

GRB 1500/2000/2500/3000 V2
COVERSHEET

Planned document changes:

Briefly:
2024-08-07. POS.14-17 is one complete part no: 1036200.

Document changes:

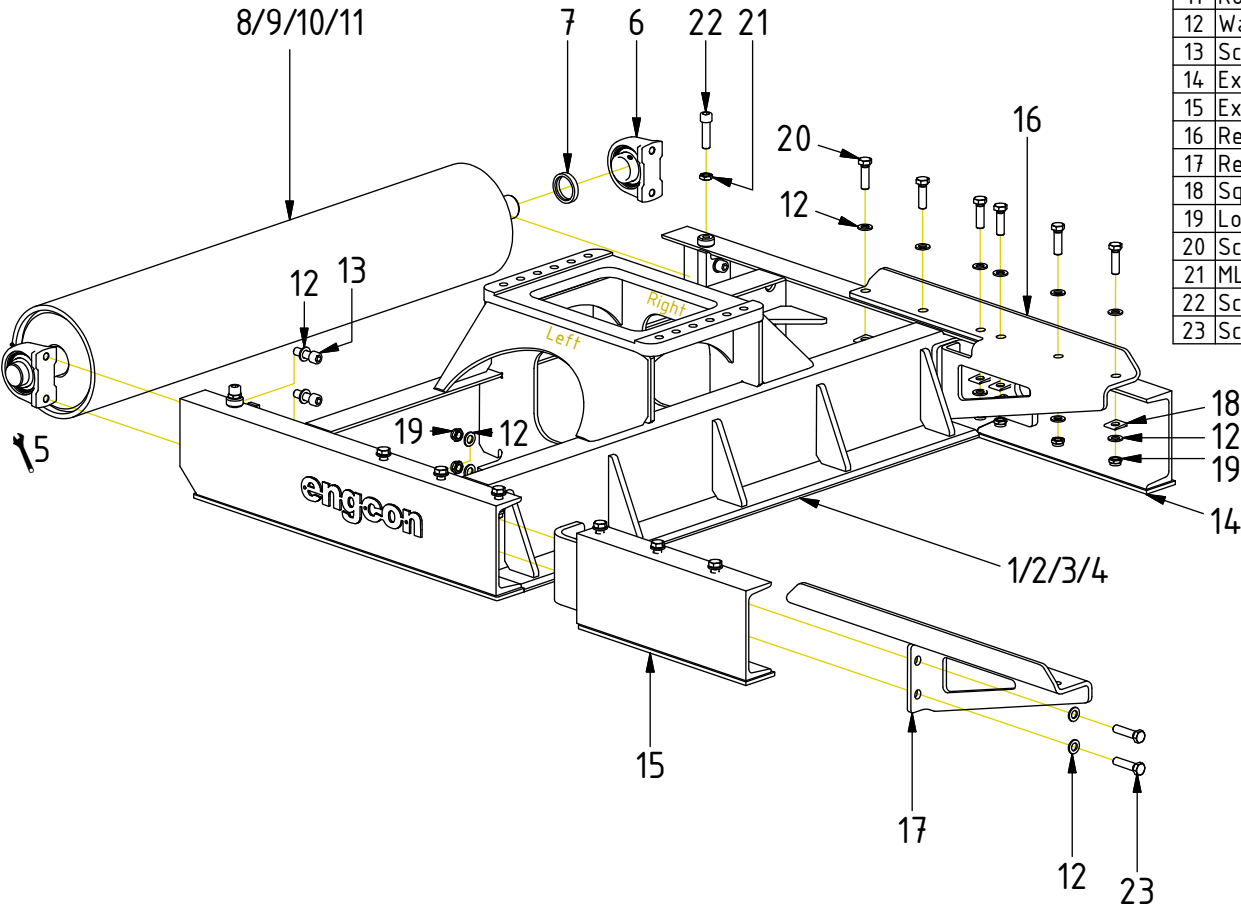
Date:	Change:	Rev. after change:
2023-08-24	Reinforcements updated.	C
2021-10-01	Screws updated.	B
2020-08-11	Layout/irrelevant.	A
2020-01-27	New document.	-

Readers note:

 Indicates instruction.

 Represents Hose.

Dashed lines for overview, mounts
on other pages/assemblies.



POS	DESCRIPTION	PART	QTY	COMMENTS
1	Grading beam frame 1.5m V2	1050052	1	
2	Grading beam frame 2.0m V2	1050009	1	
3	Grading beam frame 2.5m V2	1050128	1	
4	Grading beam frame 3.0m V2	1048143	1	
5	Fill lubrication points with grease			
6	Bearing LEV 210 2F	1049624	2	
7	GRB Spacer	1050005	2	
8	Roller 1.5m	1031800	1	
9	Roller 2.0m	1031786	1	
10	Roller 2.5m	1030672	1	
11	Roller 3.0m	1031820	1	
12	Washer BRB 17x30x3	611009	36	
13	Screw MC6S 16x50 10,9 FZB	6000350	4	
14	Extension Right	1032154	1	
15	Extension Left	1032146	1	
16	Reinforcement GRB Right	1072884	1	
17	Reinforcement GRB Left	1072920	1	
18	Square Beveled Washer	6000028	12	
19	Lock Nut M6M M16x2 8,8 FZB	610926	16	
20	Screw M6S M16x55 8,8 FZB	610208	12	
21	ML6M 16 8 FZB ISO4035	6000204	2	
22	Screw MC6S M16x60 8,8 FZB	6000203	2	
23	Screw M6S M16x65 8,8 FZB	6000254	4	

POS in order of assembly