

Top bracket
COVERSHEET

Planned document changes:

Briefly:
No planned changes.

Document changes:

Date:	Change:	Rev. after change:
2024-09-23	New document.	-

Readers note:

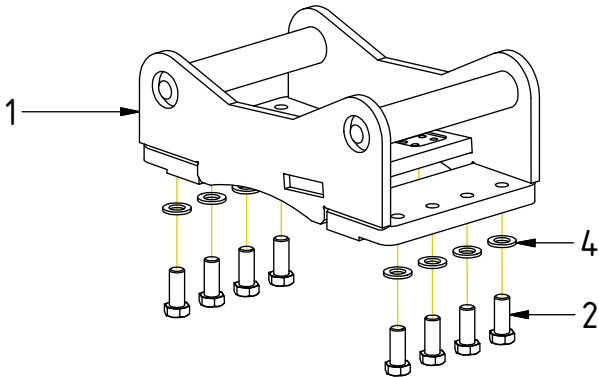
 Indicates instruction.

 Represents Hose.

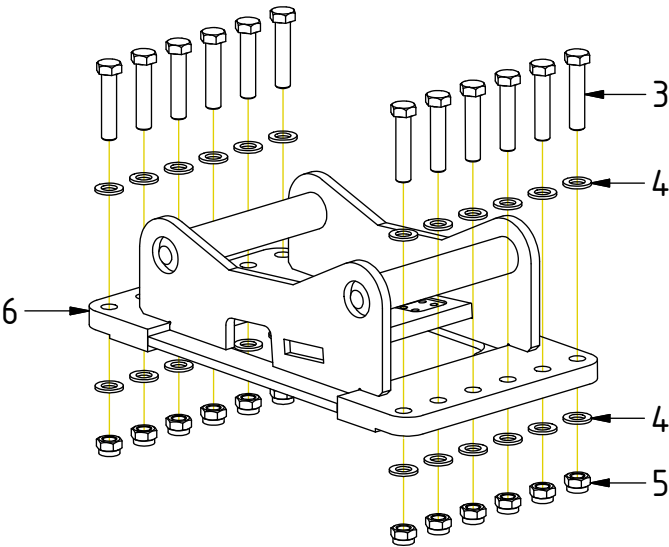
Dashed lines for overview, mounts
on other pages/assemblies.

QS40-50

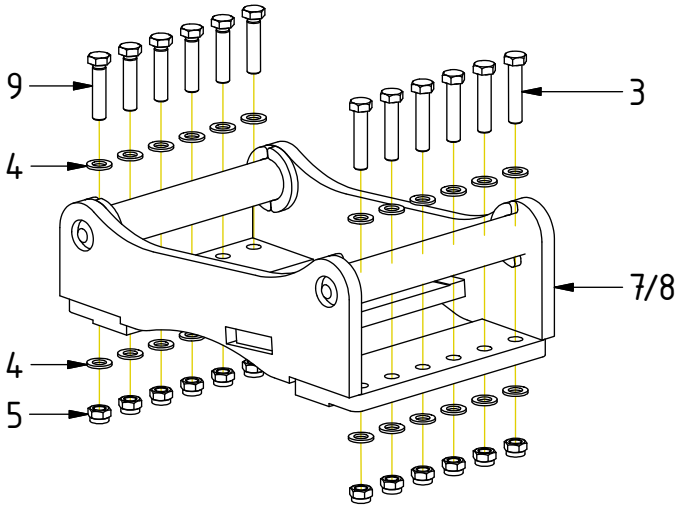
BPE1-QS40



BPE2-QS40

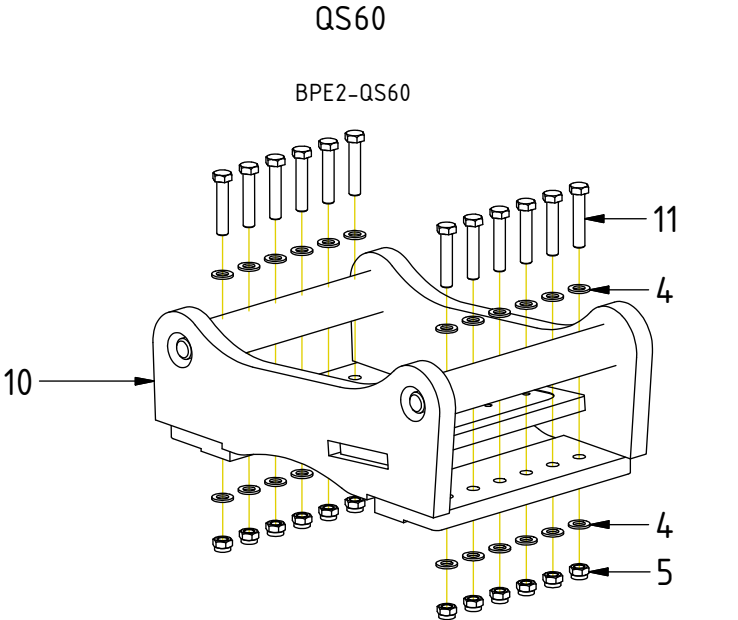


BPE2-QS45/50



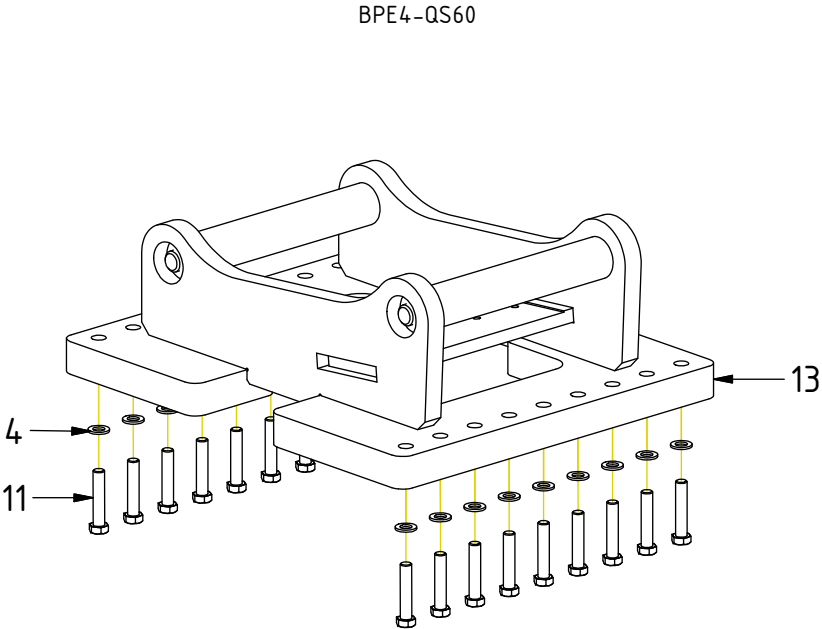
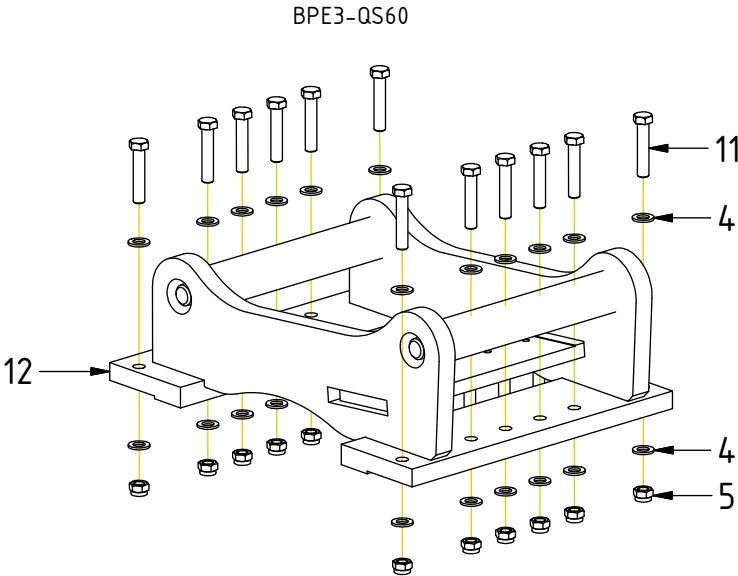
POS	DESCRIPTION	PART	QTY	COMMENTS
1	GS-BPE1-QS40	1063943	1	
2	Screw M6S 16x40 8.8 FZB	610211	8	
3	Screw M6S 16x75 8.8	610217	12	QTY depends on config. (6-12)
4	Washer BRB FZB 17x30x3	611009	24	QTY depends on config. (8-24)
5	Nut M6M M16 NYLOC 8. FZB	610926	12	
6	GS-BPE2-QS40	1063928	1	
7	GS-BPE2-QS45	1025737	1	
8	GS-BPE2-QS50	1029742	1	
9	Screw M6S M16x70 8,8 FZB	6000007	6	QS50: no washers on the screw side

POS in order of assembly

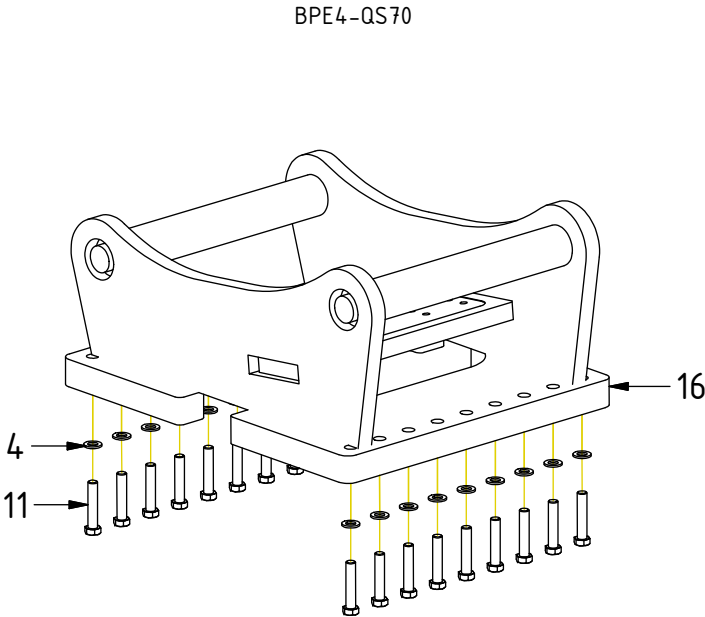
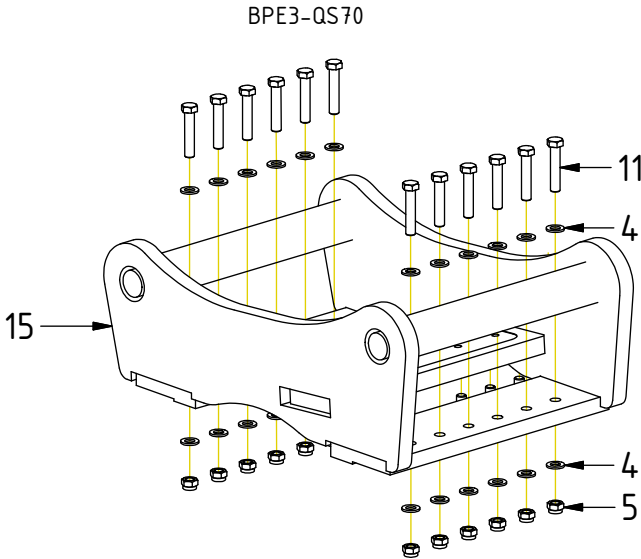
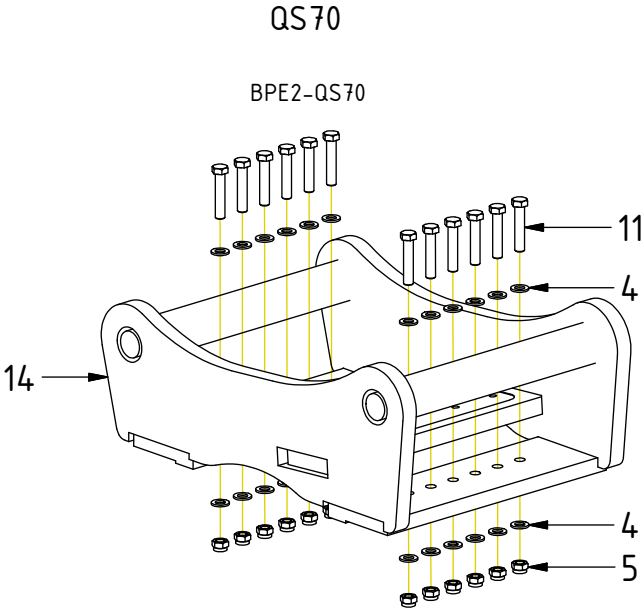


POS	DESCRIPTION	PART	QTY	COMMENTS
4	Washer BRB FZB 17x30x3	611009	24	QTY depends on config. (8-24)
5	Nut M6M M16 NYLOC 8. FZB	610926	12	
10	GS-BPE2-QS60	1024015	1	
11	Screw M6S 16x80 8.8	610215	12	QTY depends on config. (12-18)
12	GS-BPE3-QS60	1023978	1	
13	GS-BPE4-QS60	1077117	1	

POS in order of assembly



POS	DESCRIPTION	PART	QTY	COMMENTS
4	Washer BRB FZB 17x30x3	611009	24	QTY depends on config. (8-24)
5	Nut M6M M16 NYLOC 8. FZB	610926	12	
11	Screw M6S 16x80 8.8	610215	12	QTY depends on config. (12-18)
14	GS-BPE2-QS70	1024772	1	
15	GS-BPE3-QS70	1025055	1	
16	GS-BPE4-QS70	1027045	1	



POS	DESCRIPTION	PART	QTY	COMMENTS
4	Washer BRB FZB 17x30x3	611009	24	QTY depends on config. (8-24)
5	Nut M6M M16 NYLOC 8. FZB	610926	12	
17	GS-BPE2-QS80	1047124	1	
18	Screw M6S 16x90 8.8	610216	12	QTY depends on config. (12-18)
19	GS-BPE3-QS80	1047091	1	
20	GS-BPE4-QS80	1042806	1	

