EC214 ECHF - ss10 Hoses

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COVERSHEET

Planned document changes:

Breifly:
2026-11-13. Add spare part 7002237 (seal kit) to POS.2.
2024-11-15. Add to POS.6: Torque: 79Nm.

Document changes:

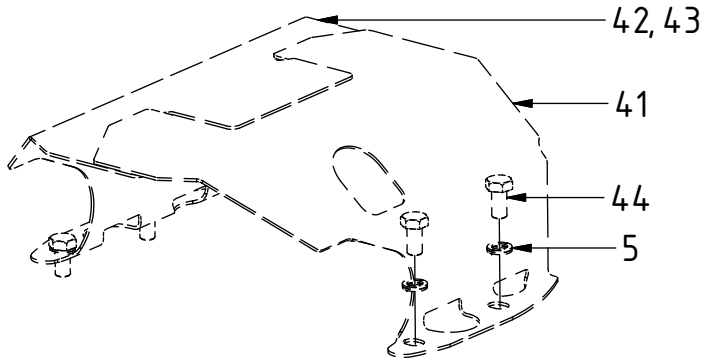
Date:	Change:	Rev. after change:
2020-11-19	EC-Oil feed hoses replaced.	F
2018-09-25	Art no for valve cover details updated.	E
2018-06-25	Layout/Irrelevant.	D
2018-04-19	Layout/irrelevant.	C
2018-04-16	New photos for SQ and SX added.	B
2018-03-15	Hoses added, Feed Left/Right and 2Bl.Feed.	A
2017-12-01	New instruction.	-

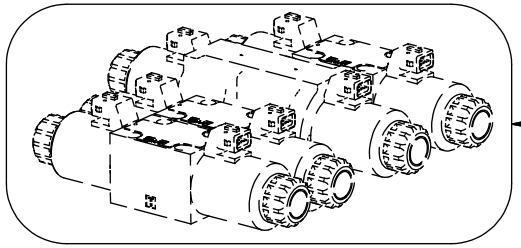
EC214 ECHF - ss10 Hoses

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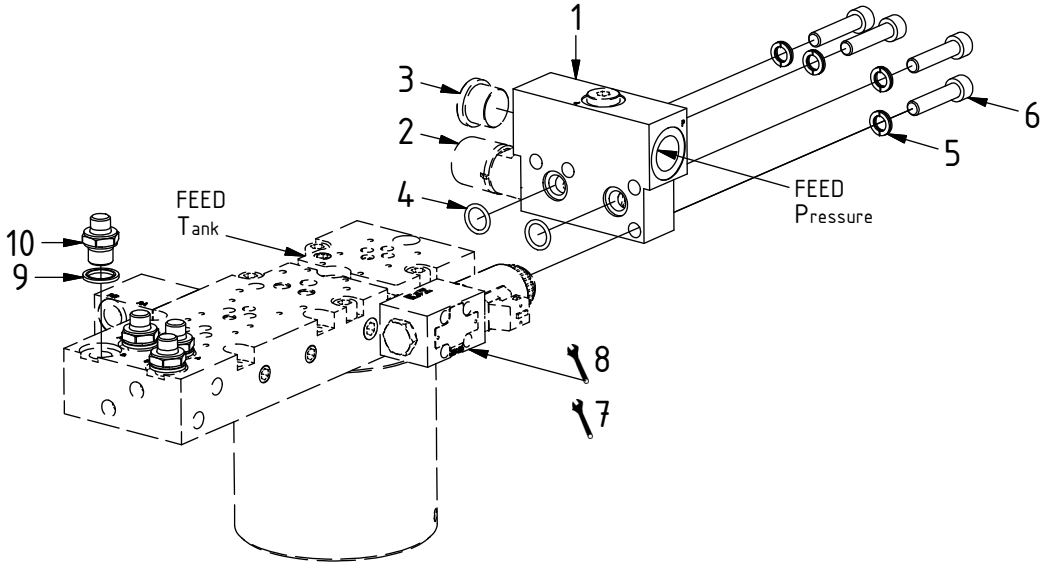
POS in order of assembly

POS	DESCRIPTION	PART	QTY	COMMENTS
1	Connection block P reducer Compl.	1027363	1	(POS.2-3 included)
2	Pressure reduction valve VRN-10	730326	1	
3	Plug VSTIR34ED	711532	1	
4	O-ring 15,54x2,62	712423	2	
5	Washer NL 10mm	611041	8	QTY: 4 part of make up
6	Screw MC6S 10x45	610589	4	
7	For option SQ, SX, XP			See p.9 for instruction
8	Mount before adapters and feed hoses			See "Std Valves & cables"
9	Seal washer GBR06 3/8"	710703	4	
10	Adapter 135-04-06	710118	4	
40	Plug 3/8"	711504	4	For EC214R
41	Protective cover EC214 left	1016548	1	
42	Protective cover EC214 right	1016547	1	
43	Protective cover EC214 MACS right	1030154	1	For MACS
44	Screw M6S 10x20	610141	4	

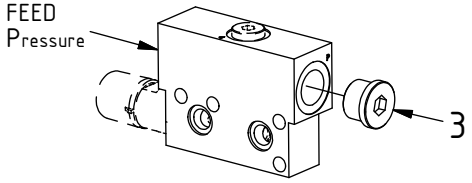




See instruction,
Std. Valves & cables



Top EC-Oil
(Not for 2Bl.Feed)



EC214R:

40

Replaces
POS.9-10

Dashed lines for overview, mounts on other pages/assemblies. indicates instruction. represents hose.

EC214 ECHF - ss10 Hoses

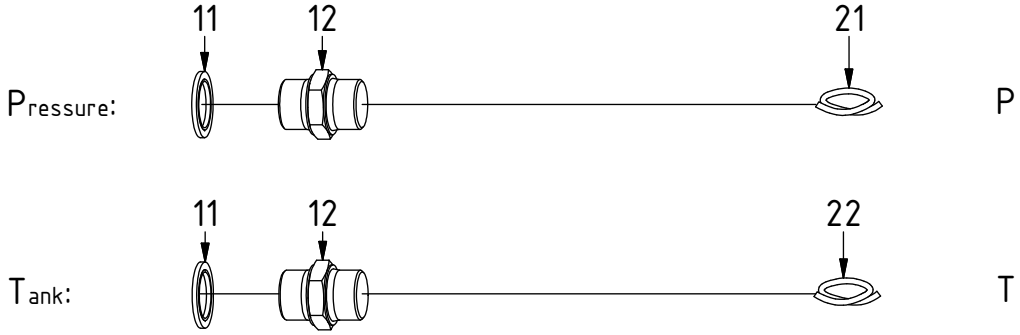
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POS	DESCRIPTION	PART	QTY	COMMENTS
9	Seal washer GBR06 3/8"	710703	4	
10	Adapter 135-04-06	710118	4	
11	Seal washer GBR12 3/4"	710706	2	QTY:4 for SX (double against block)
12	Adapter 136-12-12 3/4"	710126	2	
20	For Feed Right/Left-QS45/50/60,UNI			Additional hose, see "Top part"
21	Hose Feed 3/4" P	743010	1	
22	Hose Feed 3/4" T	743007	1	
27	Hose Tilt	743001	4	

POS in order of assembly

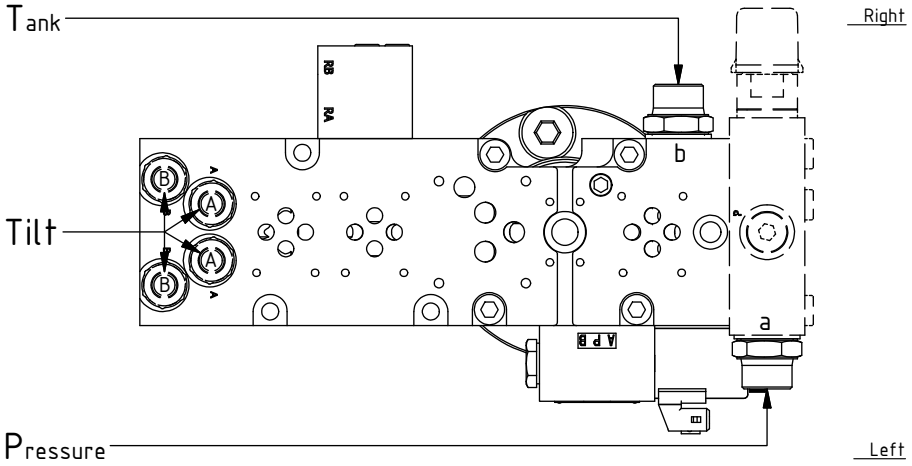
3/4" (Std)

FEED



TILT





EC214 ECHF - ss10 Hoses

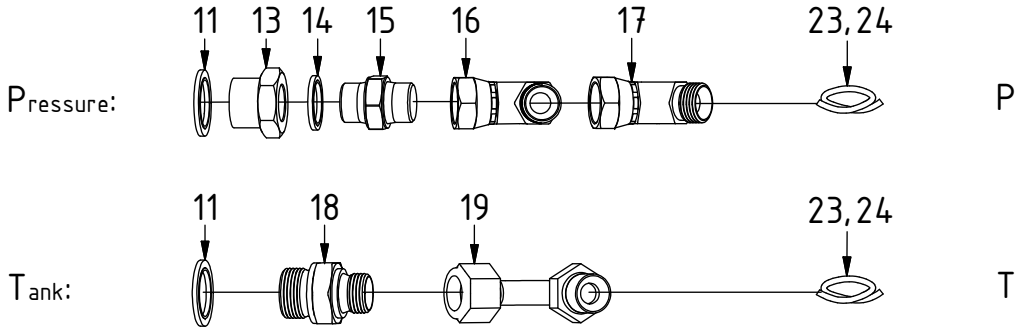
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POS in order of assembly

POS	DESCRIPTION	PART	QTY	COMMENTS
9	Seal washer GBR06 3/8"	710703	4	
10	Adapter 135-04-06	710118	4	
11	Seal washer GBR12 3/4"	710706	2	QTY:4 for SX (double against block)
13	Adapter 234-12-08	712219	1	QTY: 2 for SX
14	Sealing washer 1/2"	710704	1	
15	Adapter 1/2"	710108	1	
16	Adapter 407-08-08 90° 1/2"	7000021	1	
17	Adapter 408-08-08 45° 1/2"	7000074	1	
18	Adapter 135-08-12 1/2" - 3/4"	710109	1	QTY: 2 for EC-Oil
19	Adapter 488-08-08 90° 1/2"	712209	1	
23	Hose Feed 1/2" P/T	742620	2	QTY: 1 for Feed Right/Left
24	Hose Feed 1/2" Right/Left	7000524	1	Feed Right: Mount on left side Feed Left: Mount on right side
27	Hose Tilt	743001	4	

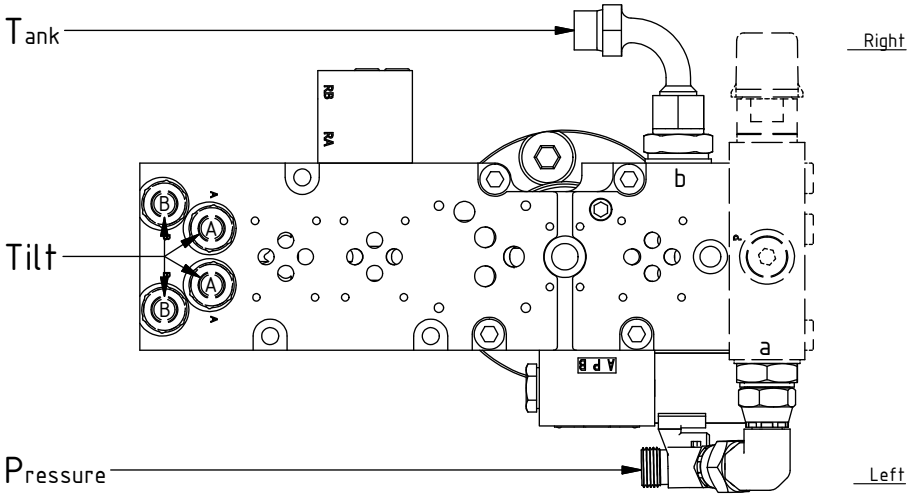
1/2"

FEED



TILT





EC214 ECHF - ss10 Hoses

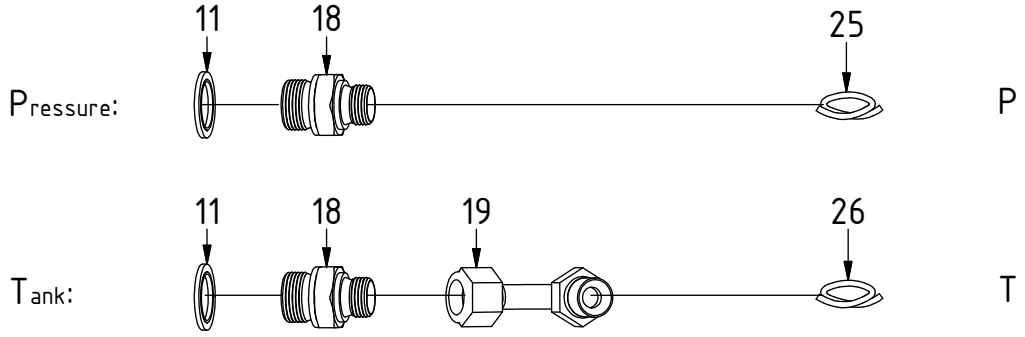
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POS	DESCRIPTION	PART	QTY	COMMENTS
9	Seal washer GBR06 3/8"	710703	4	
10	Adapter 135-04-06	710118	4	
11	Seal washer GBR12 3/4"	710706	2	QTY:4 for SX (double against block)
18	Adapter 135-08-12 1/2" - 3/4"	710109	1	QTY: 2 for EC-Oil
19	Adapter 488-08-08 90° 1/2"	712209	1	
25	Hose Feed EC-Oil P	7001299	1	
26	Hose Feed EC-Oil T	7001300	1	
27	Hose Tilt	743001	4	

POS in order of assembly

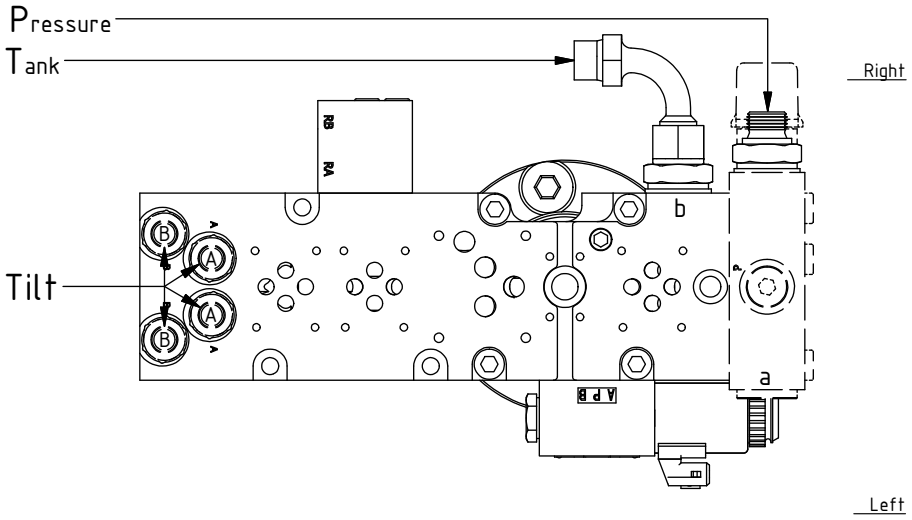
Top EC-Oil

FEED



TILT





EC214 ECHF - ss10 Hoses

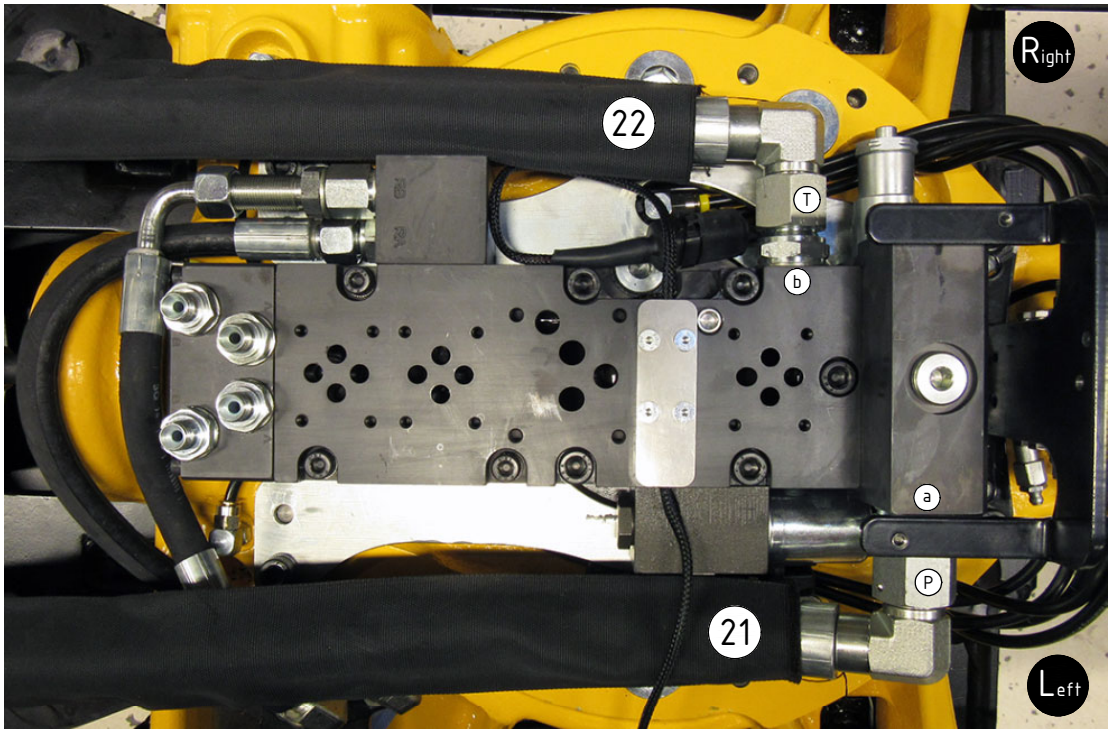
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POS	DESCRIPTION	PART	QTY	COMMENTS
20	For Feed Right/Left-QS45/50/60,UNI			Additional hose, see "Top part"
21	Hose Feed 3/4" P	743010	1	
22	Hose Feed 3/4" T	743007	1	
27	Hose Tilt	743001	4	

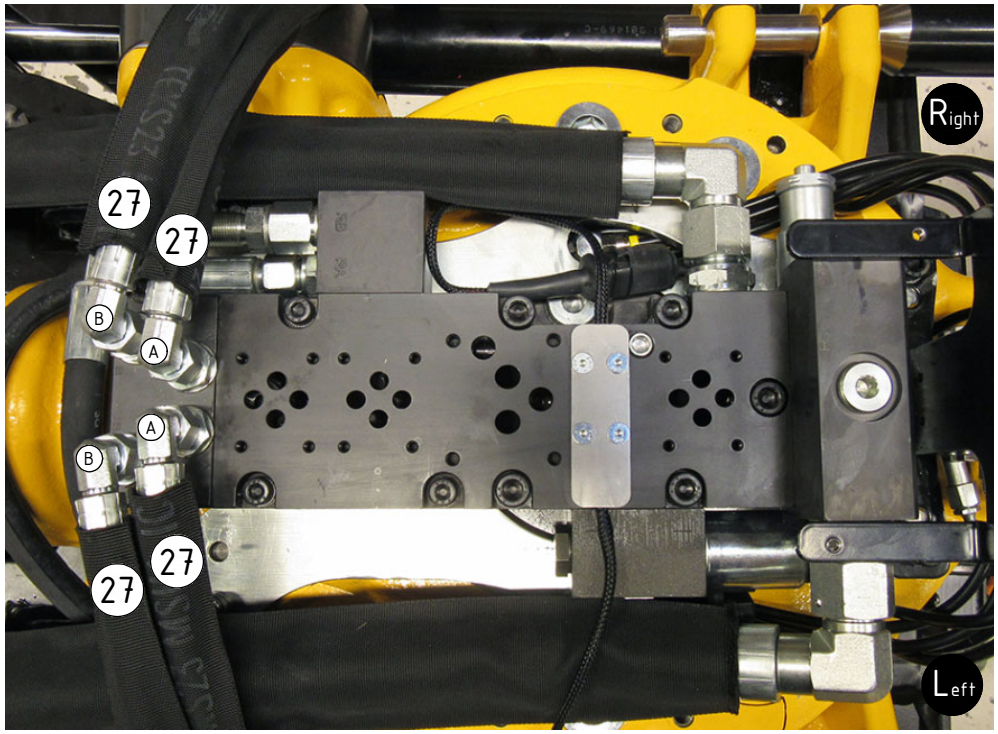
POS in order of assembly

3/4" (Std)

FEED



TILT



EC214 ECHF - ss10 Hoses

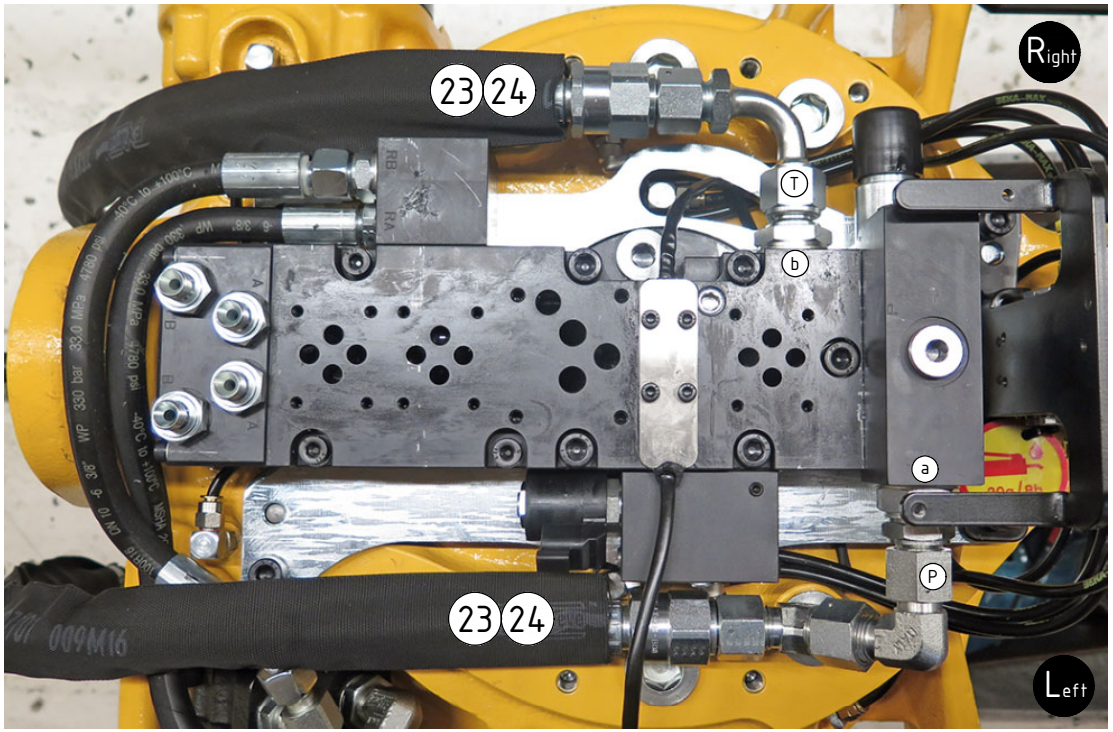
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POS	DESCRIPTION	PART	QTY	COMMENTS
23	Hose Feed 1/2" P/T	742620	2	QTY: 1 for Feed Right/Left
24	Hose Feed 1/2" Right/Left	7000524	1	Feed Right: Mount on left side Feed Left: Mount on right side
27	Hose Tilt	743001	4	

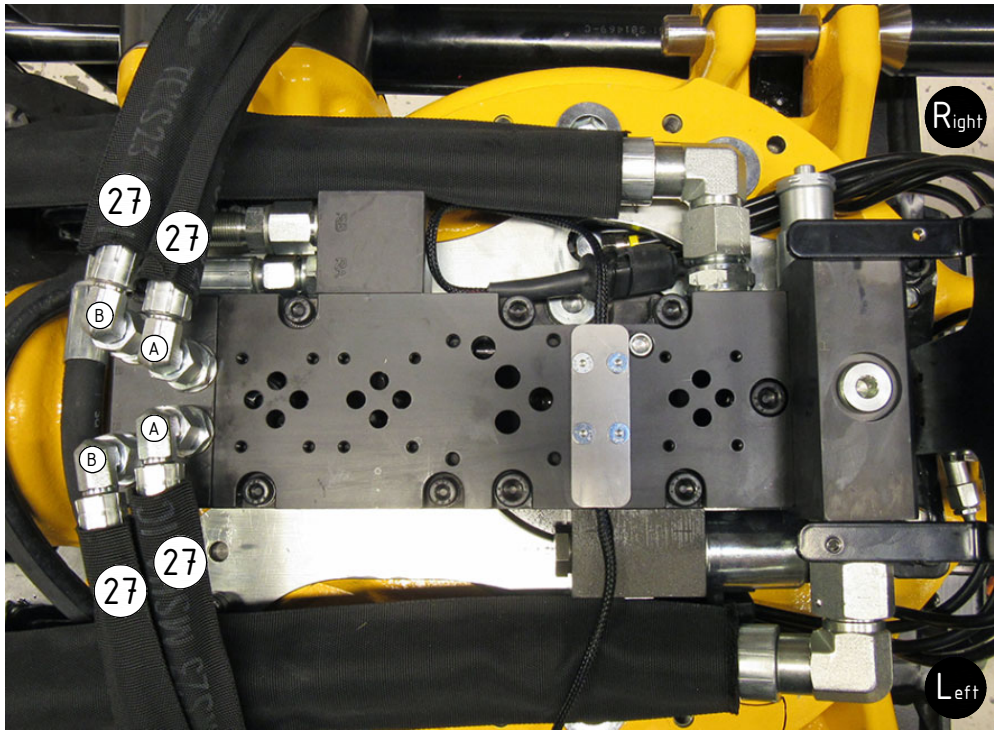
POS in order of assembly

1/2"

FEED



TILT



Dashed lines for overview, mounts on other pages/assemblies. indicates instruction. represents hose.

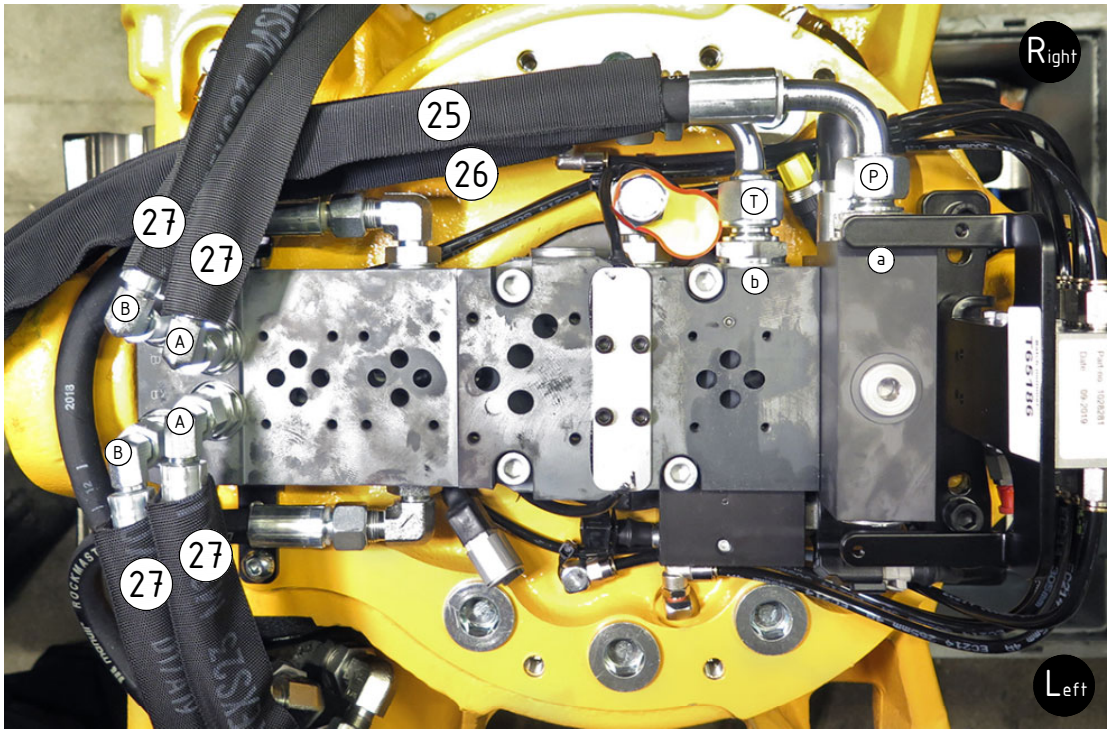
EC214 ECHF - ss10 Hoses

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Top EC-Oil

POS	DESCRIPTION	PART	QTY	COMMENTS
25	Hose Feed EC-Oil P	7001299	1	
26	Hose Feed EC-Oil T	7001300	1	
27	Hose Tilt	743001	4	

POS in order of assembly

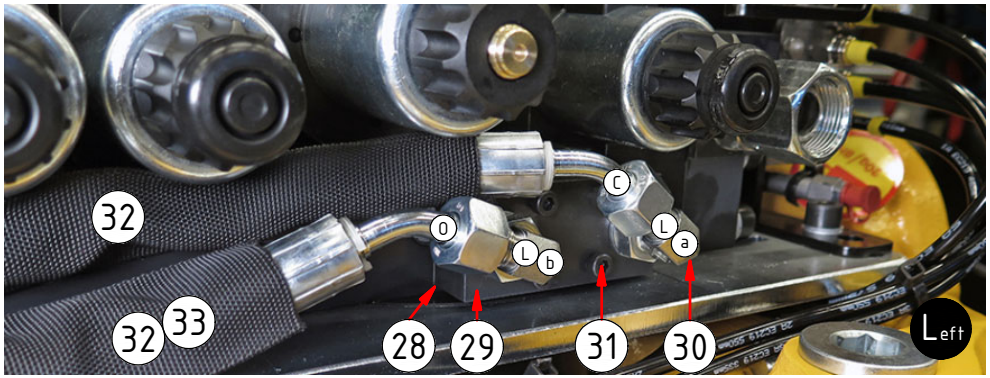


EC214 ECHF - ss10 Hoses

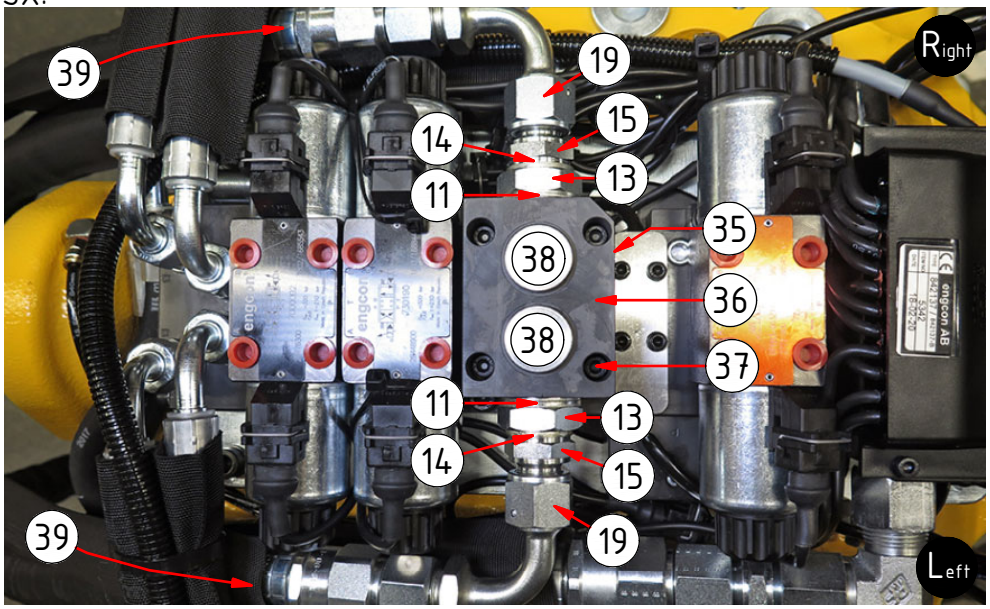
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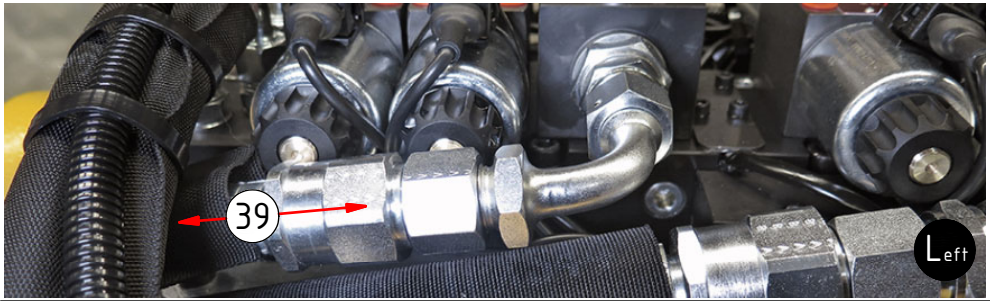
special / options

SQ:



SX:

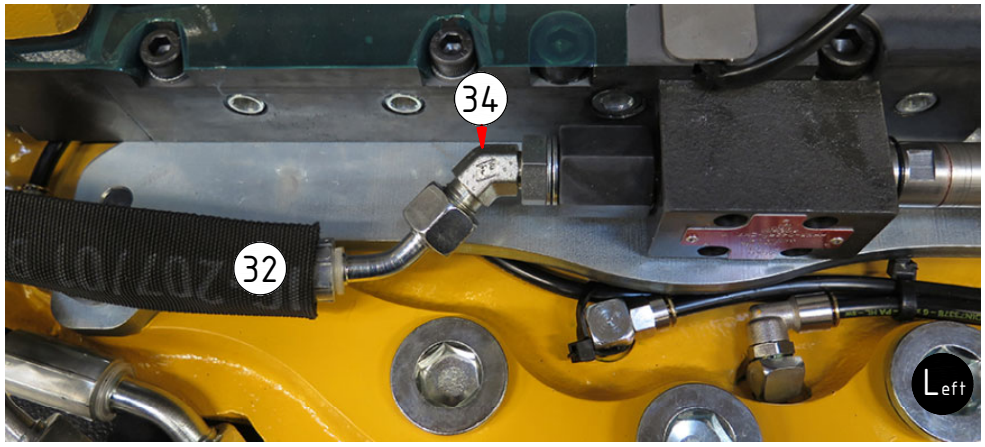




POS	DESCRIPTION	PART	QTY	COMMENTS
11	Seal washer GBR12 3/4"	710706	2	QTY:4 for SX (double against block)
13	Adapter 234-12-08	712219	1	QTY: 2 for SX
14	Sealing washer 1/2"	710704	1	
15	Adapter 1/2"	710108	1	
19	Adapter 488-08-08 90° 1/2"	712209	1	
20	For Feed Right/Left-QS45/50/60,UNI			Additional hose, see "Top part"
28	O-ring 7,65x1,78	710960	4	
29	Connection block NG4	1009586	1	
30	Adapter 90°	710151	2	
31	Screw MC6S 5x30	610403	4	Torque: 9,7Nm
32	Hose SQ & XP	7000032	2	QTY: 1 for Feed Left & for XP
33	Hose SQ Feed Left	7000033	1	
34	Adapter 45°	7000104	1	
35	O-ring square 12,42x1,68 nbr70 NG10	750704	4	
36	Connectionblock 2x1/2" / 2x3/4"NG10	1027520	1	
37	Screw MC6S 6x40	610418	4	Torque: 17Nm
38	Plug	711500	2	
39	Hose SX			

POS in order of assembly

XP:



EC214 ECHF - ss10 Hoses

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Related spare parts

POS	DESCRIPTION	PART	QTY	COMMENTS
11	Seal washer GBR12 3/4"	710706	2	QTY:4 for SX (double against block)
13	Adapter 234-12-08	712219	1	QTY: 2 for SX
14	Sealing washer 1/2"	710704	1	
15	Adapter 1/2"	710108	1	
16	Adapter 407-08-08 90° 1/2"	7000021	1	
17	Adapter 408-08-08 45° 1/2"	7000074	1	
25	Hose Feed EC-Oil P	7001299	1	
26	Hose Feed EC-Oil T	7001300	1	
45	Hose Feed EC-Oil Short	742653	1	Replaced by POS.25 from 2020-01 QTY: 2 for option 2Bl.Feed
46	Hose Feed EC-Oil Long	742335	1	Replaced by POS.26 from 2020-01

POS in order of assembly

EC-Oil

