

## COVERSHEET

## Planned document changes:

**Briefly:**

No planned changes.

## Document changes:

Date:	Change:	Rev. after change:
2025-11-19	Motor hoses corrected.	A
2025-08-15	New document.	-

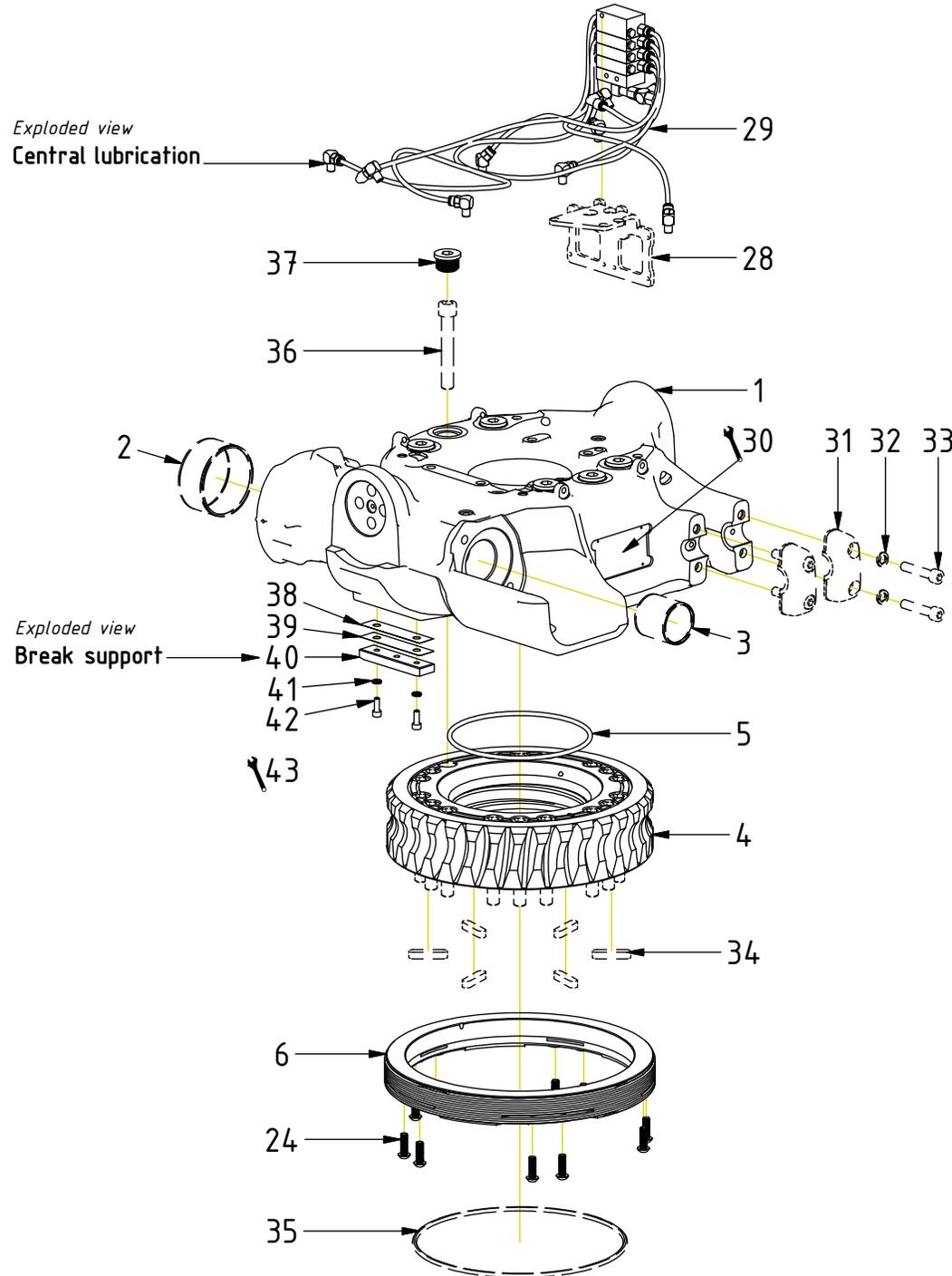
*Readers note:*

Indicates instruction.



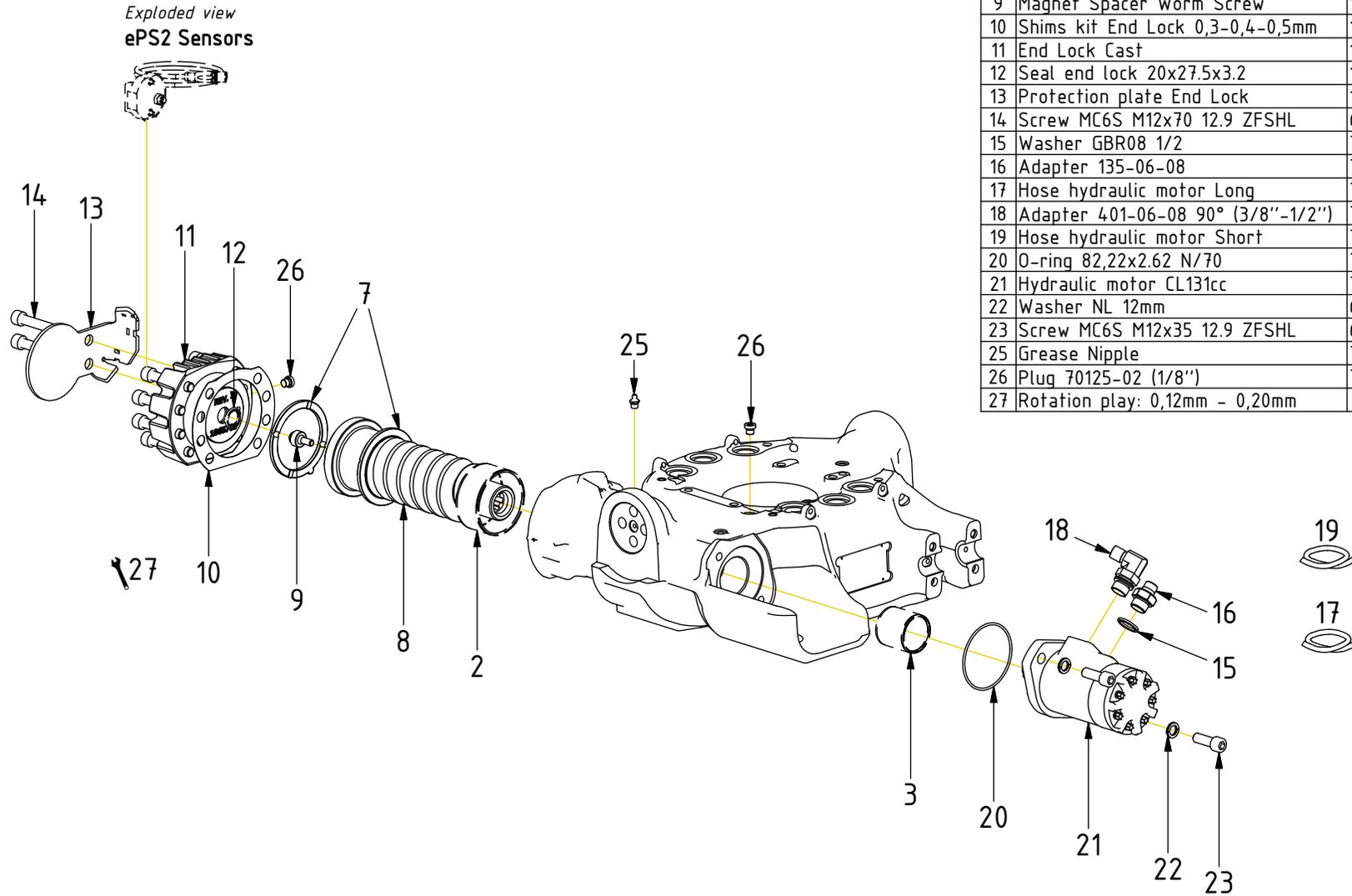
Represents Hose.

Dashed lines for overview, mounts  
on other pages/assemblies.



POS	DESCRIPTION	PART	QTY	COMMENTS
1	Rotator frame EC209B/EC309	1056657	1	(POS.2-3 incl.)
2	Bushing WB802 80/85x40	630103	1	
3	Bushing WB802 45/50x50	630102	1	
4	Worm wheel 18 holes	1054242	1	
5	O-ring 160x5 NBR 90	7001660	1	
6	Bearing ring 209B/309 with steering	1077029	1	
24	Screw TX45 8x25 10,9 FZB	1078840	10	Torque: 34Nm Tighten in cross pattern
28	Mounting plate central lub. EC309	1075317	1	Part of control system
29	Lubrication kit EC209B/EC309	1056598	1	
30	Punch serial no into rotator frame			
31	Clamping half Complete	1022942	4	Part of top part
32	Washer NL 10mm	611041	8	Part of top part
33	Screw MC6S M10x50 12.9 ZFSL	611515	8	Part of top part. Torque: 79Nm
34	Feather Key	650101	6	Part of quick hitch
35	O-ring 242x5 NBR 90	7001663	1	Part of quick hitch
36	Screw MC6S M14x90 12.9 ZFSL	6000158	18	Part of quick hitch. Torque: 217Nm
37	Pipe plug M26x1,5	650409	6	
38	Supporting plate shim 0,1 mm	1055262	1	
39	Supporting plate shim 0,3mm	1055260	1	
40	Supporting Plate EC209/EC309	1055258	1	
41	Washer NL 6mm	611039	2	
42	Screw MC6S M6x16 12.9 ZFSL	6000017	2	
43	Break play: 0,5mm - 0,7mm			Assy. between frame & quick hitch

POS in order of assembly



POS	DESCRIPTION	PART	QTY	COMMENTS
2	Bushing WB802 80/85x40	630103	1	
3	Bushing WB802 45/50x50	630102	1	
7	Axial washer (with ear)	1079941	2	Face grooves toward worm screw
8	Worm Screw	1016453	1	
9	Magnet Spacer Worm Screw	1062693	1	Loxéal 83-52. Torque: 20Nm
10	Shims kit End Lock 0,3-0,4-0,5mm	1034434	1	
11	End Lock Cast	1065789	1	(POS.12 incl.)
12	Seal end lock 20x27.5x3.2	1063616	1	
13	Protection plate End Lock	1063372	1	
14	Screw MC6S M12x70 12.9 ZFSL	611517	8	Torque: 136Nm
15	Washer GBR08 1/2	710704	1	
16	Adapter 135-06-08	710122	1	
17	Hose hydraulic motor Long	7002079	1	Part of quick hitch
18	Adapter 401-06-08 90° (3/8"-1/2")	710157	1	
19	Hose hydraulic motor Short	7002080	1	Part of quick hitch
20	O-ring 82,22x2.62 N/70	7000920	1	
21	Hydraulic motor CL131cc	720112	1	
22	Washer NL 12mm	611042	2	
23	Screw MC6S M12x35 12.9 ZFSL	6000150	2	Torque: 136Nm
25	Grease Nipple	711403	1	
26	Plug 70125-02 (1/8")	711503	2	
27	Rotation play: 0,12mm - 0,20mm			Note rotation play on module card