

SK30

COVERSHEET

Planned document changes:

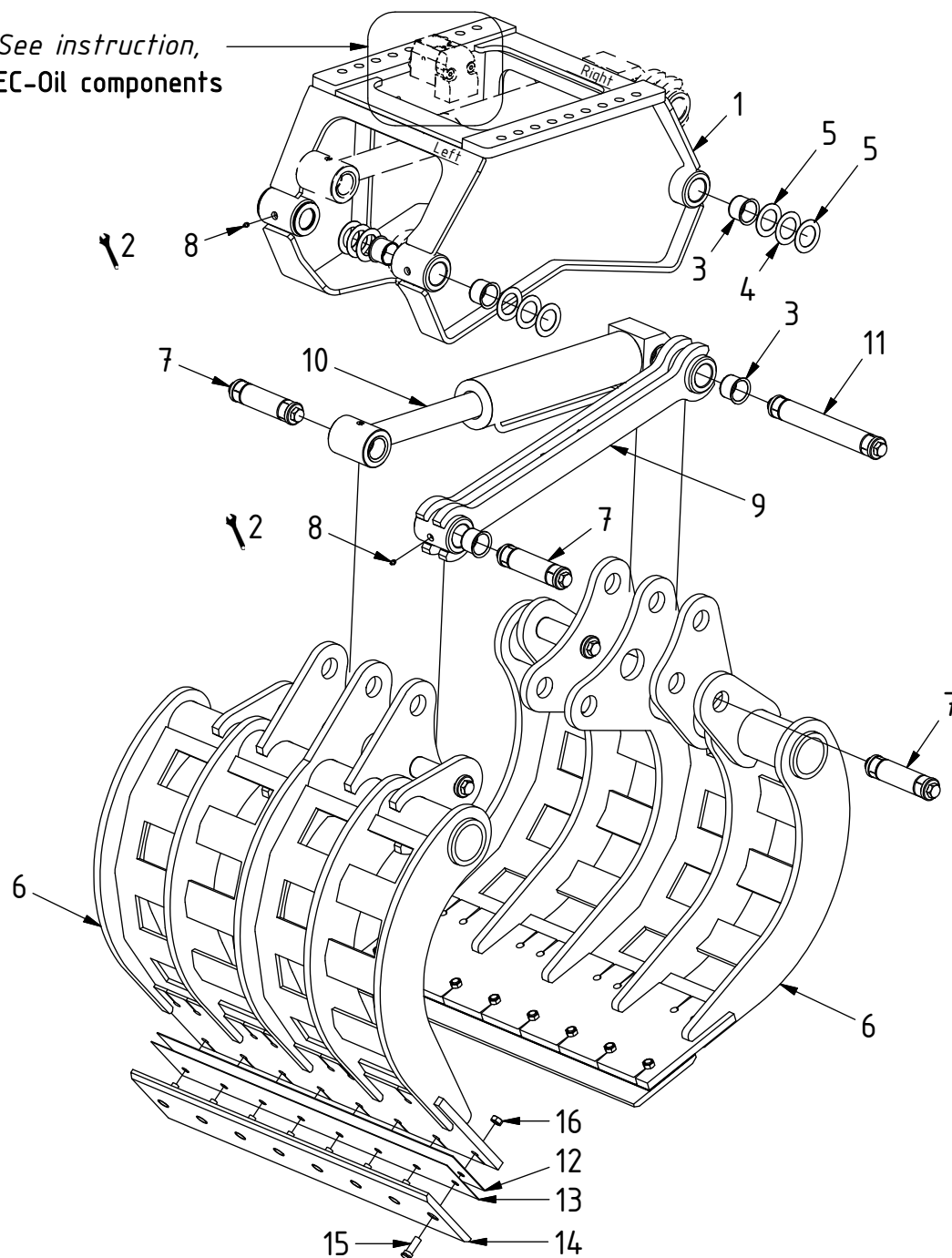
Briefly:

Correct part no for POS.8: 790166.

Document changes:

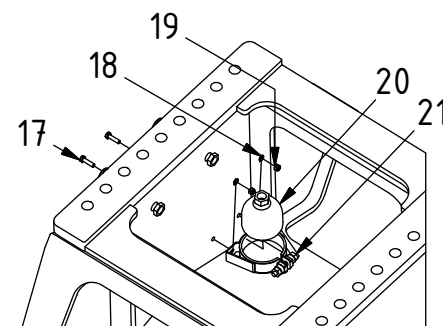
Date:	Change:	Rev. after change:
2022-01-07	Descriptions corrected.	C
2021-03-17	Expanders torques added.	B
2020-05-11	POS.32 replaced.	A
2020-02-18	New instruction.	-

See instruction,
EC-Oil components

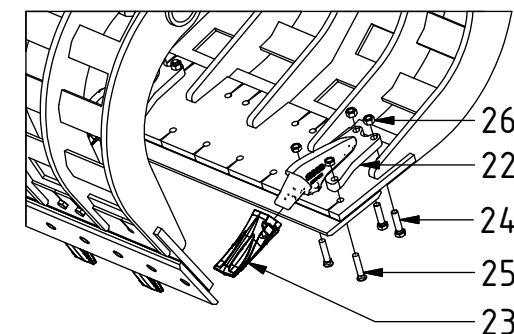


POS	DESCRIPTION	PART	QTY	COMMENTS
1	Main frame SK30	102822	1	
2	Fill lubrication points with grease			
3	Bushing 60/65/75x50	630405	12	
4	Shims SK30 1mm	1030534	8	Use if required
5	Shims SK30 2mm	1030533	16	Use if required
6	Grab arm SK30	101836	2	
7	Expander pin SK30 L=200	404107	6	Torque: 500Nm
8	Grease nipple M10x1	711410	6	
9	Link SK30	201692	1	
10	Cylinder SK30	1007312	1	See "Grab cylinders"
11	Expander pin SK30 L=375	404112	1	Torque: 500Nm
12	Shims SK30 2mm	1043793	2	Use if required
13	Shims SK30 1mm	1043794	2	Use if required
14	Cutting edge SK30	302522	2	
15	Cutting steel bolt UNC 3/4x64	660404	16	QTY: 8 for SK with teeth
16	Hex. Nut 3/4"	660403	24	
17	Hex Head Screw 8x30	610125	2	
18	Washer	611005	2	
19	Hex. Nut M8 Nylon Lock	610922	2	
20	Accumulator	790102	1	
21	Clamp Bracket	790101	1	
22	Tooth SG33-ESCO-UL-U30-U30S	1051820	4	(POS.23 included)
23	Tooth tip ESCO U30S	1018506	4	
24	M6S M20x80	6000273	8	
25	Screw	6000272	8	3/4" L=95mm
26	Nut M6M M20 8,8 FZB	610931	8	

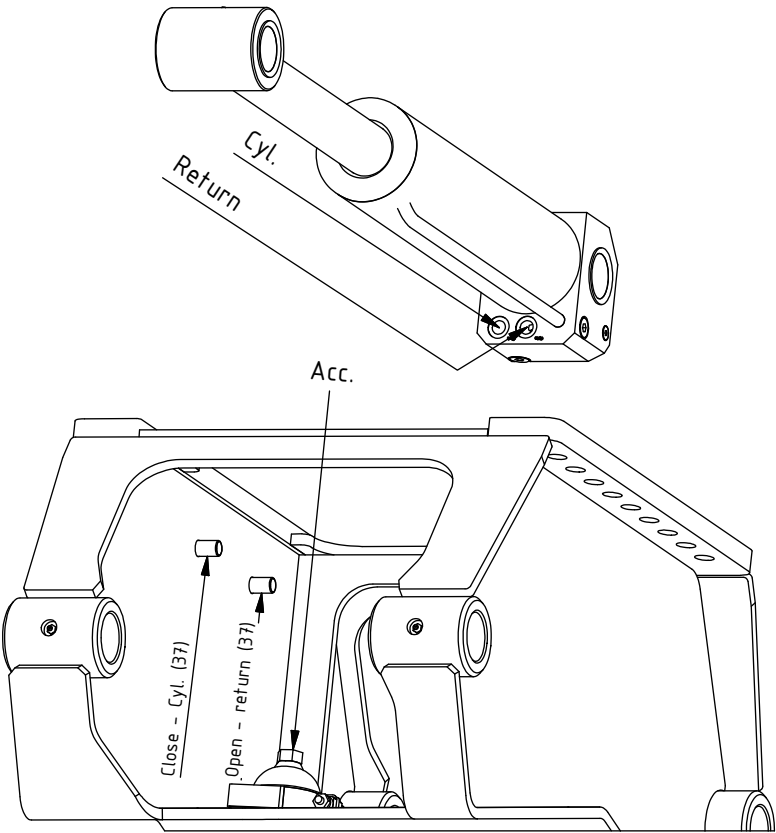
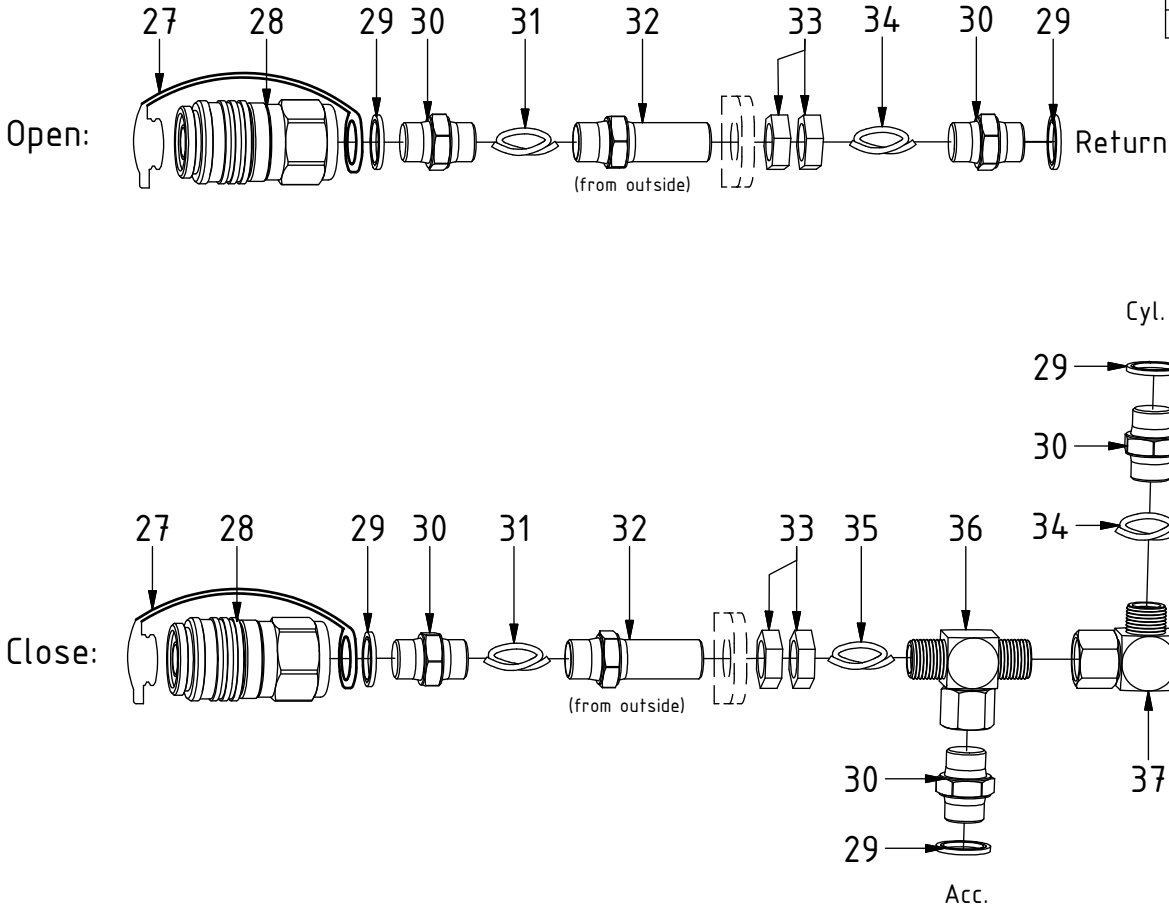
Accumulator:



SK with teeth:



POS	DESCRIPTION	PART	QTY	COMMENTS
27	Dust protection 1/2"	790118	2	
28	Quick coupler 1/2" female	790114	2	
29	Sealing washer 1/2"	710704	5	
30	Adapter 1/2"	710108	5	
31	Hose	7001168	2	
32	Adapter 1260-08-45 (1/2")	710263	2	
33	Bulkhead adapter nut 1/2"	710254	4	
34	Hose	740912	2	
35	Hose	740913	1	
36	Adapter 711-08	714885	1	
37	Adapter angle 030090-08-08	710217	1	



POS	DESCRIPTION	PART	QTY	COMMENTS
31	Hose	7001168	2	
34	Hose	740912	2	
35	Hose	740913	1	

POS in order of assembly

