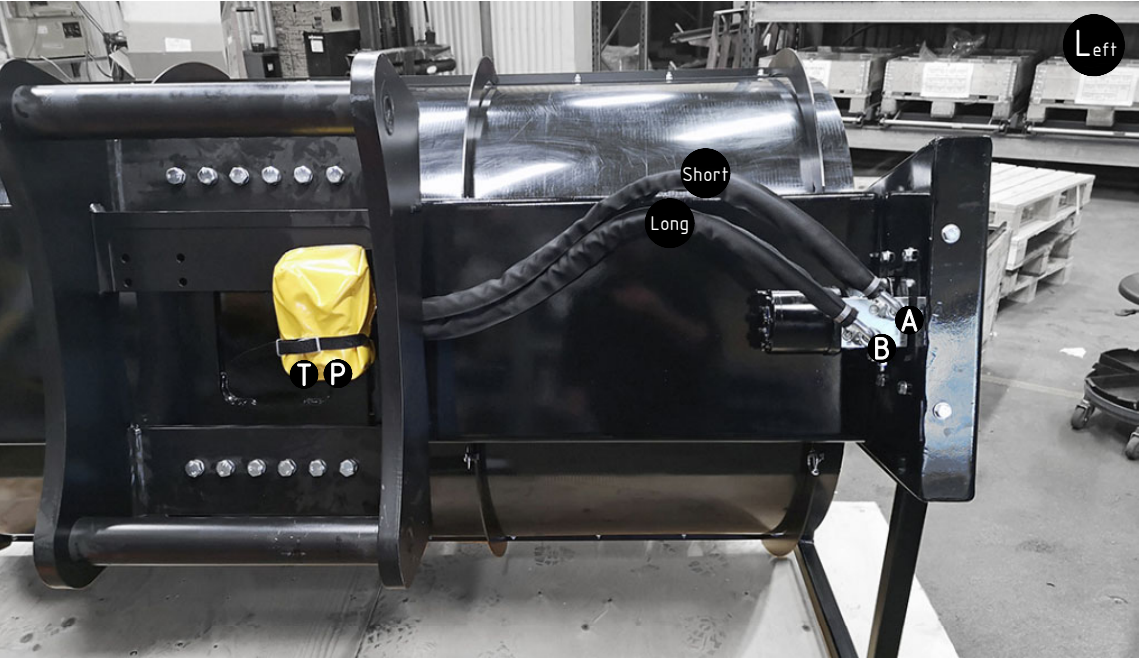
2 motors

| POS | DESCRIPTION                 | PART    | QTY | COMMENTS |
|-----|-----------------------------|---------|-----|----------|
| 71  | Hose 1 motor                | 7001537 | 2   |          |
| 72  | Hose 2 motors Left motor A  | 7001539 | 1   |          |
| 73  | Hose 2 motors Left motor B  | 7001538 | 1   |          |
| 74  | Hose 2 motors Right motor A | 7001541 | 1   |          |
| 75  | Hose 2 motors Right motor B | 7001540 | 1   |          |

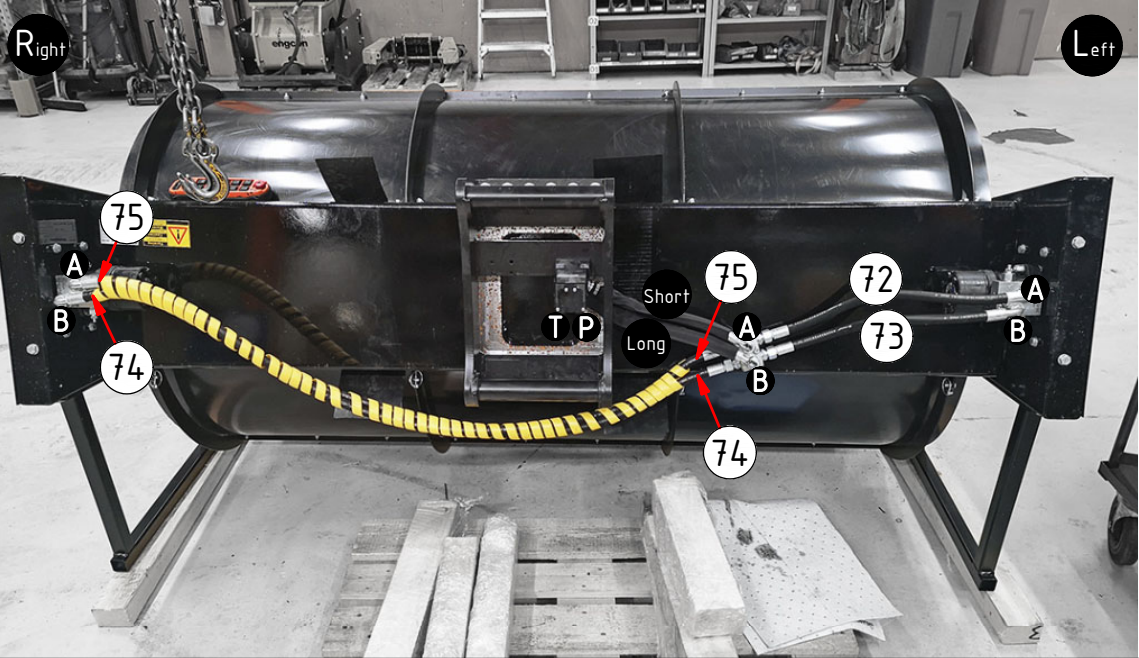
New photo needed: 2 motors without EC-Oil

POS in order of assembly

EC-Oil  
1 motor

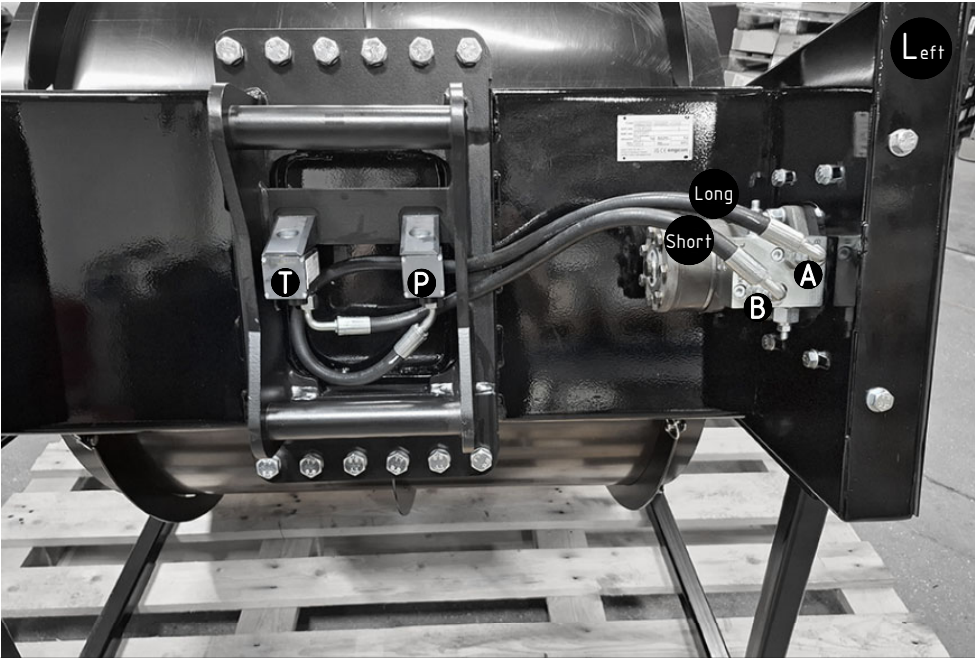


2 motors



| POS | DESCRIPTION                      | PART    | QTY | COMMENTS |
|-----|----------------------------------|---------|-----|----------|
| 72  | Hose 2 motors Left motor A       | 7001539 | 1   |          |
| 73  | Hose 2 motors Left motor B       | 7001538 | 1   |          |
| 74  | Hose 2 motors Right motor A      | 7001541 | 1   |          |
| 75  | Hose 2 motors Right motor B      | 7001540 | 1   |          |
| 77  | Hose EC-Oil Short QS40 SR800     | 7002007 | 1   |          |
| 78  | Hose EC-Oil Long QS40 SR800      | 7002006 | 1   |          |
| 79  | Hose EC-Oil Long QS45/50 SR800   | 7001544 | 1   |          |
| 80  | Hose EC-Oil Short QS45/50 SR800  | 7001543 | 1   |          |
| 81  | Hose EC-Oil Long QS45/50 SR1300  | 7001546 | 1   |          |
| 82  | Hose EC-Oil Short QS45/50 SR1300 | 7001545 | 1   |          |
| 83  | Hose EC-Oil Long QS45/50 SR1600  | 7001550 | 1   |          |
| 84  | Hose EC-Oil Short QS45/50 SR1600 | 7001549 | 1   |          |
| 85  | Hose EC-Oil Long QS60 SR800      | 7001747 | 1   |          |
| 86  | Hose EC-Oil Short QS60 SR800     | 7001746 | 1   |          |
| 87  | Hose EC-Oil Long QS60 SR1300     | 7001548 | 1   |          |
| 88  | Hose EC-Oil Short QS60 SR1300    | 7001547 | 1   |          |
| 89  | Hose EC-Oil Long QS60 SR1600     | 7001552 | 1   |          |
| 90  | Hose EC-Oil Short QS60 SR1600    | 7001551 | 1   |          |
| 91  | Hose EC-Oil Long QS70 SR800C     | 7001555 | 1   |          |
| 92  | Hose EC-Oil Short QS70 SR800C    | 7001747 | 1   |          |
| 93  | Hose EC-Oil Long QS60/70 SR1800  | 7001554 | 1   |          |
| 94  | Hose EC-Oil Short QS60/70 SR1800 | 7001553 | 1   |          |
| 95  | Hose EC-Oil Long QS60/80 SR2000  | 7001556 | 1   |          |
| 96  | Hose EC-Oil Short QS60/80 SR2000 | 7001555 | 1   |          |

EC040 W:



RELATED SPARE PARTS

| POS | DESCRIPTION                    | PART    | QTY | COMMENTS                         |
|-----|--------------------------------|---------|-----|----------------------------------|
| 10  | Screw M6S M8x25 8,8 FZB        | 610124  | 12  | QTY: 9 for SR800                 |
| 25  | Gable for motor                | 1051256 | 1   | QTY: 2 for SR2000 (2 motors)     |
| 26  | Gable                          | 1051255 | 1   | (SR with 1 motor)                |
| 30  | Motor Attachment BVP SR        | 1051278 | 1   |                                  |
| 35  | Screw M6S M10x25 8,8 FZB       | 610142  | 6   |                                  |
| 36  | Hydraulic motor MP250CDP       | 1033938 | 1   | For SR800, SR2000                |
| 41  | Washer NL 12mm                 | 611042  | 20  |                                  |
| 58  | Screw SK6SS 8x20               | 6000190 | 2   |                                  |
| 59  | Cover plate                    | 1069812 | 1   |                                  |
| 60  | Screw M6S M12x40 8,8 FZB       | 610476  | 14  |                                  |
| 62  | Chainwheel SR V2 35H7 D-58-25  | 1069609 | 1   |                                  |
| 63  | Spacer big chainwheel SR       | 1069617 | 1   |                                  |
| 104 | Pipe plug GL15                 | 7001039 | 8   |                                  |
| 108 | Support leg SR-C               | 1052346 | 2   |                                  |
| 110 | Motor Attachment SR V2         | 1058812 | 1   |                                  |
| 111 | MF6S M12x50 10.9 ZFSHL         | 6000392 | 2   |                                  |
| 112 | Hydraulic motor OMR-X250       | 7001858 | 1   | For SR800, SR2000                |
| 113 | Sweeper SR800                  | 1051249 | 1   |                                  |
| 114 | Sweeper SR1300                 | 1051250 | 1   |                                  |
| 115 | Sweeper SR1600                 | 1051251 | 1   |                                  |
| 116 | Sweeper SR1800                 | 1056917 | 1   |                                  |
| 117 | Sweeper SR1800 Double motor    | 1051252 | 1   |                                  |
| 118 | Sweeper SR2000                 | 1051310 | 1   |                                  |
| 119 | Cover plate                    | 1051280 | 1   |                                  |
| 120 | Chainwheel SR 30H7&K&S D-58-25 | 1058172 | 1   |                                  |
| 121 | Feather Key 8x7x30             | 6000188 | 2   |                                  |
| 122 | Washer sprocket 25             | 1058808 | 1   |                                  |
| 123 | Washer sprocket 17             | 1058809 | 1   |                                  |
| 124 | Gable (motor) SR-B             | 1057112 | 1   | Replaced by POS.25 from 2020-02  |
| 125 | Gable SR-B                     | 1057113 | 1   | Replaced by POS.26 from 2020-02  |
| 126 | Support leg SR-B               | 1057110 | 2   | Replaced by POS.108 from 2020-02 |

