

Planned document changes:

Briefly:

Correct part no for POS.1: 1064529.

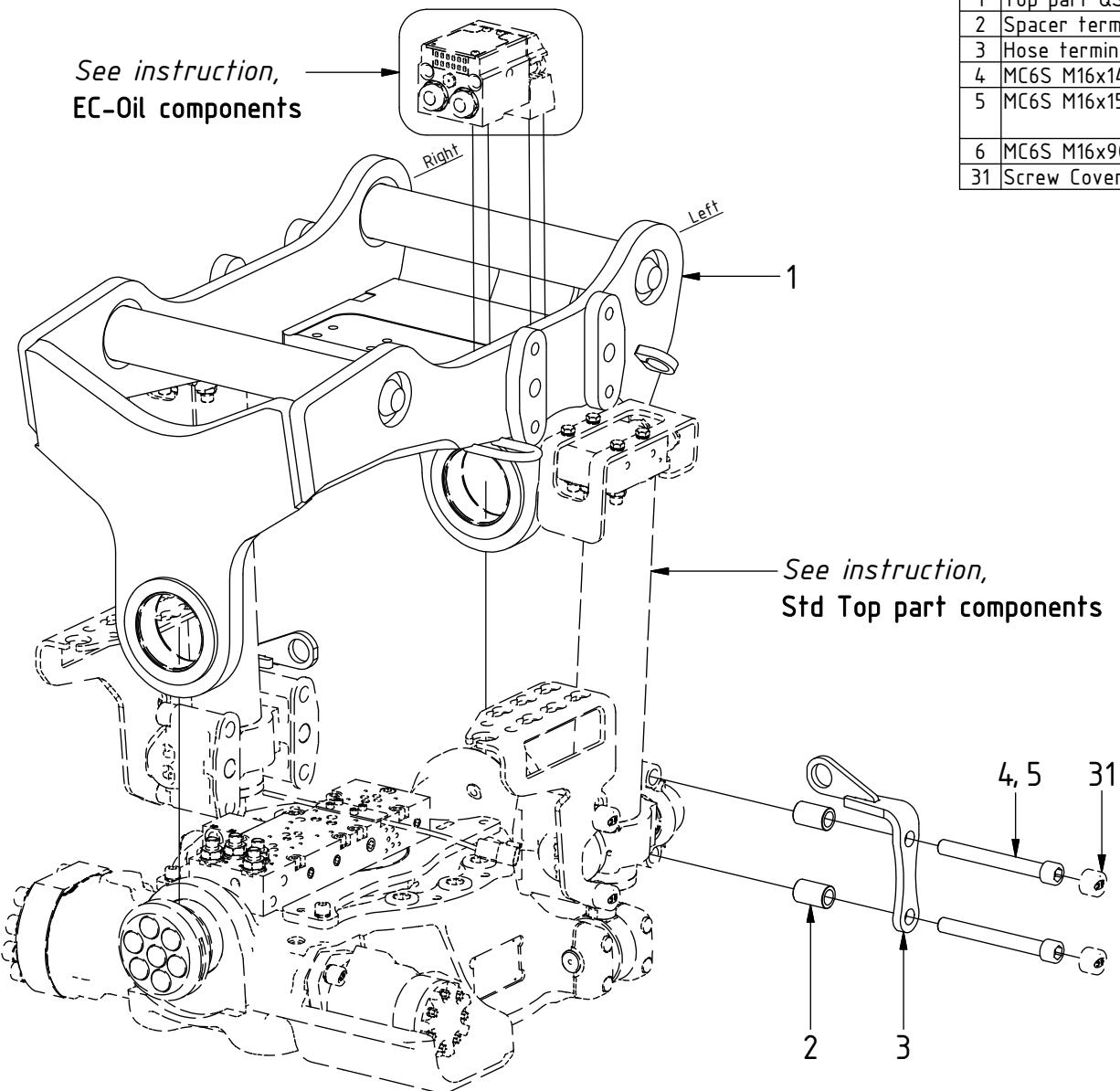
Document changes:

Date: Change:

| | |
|------------|-------------------------------|
| 2021-01-21 | Screws updated. Photos added. |
| 2018-11-02 | New instruction. |

| Rev. after change: |
|-----------------------|
| A |
| - |

| POS | DESCRIPTION | PART | QTY | COMMENTS |
|-----|-------------------------|---------|-----|---|
| 1 | Top part QS60 EC214 | 1025866 | 1 | |
| 2 | Spacer terminal 39mm | 1005911 | 4 | |
| 3 | Hose terminal Feed ECHF | 1027200 | 2 | |
| 4 | MC6S M16x140 12.9 ZFSHL | 6000152 | 4 | Torque: 333Nm |
| 5 | MC6S M16x150 12.9 | 610537 | 4 | For option Shimmed Tilt cylinder Torque: 333Nm |
| 6 | MC6S M16x90 12.9 ZFSHL | 6000151 | 4 | For FEED 1/2". Replaces POS.2-5 |
| 31 | Screw Cover M16 | 611302 | 4 | |

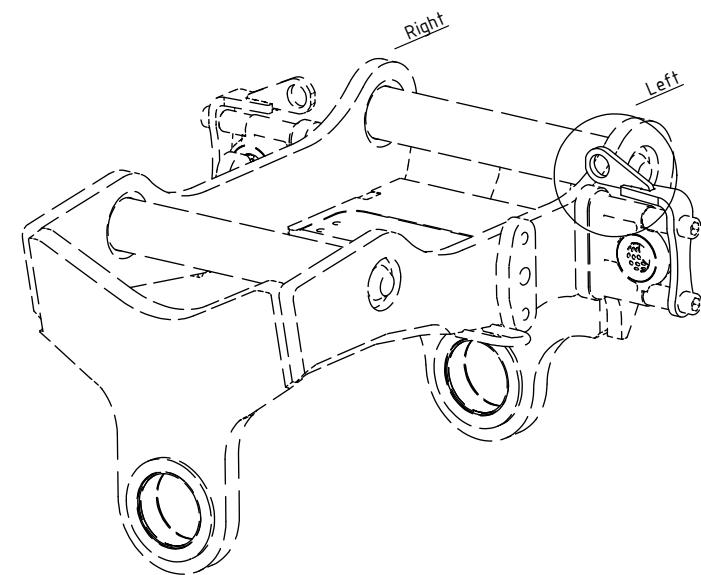
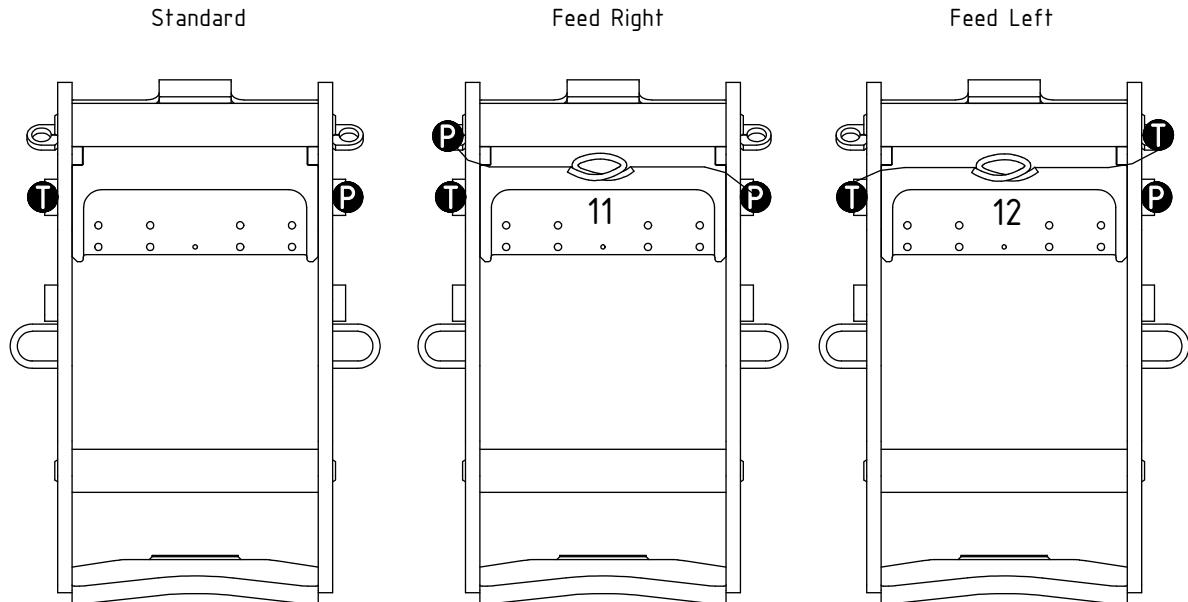


P = 7
T = 7

FEED
 3/4" (Std)

Main Feed

| POS | DESCRIPTION | PART | QTY | COMMENTS |
|-----|---|--------|-----|--|
| 7 | Use washer, adapter, nut: POS.8, 9, 10 | | | QTY depends on config. (2-3) |
| 8 | Washer NL 1" | 611095 | 2 | |
| 9 | Adapter 1260-12-12 (3/4") | 712210 | 2 | |
| 10 | Check nut 1270-12 (3/4") | 712211 | 2 | |
| 11 | Hose Bridge All Right | 743011 | 1 | |
| 12 | Hose Bridge All Left | 743012 | 1 | |
| | Attach feed hoses from control system | | | (a & b represents channels on feed block) |



P = 13
T = 13
R = 17
L = 21
filt = 17

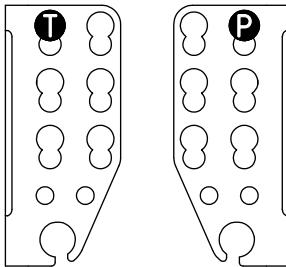
POS in order of assembly

FEED

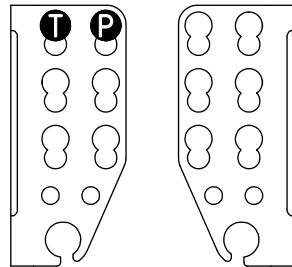
1/2"

Main Feed

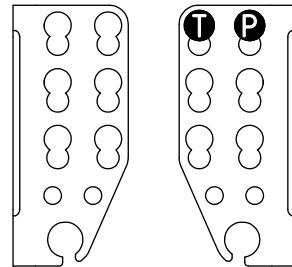
Standard



Feed Right



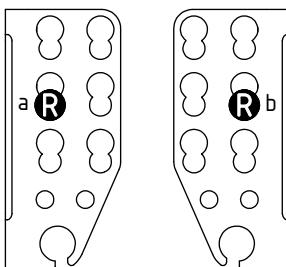
Feed Left



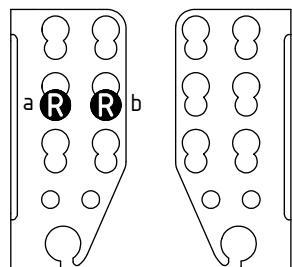
| POS | DESCRIPTION | PART | QTY | COMMENTS |
|-----|--|--------|-----|---|
| 13 | Use washer, adapter, nut: POS.14, 15, 16 | | | |
| 14 | Washer NL 20mm | 611098 | 2 | |
| 15 | Adapter 1260-08-08 (1/2") | 710244 | 2 | |
| 16 | Check nut 1270-08 (1/2") | 710254 | 2 | |
| 17 | Use washer, adapter, nut: POS.18, 19, 20 | | | QTY depends on config. (2-4) |
| 18 | Washer NL 16mm | 611044 | 2 | |
| 19 | Adapter 1260-06-32 (3/8") | 710242 | 2 | |
| 20 | Check nut 1270-06 (3/8") | 710252 | 2 | |
| 21 | Use washer, adapter, nut: POS.22, 23, 24 | | | |
| 22 | Washer NL 1/2" | 611096 | 2 | |
| 23 | Adapter 1260-04-04 (1/4") | 710240 | 2 | |
| 24 | Check nut 1270-04 (1/4") | 710250 | 2 | |
| | Attach feed hoses from control system | | | (a & b represents channels on feed block) |

Rotation

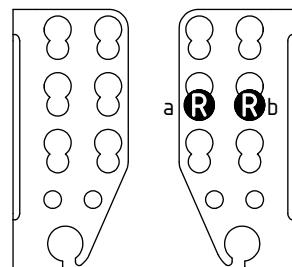
Standard



Rot. Right

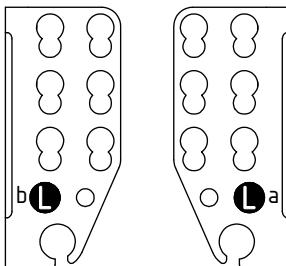


Rot. Left

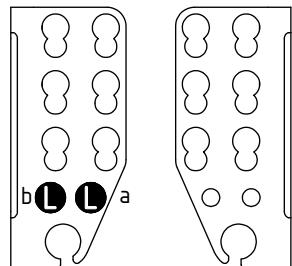


Lock (SQ)

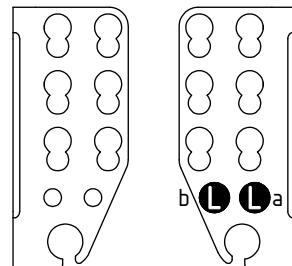
Standard



Lock Right

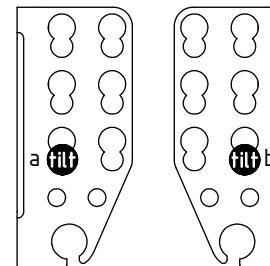


Lock Left

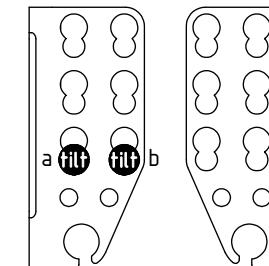


Tilt (ST)

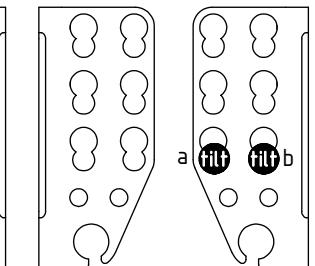
Standard



Tilt Right



Tilt Left



P = 26
T = 26
cap = 27
R = 29

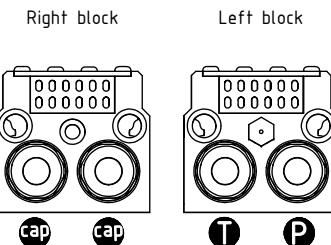
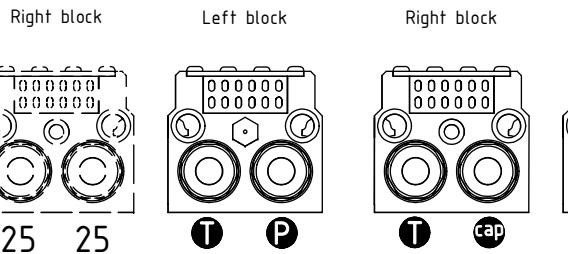
FEED
Top EC-Oil

ss5, ss10

2 hyd. (Std)

4 Hyd.
2Bl.Feed

4 Hyd.



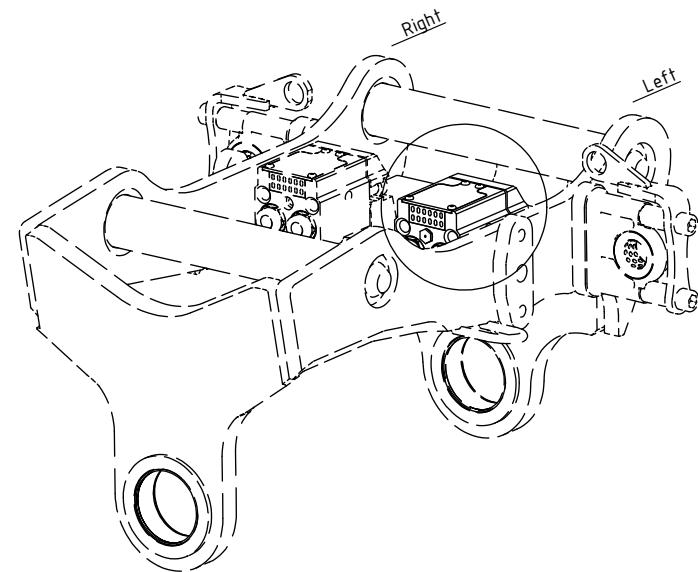
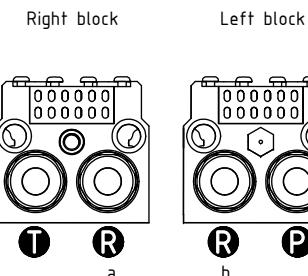
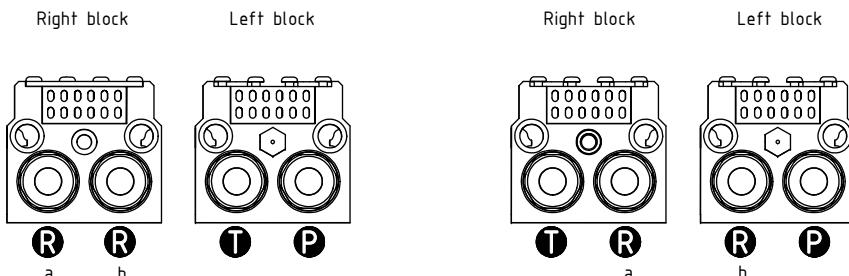
| POS | DESCRIPTION | PART | QTY | COMMENTS |
|-----|--|--------|-----|--|
| 25 | Plug 70125-08 (1/2") | 711500 | 2 | |
| 26 | Adapter 401-08-08 (1/2") | 710156 | 2 | QTY depends on config. (2-4) |
| 27 | Use adapter, cap: POS.26, 28 | | | |
| 28 | Protective cap | 711627 | 2 | Not for SX |
| 29 | Adapter 401-06-08 (3/8"-1/2") | 710157 | 2 | |
| | Attach feed hoses from control system | | | (a & b represents channels on feed block) |

POS in order of assembly

ss9

4 hyd. (Std)

2Bl.Feed

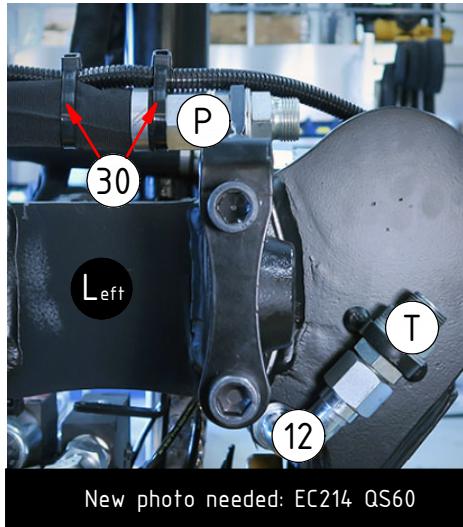


FEED
3/4" (Std)

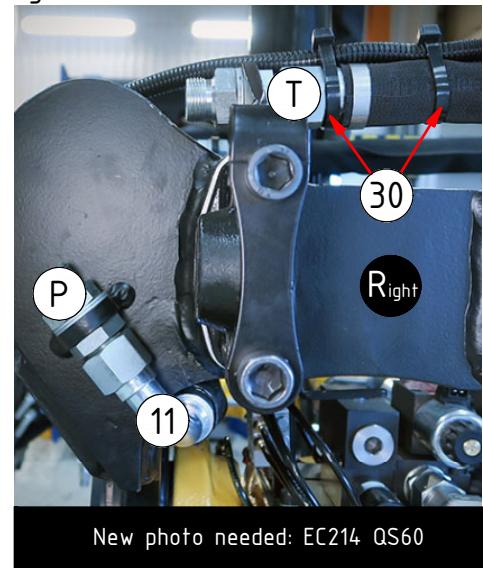
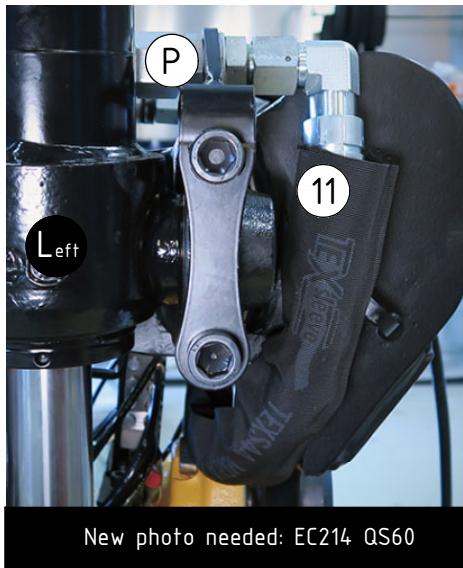


| POS | DESCRIPTION | PART | QTY | COMMENTS |
|-----|---------------------------------------|---------|-----|---|
| 11 | Hose Bridge All Right | 743011 | 1 | |
| 12 | Hose Bridge All Left | 743012 | 1 | |
| 30 | Cable tie 7,8x360 | 1021587 | 1 | |
| | Attach feed hoses from control system | | | (a & b represents channels on feed block) |

Feed Left:

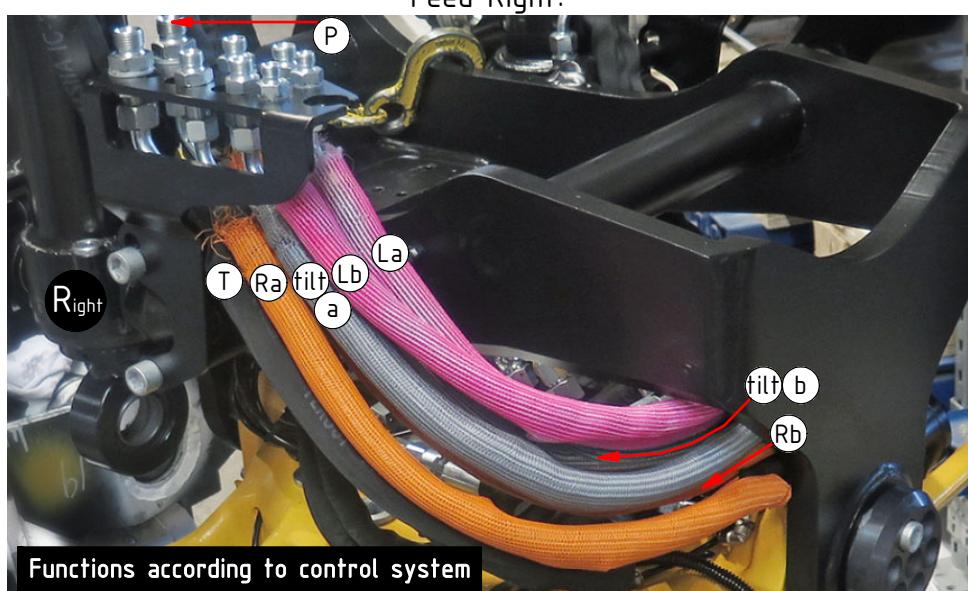
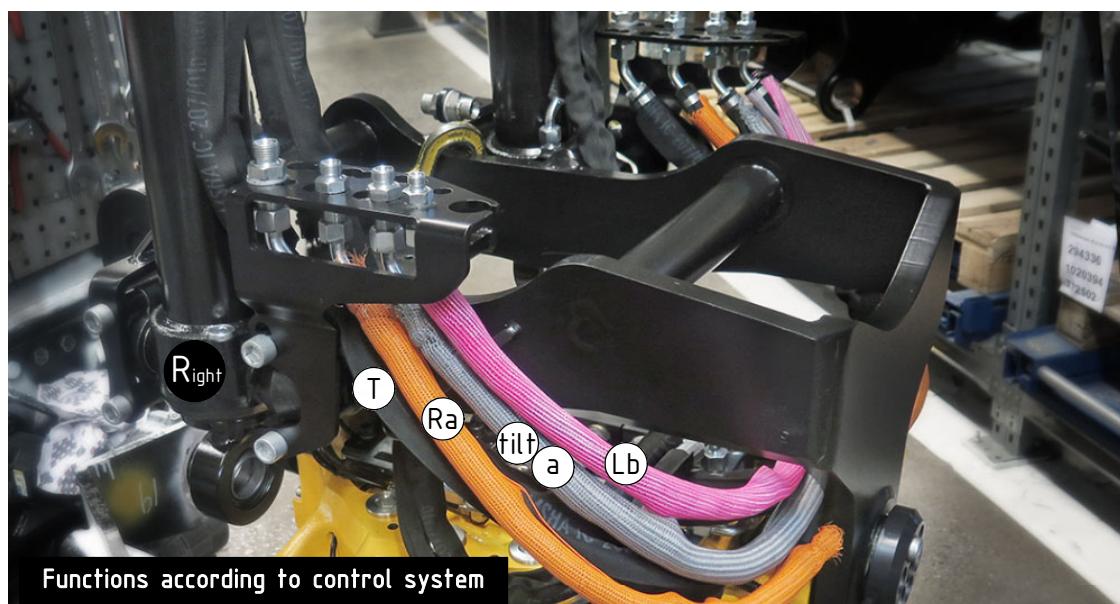
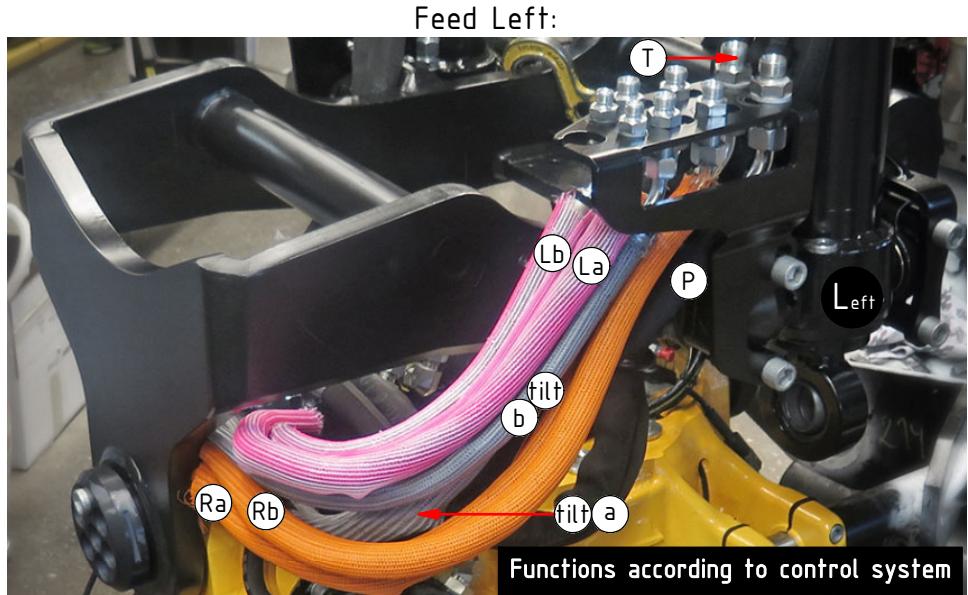
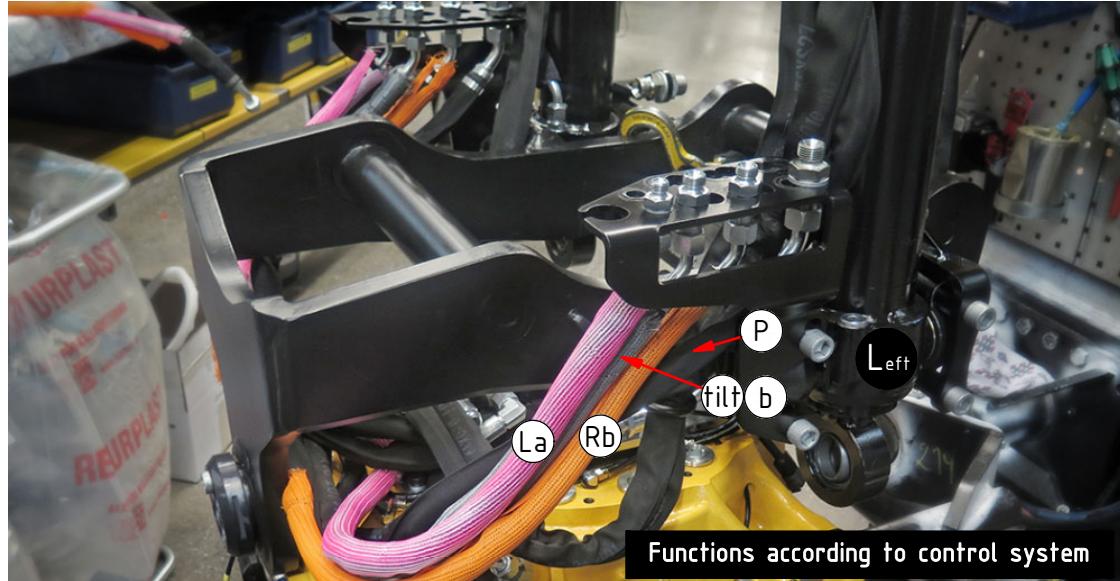


Feed Right:



FEED
1/2"

| POS | DESCRIPTION | PART | QTY | COMMENTS |
|-----|---------------------------------------|---------|-----|---|
| 30 | Cable tie 7,8x360 | 1021587 | 1 | |
| | Attach feed hoses from control system | | | (a & b represents channels on feed block) |



FEED
Top EC-Oil

ss5, ss10

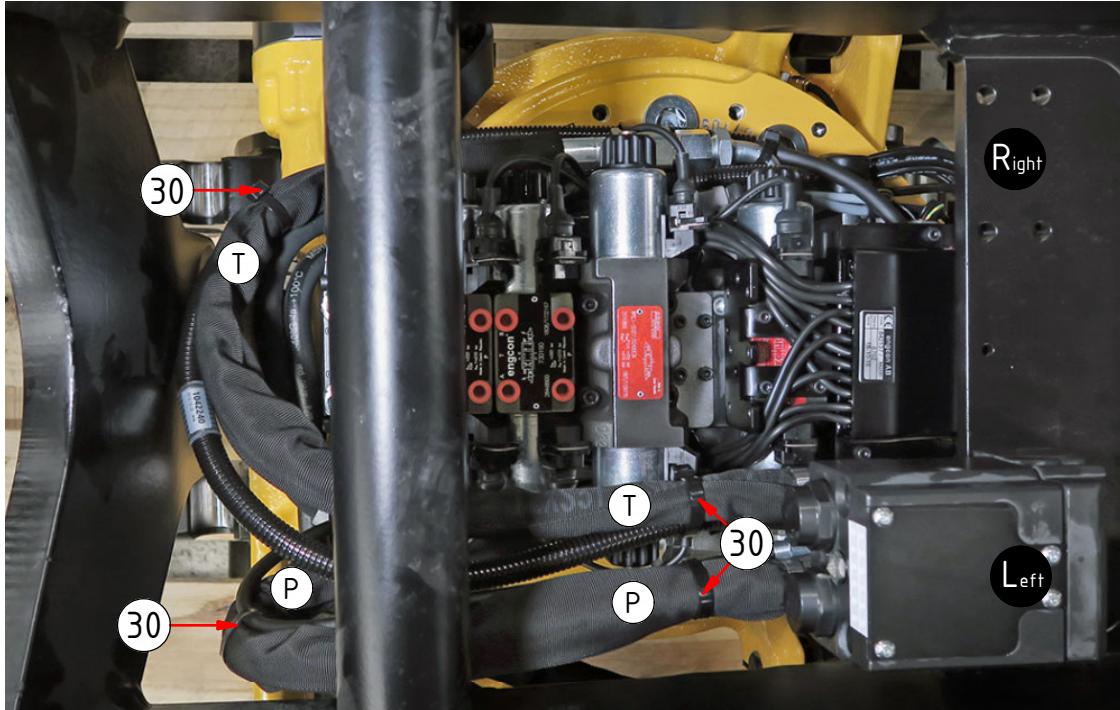


Photo needed: ss10, 2 hyd.
seen from the side/sides

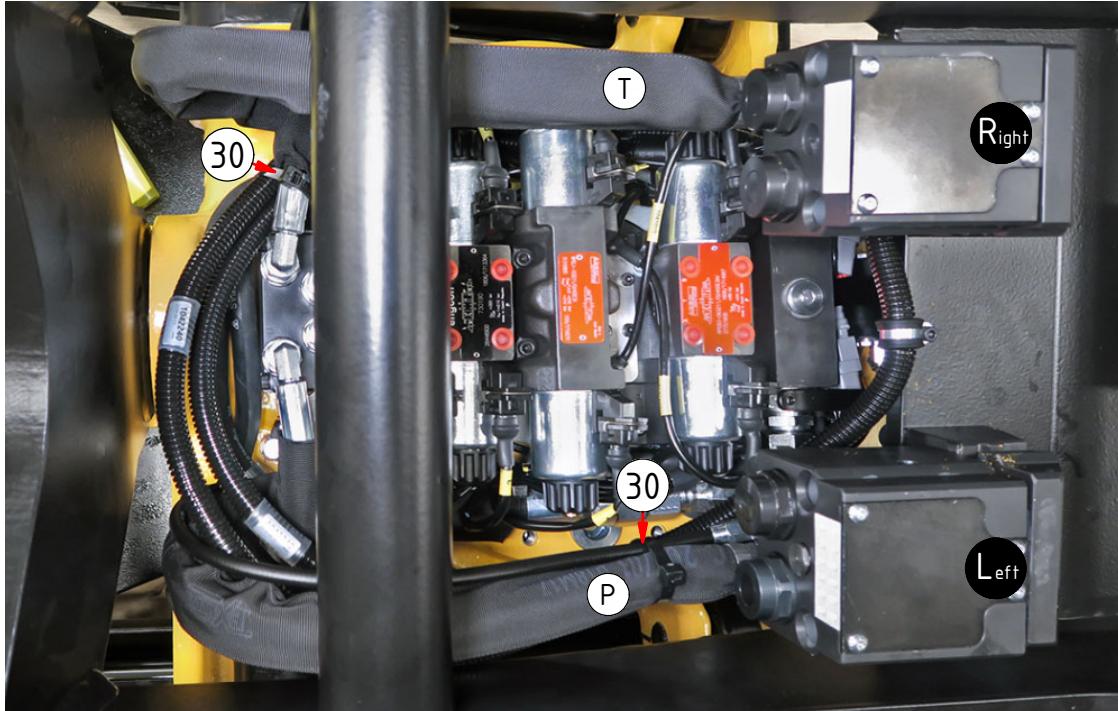
ss9

Photo needed: ss9, 4 hyd.

Photo needed: ss9, 4 hyd.
seen from the side/sides

FEED
Top EC-Oil

ss5, ss10 2Bl.Feed



| POS | DESCRIPTION | PART | QTY | COMMENTS |
|-----|-------------------|---------|-----|---|
| 30 | Cable tie 7,8x360 | 1021587 | 1 | (a & b represents channels on feed block) |

ss9 2Bl.Feed

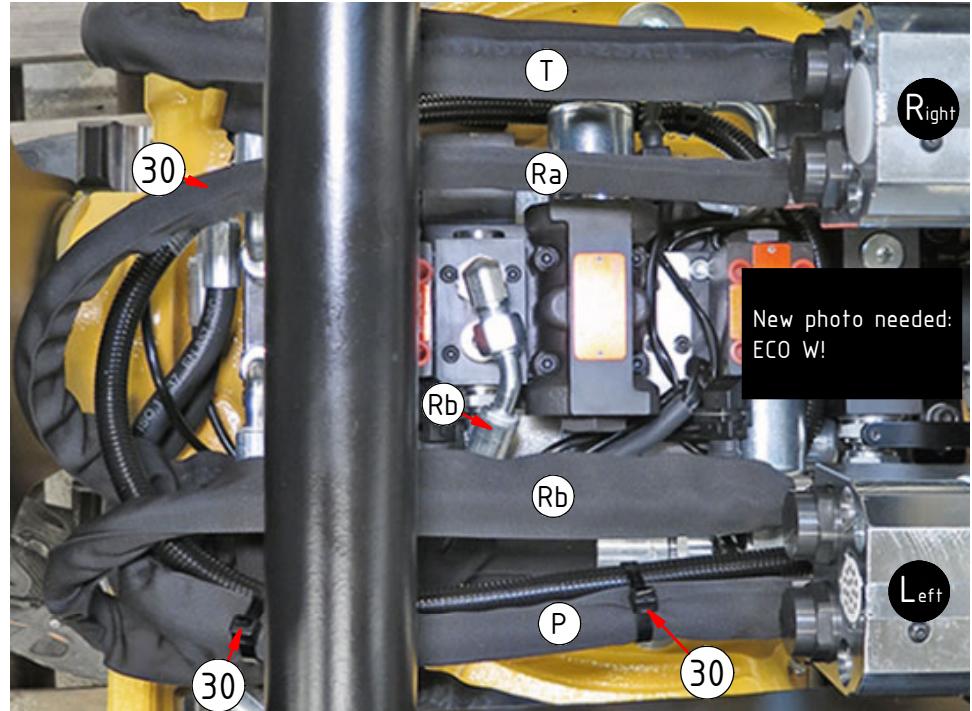


Photo needed: ss10, 4 hyd, 2Bl.Feed
seen from the side/sides

Photo needed: ss9, 4 hyd, 2Bl.Feed
seen from the side/sides