

EC219 ECHF - HS10ECS

COVERSHEET

Planned document changes:

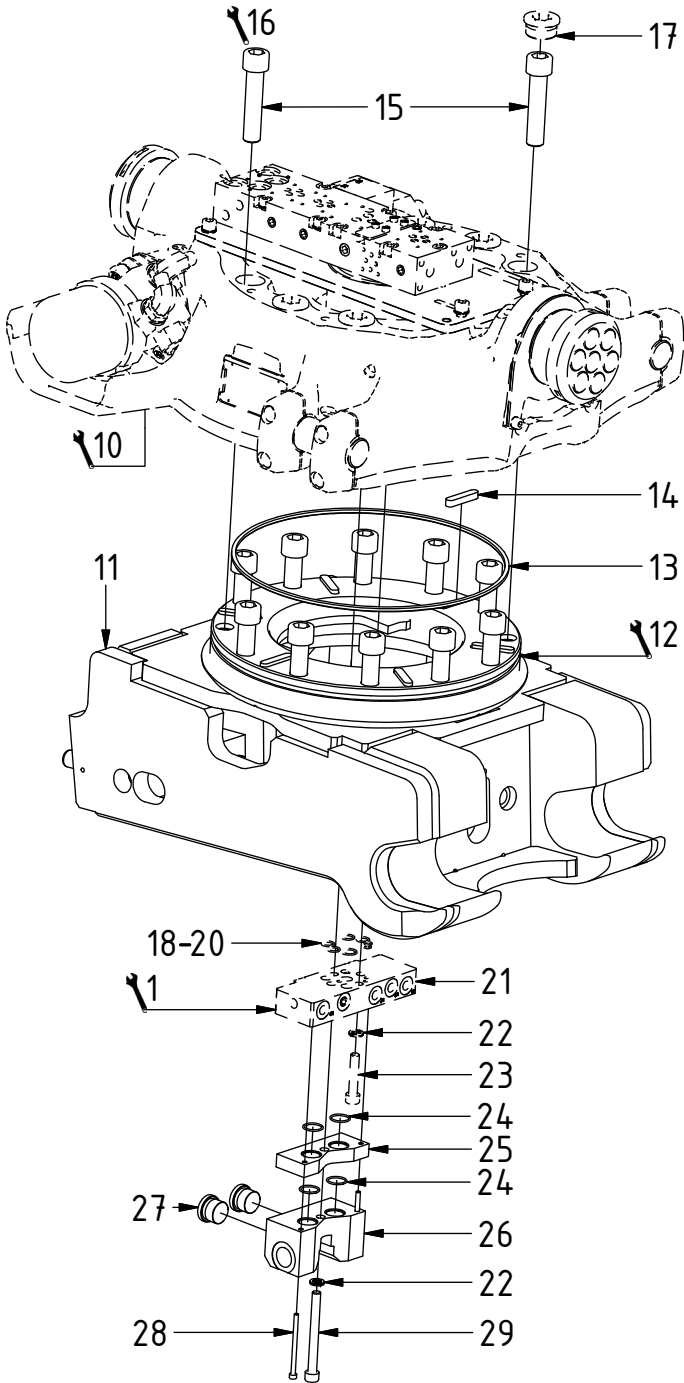
Briefly:

Plug POS.3 when used on the side of connection block:
Replaced by plug 7001657 used with 3/8" Tredo.
(Not replaced when used under connection block, plugging "Extra")

Document changes:

Date:	Change:	Rev. after change:
2021-10-08	New instruction.	-

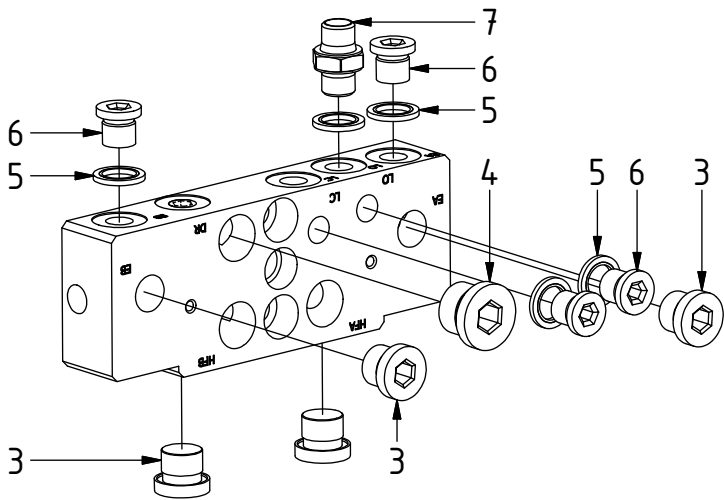
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POS	DESCRIPTION	PART	QTY	COMMENTS
1	See p.3 connection block config.			
10	Assemble break support			See separate instruction
11	Quick hitch Lehnhoff HS10ECS 219	1061982	1	
12	Grease the ring			
13	O-ring 319,3x5,7	710908	1	
14	Feather Key	650102	6	
15	MC6S M20x90 12.9	610556	12	Torque: 649Nm
16	Torque tighten quick hitch to rotator frame, six holes. Rotate to access the remaining holes			
17	Pipe plug M36x2	650408	6	Part of rotator frame assembly
18	O-ring 6,07x1,78	712422	2	Part of rotator frame assembly
19	O-ring 12,42x1,78	710973	4	Part of rotator frame assembly
20	O-ring 15,6x1,78	710912	1	Part of rotator frame assembly
21	Connection block ECHF	1028391	1	Part of rotator frame assembly
22	Washer NL 10mm	611041	2	Part of rotator frame assembly
23	MC6S M10x50 12.9	610457	1	Part of rotator frame assembly
24	O-ring 20,35x1,78 70 shore	710974	4	
25	Shim block 16mm ECHF	1032834	1	
26	Extra block 3/4" ECHF	1031934	1	
27	Plug 70125-12 (3/4")	711532	2	
28	MC6S M5x75 12.9	610499	2	
29	MC6S M10x100 12.9	610466	1	

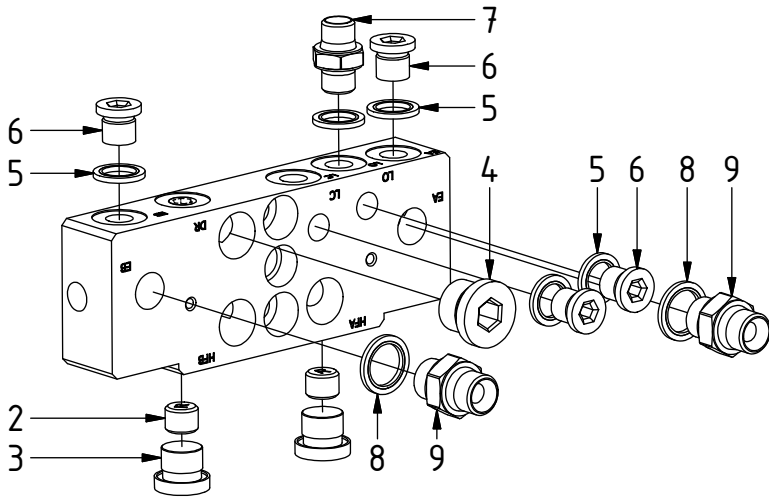
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Standard



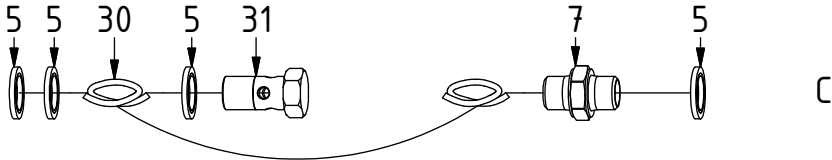
POS	DESCRIPTION	PART	QTY	COMMENTS
2	Pipe plug 1/4"	711508	2	Loctite 5400
3	Plug 70125-06 (3/8")	711504	4	QTY: 2 for option Dbl.Extra
4	Plug 70125-08 (1/2")	711500	1	
5	Washer GBR04 1/4	710702	11	
6	Plug 153-04 (1/4")	711505	4	
7	Adapter 138-04-29 (1/4")	710135	2	
8	Washer GBR06 3/8	710703	2	
9	Adapter 136-06-06 (3/8")	710106	2	

Dbl.Extra

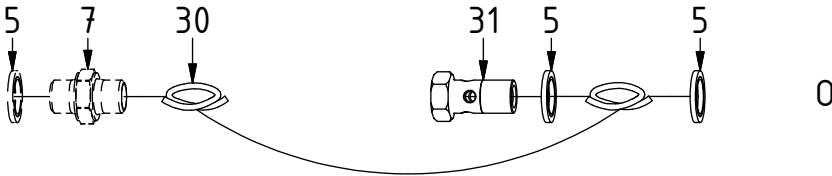


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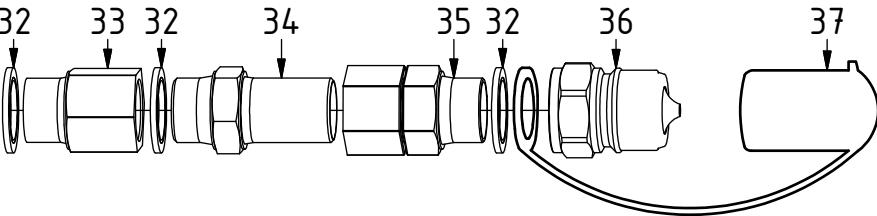
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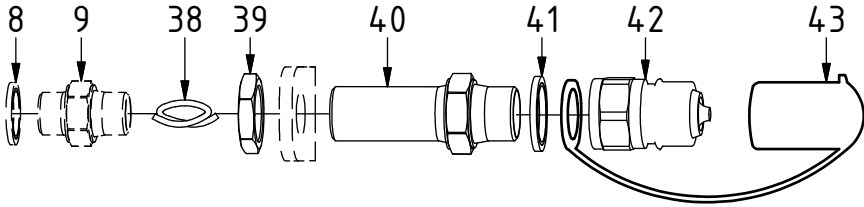
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Extra:
Standard

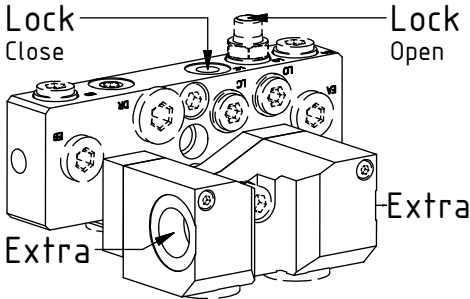


Extra 2:
Option
Dbl.Extra

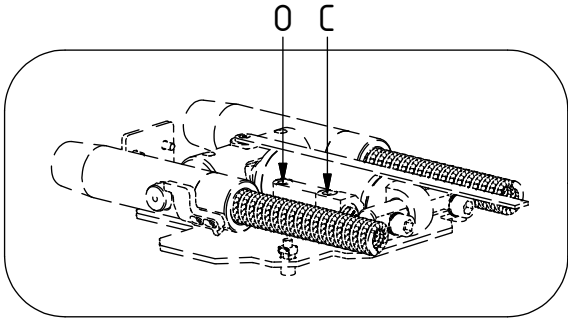
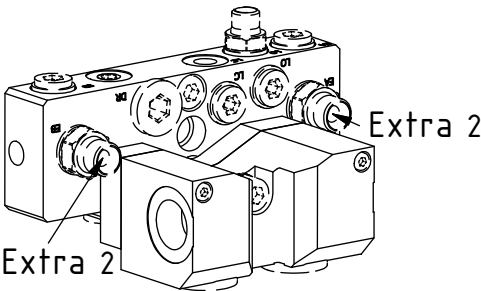


POS	DESCRIPTION	PART	QTY	COMMENTS
5	Washer GBR04 1/4	710702	11	
7	Adapter 138-04-29 (1/4")	710135	2	
8	Washer GBR06 3/8	710703	2	
9	Adapter 136-06-06 (3/8")	710106	2	
30	Hose Lock	742802	2	
31	Banjo bolt 4451-04 (1/4")	710271	2	
32	Washer GBR12 3/4	710706	6	
33	Adapter 236-12-12	712226	2	
34	Adapter 1260-12-12 (3/4")	712210	2	
35	Adapter 703-12-12 (3/4")	710218	2	
36	Quick coupling 3/4"	790193	2	
37	Dust Protection 3/4"	790195	2	
38	Hoses Extra 2		2	
39	Counternut 1270-08 (1/2")	710254	2	
40	Adapter 1260-08-45 (1/2")	710263	2	
41	Washer GBR08 1/2	710704	2	
42	Quick coupling 1/2"	790115	2	
43	Dust Protection 1/2"	790121	2	

Standard Extra:



Dbl.Extra:



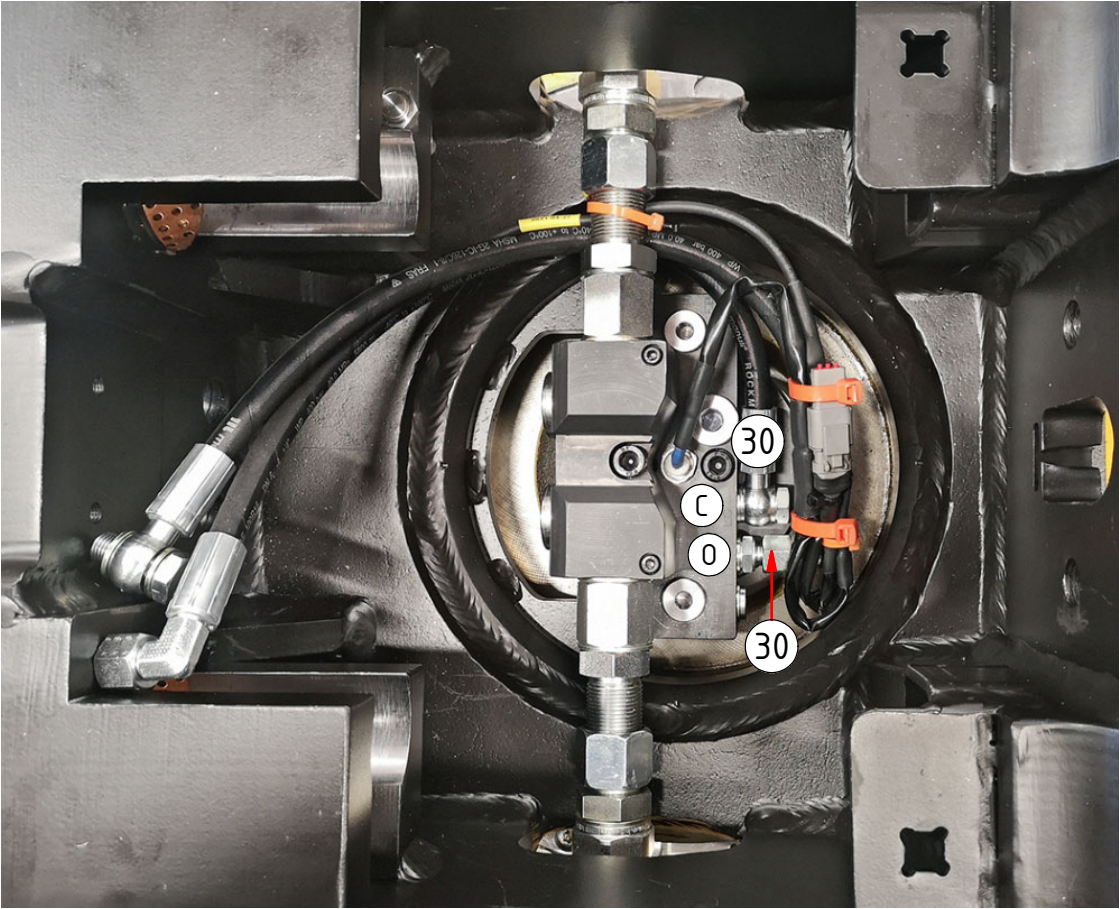
See instruction,
Standard components

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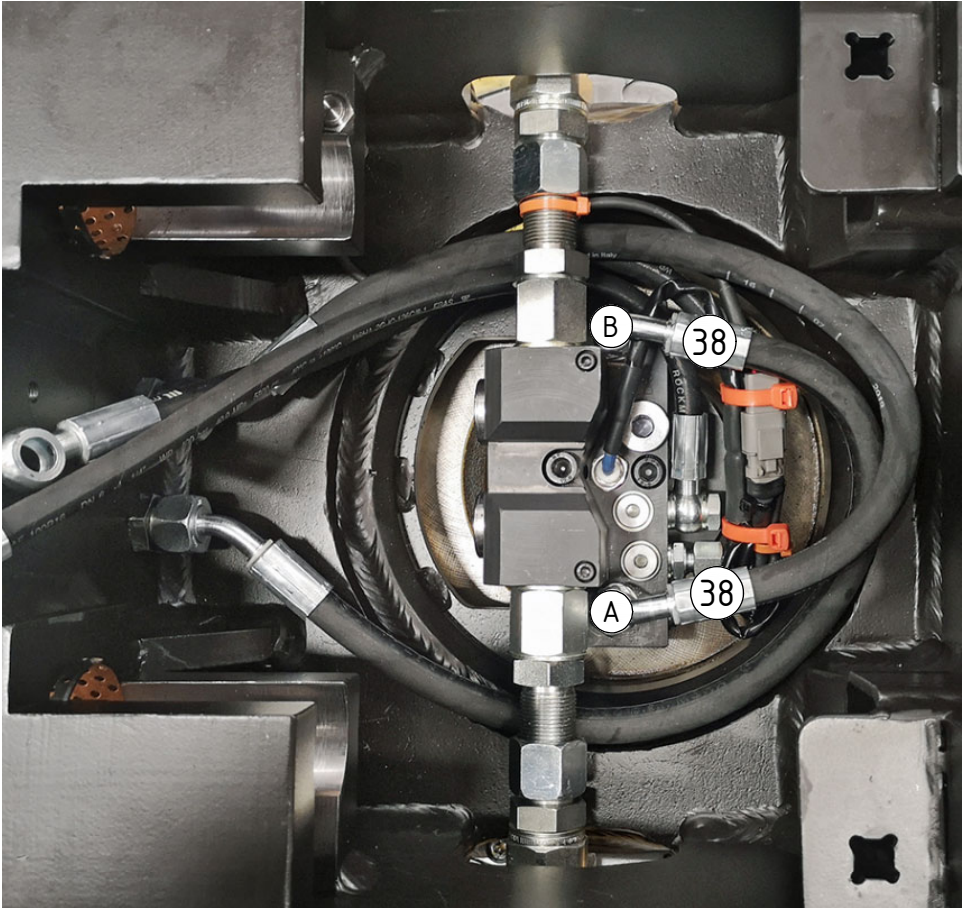
POS	DESCRIPTION	PART	QTY	COMMENTS
30	Hose Lock	742802	2	
38	Hoses Extra 2		2	

POS in order of assembly

Standard



Dbl.Extra



EA RM-06 CC576/KL 4504-08-06 / 4512-06-06 Turned 270°
EB RM-06 CC576/KL 4504-08-06 / 4512-06-06 Turned 90°