

# EC226 ECHF - S1 GR20

## COVERSHEET



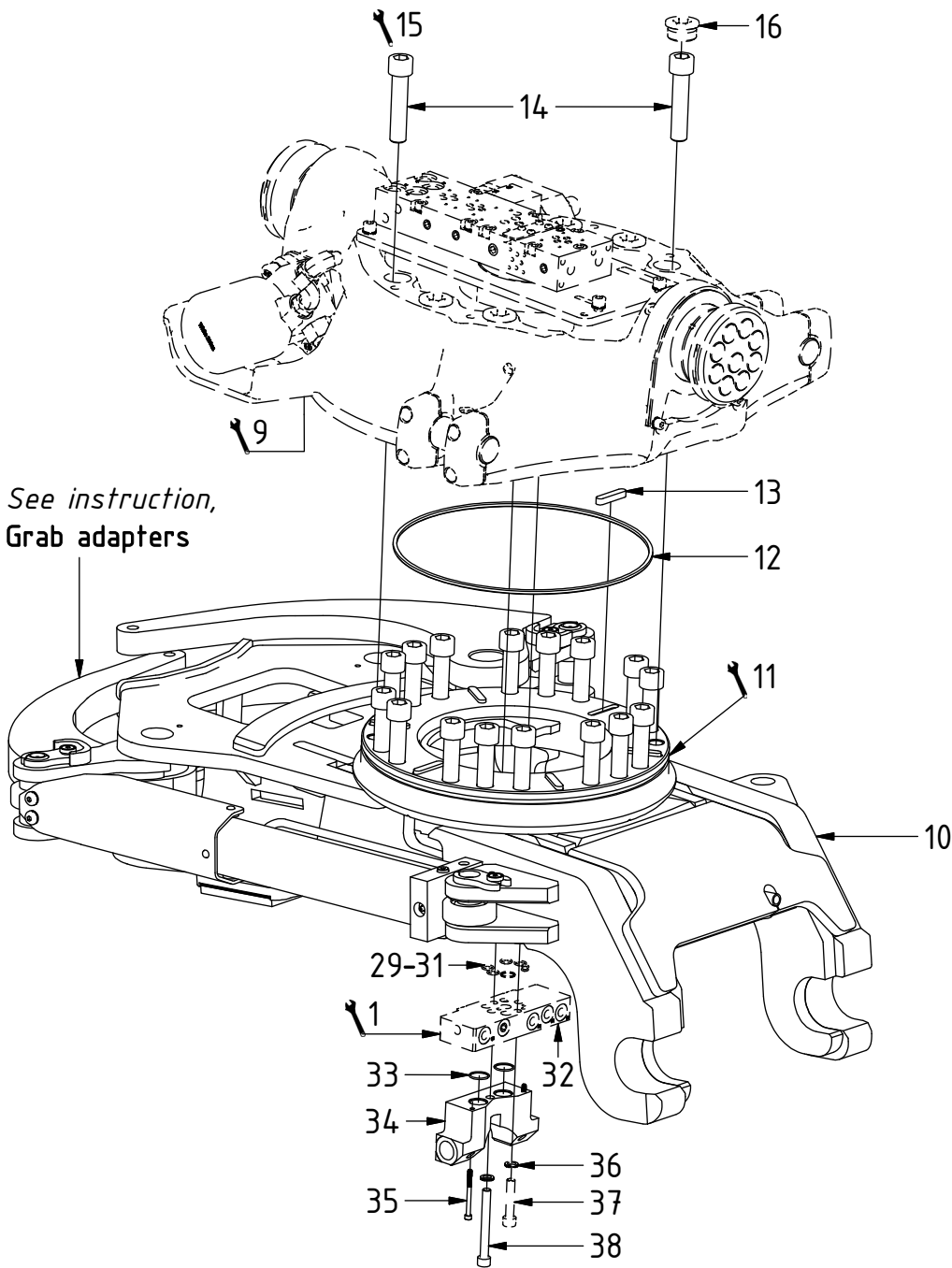
Planned document changes:

**Breifly:**  
\_\_\_\_\_  
Plug POS.3 replaced by plug 7001657 used with 3/8" Tredo.

Document changes:

| Date:      | Change:                                                       | Rev.<br>after change: |
|------------|---------------------------------------------------------------|-----------------------|
| 2021-05-06 | Washers against cylinder corrected.                           | B                     |
| 2018-07-20 | Added reference regarding break support.<br>Coversheet added. | A                     |

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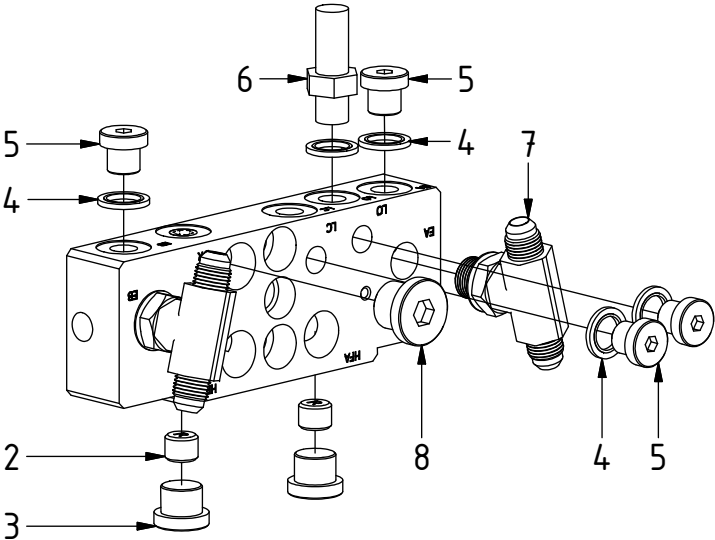


| POS | DESCRIPTION                                                                                  | PART    | QTY | COMMENTS                       |
|-----|----------------------------------------------------------------------------------------------|---------|-----|--------------------------------|
| 1   | See p.3 connection block config.                                                             |         |     |                                |
| 9   | Assemble break support                                                                       |         |     | See separate instruction       |
| 10  | Quick hitch S1 GR20 ECHF Complete                                                            | 1033303 | 1   | Grab adapter included          |
| 11  | Grease the ring                                                                              |         |     |                                |
| 12  | O-ring 319,3x5,7                                                                             | 710908  | 1   |                                |
| 13  | Feather Key                                                                                  | 650102  | 6   |                                |
| 14  | Socket Head Screw 20x90                                                                      | 610556  | 18  | Torque: 649Nm                  |
| 15  | Torque tighten quick hitch to rotator frame, six holes. Rotate to access the remaining holes |         |     |                                |
| 16  | Pipe plug M36x2                                                                              | 650408  | 6   | Part of rotator frame assembly |
| 29  | O-ring 6,07x1,78                                                                             | 712422  | 2   | Part of rotator frame assembly |
| 30  | O-ring 15,6x1,78                                                                             | 710912  | 1   | Part of rotator frame assembly |
| 31  | O-ring 12,42x1,78                                                                            | 710973  | 4   | Part of rotator frame assembly |
| 32  | Connection block ECHF                                                                        | 1028391 | 1   | Part of rotator frame assembly |
| 33  | O-ring 20,35x1,78 70 shore                                                                   | 710974  | 2   |                                |
| 34  | Connection 3/4" ECHF S1                                                                      | 1031024 | 1   |                                |
| 35  | Socket Head Screw 5x60                                                                       | 610409  | 2   |                                |
| 36  | Washer NL10                                                                                  | 611041  | 2   | Part of rotator frame assembly |
| 37  | Socket Head Screw 10x50                                                                      | 610457  | 1   | Part of rotator frame assembly |
| 38  | Socket Head Screw 10x90 ZFSHL                                                                | 6000153 | 1   |                                |

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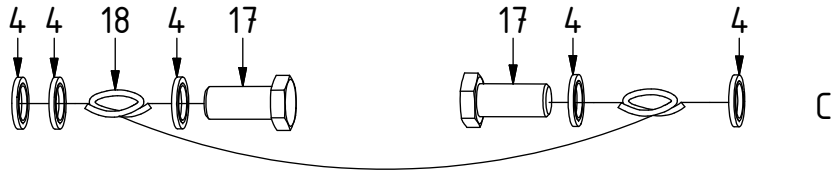
| POS | DESCRIPTION           | PART   | QTY | COMMENTS                    |
|-----|-----------------------|--------|-----|-----------------------------|
| 2   | Pipe plug 1/4"        | 711508 | 2   | Loctite 5400                |
| 3   | Plug 3/8"             | 711504 | 2   |                             |
| 4   | Washer GBR04 1/4      | 710702 | 13  | QTY: 4 part of Grab adapter |
| 5   | Plug 1/4"             | 711505 | 4   |                             |
| 6   | Bulkhead adapter 1/4" | 710240 | 1   |                             |
| 7   | Adapter "T" 403-04-06 | 712224 | 2   |                             |
| 8   | Plug 1/2"             | 711500 | 1   |                             |

POS in order of assembly

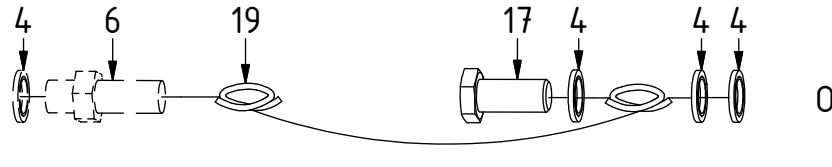


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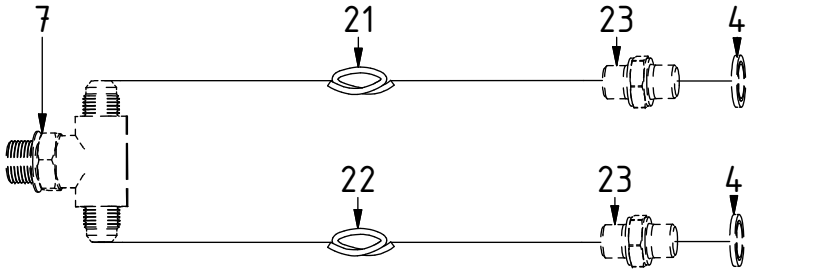
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Close



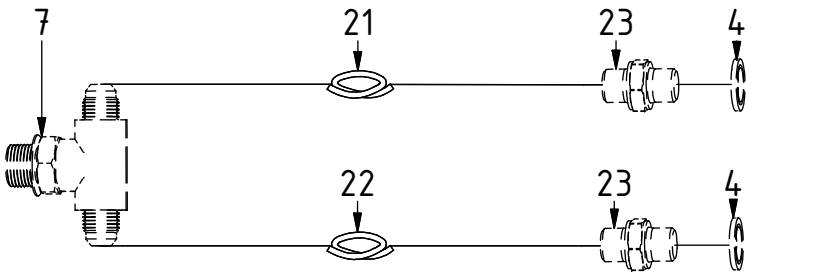
Lock:  
Open



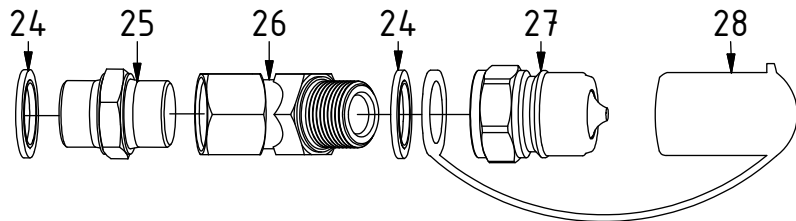
Grab:  
Close



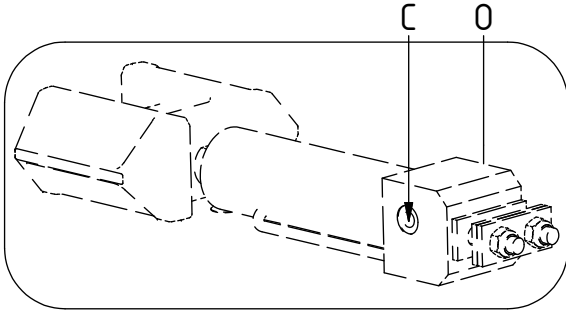
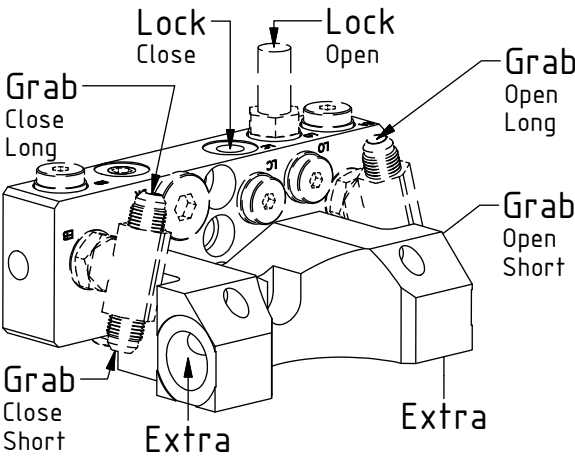
Grab:  
Open



Extra:  
Standard



| POS | DESCRIPTION                    | PART    | QTY | COMMENTS                    |
|-----|--------------------------------|---------|-----|-----------------------------|
| 4   | Washer GBR04 1/4               | 710702  | 13  | QTY: 4 part of Grab adapter |
| 6   | Bulkhead adapter 1/4"          | 710240  | 1   |                             |
| 7   | Adapter "T" 403-04-06          | 712224  | 2   |                             |
| 17  | Banjobolt 1/4"                 | 710271  | 3   |                             |
| 18  | Hose Lock Close                | 7000056 | 1   |                             |
| 19  | Hose Lock Open                 | 7000096 | 1   |                             |
| 20  | Hose kit - Grab                | 7000071 | 1   | (POS.21-22 included)        |
| 21  | Hose Grab Long                 | 7000058 | 2   |                             |
| 22  | Hose Grab Short                | 7000057 | 2   |                             |
| 23  | Adapter 1/4"                   | 710135  | 4   | Part of Grab adapter        |
| 24  | Sealing washer 3/4"            | 710706  | 4   |                             |
| 25  | Adapter Bsp 3/4" male - male   | 710126  | 2   |                             |
| 26  | Adapter 45° 3/4" male - female | 712217  | 2   |                             |
| 27  | Quick coupling 3/4"            | 790193  | 2   |                             |
| 28  | Dust protection 3/4"           | 790195  | 2   |                             |



See instruction,  
Standard components

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|-----|-----------------|---------|-----|----------------------|
| 18  | Hose Lock Close | 7000056 | 1   |                      |
| 19  | Hose Lock Open  | 7000096 | 1   |                      |
| 20  | Hose kit - Grab | 7000071 | 1   | (POS.21-22 included) |
| 21  | Hose Grab Long  | 7000058 | 2   |                      |
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POS in order of assembly

