

COVERSHEET

Planned document changes:

Briefly:

No planned changes.

Document changes:

Date:	Change:	Rev. after change:
2025-02-26	Photos added.	B
2024-11-07	New document.	A
2024-05-06	Pre-series draft.	-

Readers note:



Indicates instruction.



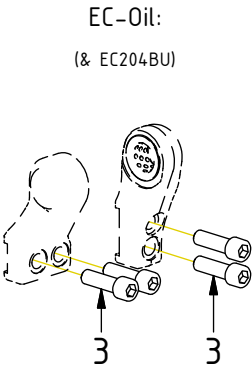
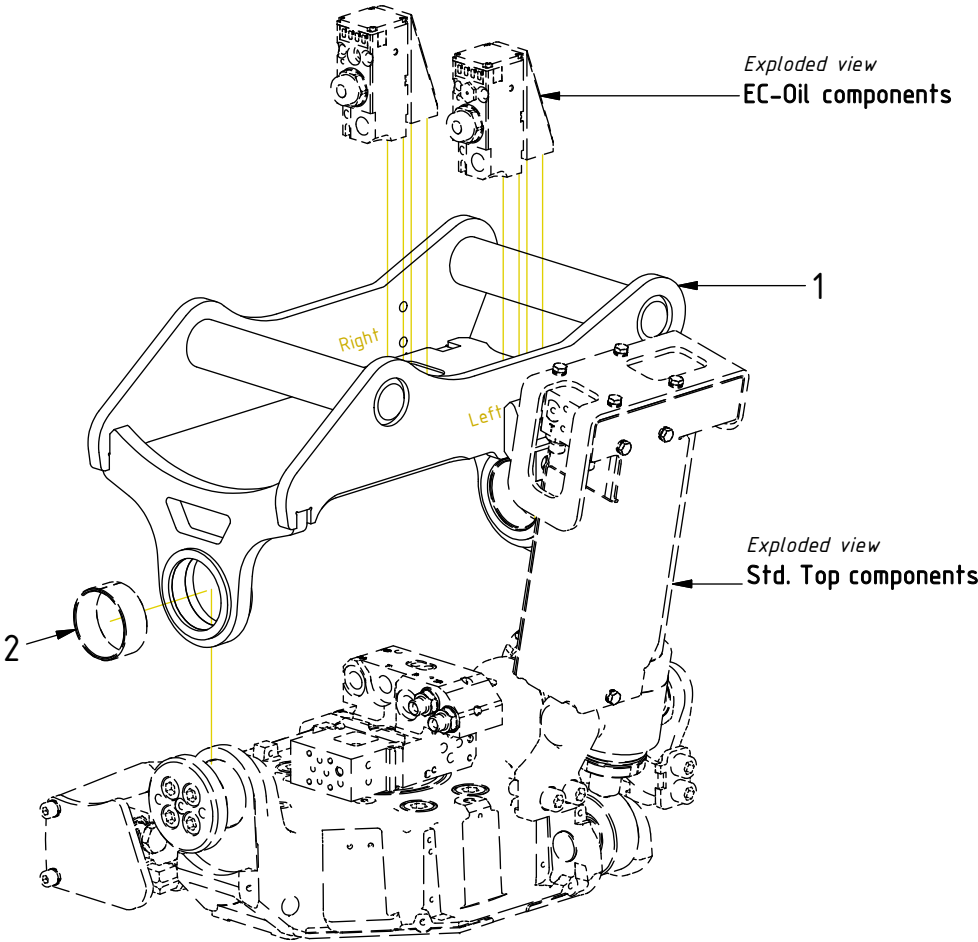
Represents Hose.

Dashed lines for overview, mounts
on other pages/assemblies.

EC204B - Top part QS40

POS	DESCRIPTION	PART	QTY	COMMENTS
1	Top part QS40 EC204B	1074347	1	(POS.2 incl.)
2	Bushing 55/60x25 WB802	6000004	2	
3	Screw MC6S M12x40 12.9 ZFSL	6000141	4	

POS in order of assembly

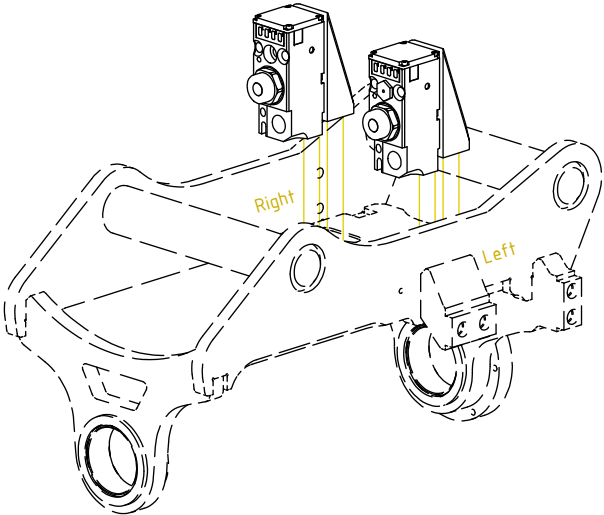
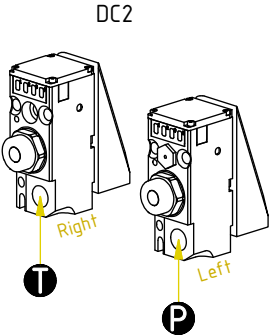


T ← 5-6
P ← 5-6

FEED
EC-Oil

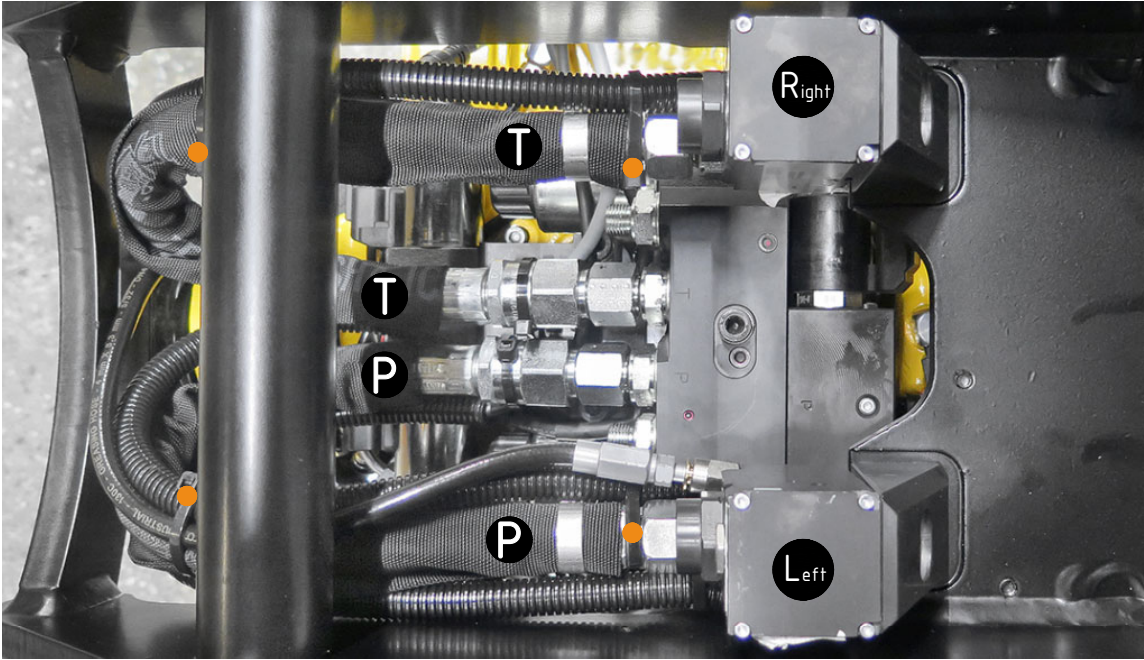
POS	DESCRIPTION	PART	QTY	COMMENTS
4	For Feed Hoses			See "Control system"
5	Washer GBR06 3/8	710703	2	
6	Adapter 136-06-06 (3/8")	710106	2	

POS in order of assembly



FEED
DC2 EC-Oil

POS	DESCRIPTION	PART	QTY	COMMENTS
4	For Feed Hoses			See "Control system"
●	Use cable ties			



POS in order of assembly