

COVERSHEET

Planned document changes:

Briefly:

2026-03-09. POS.9 will be divided to two parts: 1080804 with 1080805. (Backwards compatible).

Document changes:

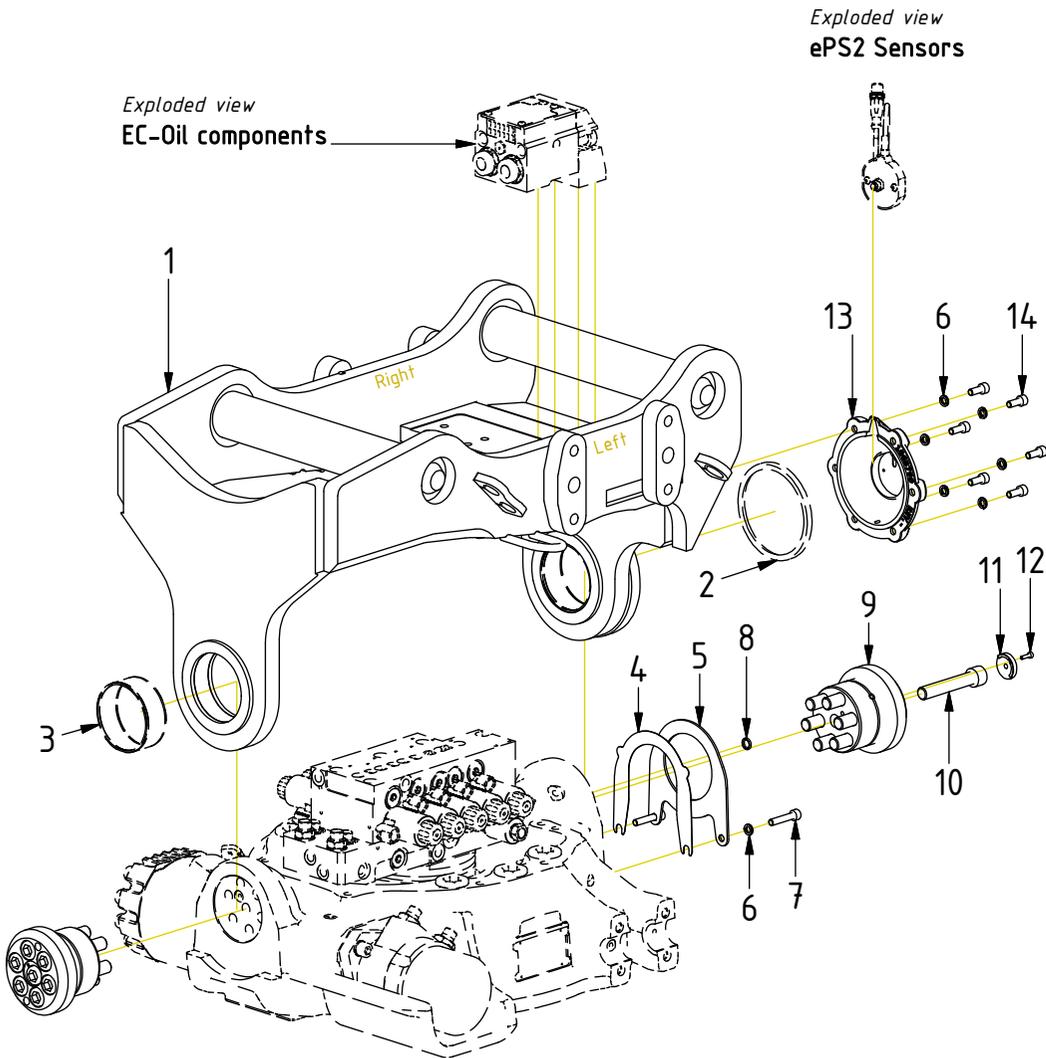
<u>Date:</u>	<u>Change:</u>	<u>Rev. after change:</u>
2025-05-09	P adapter updated.	E
2025-01-07	Overcentre valves updated.	D
2024-02-29	Photo added.	C
2024-02-21	Seal included in top part.	B
2024-02-09	Cylinders updated.	A
2023-05-11	New document.	-

Readers note:

 Indicates instruction.

 Represents Hose.

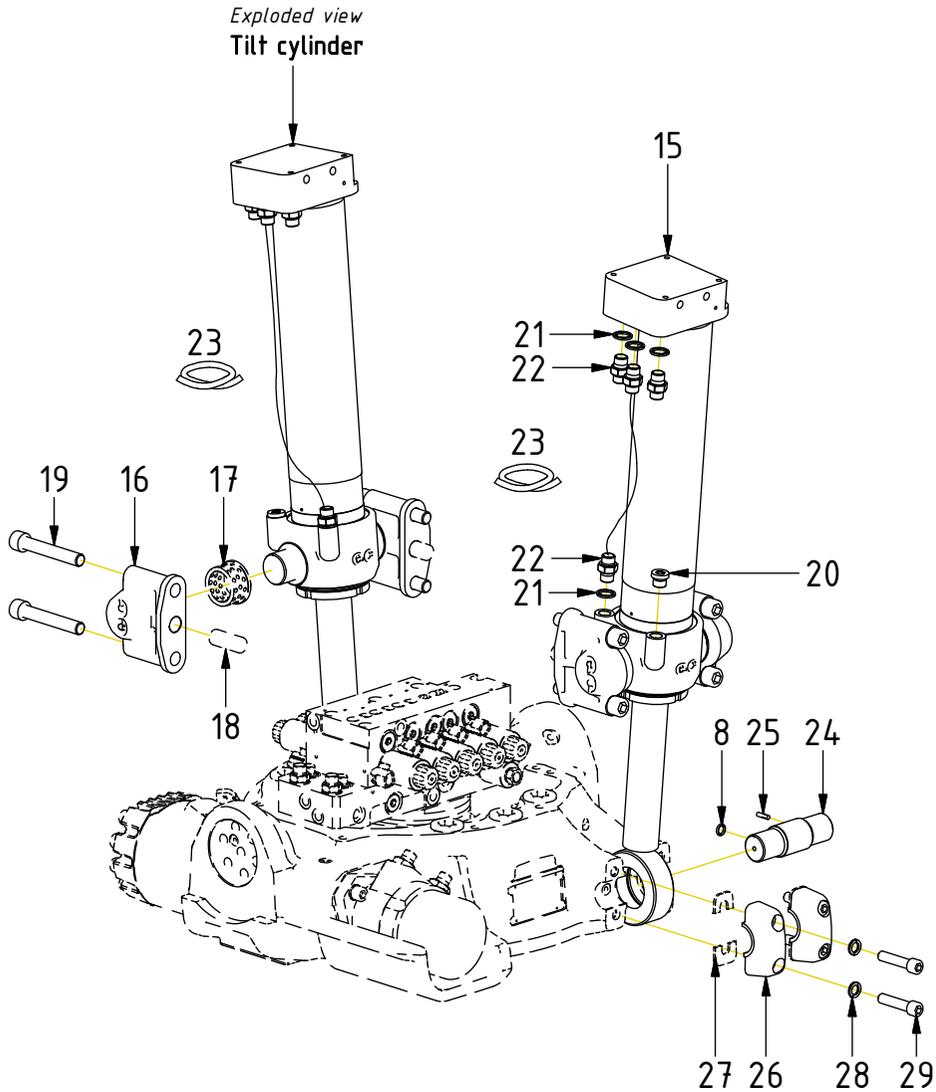
Dashed lines for overview, mounts
on other pages/assemblies.



POS	DESCRIPTION	PART	QTY	COMMENTS
1	Top part QS60/S60 EC219/EC319	1064197	1	(POS.2-3 incl.)
2	Seal PAK-110x125x7-L	1064201	2	NB! Face groove toward top part
3	Bushing Ø85/90x35 WB802	630321	2	
4	Shim tilt axle	1016420	1	Use as required
5	Tilt axial washer	1016417	1	
6	Washer NL 8mm	611040	16	
7	Screw MC6S M8x40 12.9 ZFSHL	6000145	2	
8	O-ring 9,92x2,62	710968	4	
9	Tilt axle EC219/EC319	1064196	2	
10	Screw MC6S M16x90 12.9 ZFSHL	6000151	14	Torque: 333Nm
11	Magnet spacer tilt axle	1064202	1	
12	Screw MC6S M4x14 8,8 FZB	610420	1	
13	Cover tiltaxle EC219/EC319 Cast	1065799	1	
14	Screw MC6S M8x20 12.9 ZFSHL	6000157	6	

POS in order of assembly

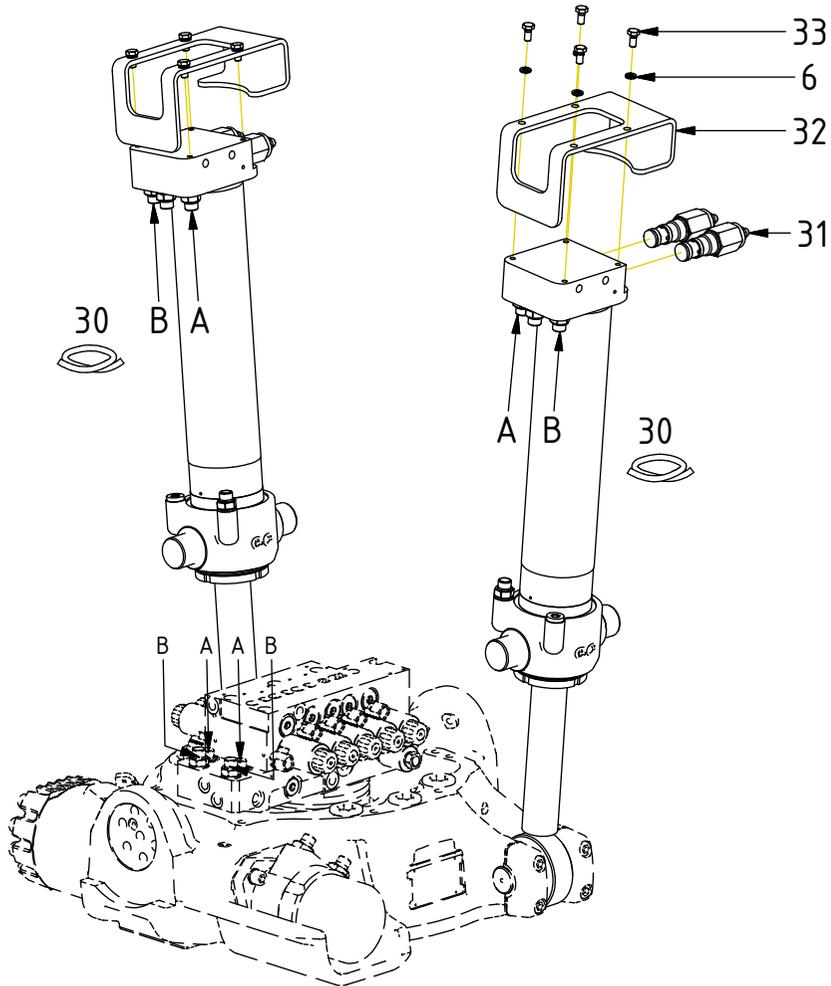
POS	DESCRIPTION	PART	QTY	COMMENTS
8	O-ring 9,92x2,62	710968	4	
15	Tilt cylinder EC219/EC319	1070275	2	
16	Yoke cast lube free Complete	1017151	4	(POS.17-18 incl.)
17	Bushing 40/50/55/5-30	631001	4	
18	Cylindrical pin $\varnothing 20 \times 50$	650211	4	
19	Screw MC6S M16x100 12.9 ZFSHL	6000156	8	Torque: 333Nm
20	Plug 70125-06 (3/8")	711504	2	
21	Washer GBR06 3/8	710703	8	
22	Adapter 136-06-06 (3/8")	710106	8	
23	Hose Tilt Short	742606	2	
24	Cylinder axle $\varnothing 40$	1016398	2	
25	Slotted pin 5x20	640413	2	
26	Clamping half Complete	1016393	4	(POS.27 incl.)
27	Rubber spacer clamping half	1016439	4	
28	Washer NL 12mm	611042	10	
29	Screw MC6S M12x55 12.9 ZFSHL	6000155	8	Torque: 136Nm



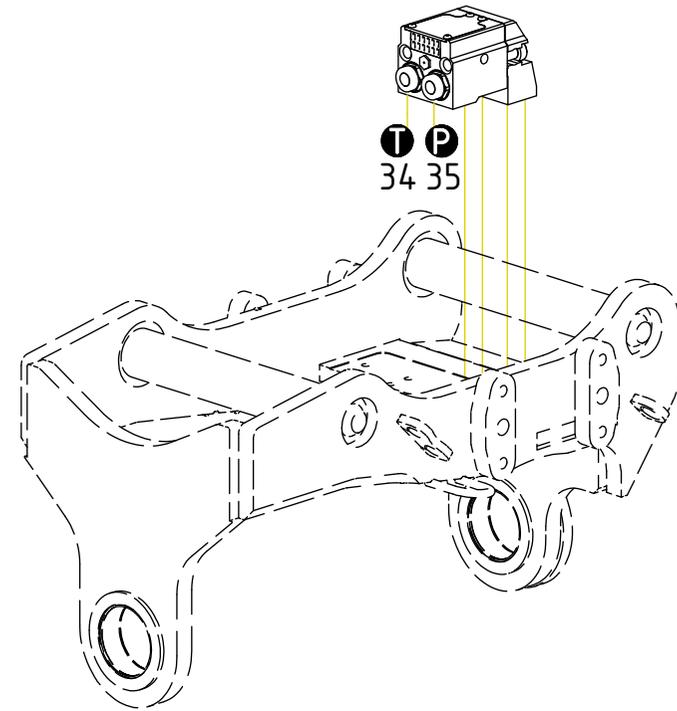
POS in order of assembly

TILT

POS	DESCRIPTION	PART	QTY	COMMENTS
6	Washer NL 8mm	611040	16	
30	Hose Tilt Long	7000027	4	
31	Overcentre valve 10:1	7002024	4	Torque: 60Nm
32	Hose protection Tiltcylinder	1014280	2	
33	Screw M6S M8x16 8,8 FZB	610122	8	
34	Adapter 401-12-08 90° (3/4"-1/2")	7000537	1	
35	Adapter 401-08-08 90° (716-08)	7002062	1	



FEED



POS	DESCRIPTION	PART	QTY	COMMENTS
23	Hose Tilt Short	742606	2	
30	Hose Tilt Long	7000027	4	
36	Hose Feed ECO P	7001803	1	Part of control system
37	Hose Feed ECO T	7001804	1	Part of control system
●	Use cable ties			

POS in order of assembly

