

SK02
COVERSHEET

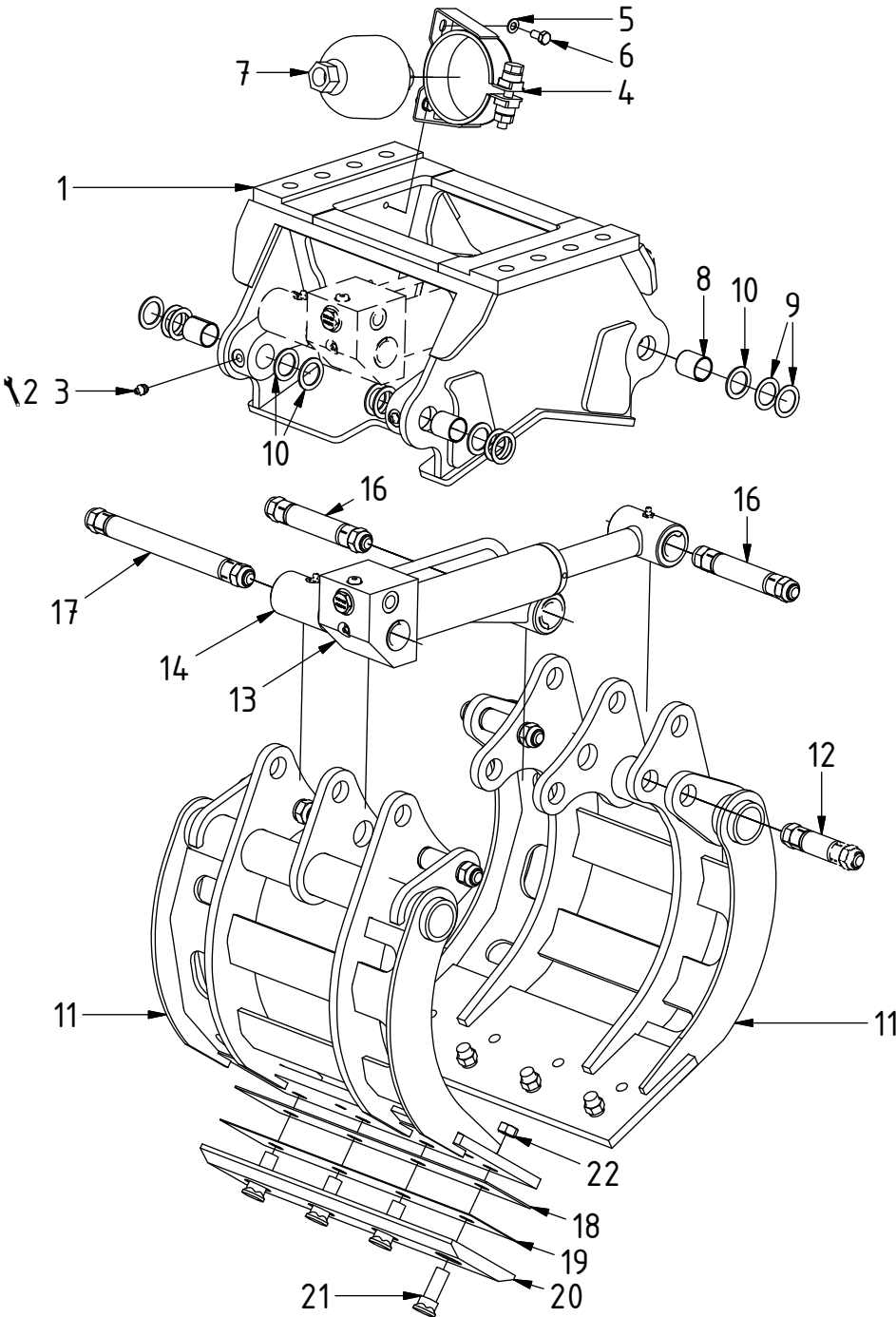


Planned document changes:

Breifly:
No planned changes.

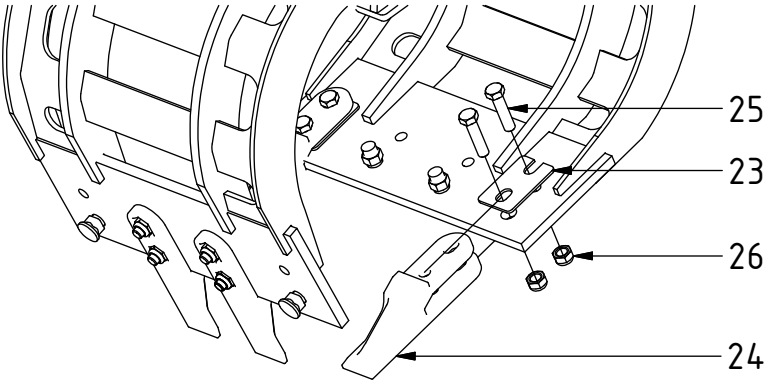
Document changes:

Date:	Change:	Rev. after change:
2023-06-28	Grease Nipple updated.	D
2021-03-16	Expanders changed to sets.	C
2020-08-21	New photos.	B
2020-02-11	Photos added.	A
2019-02-15	New instruction.	-

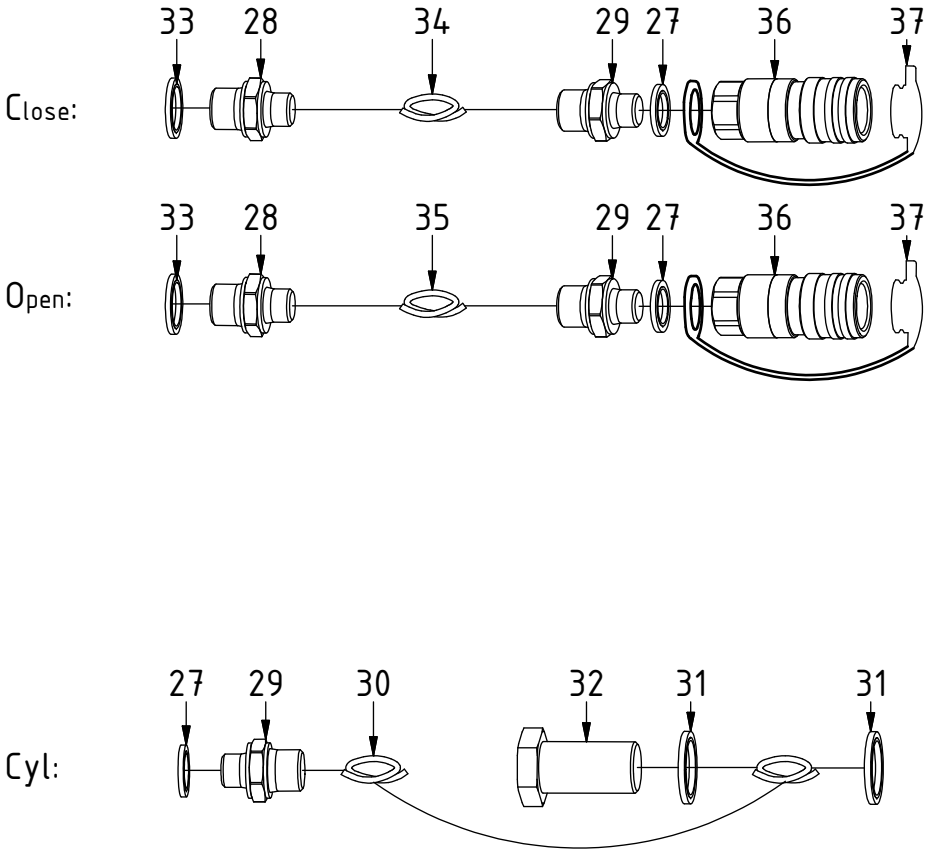


POS	DESCRIPTION	PART	QTY	COMMENTS
1	Main frame SK02	1045743	1	
2	Fill lubrication points with grease as they are assembled			
3	Grease Nipple M10x1 straight	790166	6	
4	Clamp Bracket	790103	1	
5	Flat Washer	611005	2	
6	Hex Head Screw 8x16	610122	2	
7	Accumulator	790102	1	
8	Bushing 25/28X30	6000138	4	
9	Washer 1mm	1047131	8	
10	Washer 2mm	1047130	12	
11	Grab arm SK02	1046263	2	
12	Expander set (119mm)	1046824	4	Torque: 175Nm
13	Cylinder SK02	1047677	1	See "Grab cylinders"
14	Link SK02	1045771	1	(POS.15 included)
15	Bushing 25/28/35X25	6000137	4	
16	Expander set (158mm)	1046672	2	Torque: 175Nm
17	Expander set (257mm)	1046821	1	Torque: 175Nm
18	Shims 2mm SK02	1047670	1	Used if required
19	Shims 1mm SK02	1047669	1	Used if required
20	Cutting edge SK02	1047520	2	
21	Screw 5/8" L=52	660406	8	QTY: 4 for SG with teeth
22	Hex. Nut 5/8"	660407	8	QTY: 4 for SG with teeth
23	Shim cuttingteeth	403226	4	
24	Tooth SK02	660102	4	
25	Hex Head Screw 12x50	610168	8	

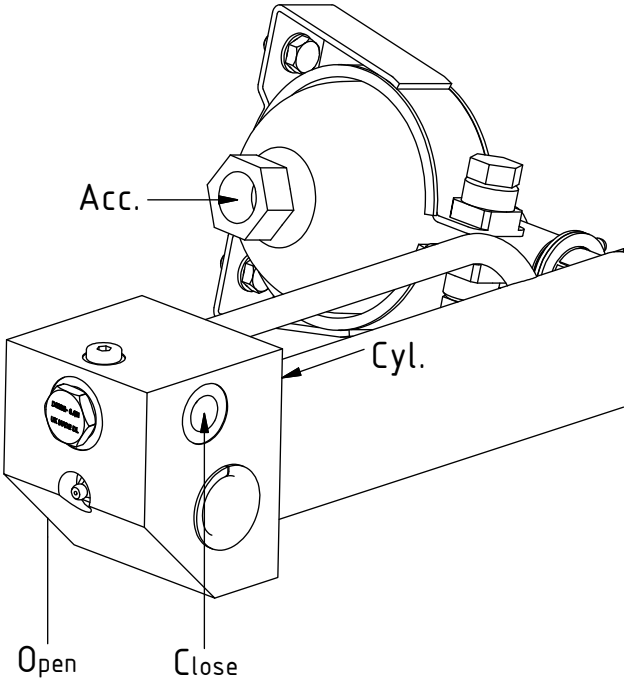
With teeth:

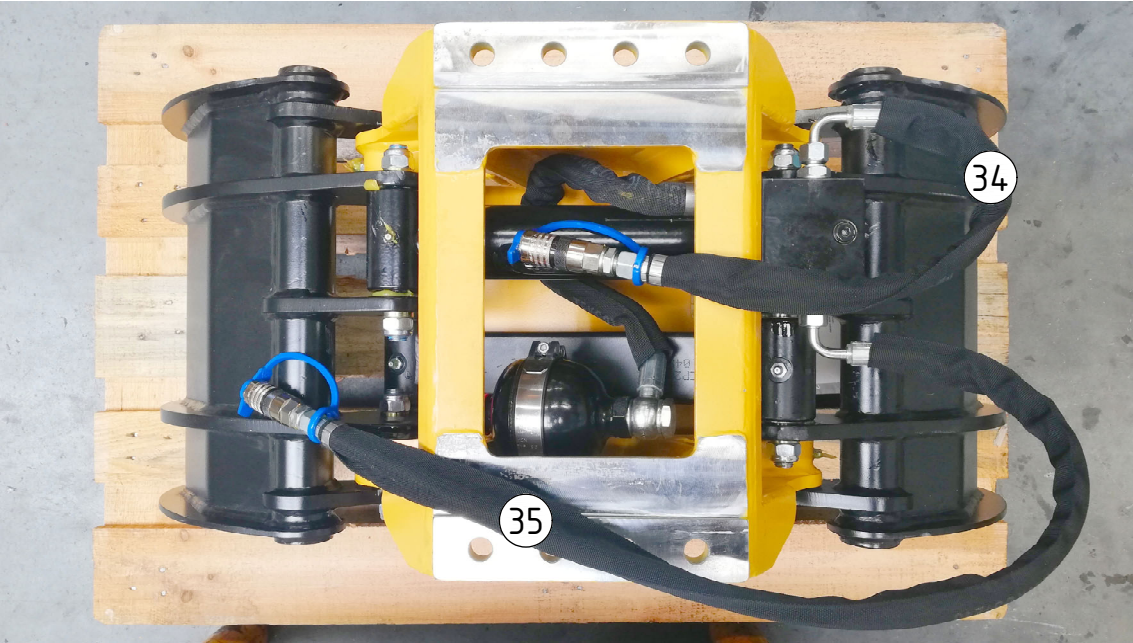


POS	DESCRIPTION	PART	QTY	COMMENTS
27	Washer GBR04 1/4	710702	5	
28	Adapter 1/4" male - 1/4" male	710135	4	
29	Adapter 1/4" male - 3/8" male	710118	1	
30	Hose cyl. acc.	740702	1	
31	Sealing washer 1/2"	710704	2	
32	Banjobolt	710274	1	
33	Washer GBR06 3/8	710703	2	
34	Hose Lock Short	7000781	1	
35	Hose Lock Long	7000780	1	
36	Quick coupler 1/4" 2510 female	790110	2	
37	Dust protection 1/4" female	790116	2	



Acc.





POS	DESCRIPTION	PART	QTY	COMMENTS
30	Hose cyl. acc.	740702	1	
34	Hose Lock Short	7000781	1	
35	Hose Lock Long	7000780	1	

