

Std. Hitch components - S40M

COVERSHEET

Planned document changes:

Briefly:

2026-02-10. Add EC206BU. POS.13 replaced by 1083827, with screws 610124 and 610712.

Document changes:

Date:	Change:	Rev. after change:
2024-02-27	Layout/irrelevant.	A
2019-09-03	New document.	-

Readers note:



Indicates instruction.



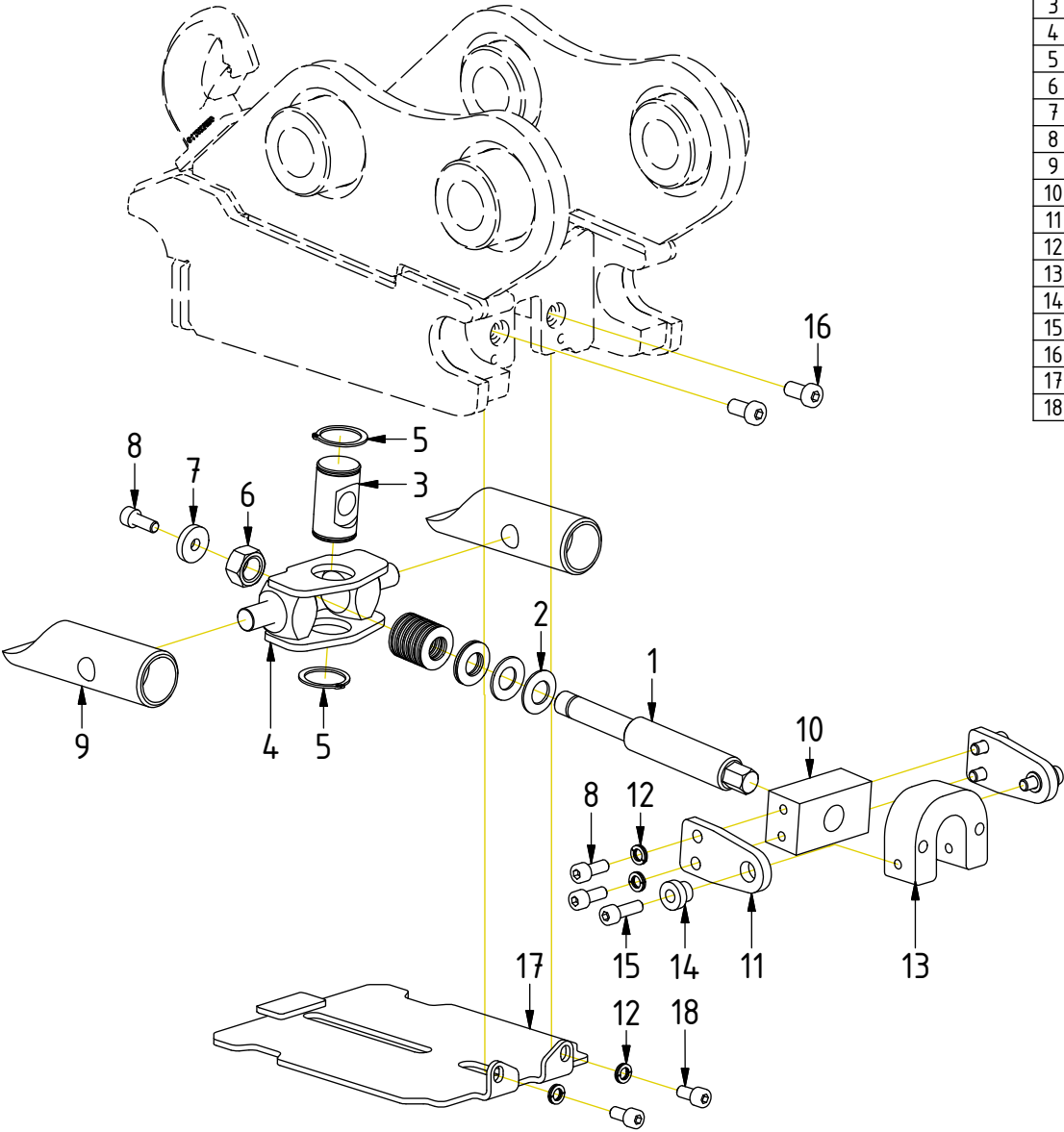
Represents Hose.

Dashed lines for overview, mounts
on other pages/assemblies.

Std. Hitch components - S40M

EC02M, RFS40M, TFS40M

POS	DESCRIPTION	PART	QTY	COMMENTS
1	Shaft Mech. Lock	1004040	1	
2	Belleville washer 16.3/31.5	640104	16	Mount in pairs with concave sides towards each other
3	Lock Pin S40M	1003960	1	
4	Lock Yoke	1003559	1	
5	Circlip	640202	2	
6	Hex. Nut M16	610948	1	Left handed nut
7	Washer TBRSB FZB 8,4x26x5	611014	1	
8	Screw MC6S M8x20 12.9 ZFSHL	6000157	5	Loxeal 83-52 to POS.1
9	Lock wedge	302617	2	
10	Nut Mech lock S40	1015161	1	
11	Link	1004042	2	
12	Washer NL 8mm	611040	6	
13	Holder Mech Lock	1004041	1	
14	Spacer (small)	400127	2	
15	Screw MC6S M8x25 12.9 ZFSHL	6000143	2	
16	Screw MLC6S M10x20 8,8 FZB	610714	2	Loxeal 83-52
17	Cover Plate S40 Bent	1005382	1	
18	Screw MC6S M8x16 12.9 ZFSHL	610432	2	



POS in order of assembly

SPARE PARTS

POS	DESCRIPTION	PART	QTY	COMMENTS
1	Shaft Mech. Lock	1004040	1	
7	Washer TBRSB FZB 8,4x26x5	611014	1	
8	Screw MC6S M8x20 12.9 ZFSL	6000157	5	Loxeal 83-52 to POS.1
19	Weld the nut to the shaft		1	Procedure replaced by POS.7-8 from 2019-09

POS in order of assembly

Replaced from 2019-09

Replacing welding
with current solution:
Shaft must also
be replaced

