

EC219 - SW33EC GR20 ECHF

COVERSHEET



Planned document changes:

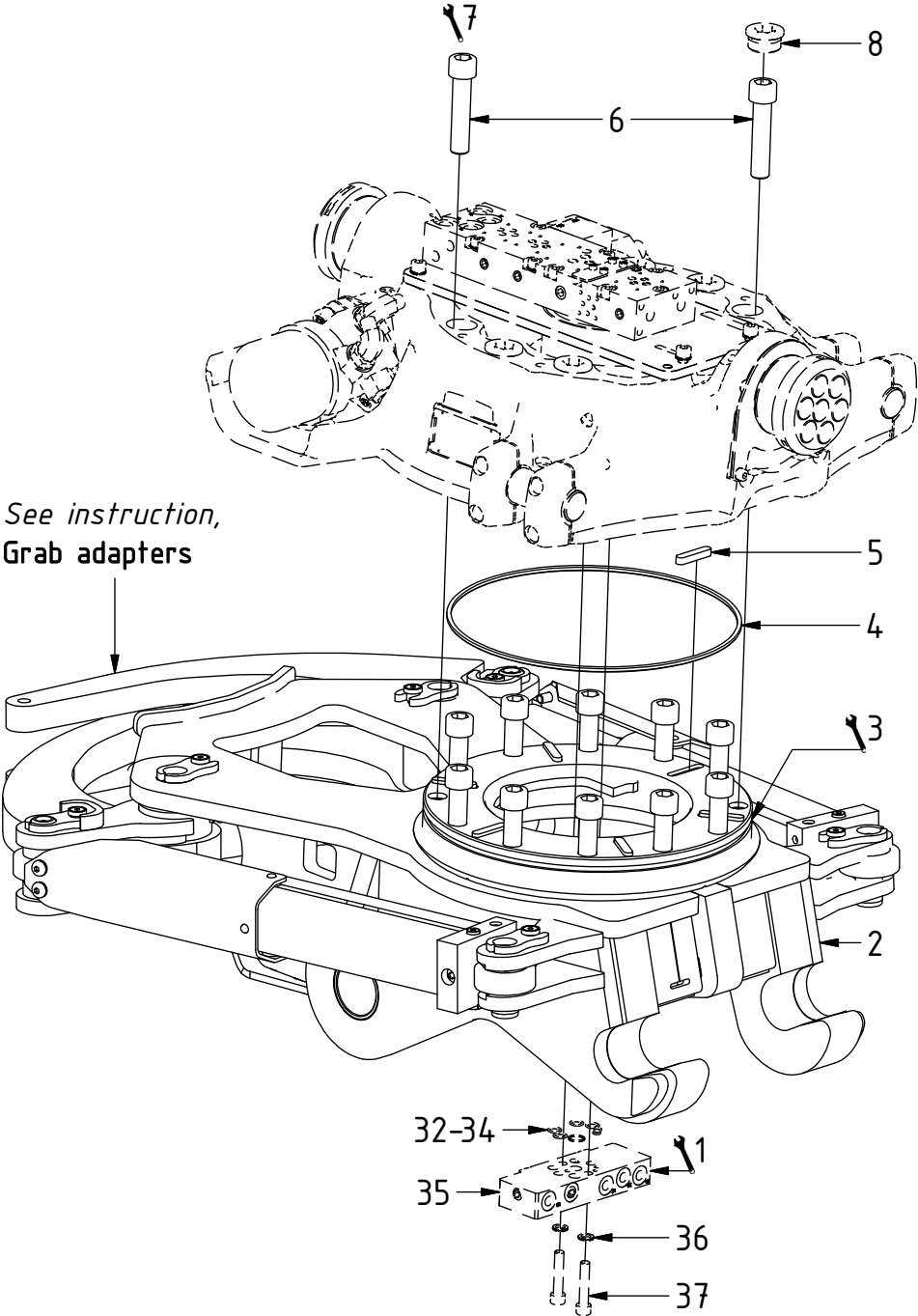
Breifly:

Plug POS.10 replaced by plug 7001657 used with 3/8" Tredo.

Document changes:

Date:	Change:	Rev. after change:
2020-11-11	Hose Close updated.	C
2018-09-13	Loctite and screw quality added.	B
2018-09-07	Torque added.	A
2018-08-31	New instruction.	-

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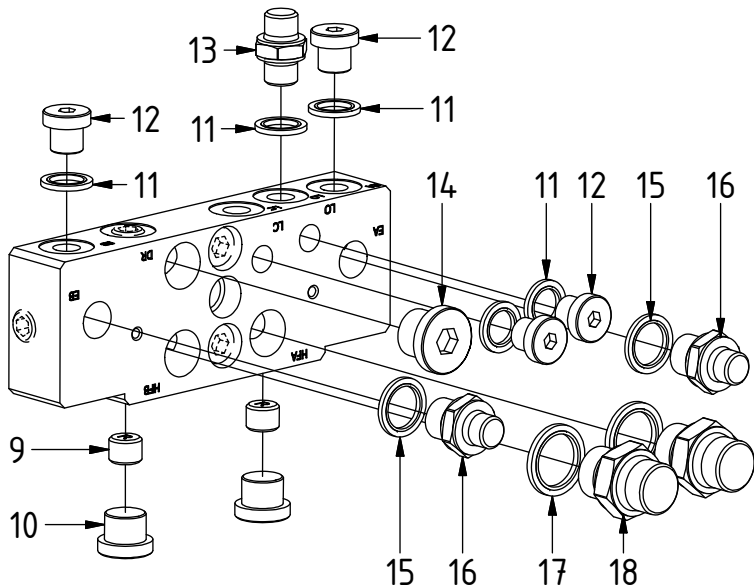


POS	DESCRIPTION	PART	QTY	COMMENTS
1	See p.3 connection block config.			
2	Hitch SW33 GR20 EC219	1042594	1	
3	Grease the ring			
4	O-ring 319,3x5,7	710908	1	
5	Feather Key	650102	6	
6	MC6S M20x90 12.9	610556	12	Torque: 649Nm
7	Torque tighten quick hitch to rotator frame, six holes. Rotate to access the remaining holes			
8	Pipe plug M36x2	650408	6	Part of rotator frame assembly
32	O-ring 15,6x1,78	710912	1	Part of rotator frame assembly
33	O-ring 12,42x1,78	710973	4	Part of rotator frame assembly
34	O-ring 6,07x1,78	712422	2	Part of rotator frame assembly
35	Connection block ECHF	1028391	1	Part of rotator frame assembly
36	Washer NL10mm	611041	2	Part of rotator frame assembly
37	MC6S M10x50 12.9	610457	2	Part of rotator frame assembly

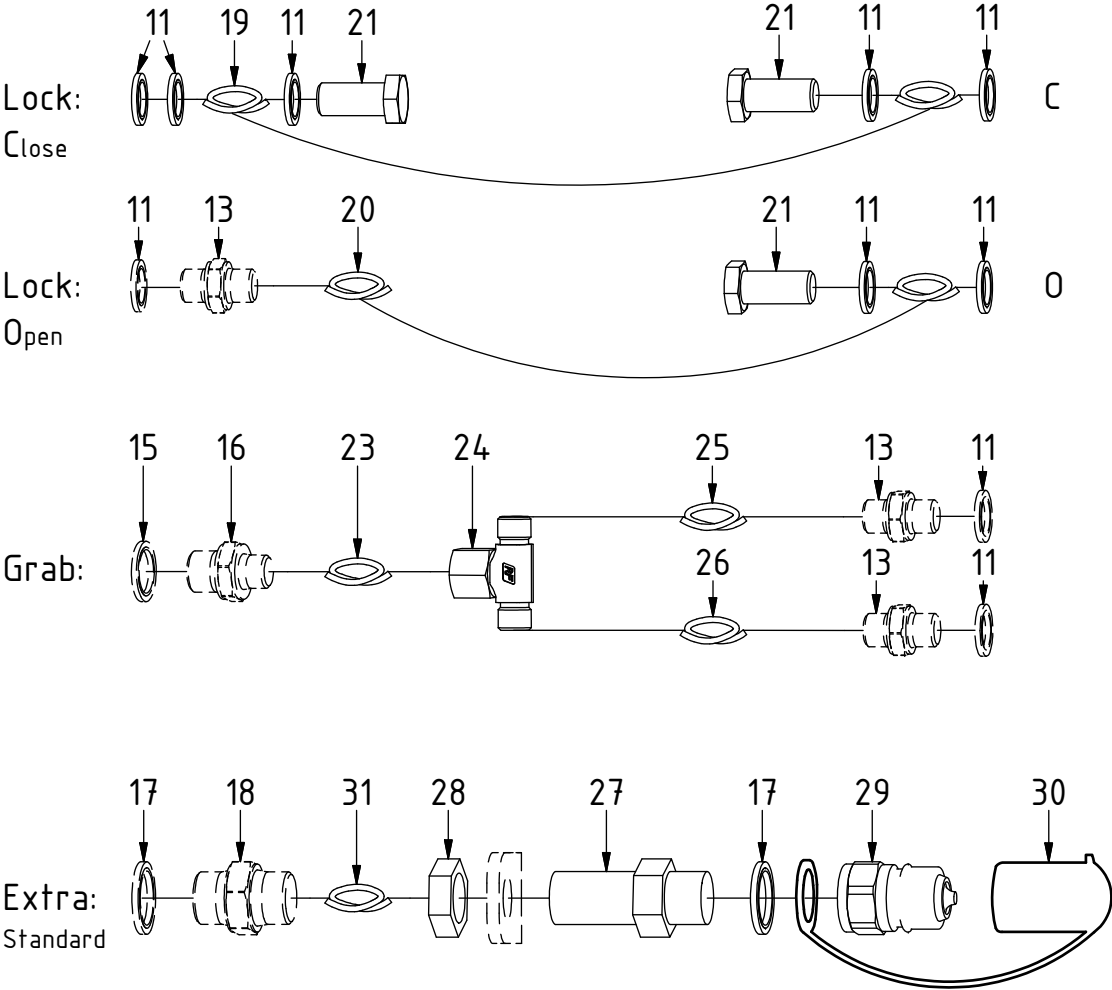
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POS	DESCRIPTION	PART	QTY	COMMENTS
9	Pipe plug 1/4"	711508	2	Loctite 5400
10	Plug 3/8"	711504	2	
11	Washer GBR04 1/4	710702	16	QTY: 4 part of Grab adapter
12	Plug 1/4"	711505	4	
13	Adapter 138-04-29 (1/4")	710135	5	QTY: 4 part of Grab adapter
14	Plug 1/2"	711500	1	
15	Washer GBR06 3/8	710703	2	
16	Adapter 135-04-06 (1/4"-3/8")	710118	2	
17	Sealing washer 1/2"	710704	4	
18	Adapter 136-08-08 (1/2")	710108	2	

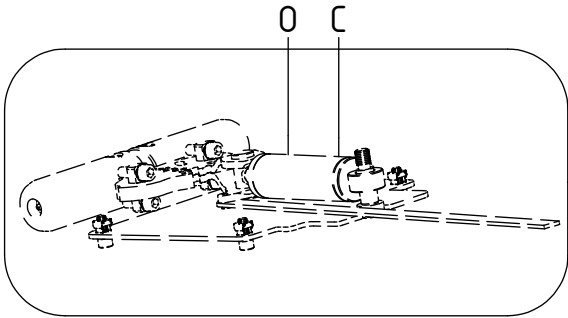
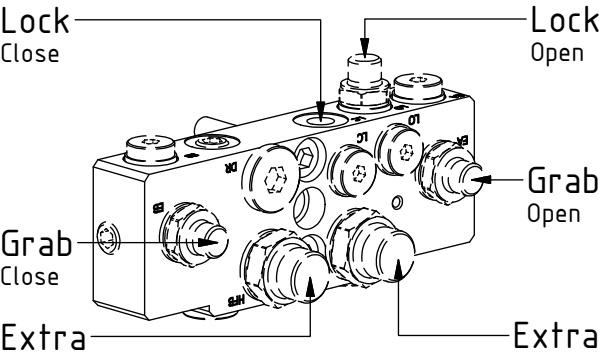
POS in order of assembly



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POS	DESCRIPTION	PART	QTY	COMMENTS
11	Washer GBR04 1/4	710702	16	QTY: 4 part of Grab adapter
13	Adapter 138-04-29 (1/4")	710135	5	QTY: 4 part of Grab adapter
15	Washer GBR06 3/8	710703	2	
16	Adapter 135-04-06 (1/4"-3/8")	710118	2	
17	Sealing washer 1/2"	710704	4	
18	Adapter 136-08-08 (1/2")	710108	2	
19	Hose Lock Long	7000754	1	
20	Hose Lock Short	7000096	1	
21	Banjobolt 1/4"	710271	3	
22	Hose kit Grab	7000755	1	(POS.23, 25-26, 31 included)
23	Hose Grab Inside	742832	2	
24	Adapter 853-04-99 (1/4")	710184	2	
25	Hose Grab Short	742831	2	
26	Hose Grab Long	7000753	2	
27	Adapter 1260-08-08 (1/2")	710244	2	
28	Bulkhead adapter nut 1/2"	710254	2	
29	Quick coupling 1/2"	790115	2	
30	Dust protection 1/2"	790121	2	
31	Hose Extra	740309	2	



See instruction,
Standard components

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19	Hose Lock Long	7000754	1	
20	Hose Lock Short	7000096	1	
22	Hose kit Grab	7000755	1	(POS.23, 25-26, 31 included)
23	Hose Grab Inside	742832	2	
25	Hose Grab Short	742831	2	
26	Hose Grab Long	7000753	2	
31	Hose Extra	740309	2	

POS in order of assembly

