

EC233 ECHF - Top part QS80
COVERSHEET

Planned document changes:

Briefly:

2024-03-20. Correct description for POS.8: Adapter 401-12-16 90°.

Document changes:

Date:	Change:	Rev. after change:
2023-06-30	Details for Drain corrected.	C
2023-06-21	New ECO std. configs from 2023. ECO70 W removed.	B
2019-05-29	EC-Oil plugs & option 4hyd added.	A
2017-09-20	New document.	-

Readers note:



Indicates instruction.

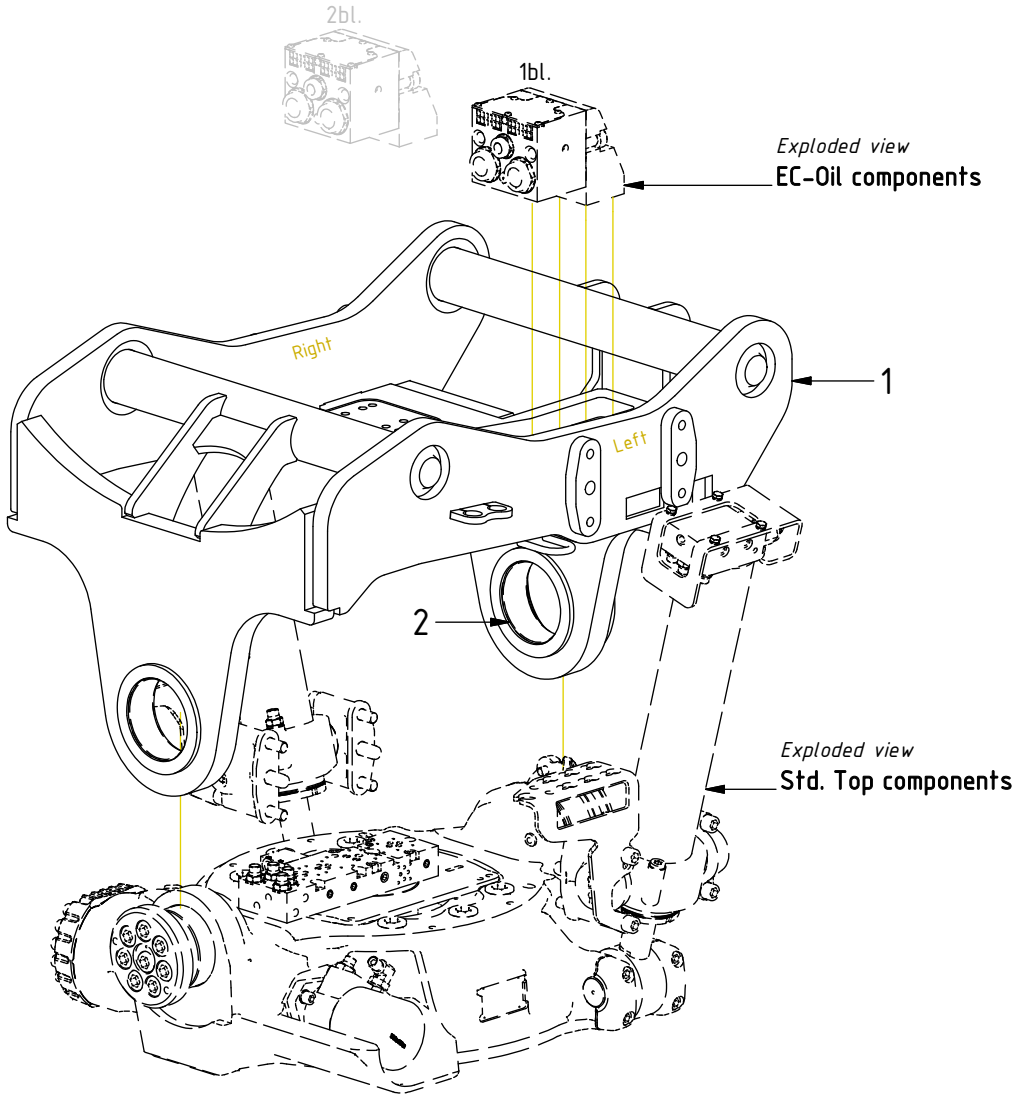


Represents Hose.

Dashed lines for overview, mounts
on other pages/assemblies.

POS	DESCRIPTION	PART	QTY	COMMENTS
1	Top part QS80 EC233S	1064574	1	(POS.2 incl.)
2	Bushing 120/125x50 WB802	6000087	2	

POS in order of assembly



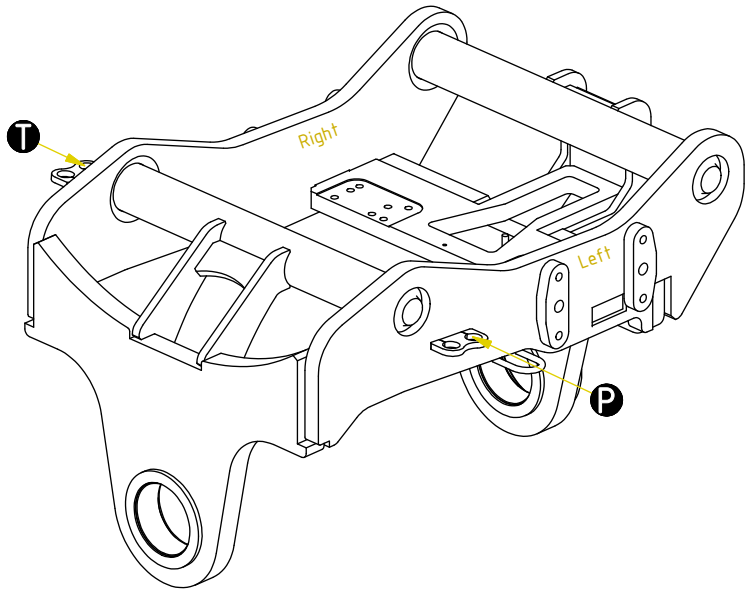
T 5-7
P 5-7

FEED

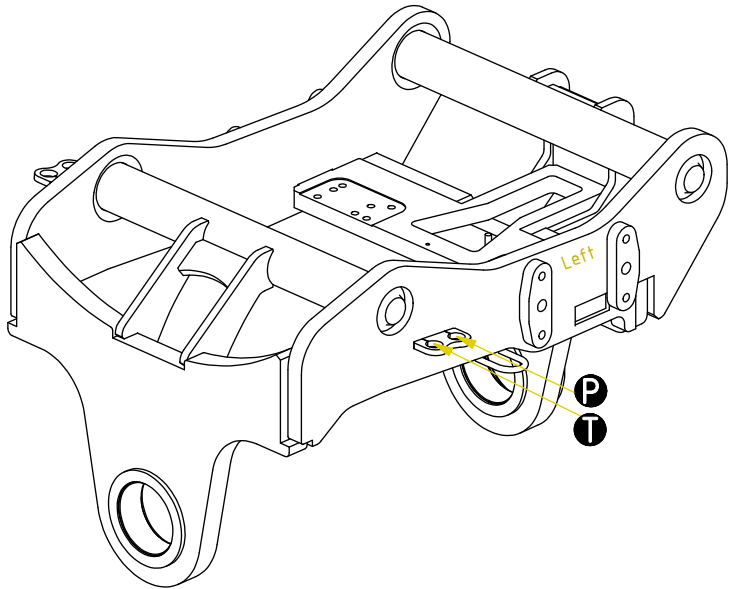
Main Feed

POS	DESCRIPTION	PART	QTY	COMMENTS
3	For Feed Hoses			See "Control system"
5	Washer NL 1"	611095	2	
6	Adapter 1260-12-12 (3/4")	712210	2	
7	Counternut 1270-12 (3/4")	712211	2	

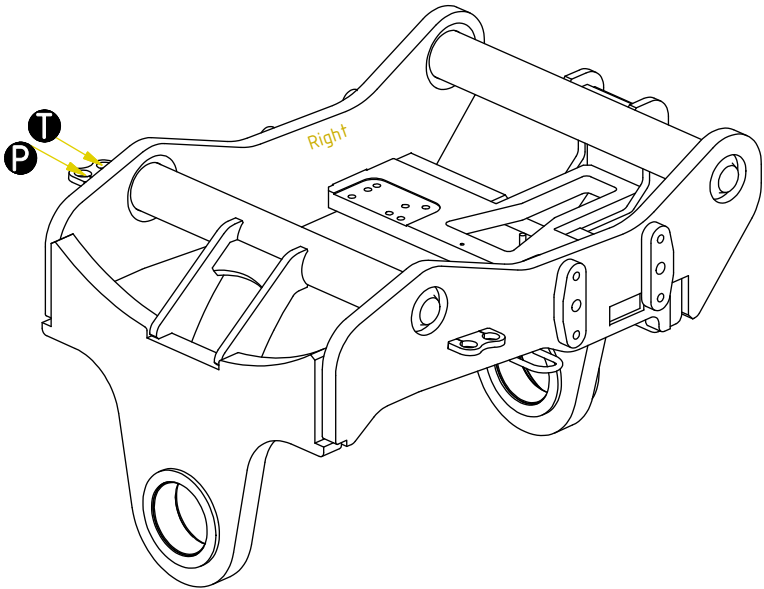
POS in order of assembly



Feed Left



Feed Right

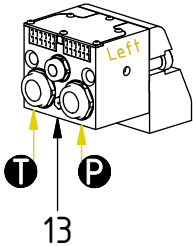


- T 8
- P 8
- cap 8-9
- drn 10-12

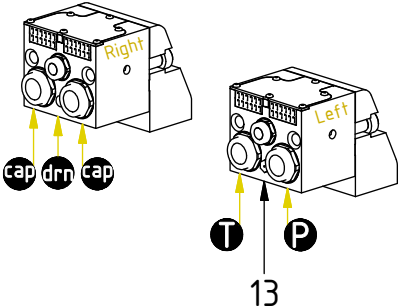
FEED
EC080 W

ss10 (DC2/SVAB)

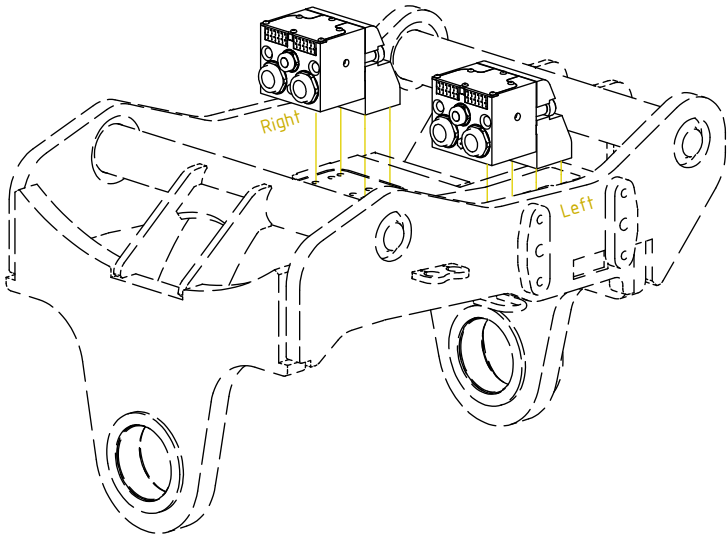
3 hyd.



6 hyd.

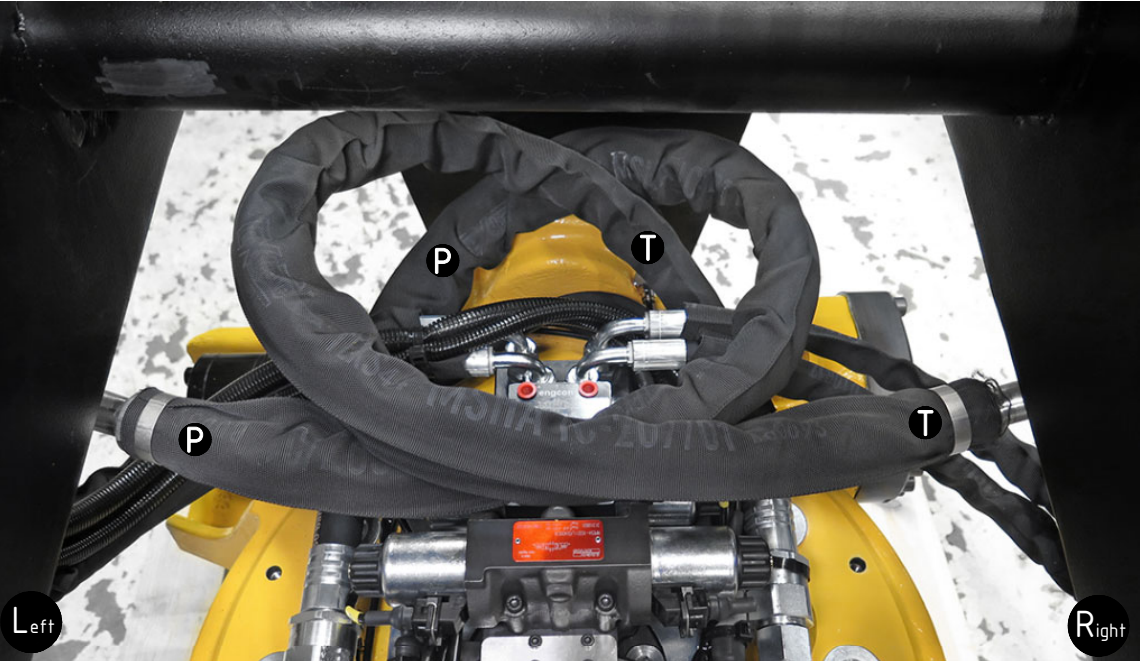


POS	DESCRIPTION	PART	QTY	COMMENTS
3	For Feed Hoses			See "Control system"
4	For option Drain on Left bl.			Use POS.10-12
8	Adapter 401-16-16 90°	7001428	2	
9	Protective cap	711629	2	
10	Washer GBR08 1/2	710704	4	
11	Adapter 236-08-08	710132	1	
12	Banjo bolt 4451-08 (1/2")	710274	1	
13	Plug 70125-08 (1/2")	711500	1	Used without Drain

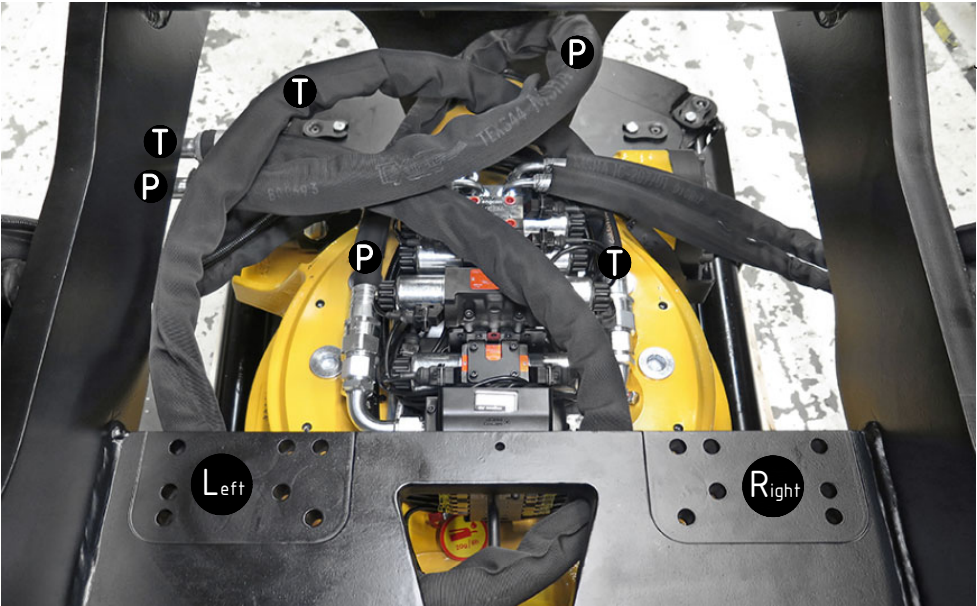


FEED
Main Feed

POS	DESCRIPTION	PART	QTY	COMMENTS
3	For Feed Hoses			See "Control system"



Feed Left



Feed Right

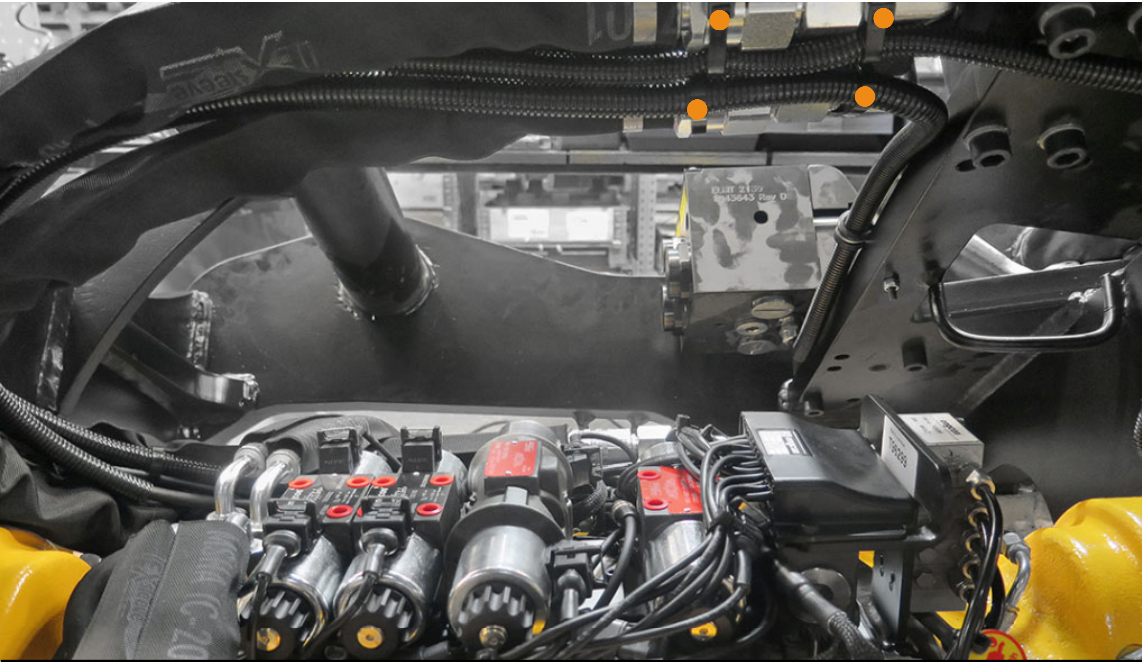
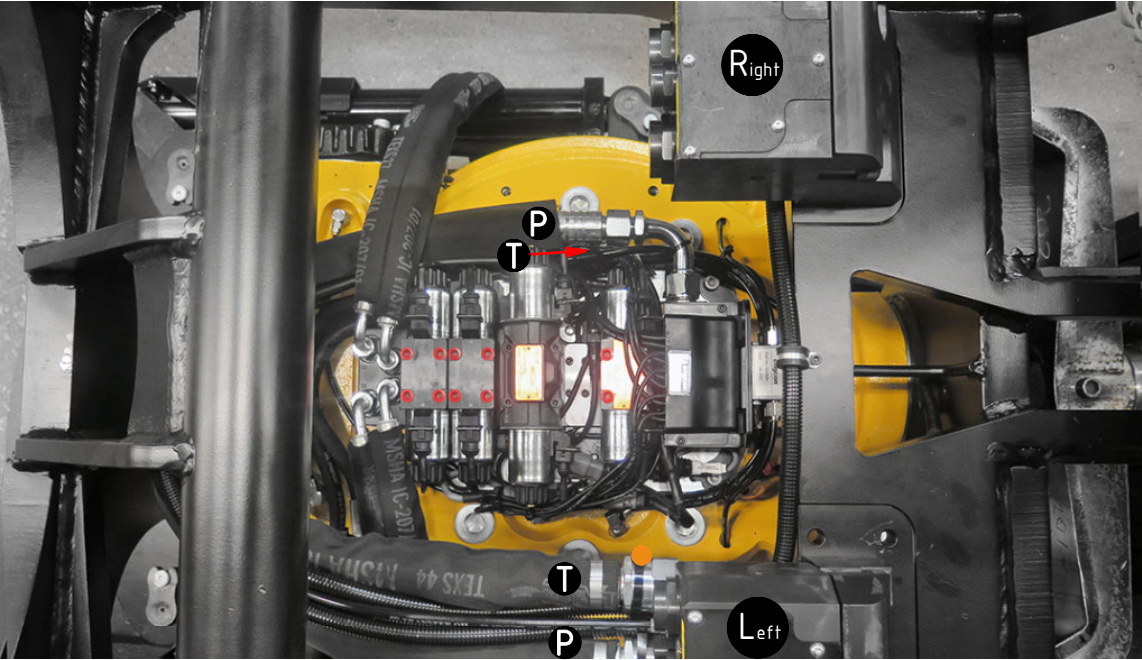
Photo needed

POS in order of assembly

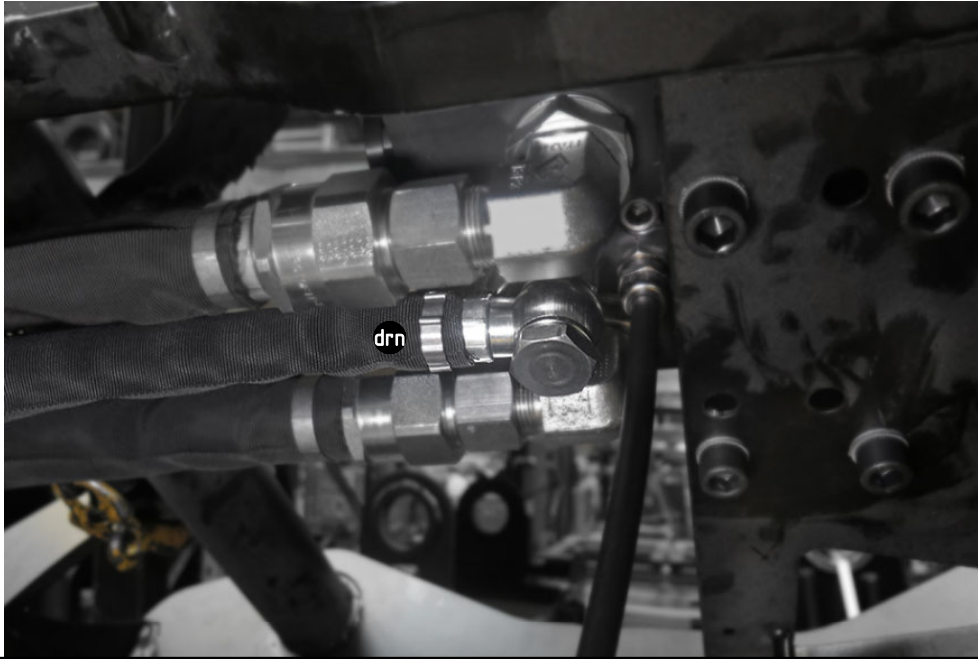
FEED

EC080 W

POS	DESCRIPTION	PART	QTY	COMMENTS
3	For Feed Hoses			See "Control system"
●	Use cable ties			



Drain:



POS in order of assembly

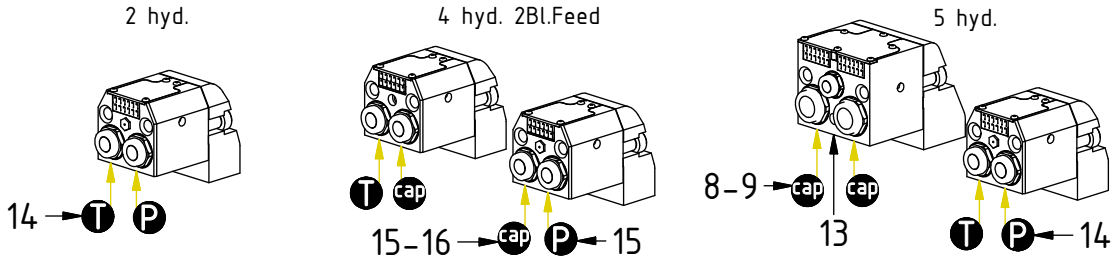
SPARE PARTS

POS	DESCRIPTION	PART	QTY	COMMENTS
8	Adapter 401-16-16 90°	7001428	2	
9	Protective cap	711629	2	
13	Plug 70125-08 (1/2")	711500	1	Used without Drain
14	Adapter 401-12-12 90° (3/4")	712201	2	
15	Adapter 401-08-12 90° (1/2"-3/4")	710155	4	
16	Protective cap	711627	2	

POS in order of assembly

EC070 W as left block until 2022-12

ss10 (DC2/SVAB)



ss9

