

EC233 ECHF - Hitch S2 GR20
COVERSHEET

Planned document changes:

Briefly:
No planned changes.

Document changes:

Date:	Change:	Rev. after change:
2024-02-12	New plug with washer for connection block.	A
2018-06-05	New document.	-

Readers note:

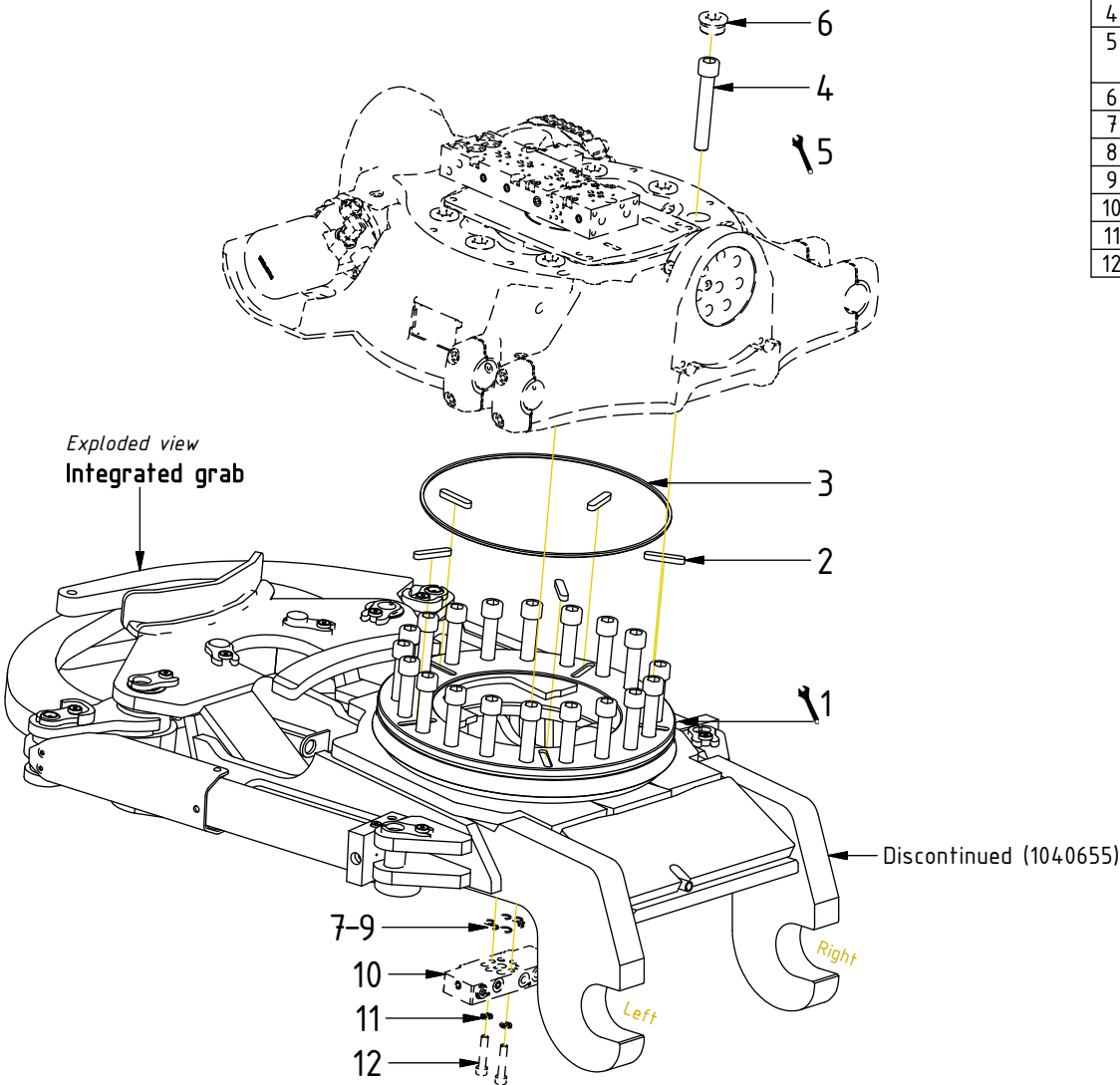
 Indicates instruction.

 Represents Hose.

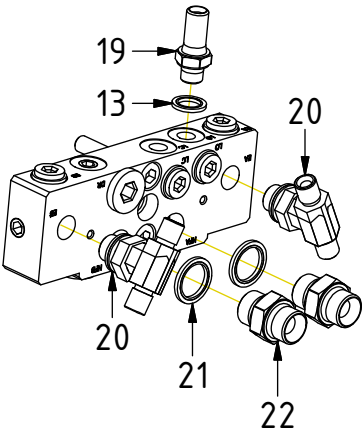
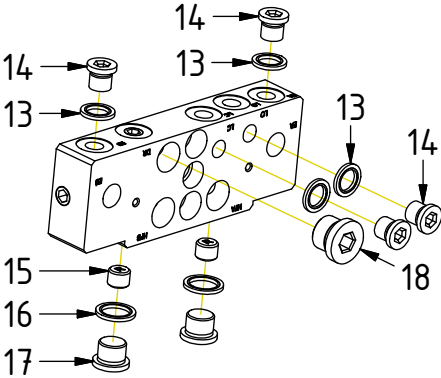
Dashed lines for overview, mounts
on other pages/assemblies.

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POS	DESCRIPTION	PART	QTY	COMMENTS
1	Grease the ring			
2	Feather Key	650103	5	
3	O-ring	710924	1	
4	Screw MC6S M20x120 12.9	610558	20	Torque: 649Nm
5	Torque tighten rotator frame to hitch. Rotate to access all holes			
6	RP M36x2 Din 908 Sv,krom	650408	6	Part of rotator frame
7	O-ring NBR 70	712422	2	Part of rotator frame
8	O-ring NBR 70	710973	4	Part of rotator frame
9	O-ring NBR 70	710912	1	Part of rotator frame
10	Connection block ECHF	1028391	1	Part of rotator frame
11	Washer NL 10mm	611041	6	Part of rotator frame
12	Screw MC6S M10x50 12.9 ZFSL	611515	2	Part of rotator frame

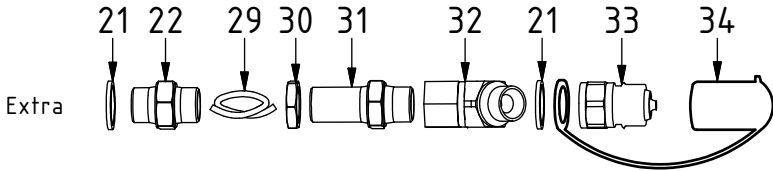
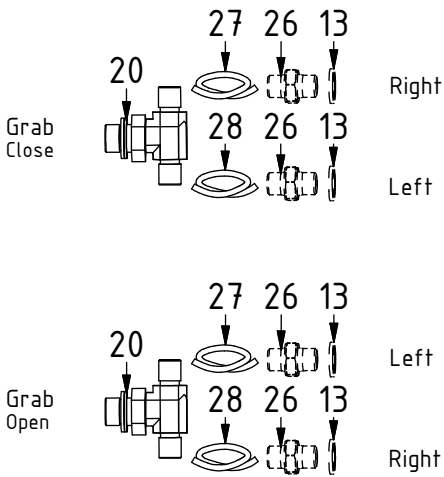
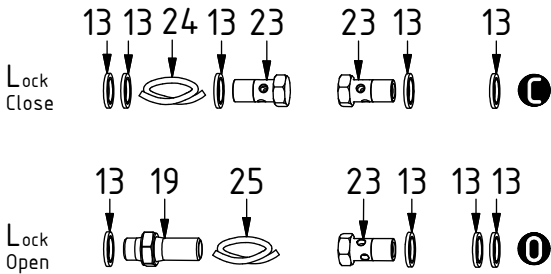


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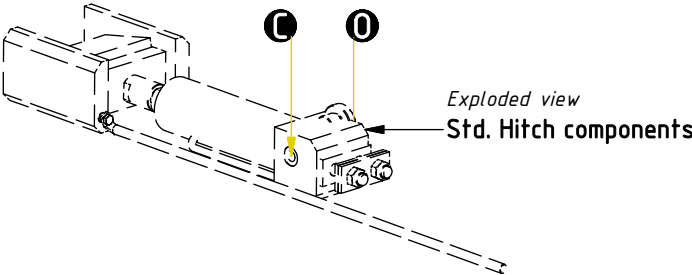
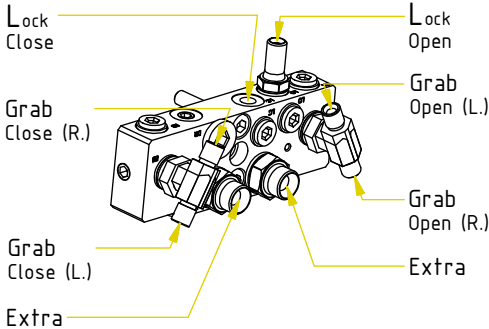


POS	DESCRIPTION	PART	QTY	COMMENTS
13	Washer GBR04 1/4	710702	17	QTY: 4 part of integrated grab
14	Plug 153-04 (1/4")	711505	4	
15	Pipe plug 1/4"	711508	4	
16	Washer GBR06 3/8	710703	2	
17	DIN 908 - G 0,375 A	7001657	2	
18	Plug 70125-08 (1/2")	711500	1	
19	Adapter 1260-04-04 (1/4")	710240	1	
20	Adapter 403-04-06 (1/4"-3/8")	712224	2	
21	Washer GBR08 1/2	710704	4	
22	Adapter 136-08-08 (1/2")	710108	2	

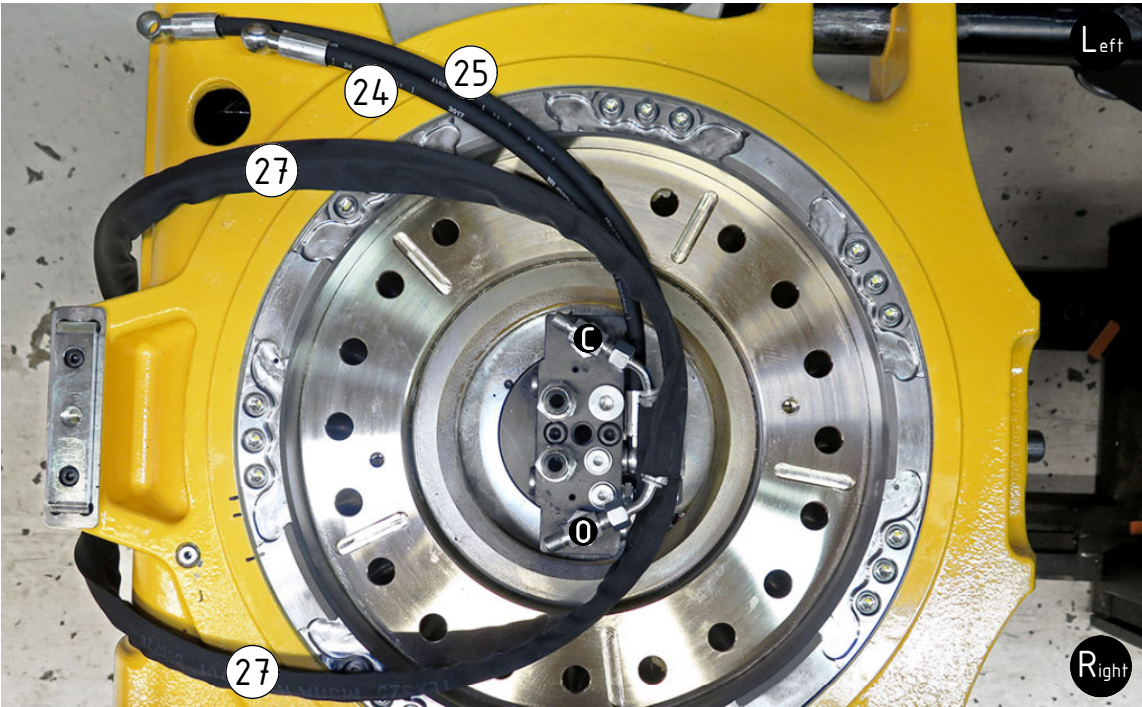
POS in order of assembly



POS	DESCRIPTION	PART	QTY	COMMENTS
13	Washer GBR04 1/4	710702	17	QTY: 4 part of integrated grab
19	Adapter 1260-04-04 (1/4")	710240	1	
20	Adapter 403-04-06 (1/4"-3/8")	712224	2	
21	Washer GBR08 1/2	710704	4	
22	Adapter 136-08-08 (1/2")	710108	2	
23	Banjo bolt 4451-04 (1/4")	710271	3	
24	Hose Lock Short	7000056	1	
25	Hose Lock Long	7000096	1	
26	Adapter 138-04-29 (1/4")	710135	4	Part of integrated grab
27	Hose Grab Long	7000069	2	
28	Hose Grab Short	7000068	2	
29	Hose Extra	7000522	2	
30	Counternut 1270-08 (1/2")	710254	2	
31	Adapter 1260-08-08 (1/2")	710244	2	
32	Adapter 45-08-08 45° (1/2")	710212	2	
33	Quick coupling 1/2"	790115	2	
34	Dust protection 1/2"	790126	2	



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28	Hose Grab Short	7000068	2	
29	Hose Extra	7000522	2	

POS in order of assembly

