

SK05
COVERSHEET

Planned document changes:

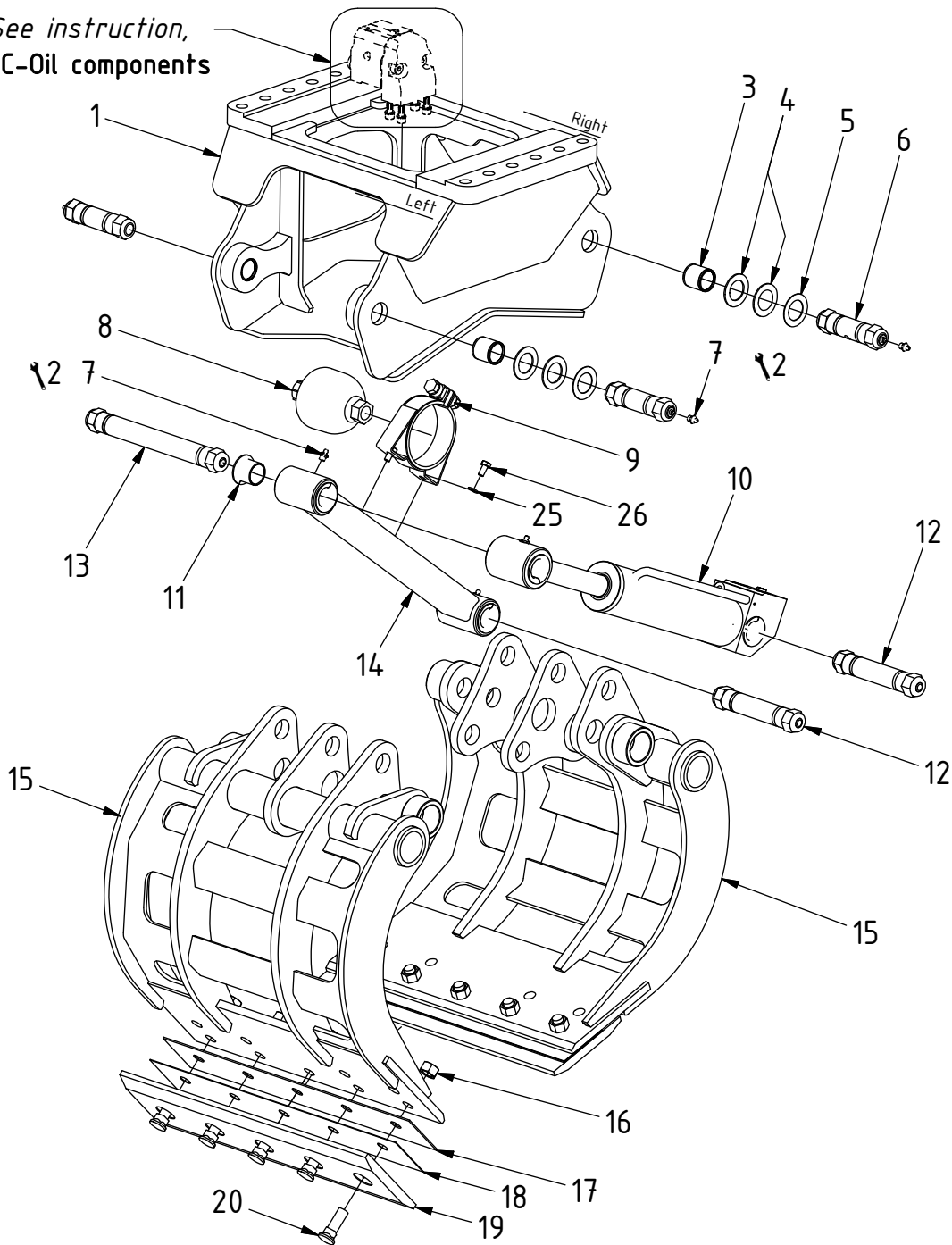
Briefly:

No planned changes.

Document changes:

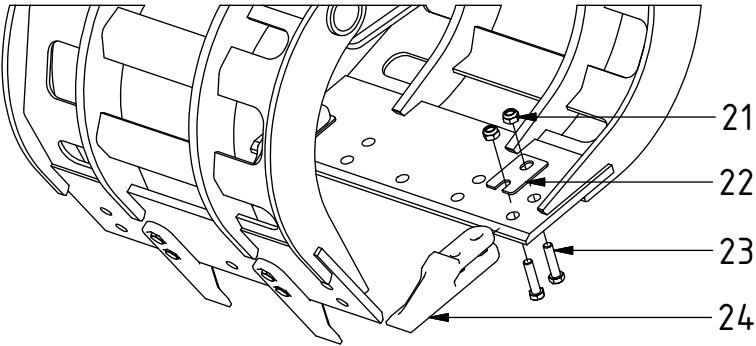
Date:	Change:	Rev. after change:
2021-03-16	Expanders torques added.	B
2020-05-20	Skims added.	A
2020-02-13	New instruction.	-

See instruction,
EC-Oil components

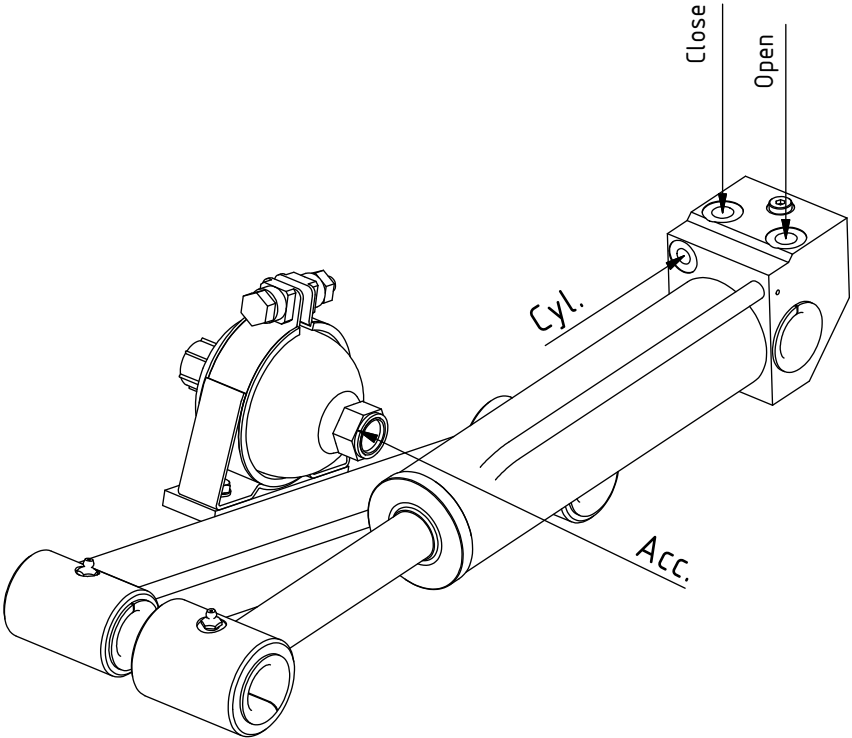
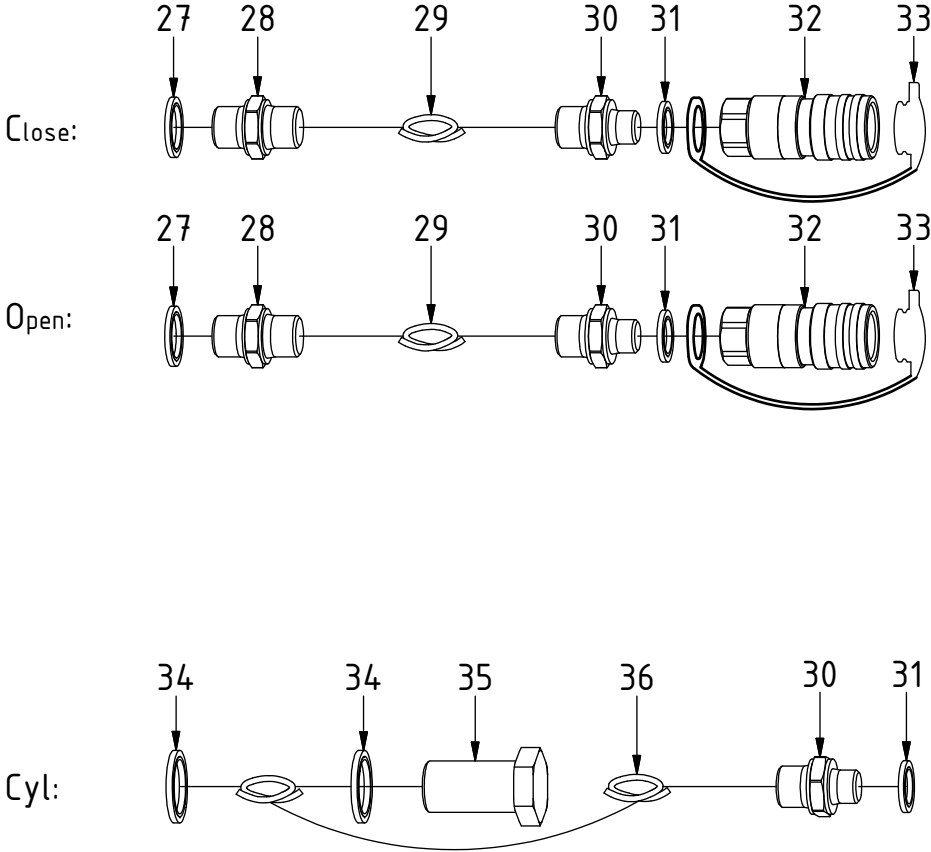


POS	DESCRIPTION	PART	QTY	COMMENTS
1	Main frame SK05	1000093	1	
2	Fill lubrication points with grease as they are assembled			
3	Bushing 30/34x35	630314	4	
4	Shim 2mm	1024924	8	Use if required
5	Shim 1mm	1024925	4	Use if required
6	Expander pin	403063	4	Torque: 250Nm (POS.7 included)
7	Grease Nipple	711403	8	
8	Accumulator	790102	1	
9	Clamp Bracket	790103	1	
10	Hydraulic actuator	201020	1	See "Grab cylinders"
11	Bussning WB802 30/34/45x30WF	630401	4	
12	Expander pin	403064	2	Torque: 250Nm
13	Expander pin	403065	1	Torque: 250Nm
14	Link SK05	302042	1	(POS.7, 12 included)
15	Arm SK05	1000103	2	
16	Hex. Nut 5/8"	660407	10	QTY: 6 for SK with teeth
17	Shim SK05 2mm	1026919	2	
18	Skims SK05 1mm	1024926	2	Use if required
19	Cutting edge SK05	302086	2	QTY: 0 for SK with teeth
20	Screw 5/8" L=52	660406	10	QTY: 6 for SK with teeth
21	Lock Nut M6M M12x1,75 8,8 FZB	610924	8	
22	Shim cuttingteeth	403226	4	
23	Hex Head Screw 12 x 50	610168	8	
24	Tooth SK05 & SK10	660102	4	
25	Flat Washer	611005	2	
26	Hex Head Screw 8 x 16	610122	2	

With teeth:



POS	DESCRIPTION	PART	QTY	COMMENTS
25	Flat Washer	611005	2	
26	Hex Head Screw 8 x 16	610122	2	
27	Washer GBR06 3/8	710703	2	
28	Adapter 3/8"	710106	2	
29	Hose Lock	740910	2	
30	Adapter BSP 1/4" male - 3/8" male	710118	3	
31	Washer GBR04 1/4	710702	3	
32	Quick coupler 1/4" 2510 female	790110	2	
33	Dust protection 1/4" female	790116	2	
34	Sealing washer 1/2"	710704	2	
35	Banjobolt	710274	1	
36	Hose cyl. acc.	740702	1	



POS	DESCRIPTION	PART	QTY	COMMENTS
29	Hose Lock	740910	2	
36	Hose cyl. acc.	740702	1	

POS in order of assembly

