

COVERSHEET

Planned document changes:

Briefly:

No planned changes.

Document changes:

Date:	Change:	Rev. after change:
2023-06-12	Torque and glue added.	G
2025-11-24	Coversheet added.	F

Readers note:

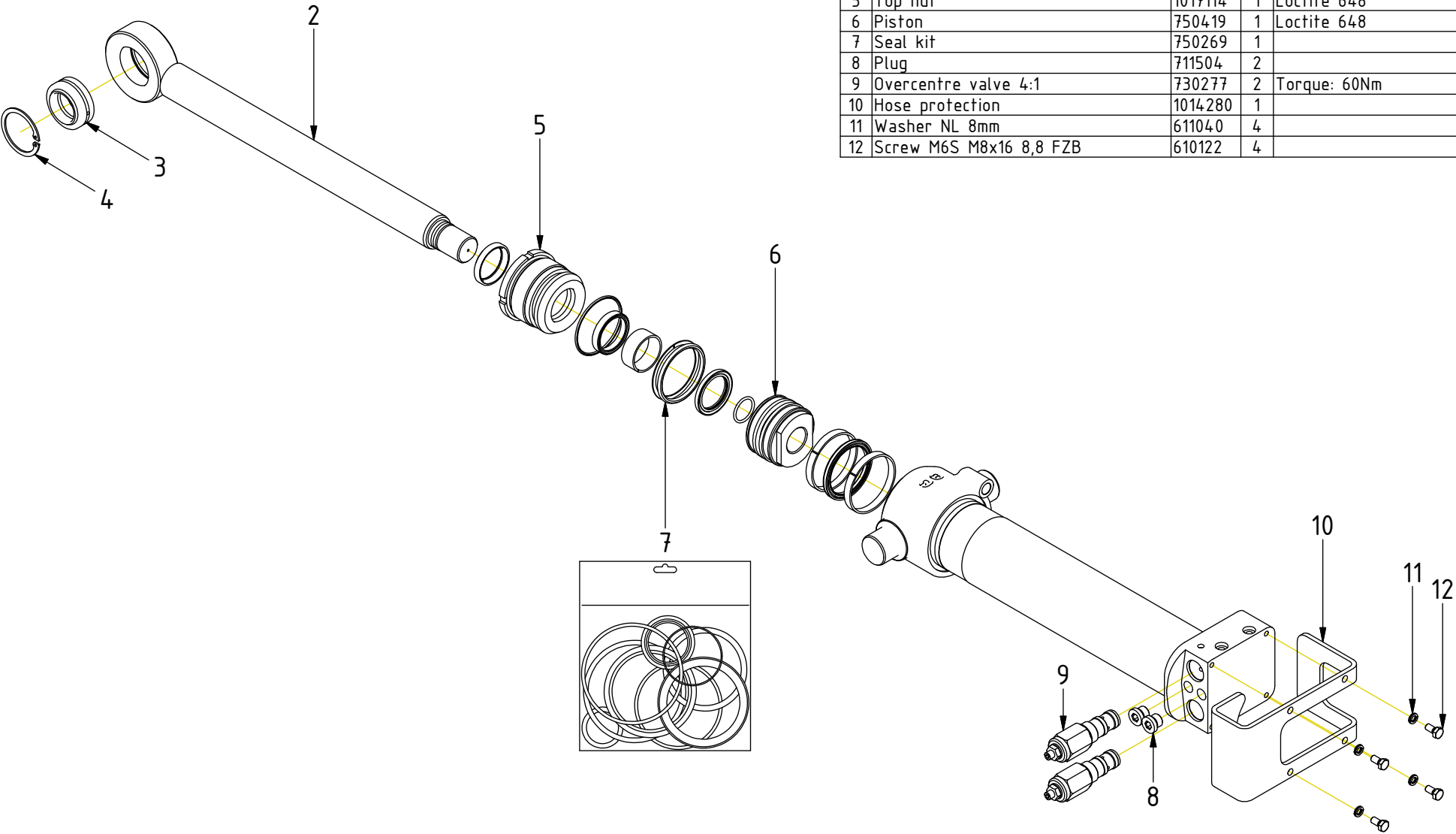
 Indicates instruction.

 Represents Hose.

Dashed lines for overview, mounts
on other pages/assemblies.

Tilt cylinder - EC219

POS	DESCRIPTION	PART	QTY	COMMENTS
1	Tilt cylinder EC219 (cast waist) for overcentre	1019892	1	(POS.2-7 incl.)
2	Piston rod	1019894	1	
3	Joint bearing	620113	1	
4	Circlip	640219	1	
5	Top nut	1017114	1	Loctite 648
6	Piston	750419	1	Loctite 648
7	Seal kit	750269	1	
8	Plug	711504	2	
9	Overcentre valve 4:1	730277	2	Torque: 60Nm
10	Hose protection	1014280	1	
11	Washer NL 8mm	611040	4	
12	Screw M6S M8x16 8,8 FZB	610122	4	

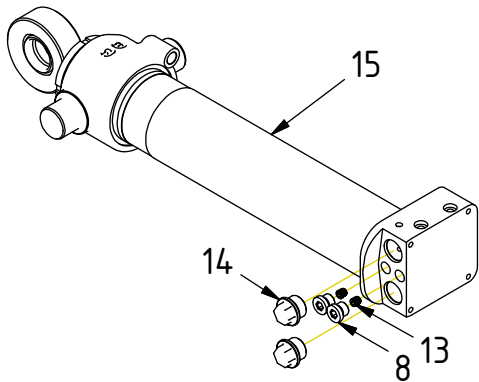


POS in order of assembly

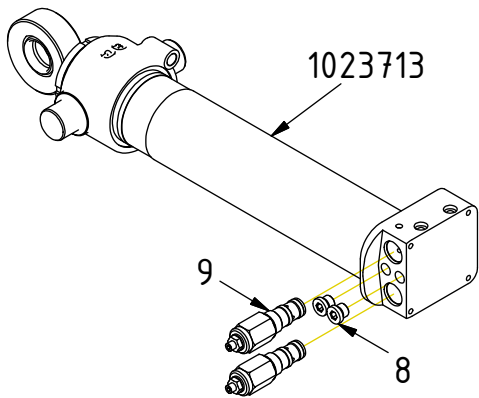
RELATED SPARE PARTS

POS	DESCRIPTION	PART	QTY	COMMENTS
1	Tilt cylinder EC219 (cast waist) for overcentre	1019892	1	(POS.2-7 incl.)
8	Plug	711504	2	
9	Overcentre valve 4:1	730277	2	Torque: 60Nm
13	Plugg 1/8 BSPT	711523	4	
14	Plug M27x1,5 w. o-ring	1015821	4	
15	Tilt cylinder EC219 (cast waist) incl. Plugs	1023714	1	Used until 2017-01 (POS.2-8, 13-14 incl.)

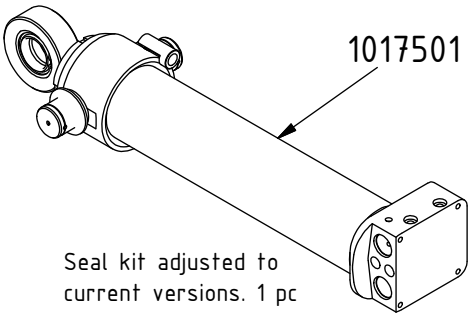
Tilt cylinder incl. Plugs



Tilt cylinder incl. Overcentre



No cast waist until 2012-09



POS in order of assembly