

EC233 ECHF - Hitch S2

COVERSHEET

Planned document changes:

Briefly: _____
No planned changes.

Document changes:

Date:	Change:	Rev. after change:
2024-02-02	New plug with washer for connection block.	A
2018-06-11	New document.	-

Readers note:

 Indicates instruction.

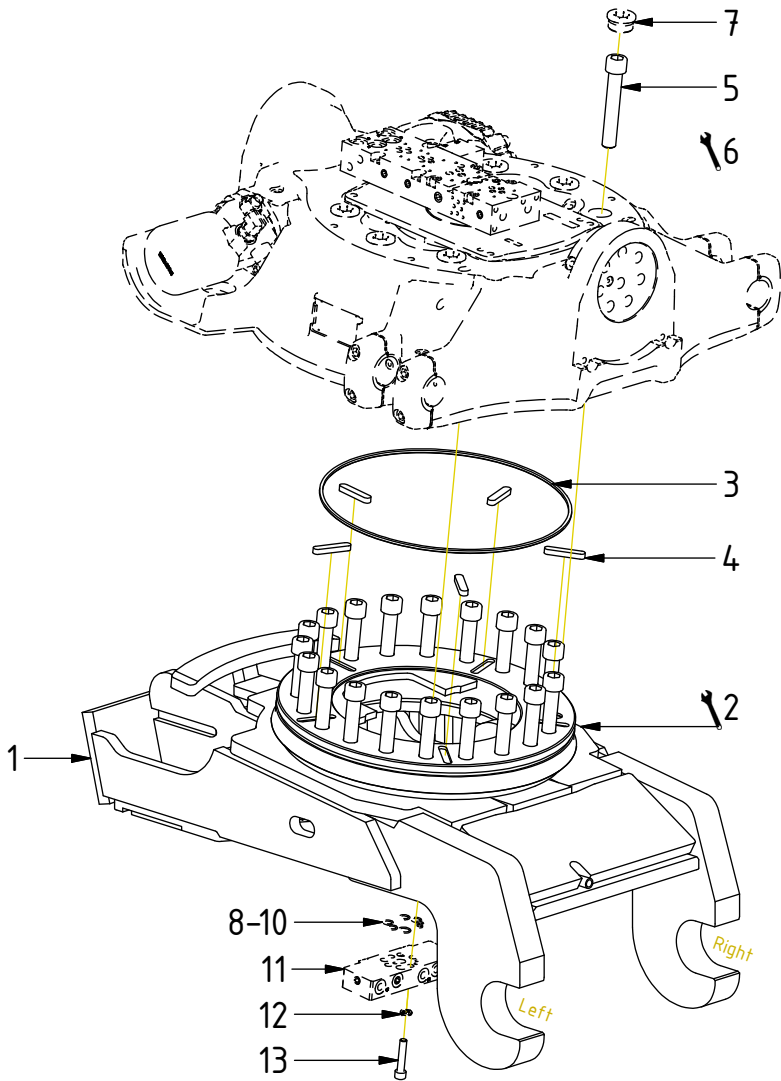
 Represents Hose.

Dashed lines for overview, mounts
on other pages/assemblies.

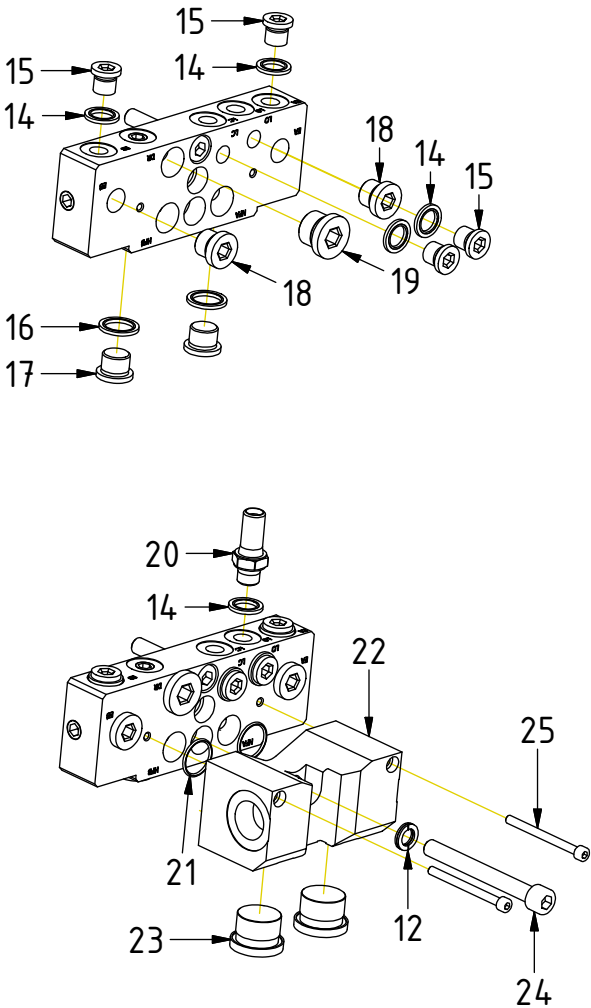
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POS in order of assembly

POS	DESCRIPTION	PART	QTY	COMMENTS
1	Hitch S2 EC233 ECHF	1040606	1	
2	Grease the ring			
3	O-ring	710924	1	
4	Feather Key	650103	5	
5	Screw MC6S M20x120 12.9	610558	20	Torque: 649Nm
6	Torque tighten rotator frame to hitch. Rotate to access all holes			
7	RP M36x2 Din 908 Sv,krom	650408	6	Part of rotator frame
8	O-ring NBR 70	712422	2	Part of rotator frame
9	O-ring NBR 70	710973	4	Part of rotator frame
10	O-ring NBR 70	710912	1	Part of rotator frame
11	Connection block ECHF	1028391	1	Part of rotator frame
12	Washer NL 10mm	611041	2	Part of rotator frame
13	Screw MC6S M10x50 12.9 ZFSHL	611515	1	Part of rotator frame



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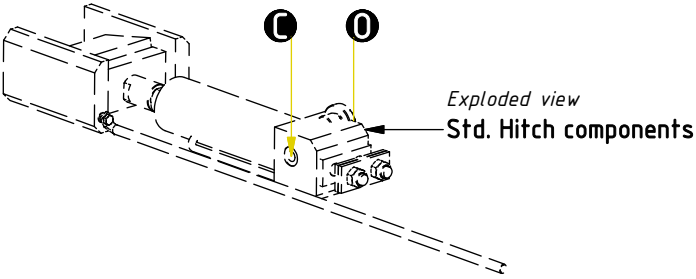
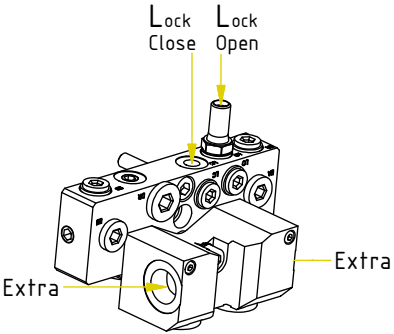
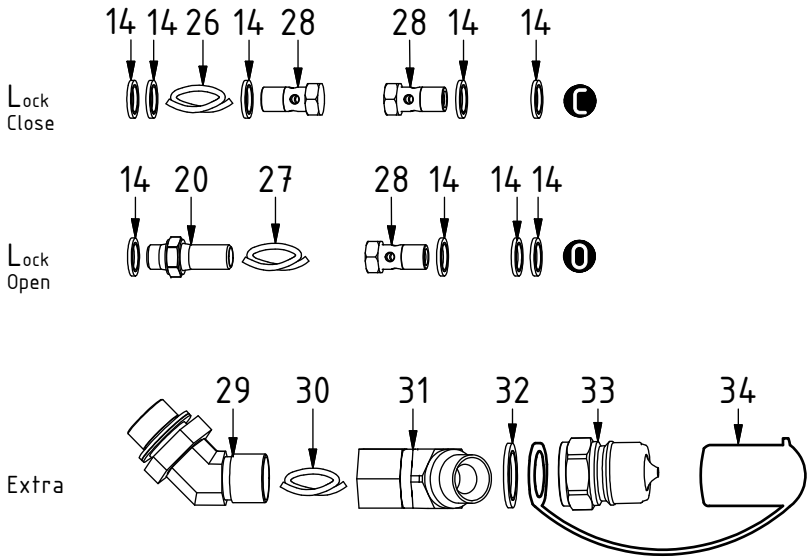


POS	DESCRIPTION	PART	QTY	COMMENTS
12	Washer NL 10mm	611041	2	Part of rotator frame
14	Washer GBR04 1/4	710702	13	
15	Plug 153-04 (1/4")	711505	4	
16	Washer GBR06 3/8	710703	2	
17	DIN 908 - G 0,375 A	7001657	2	
18	Plug 70125-06 (3/8")	711504	2	
19	Plug 70125-08 (1/2")	711500	1	
20	Adapter 1260-04-04 (1/4")	710240	1	
21	O-ring NBR 70	710974	2	
22	Extra block 3/4" ECHF	1031934	1	
23	Plug 70125-12 (3/4")	711532	2	
24	Screw MC6S M10x90 12.9 ZFSL	6000153	1	
25	Screw MC6S M5x60 12.9	610409	2	

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POS	DESCRIPTION	PART	QTY	COMMENTS
14	Washer GBR04 1/4	710702	13	
20	Adapter 1260-04-04 (1/4")	710240	1	
26	Hose Lock short	7000056	1	
27	Hose Lock long	7000096	1	
28	Banjo bolt 4451-04 (1/4")	710271	3	
29	Adapter "45° 402-12-12(3/4")	712220	2	
30	Hose Extra	7000067	2	
31	Adapter 45-12-12 45° (3/4")	712217	2	
32	Washer GBR12 3/4	710706	2	
33	Quick coupling 3/4"	790193	2	
34	Dust protection 3/4"	790195	2	



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POS	DESCRIPTION	PART	QTY	COMMENTS
26	Hose Lock short	7000056	1	
27	Hose Lock long	7000096	1	
30	Hose Extra	7000067	2	

POS in order of assembly

