

SK15

COVERSHEET

Planned document changes:

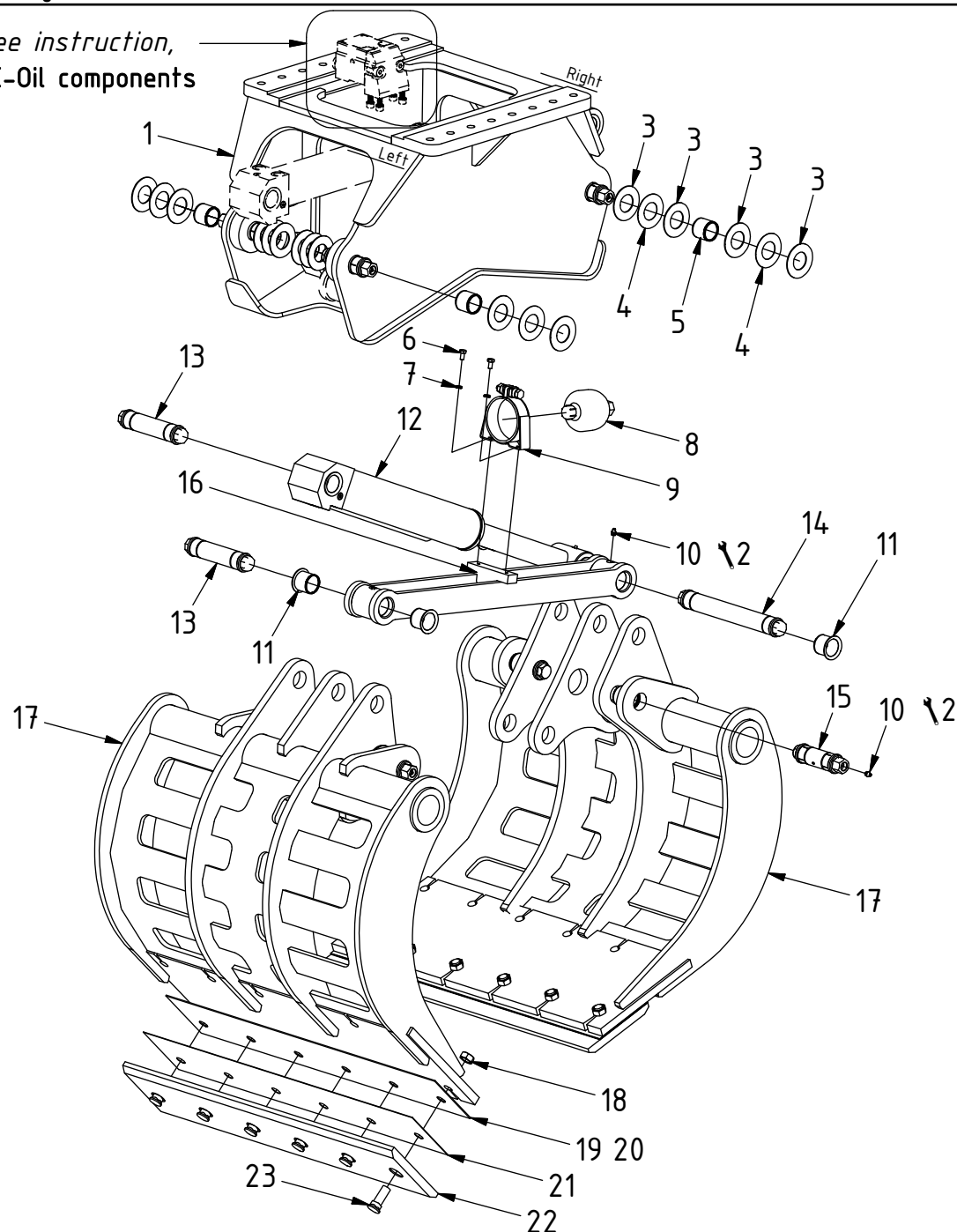
Briefly:

Correct part no for POS.10: 790166.

Document changes:

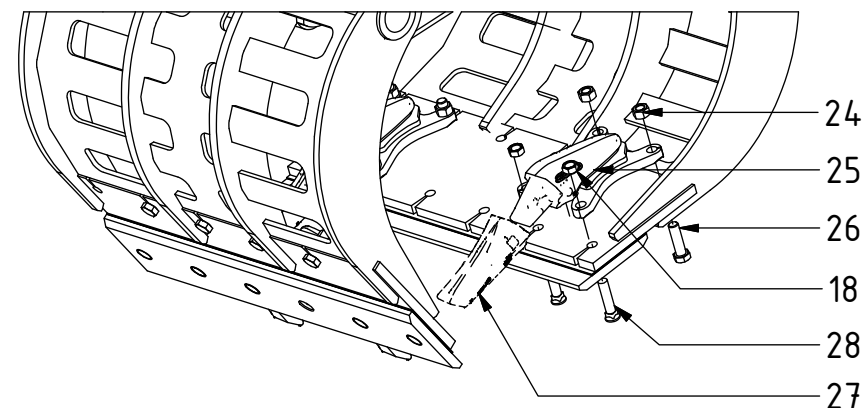
Date:	Change:	Rev. after change:
2021-03-16	Expanders torques added.	B
2020-05-04	Adapter added.	A
2020-02-17	New instruction.	-

See instruction,
EC-Oil components

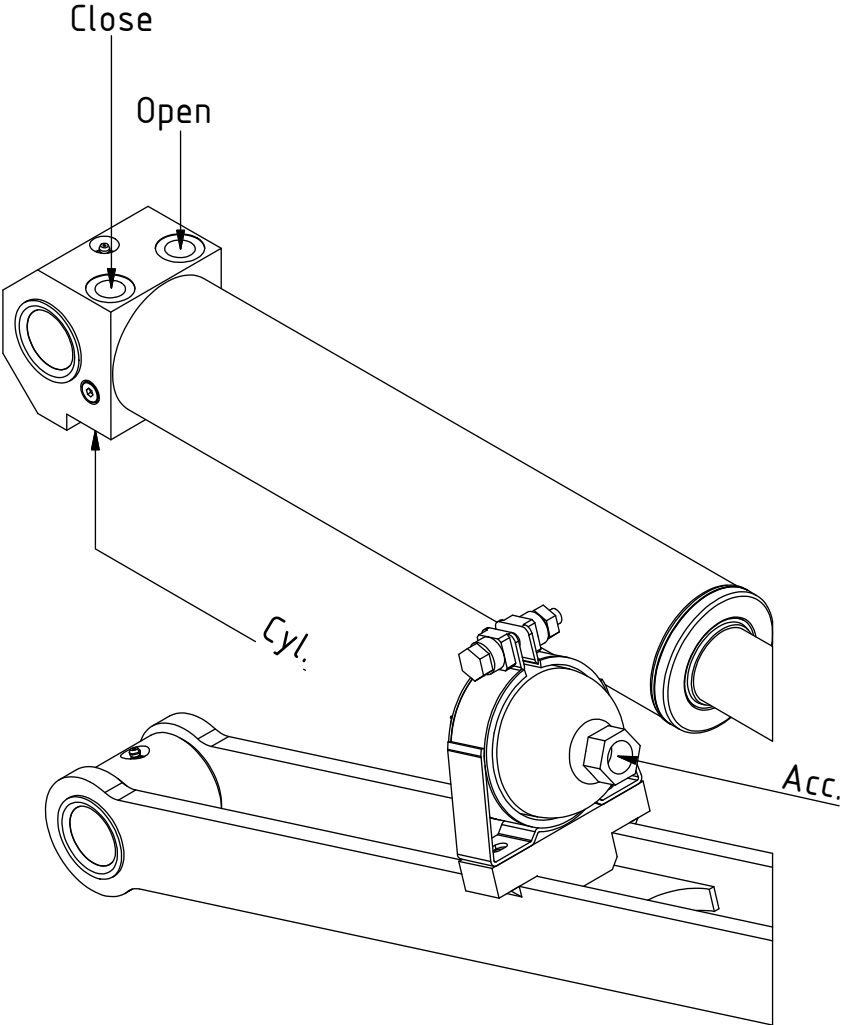
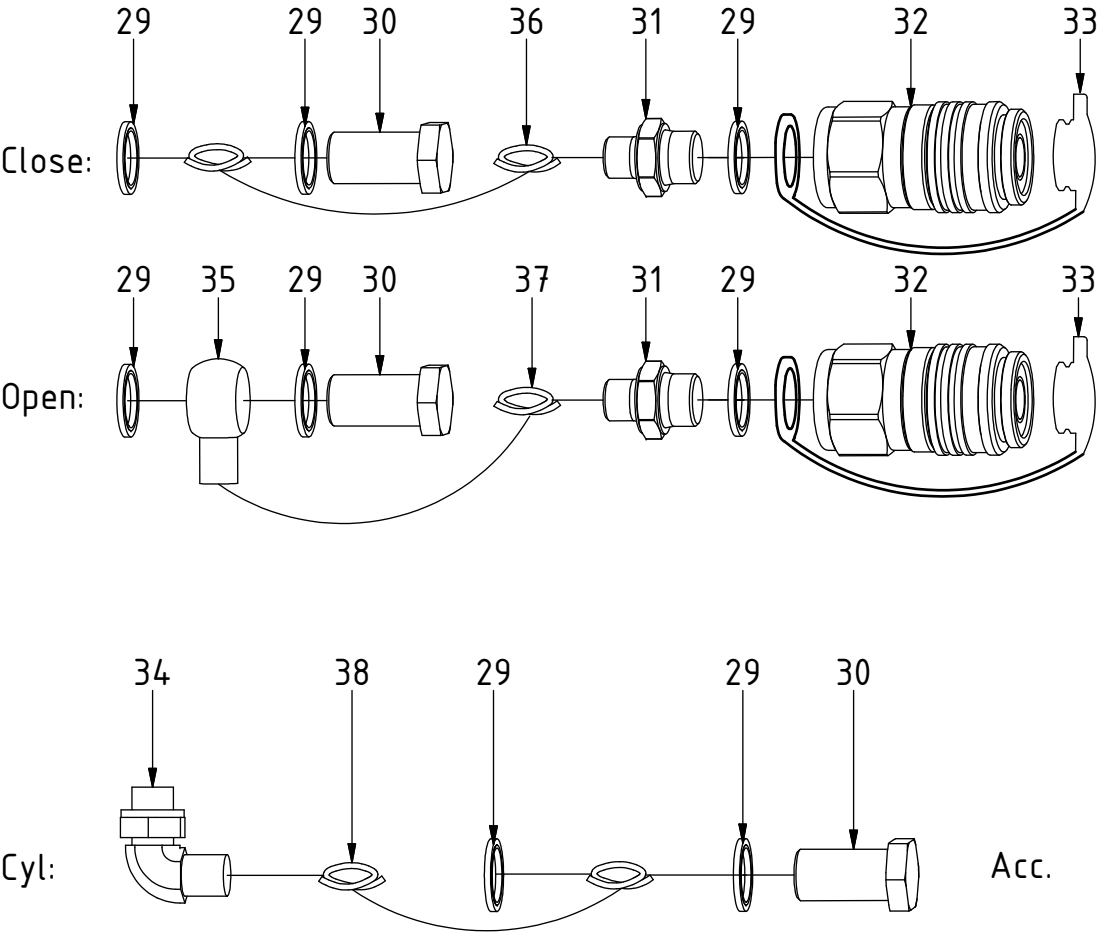


POS	DESCRIPTION	PART	QTY	COMMENTS
1	Main frame SK15	1000076	1	
2	Fill lubrication points with grease as they are assembled		1	
3	Skims SK15 50x40x2	1024931	16	
4	Skims SK15 50x40x1.0	1024930	8	
5	Bushing 40/45x40	630313	4	
6	Hex Head Screw 8 x 16	610122	2	
7	Washer NL 8mm	611005	2	
8	Accumulator	790102	1	
9	Clamp Bracket	790101	1	
10	Grease nipple M10x1	711410	6	
11	Bushing 40/44/55x40	630404	4	
12	Hydraulic actuator	1028607	1	See "Grab cylinders"
13	Expander pin	402903	2	Torque: 350Nm
14	Expander pin	402904	1	Torque: 350Nm
15	Expander pin	402905	4	Torque: 350Nm (POS.10 included)
16	LINK SK15	1000944	1	
17	Arm SK15	1000083	2	
18	Hex. Nut 3/4"	660403	20	
19	Skims SK15 3mm	1051505	2	Use if required
20	Skims SK15 2mm	1024933	2	Use if required
21	Skims SK15 1mm	1024932	2	Use if required
22	Cutting edge SK15	201000	2	
23	Screw	660405	12	QTY: 4 for SG with teeth
24	Nut M6M M20 8,8 FZB	610931	8	
25	Tooth extra SG19-ESCO-UL-U25-U25S	1051685	4	(POS.27 included)
26	Skruv M6S M20x70 8.8	610232	8	
27	Tooth tip ESCO ultralock U25S	1018510	4	
28	Skruv	660402	8	3/4" L=89mm

With teeth:



POS	DESCRIPTION	PART	QTY	COMMENTS
29	Sealing washer 1/2"	710704	8	
30	Banjobult	710274	3	
31	Adapter 139-06-08	710122	2	
32	Quick coupler 1/2" female	790114	2	
33	Dust protection 1/2" female	790118	2	
34	Adapter 90° 3/8"	710152	1	
35	Adapter	710193	1	
36	Hose Lock Short	740902	1	
37	Hose Lock Long	740903	1	
38	Hose cyl. acc.	740702	1	



Dashed lines for overview, mounts on other pages/assemblies. \ indicates instruction. represents hose.

POS	DESCRIPTION	PART	QTY	COMMENTS
36	Hose Lock Short	740902	1	
37	Hose Lock Long	740903	1	
38	Hose cyl. acc.	740702	1	

