

## COVERSHEET

### Planned document changes:

**Briefly:**

No planned changes.

### Document changes:

Date:	Change:	Rev. after change:
2026-03-03	New document.	-

*Readers note:*

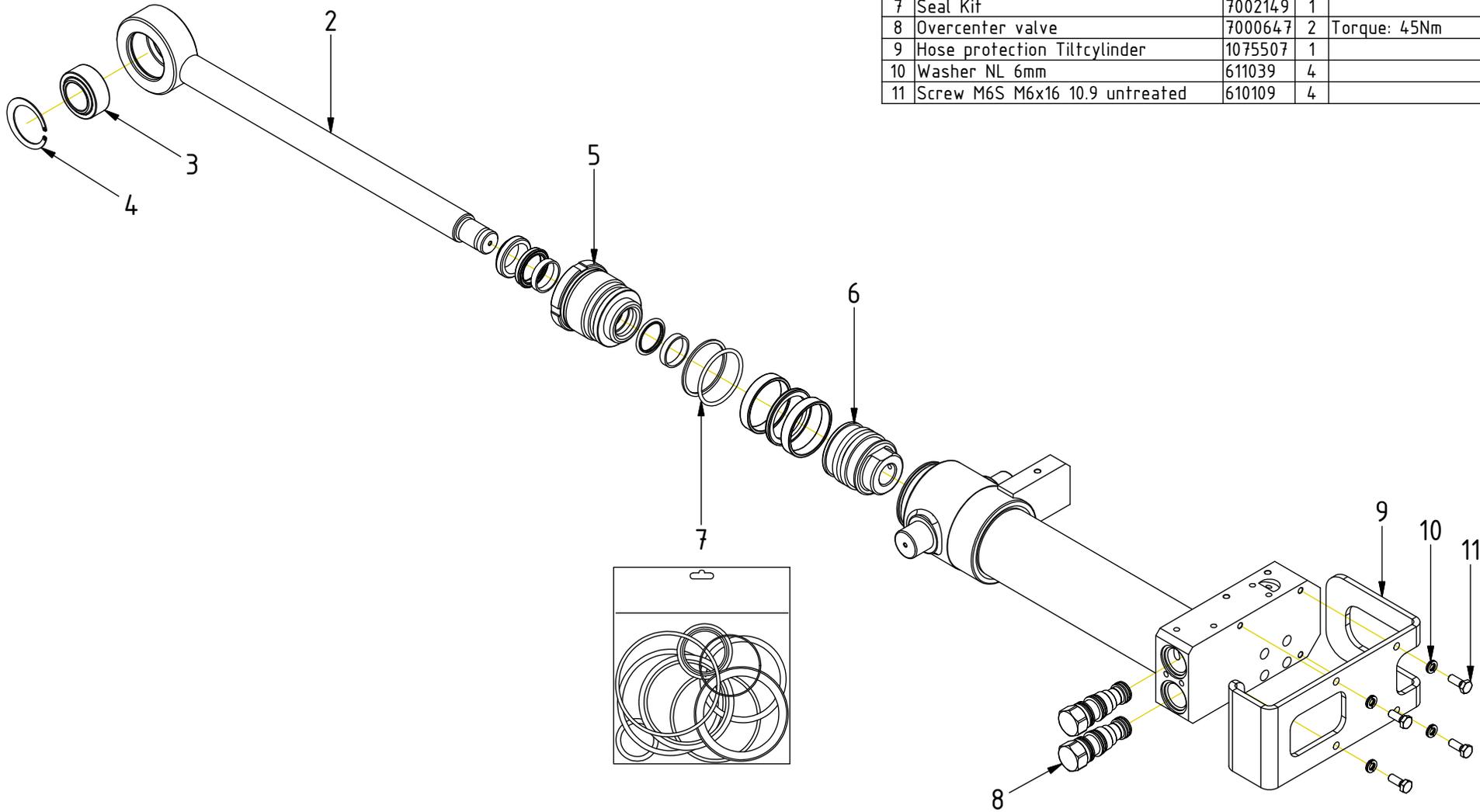
 Indicates instruction.

 Represents Hose.

Dashed lines for overview, mounts  
on other pages/assemblies.

# Tilt cylinder - EC204B

POS	DESCRIPTION	PART	QTY	COMMENTS
1	Tilt cylinder EC204B	1077744	1	(POS.2-7 incl.)
2	Piston rod	1077456	1	
3	Joint Bearing	1075536	1	
4	Circlip	640208	1	
5	Top nut	1077443	1	Loctite 648
6	Piston	1077491	1	Loctite 648
7	Seal Kit	7002149	1	
8	Overcenter valve	7000647	2	Torque: 45Nm
9	Hose protection Tiltcylinder	1075507	1	
10	Washer NL 6mm	611039	4	
11	Screw M6S M6x16 10.9 untreated	610109	4	



POS in order of assembly