

EC219 - HS10EC GR20 ECHF

COVERSHEET

Planned document changes:

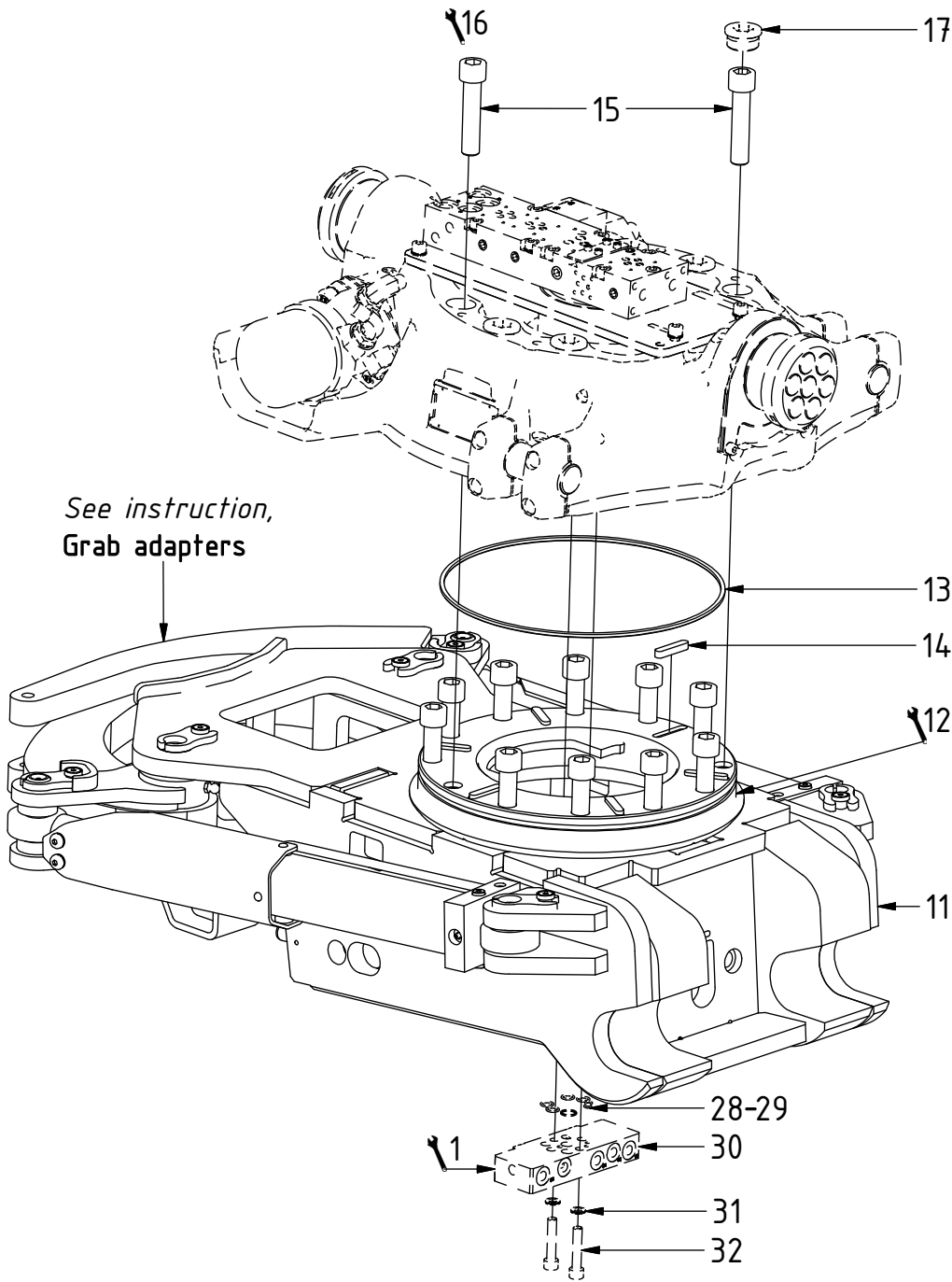
Breifly:

Plug POS.3 replaced by plug 7001657 used with 3/8" Tredo.

Document changes:

Date:	Change:	Rev. after change:
2018-06-18	Layout/irrelevant.	B
2018-05-03	Adpters and washers for Extra & Lock corrected.	A
2018-01-30	New instruction.	-

EC219 - HS10EC GR20 ECHF

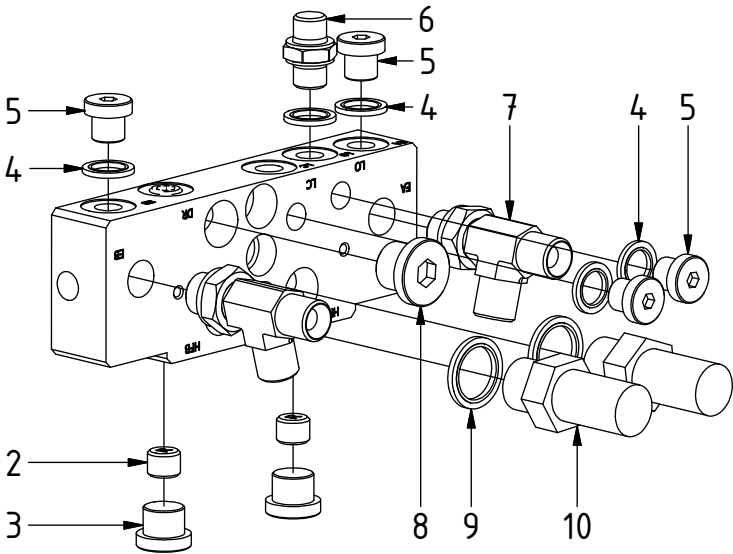


POS	DESCRIPTION	PART	QTY	COMMENTS
1	See p.3 connection block config.			
11	Quick hitch HS10EC GR20 ECHF	1038356	1	Grab adapter included
12	Grease the ring			
13	O-ring 319,3x5,7	710908	1	
14	Feather Key	650102	6	
15	Screw MC6S 20x90	610556	12	Torque: 649Nm
16	Torque tighten quick hitch to rotator frame, six holes. Rotate to access the remaining holes			
17	Pipe plug M36	650408	2	Part of rotatorframe assembly
27	O-ring 12,42x1,78	710973	4	Part of rotatorframe assembly
28	O-ring 6,07x1,78	712422	2	Part of rotatorframe assembly
29	O-ring 15,6x1,78	710912	1	Part of rotatorframe assembly
30	Connection block ECHF	1028391	1	Part of rotatorframe assembly
31	Washer NL10	611041	6	Part of rotatorframe assembly
32	Screw MC6S 10x50	610457	2	Part of rotatorframe assembly

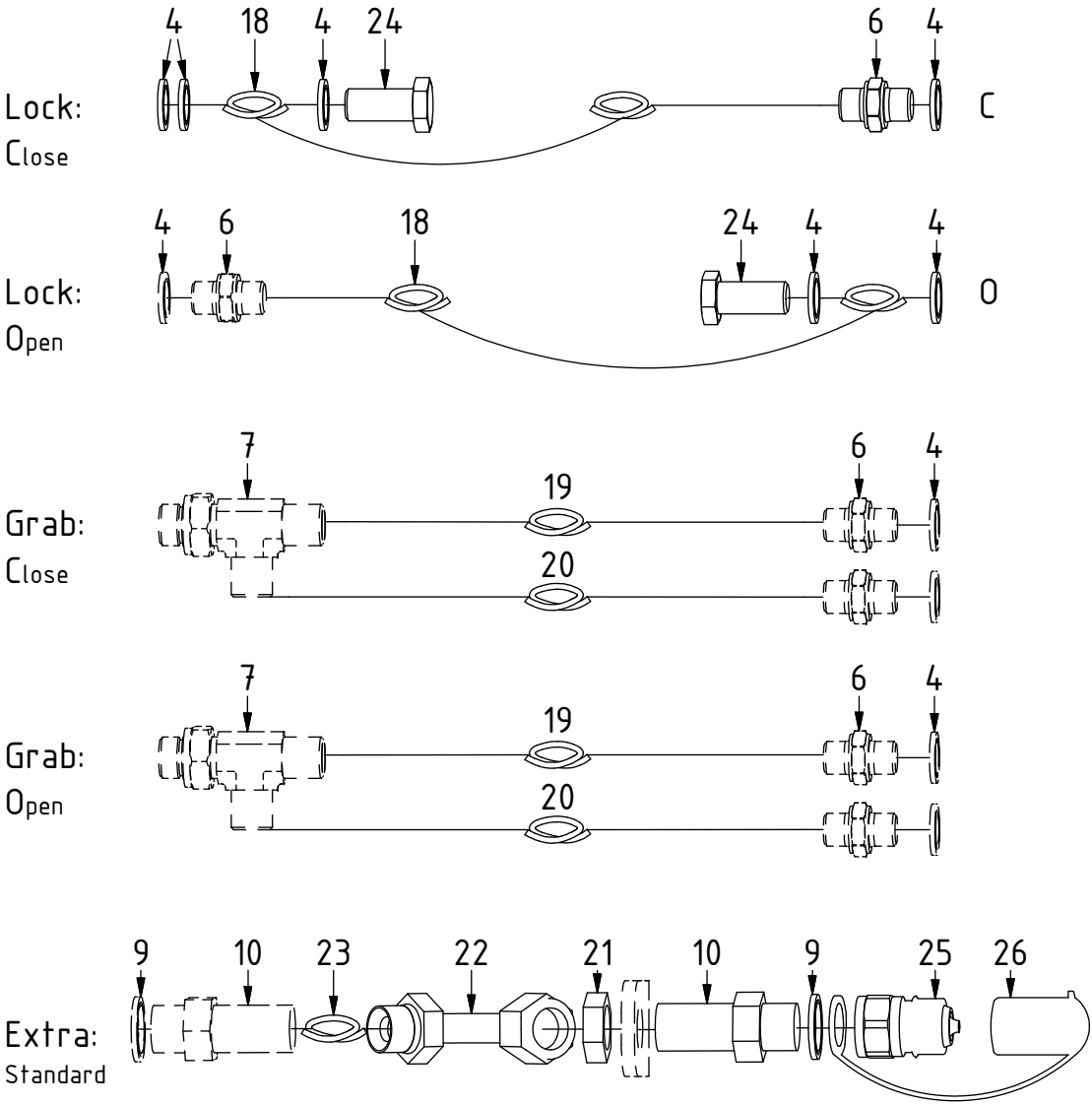
EC219 - HS10EC GR20 ECHF

POS	DESCRIPTION	PART	QTY	COMMENTS
2	Pipe plug 1/4"	711508	3	Loctite 5400
3	Plug 3/8"	711504	2	
4	Sealing washer 1/4"	710702	15	QTY: 4 part of Grab adapter
5	Plug 1/4"	711505	4	
6	Adapter 138-04-29 (1/4")	710135	6	QTY: 4 part of Grab adapter
7	Adapter 404-06-06 (3/8")	7000386	2	
8	Plug 1/2"	711500	1	
9	Sealing washer 1/2"	710704	4	
10	Adapter 1260-08-08 (1/2")	710244	4	

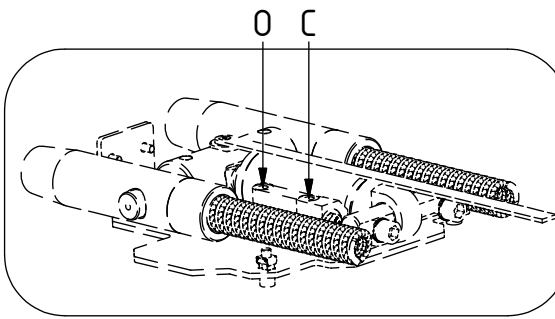
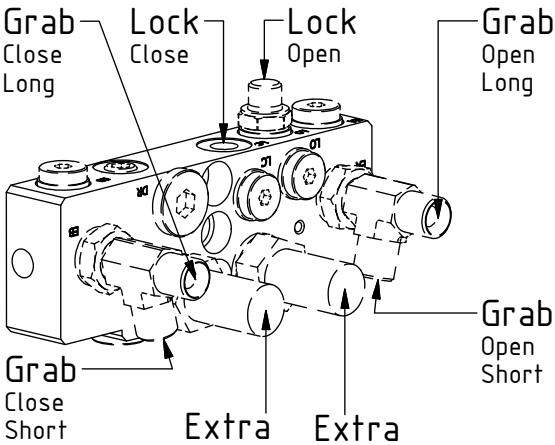
POS in order of assembly



EC219 - HS10EC GR20 ECHF



POS	DESCRIPTION	PART	QTY	COMMENTS
4	Sealing washer 1/4"	710702	15	QTY: 4 part of Grab adapter
6	Adapter 138-04-29 (1/4")	710135	6	QTY: 4 part of Grab adapter
7	Adapter 404-06-06 (3/8")	7000386	2	
9	Sealing washer 1/2"	710704	4	
10	Adapter 1260-08-08 (1/2")	710244	4	
18	Hose Lock	742802	2	
19	Hose Grab Long	7000622	2	
20	Hose Grab Short	7000623	2	
21	Bulkhead adapter nut 1/2"	710254	2	
22	Adapter 488-08-08 90° (1/2")	712209	2	
23	Hose Extra	7000029	2	
24	Banjobolt 1/4"	710271	2	
25	Quick coupling 1/2"	790115	2	
26	Dust protection 1/2"	790121	2	



See instruction, Standard components

EC219 - HS10EC GR20 ECHF

POS	DESCRIPTION	PART	QTY	COMMENTS
18	Hose Lock	742802	2	
19	Hose Grab Long	7000622	2	
20	Hose Grab Short	7000623	2	
23	Hose Extra	7000029	2	

POS in order of assembly

