EC214 QSM - ss10 (DC2/SVAB)

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COVERSHEET

Planned document changes:

Breifly:

2026-11-13. Add spare part 7002237 (seal kit) to POS.2.

2024-11-15. Add to POS.6: Torque: 79Nm.

Document changes:

Date:	Change:	Rev. after change:
2024-01-19	Spare parts page updated.	F
2023-05-10	Hose for option Feed Right/Left updated.	E
2022-03-10	Torque added.	D
2021-08-13	Missing part nos added.	C
2020-11-18	EC-Oil feed hoses replaced. Tilt hose adapter corrected.	B
2019-08-16	Valve covers corrected.	A
2019-05-24	New document.	-

Readers note:

Indicates instruction.

Represents Hose.

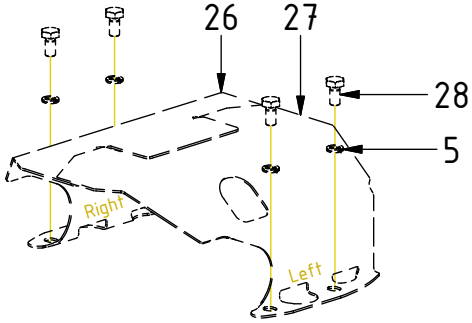
Dashed lines for overview, mounts on other pages/assemblies.

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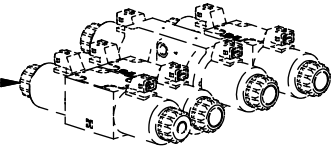
POS	DESCRIPTION	PART	QTY	COMMENTS
1	Connection block P reducer Compl.	1027363	1	(POS.2-3 incl.) POS.3 on opposite side for EC-Oil
2	Pressure reduction valve VRN2-10	730326	1	
3	Plug 3/4"	711532	3	Torque: 120Nm
4	O-ring 15,54x2,62	712423	2	
5	Washer NL 10mm	611041	8	QTY: 4 part of make up
6	Screw MC6S M10x45 12.9	610589	4	
7	Washer GBR06 3/8	710703	4	
8	Adapter 135-04-06 (1/4''-3/8'')	710118	4	
26	Protective cover EC214 Right	1016547	1	Part of make up
27	Protective cover EC214 Left	1016548	1	Part of make up
28	Screw M6S M10x20 8,8 FZB	610141	4	Part of make up

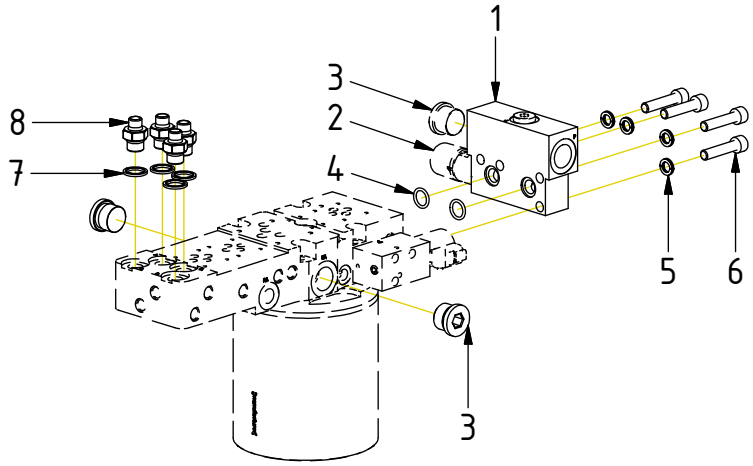
POS in order of assembly



Exploded view

Std. Valves & cables



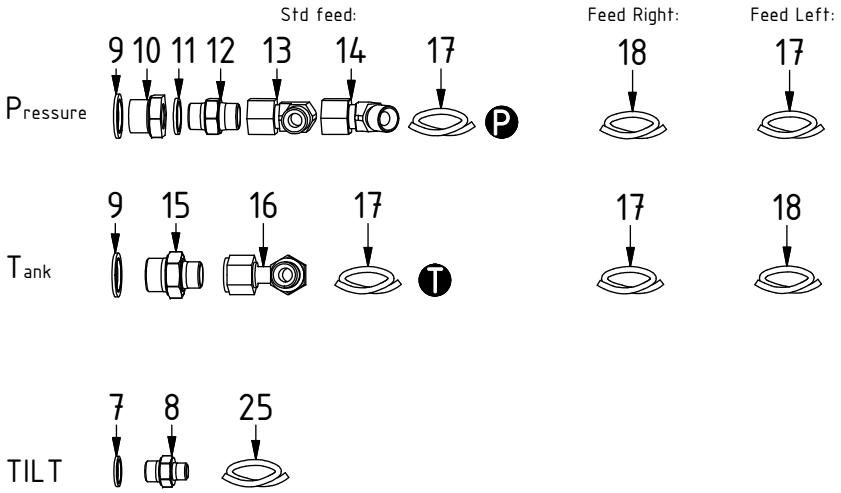


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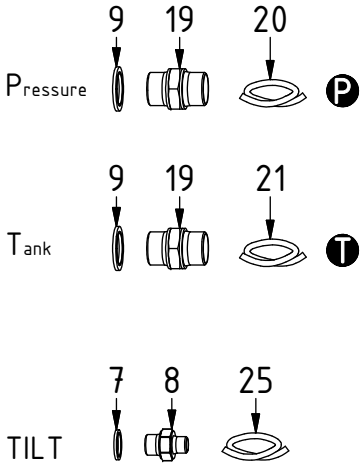
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Hoses

Feed 1/2" (std)

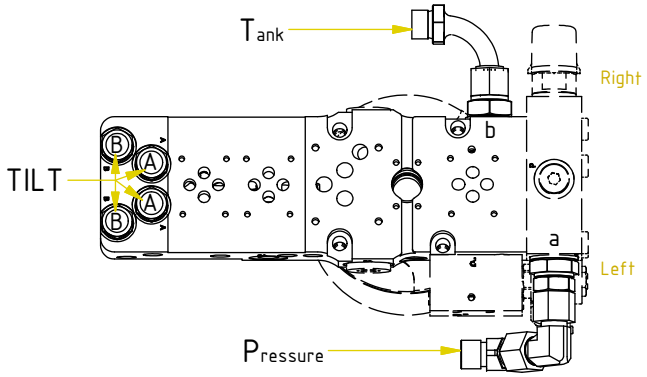


Feed 3/4" (option)

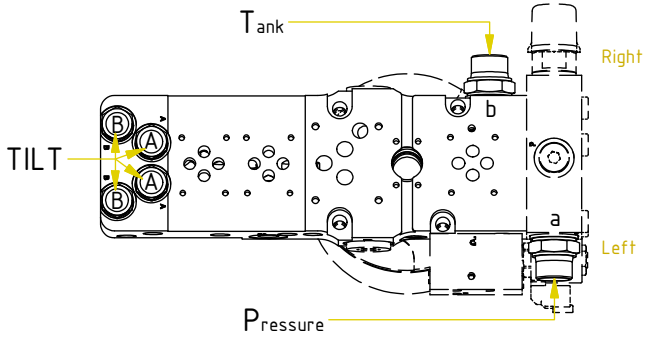


POS in order of assembly

POS	DESCRIPTION	PART	QTY	COMMENTS
7	Washer GBR06 3/8	710703	4	
8	Adapter 135-04-06 (1/4''-3/8'')	710118	4	
9	Washer GBR12 3/4	710706	2	
10	Adapter 234-12-08	712219	1	
11	Washer GBR08 1/2	710704	1	
12	Adapter 136-08-08 (1/2'')	710108	1	
13	Adapter 407-08-08 90° (1/2'')	7000021	1	
14	Adapter 408-08-08 45° (1/2'')	7000074	1	
15	Adapter 135-08-12 (1/2''-3/4'')	710109	1	QTY: 2 for EC-Oil
16	Adapter 488-08-08 90° (1/2'')	712209	1	QTY: 2 for EC-Oil
17	Hose Feed 1/2"	742620	2	QTY: 1 for Feed Right/Left
18	Hose Feed 1/2" Right/Left	742657	1	Feed Right: Use this for "P" Feed Left: Use this for "T"
19	Adapter 136-12-12 (3/4'')	710126	2	
20	Hose Feed 3/4" P	743010	2	
21	Hose Feed 3/4" T	743007	1	
22	For Feed Right/Left 3/4"			Std w. added hose, see "Top part"
25	Hose Tilt	743001	4	



Feed 3/4" (option)



Photos on page 5.

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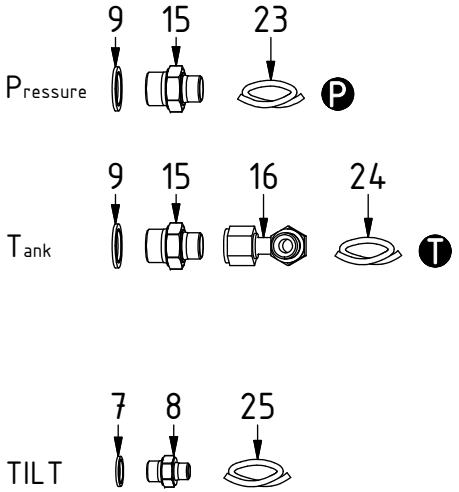
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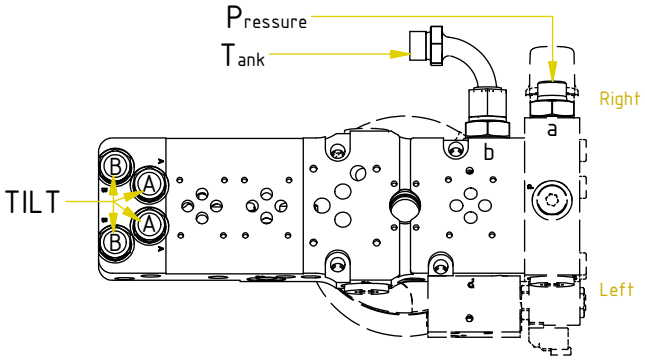
Hoses

EC-Oil

POS	DESCRIPTION	PART	QTY	COMMENTS
7	Washer GBR06 3/8	710703	4	
8	Adapter 135-04-06 (1/4''-3/8'')	710118	4	
9	Washer GBR12 3/4	710706	2	
15	Adapter 135-08-12 (1/2''-3/4'')	710109	1	QTY: 2 for EC-Oil
16	Adapter 488-08-08 90° (1/2'')	712209	1	QTY: 2 for EC-Oil
23	Hose Feed EC-Oil P	7001299	1	
24	Hose Feed EC-Oil T	7001300	1	
25	Hose Tilt	743001	4	

POS in order of assembly





Photos on page 6.

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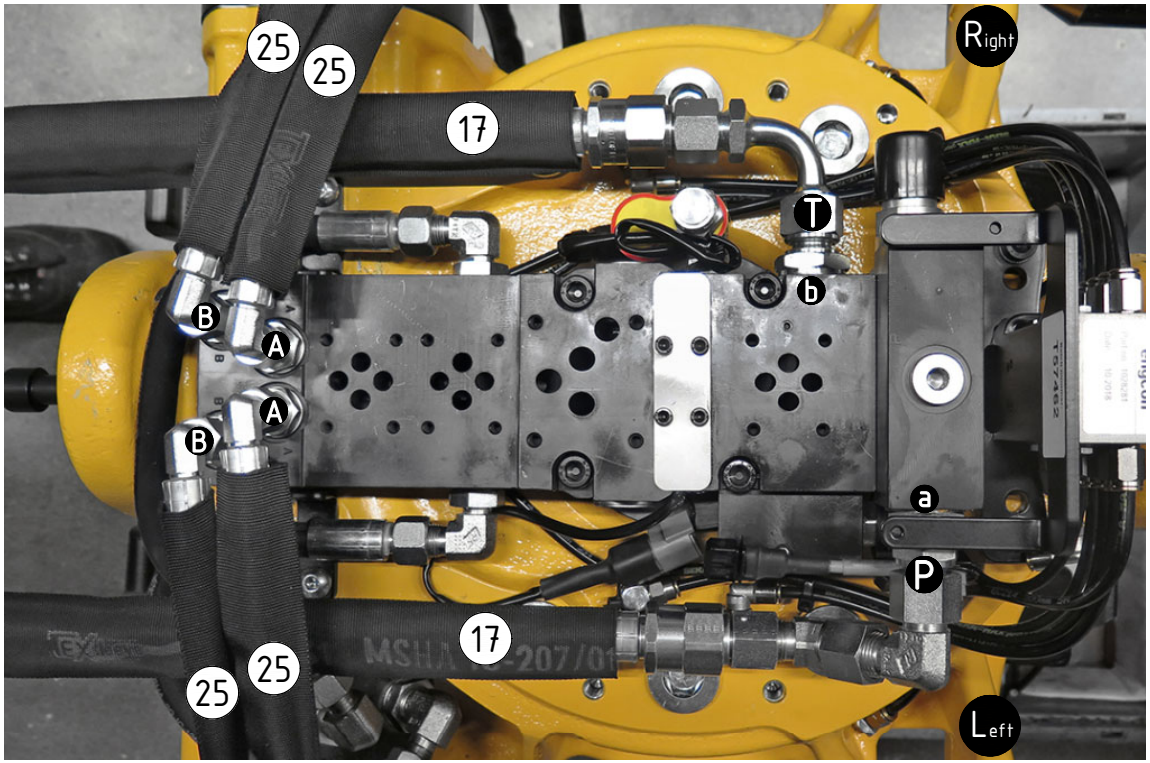
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Hoses

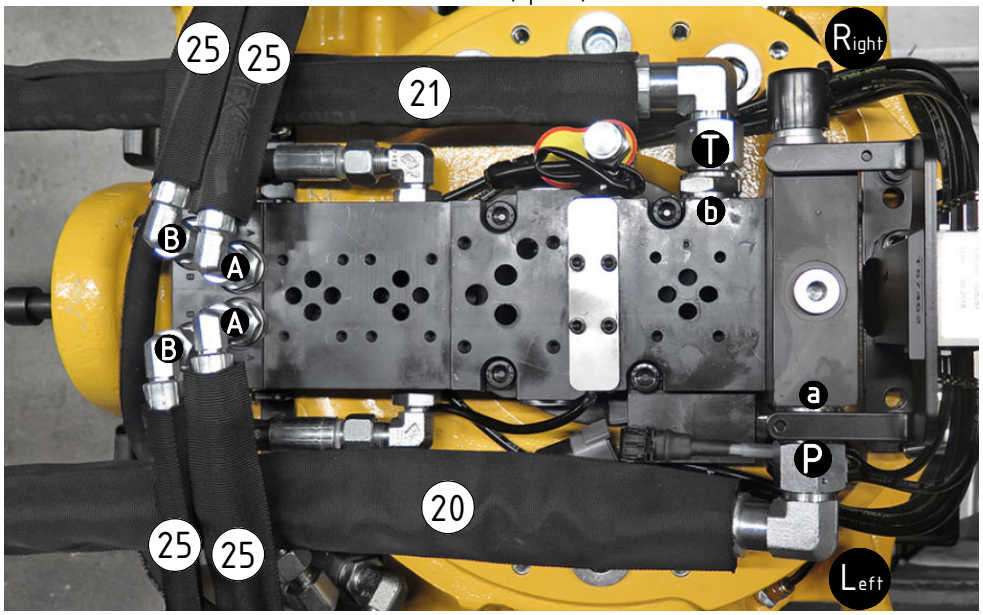
POS	DESCRIPTION	PART	QTY	COMMENTS
17	Hose Feed 1/2"	742620	2	QTY: 1 for Feed Right/Left
18	Hose Feed 1/2" Right/Left	742657	1	Feed Right: Use this for "P" Feed Left: Use this for "T"
20	Hose Feed 3/4" P	743010	2	
21	Hose Feed 3/4" T	743007	1	
22	For Feed Right/Left 3/4"			Std w. added hose, see "Top part"
25	Hose Tilt	743001	4	

POS in order of assembly

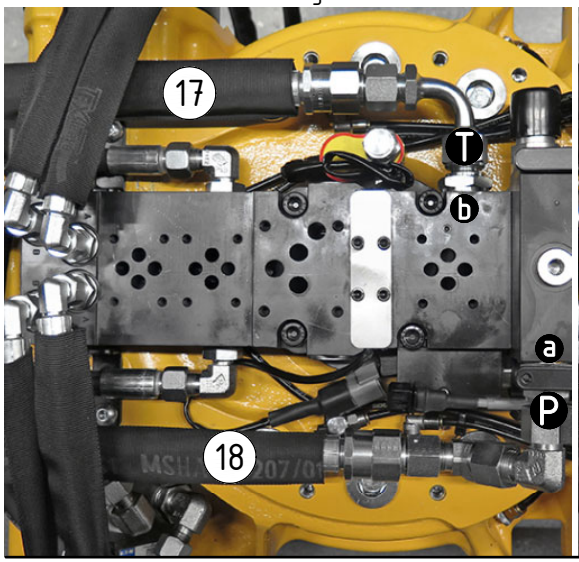
Feed 1/2" (std)



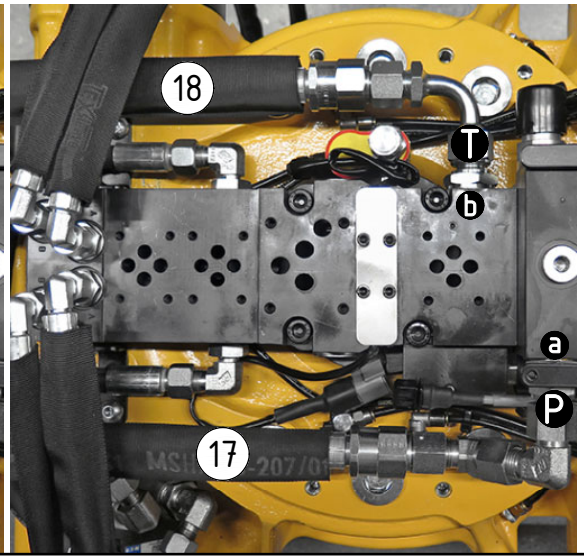
Feed 3/4" (option)



Feed Right

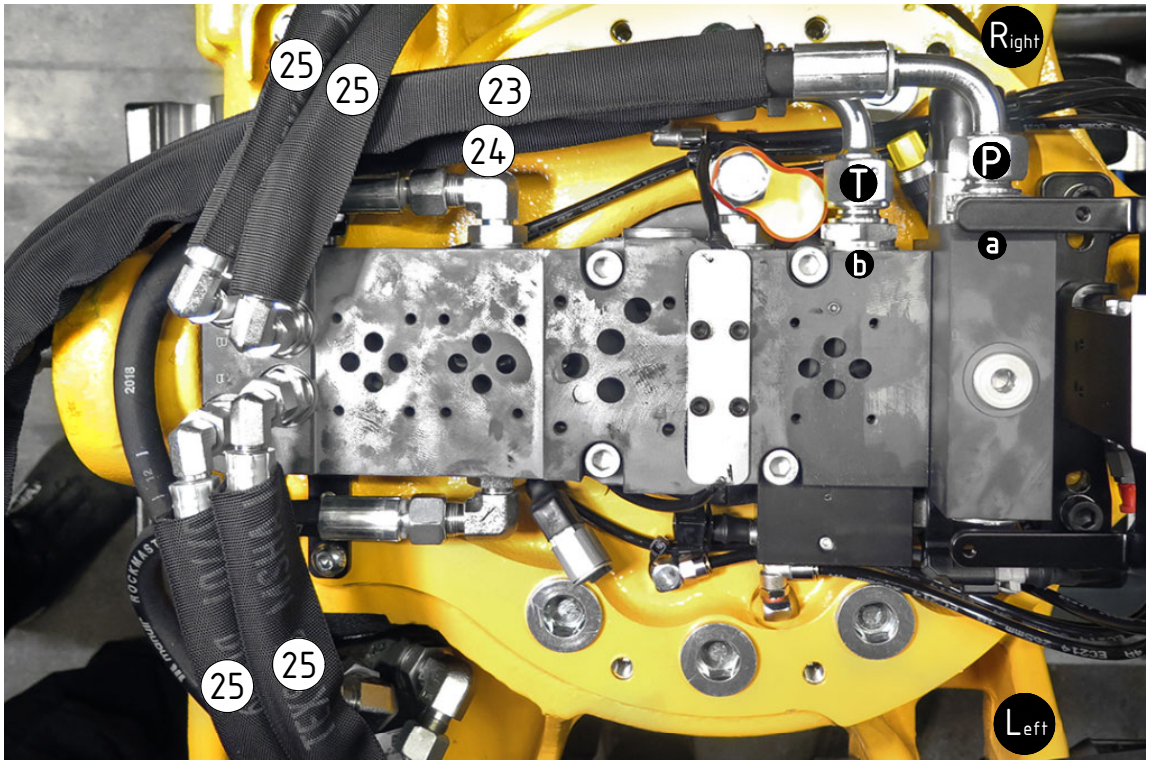


Feed Left



Hoses

EC-Oil



POS	DESCRIPTION	PART	QTY	COMMENTS
23	Hose Feed EC-Oil P	7001299	1	
24	Hose Feed EC-Oil T	7001300	1	
25	Hose Tilt	743001	4	

POS in order of assembly

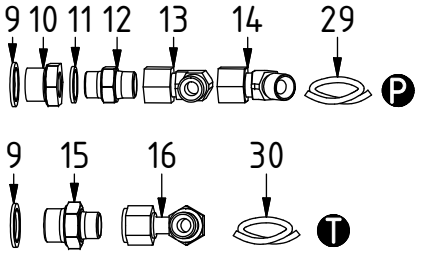
SPARE PARTS

EC-Oil

Right+Left side
until 2020-01

POS	DESCRIPTION	PART	QTY	COMMENTS
9	Washer GBR12 3/4	710706	2	
10	Adapter 234-12-08	712219	1	
11	Washer GBR08 1/2	710704	1	
12	Adapter 136-08-08 (1/2'')	710108	1	
13	Adapter 407-08-08 90° (1/2'')	7000021	1	
14	Adapter 408-08-08 45° (1/2'')	7000074	1	
15	Adapter 135-08-12 (1/2''-3/4'')	710109	1	QTY: 2 for EC-Oil
16	Adapter 488-08-08 90° (1/2'')	712209	1	QTY: 2 for EC-Oil
23	Hose Feed EC-Oil P	7001299	1	
24	Hose Feed EC-Oil T	7001300	1	
27	Protective cover EC214 Left	1016548	1	Part of make up
29	Hose Feed EC-Oil Short	742653	1	Replaced by POS.22 from 2020-01
30	Hose Feed EC-Oil Long	7000375	1	Replaced by POS.23 from 2020-01
31	Protective cover EC214 MACS Right	1030154	1	Part of make up

POS in order of assembly



MACS

