

COVERSHEET

Planned document changes:

Briefly:

2026-06-25. Screws for yoke will be replaced by 6000253 (16x110).

2026-03-09. POS.9 will be divided to two parts: 1080806 with 1080807. (Backwards compatible).

Document changes:

Date:**Change:****Rev.****after change:**

2025-11-13

New document.

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Readers note:

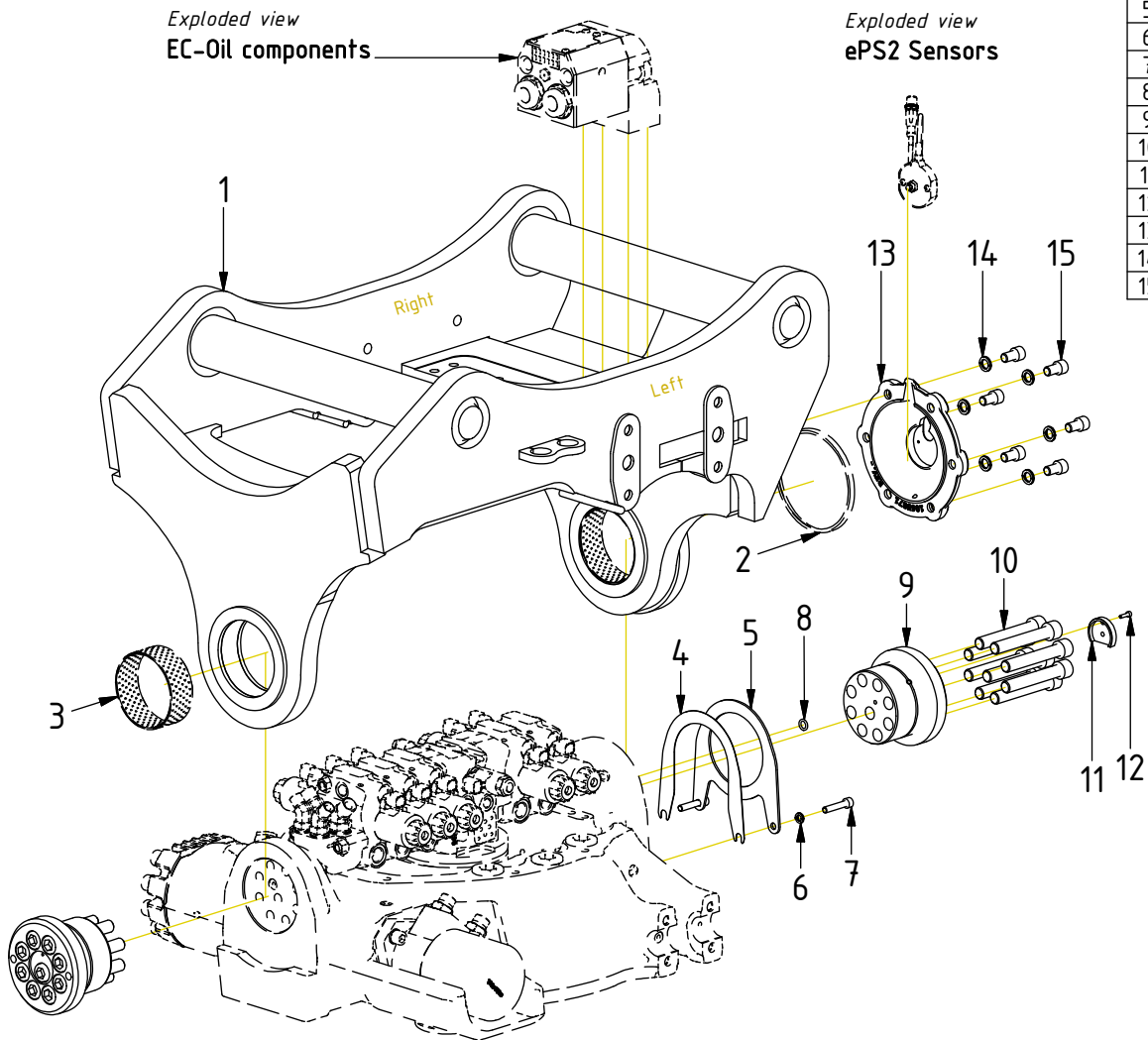
Indicates instruction.

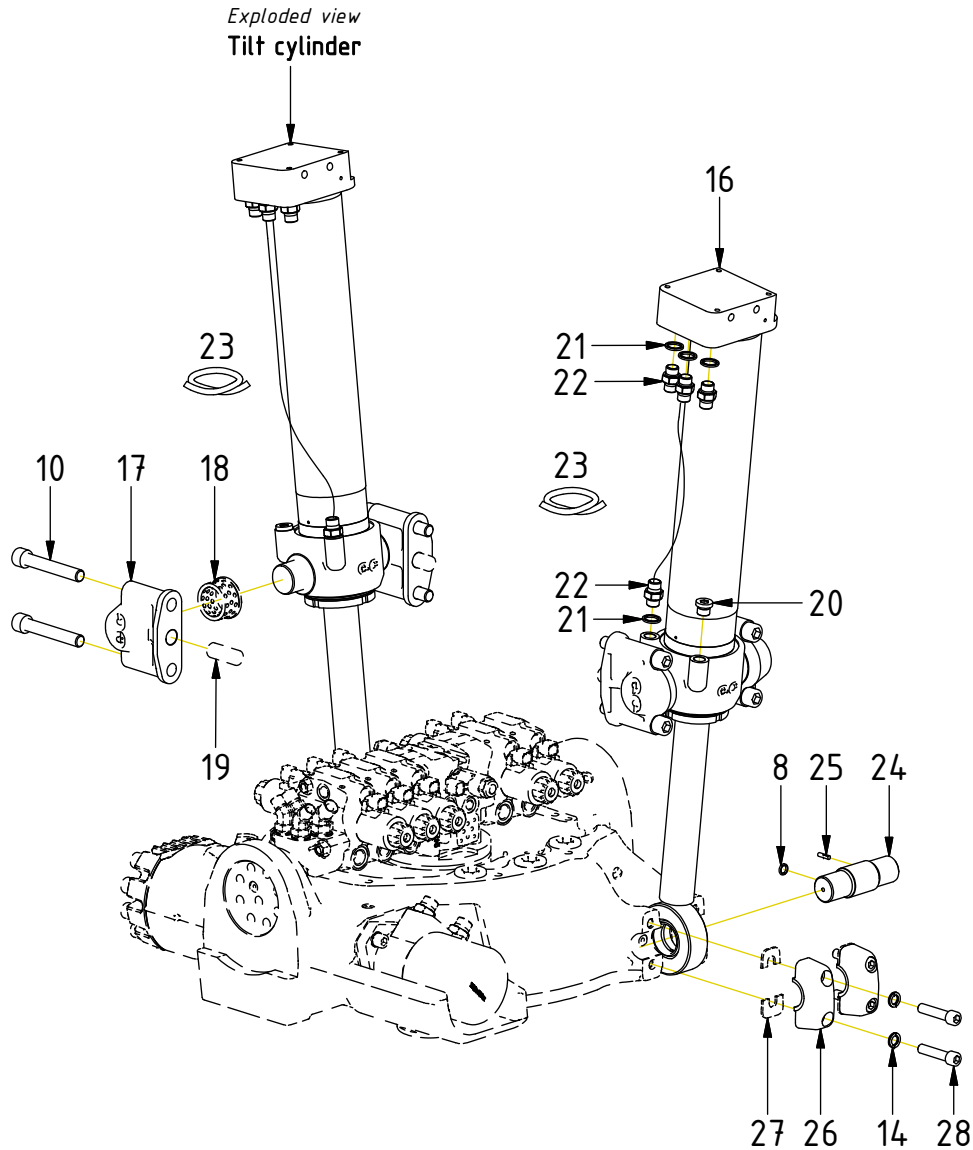


Represents Hose.

Dashed lines for overview, mounts
on other pages/assemblies.

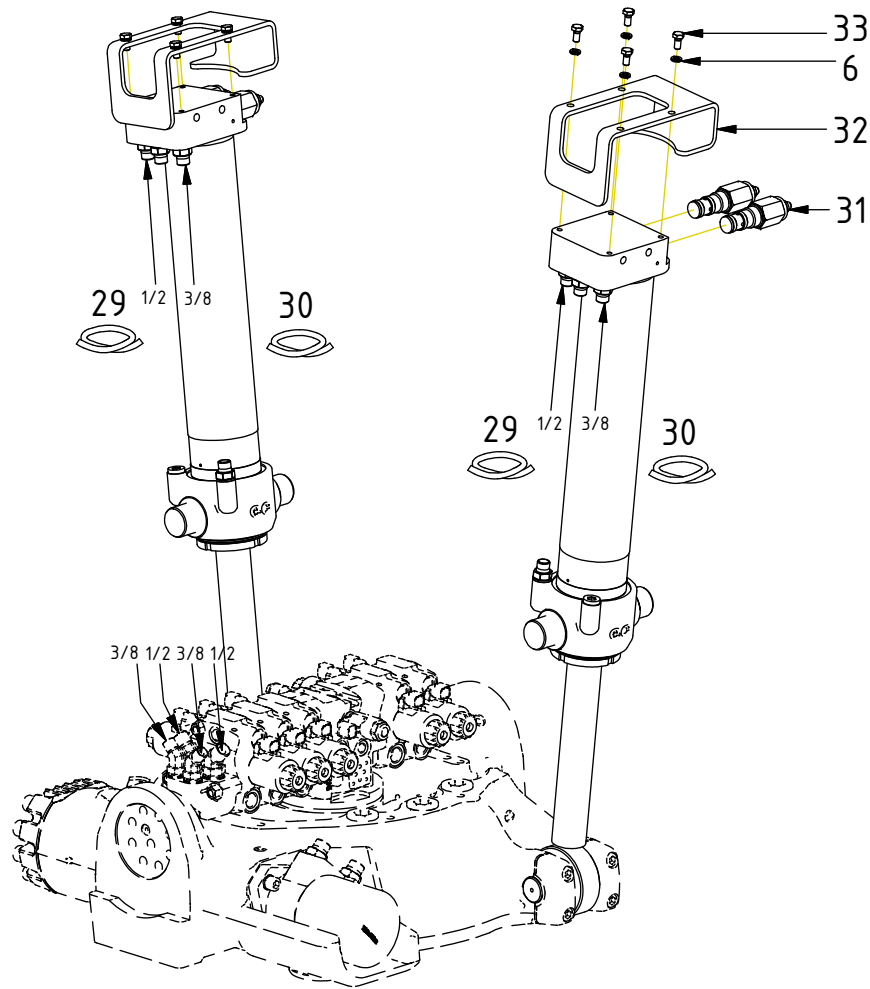
POS	DESCRIPTION	PART	QTY	COMMENTS
1	Top part S70 EC326	1082486	1	(POS.2-3 incl.)
2	Seal PAK-130x140x7-L	1064208	1	NB! Face groove toward top part
3	Bushing WB802 100/105 L40	630320	2	
4	Shim tilt axle	1011244	1	Use as required
5	Tilt axial washer	1011238	1	
6	Washer NL 8mm	611040	10	
7	Screw MC6S M8x40 12.9 ZFSHL	6000145	2	
8	O-ring 9,92x2,62	710968	4	
9	Tilt axle EC226/EC326	1064205	2	
10	Screw MC6S M16x100 12.9 ZFSHL	6000156	26	Torque: 333Nm
11	Magnet spacer tilt axle	1064185	1	
12	Screw MC6S M4x14 8,8 FZB	610420	1	
13	Cover tiltaxle EC226/EC326 Cast	1065871	1	
14	Washer NL 12mm	611042	14	
15	Screw MC6S M12x20 12.9 ZFSHL	6000356	6	





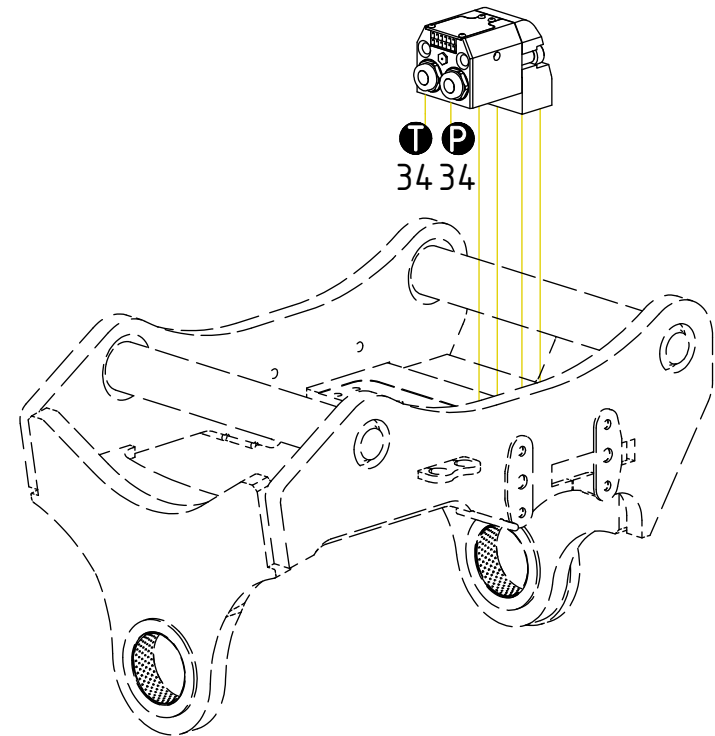
POS	DESCRIPTION	PART	QTY	COMMENTS
8	O-ring 9,92x2,62	710968	4	
10	Screw MC6S M16x100 12.9 ZFSHL	6000156	26	Torque: 333Nm
14	Washer NL 12mm	611042	14	
16	Tilt cylinder EC226/EC326	1072285	2	
17	Yoke cast lube free Complete	1017151	4	(POS.18-19 incl.)
18	Bushing 40/50/55/5-30	631001	4	
19	Cylindrical pin \varnothing 20x50	650211	4	
20	Plug 70125-06 (3/8")	711504	2	
21	Washer GBR06 3/8	710703	8	
22	Adapter 136-06-06 (3/8")	710106	8	
23	Hose Tilt Short	742308	2	
24	Cylinder axle \varnothing 40	1016398	2	
25	Slotted pin 5x20	640413	2	
26	Clamping half 35 Complete	1050962	4	(POS.27 incl.)
27	Rubber spacer clamping half	1016439	4	
28	Screw MC6S M12x55 12.9 ZFSHL	6000155	8	Torque: 136Nm

TILT



POS	DESCRIPTION	PART	QTY	COMMENTS
6	Washer NL 8mm	611040	10	
29	Host Tilt Long 1/2"	7002130	2	
30	Host Tilt Long 3/8"	7002129	2	
31	Overcentre valve 10:1	7002024	4	Torque: 60Nm
32	Hose protection Tiltcylinder	1014280	2	
33	Screw M6S M8x16 8,8 FZB	610122	8	
34	Adapter 401-12-12 90° (3/4")	712201	2	

FEED



EC326 - Top part S70

POS	DESCRIPTION	PART	QTY	COMMENTS
23	Hose Tilt Short	742308	2	
29	Host Tilt Long 1/2"	7002130	2	
30	Host Tilt Long 3/8"	7002129	2	
35	Hose Feed ECO P	7002131	1	Part of control system
36	Hose Feed ECO T	7002132	1	Part of control system

POS in order of assembly



Photo needed:
Top part showing tilt hoses
and feed hoses