

Planned document changes:

Breifly:

No planned changes.

Document changes:

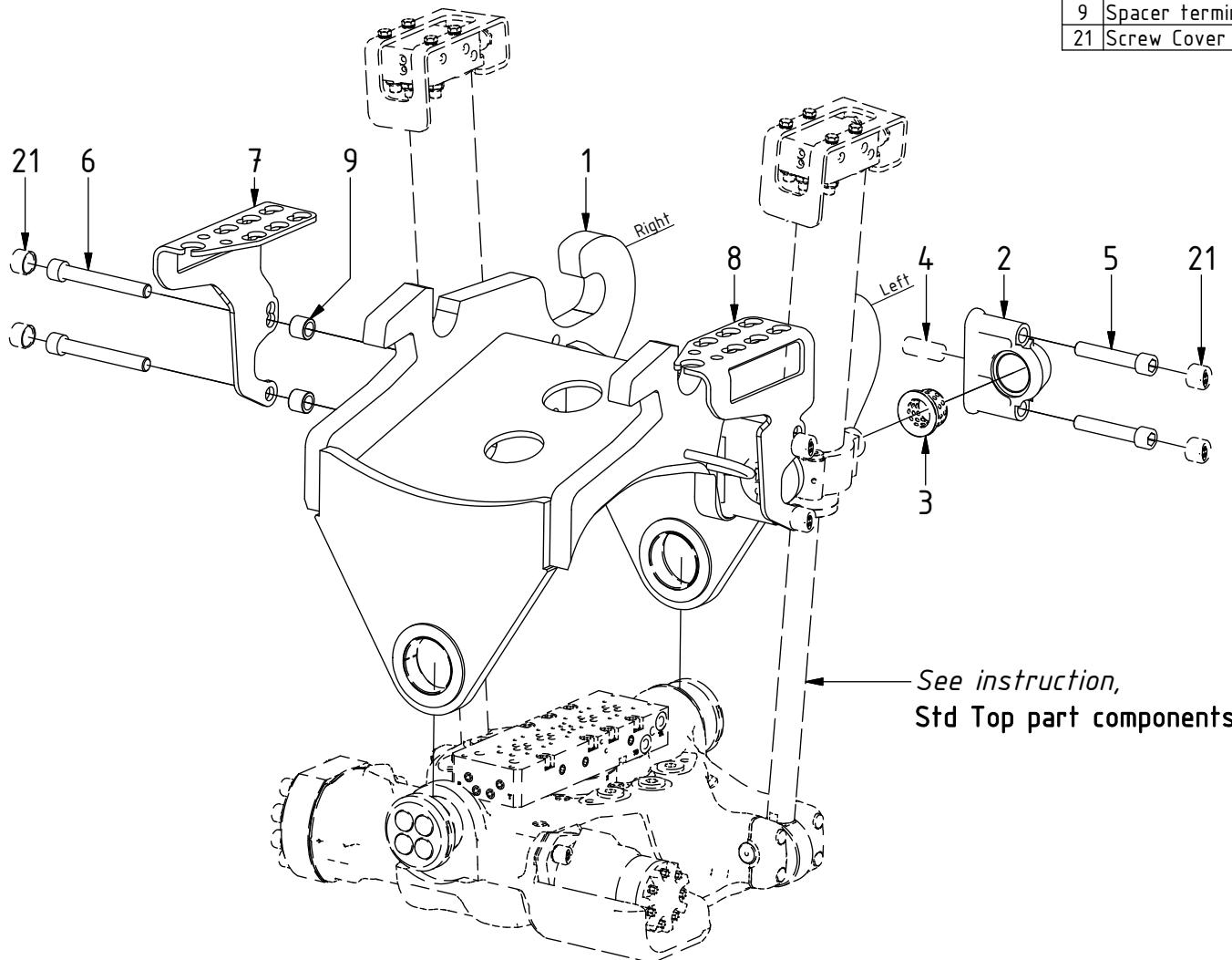
Date: Change:

2018-11-09 Photos replaced.
2018-05-17 New instruction.

Rev.
after change:

A
-

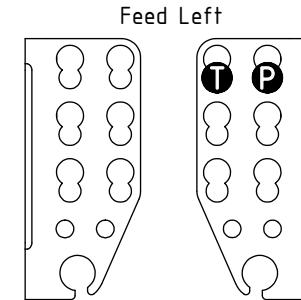
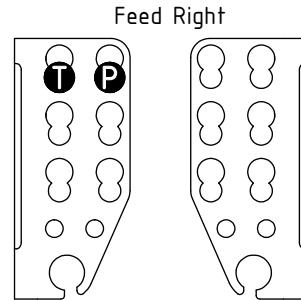
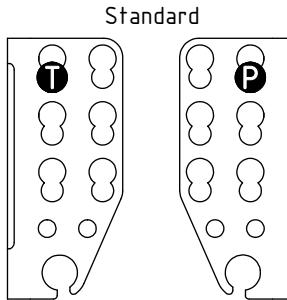
POS	DESCRIPTION	PART	QTY	COMMENTS
1	Top part CW10	1025552	1	
2	Yoke bracket	1023212	4	(POS.3-4 included)
3	Bushing BWG-F 35/45/55/5x30	631003	4	
4	Cylindrical pin CPK ø20x50	650211	4	
5	Screw MC6S 16x90	610530	4	Torque: 333Nm
6	Screw MC6S 16x120	610534	4	Torque: 333Nm
7	Hose terminal 8-hoses Right V2	1047138	1	
8	Hose terminal 8-hoses Left V2	1047137	1	
9	Spacer terminal	1023777	4	
21	Screw Cover M16	611302	8	Part of make up



P = 10
T = 10
R = 10
L = 14
tilt = 15

FEED:

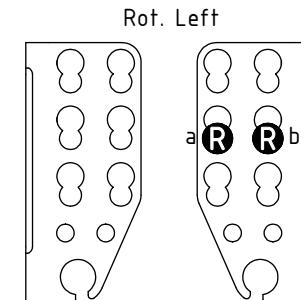
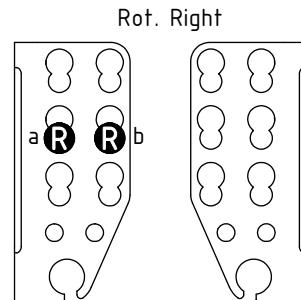
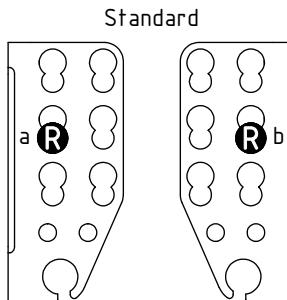
Main feed



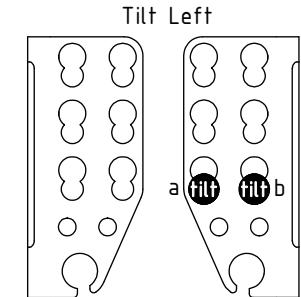
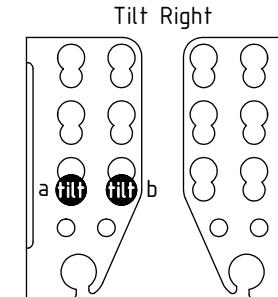
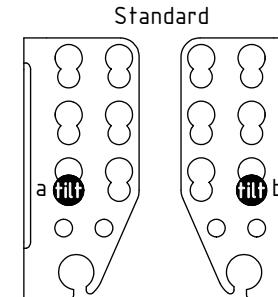
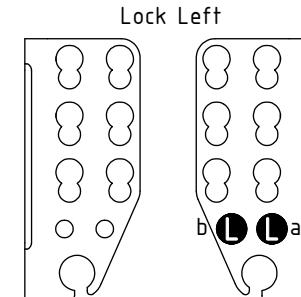
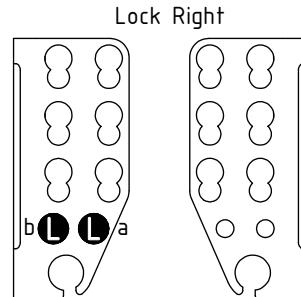
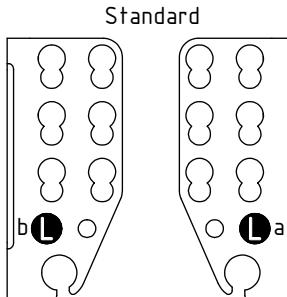
POS	DESCRIPTION	PART	QTY	COMMENTS
10	Use washer, adapter, nut according to POS.11, 12, 13			QTY depends on terminal holes
11	Washer NL 16mm	611044	2	
12	Adapter 1260-06-32 (3/8")	710242	2	
13	Bulkhead adapter nut (3/8")	710252	2	
14	Use washer, adapter, nut according to POS.16, 17, 19			QTY depends on terminal holes
15	Use washer, adapter, o-ring, nut according to POS.16, 17, 18, 19			QTY depends on terminal holes
16	Washer NL 1/2"	611096	2	
17	Adapter 1260-04-04 (1/4")	710240	2	
18	O-ring 12,37x2,62	710961	2	
19	Bulkhead adapter nut (1/4")	710250	2	
20	Attach feed hoses from control system			(a & b represents channels on feed block)

POS in order of assembly

Rotation



Lock (SQ)



POS	DESCRIPTION	PART	QTY	COMMENTS
20	Attach feed hoses from control system			(a & b represents channels on feed block)

