

EC214 - UNI Top part

COVERSHEET

Planned document changes:

Breifly:

Add photos.

Document changes:

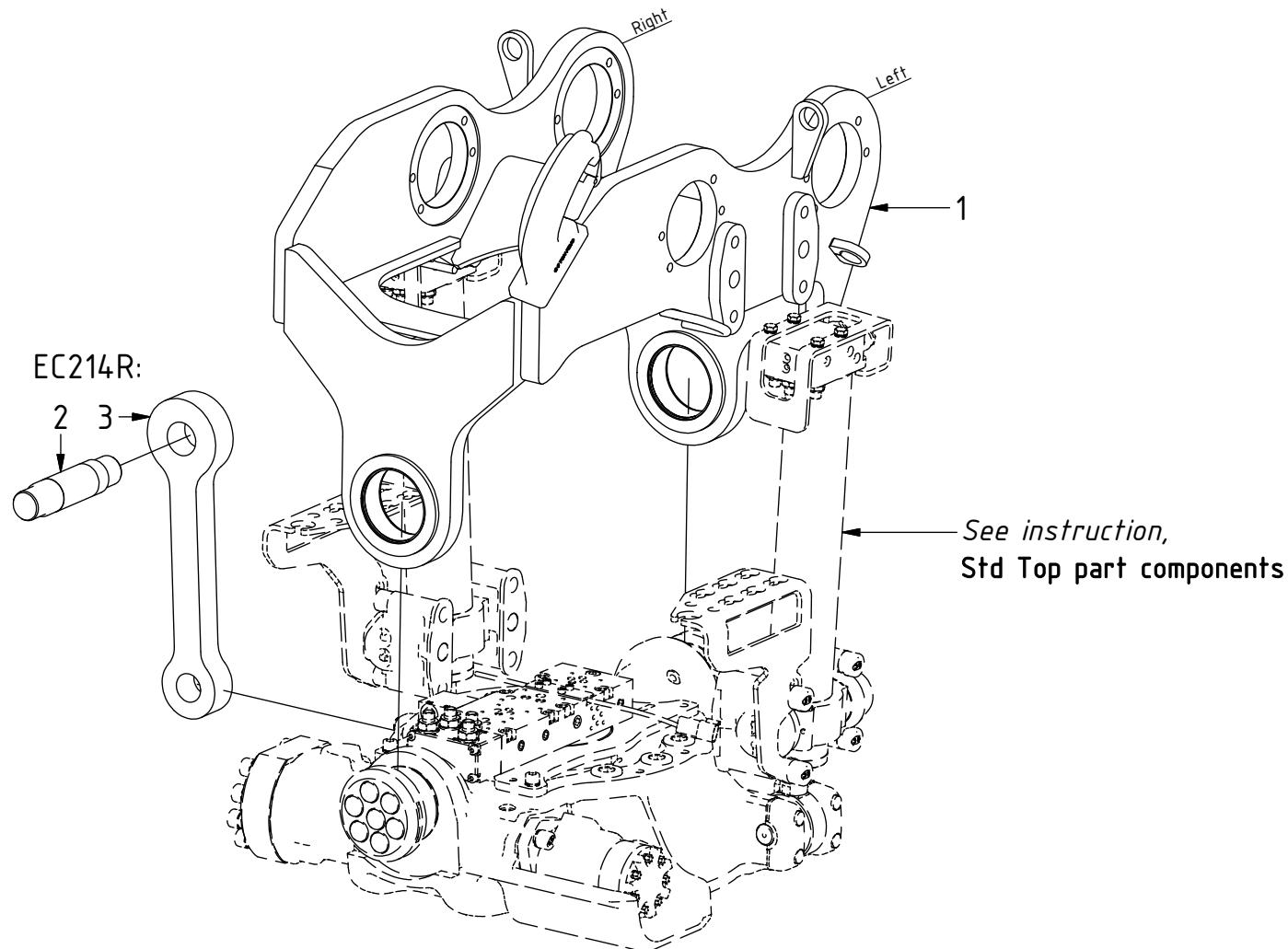
Date: Change:

2019-02-26 Option SX added.
2019-01-11 New instruction.

Rev.
after change:

A
-

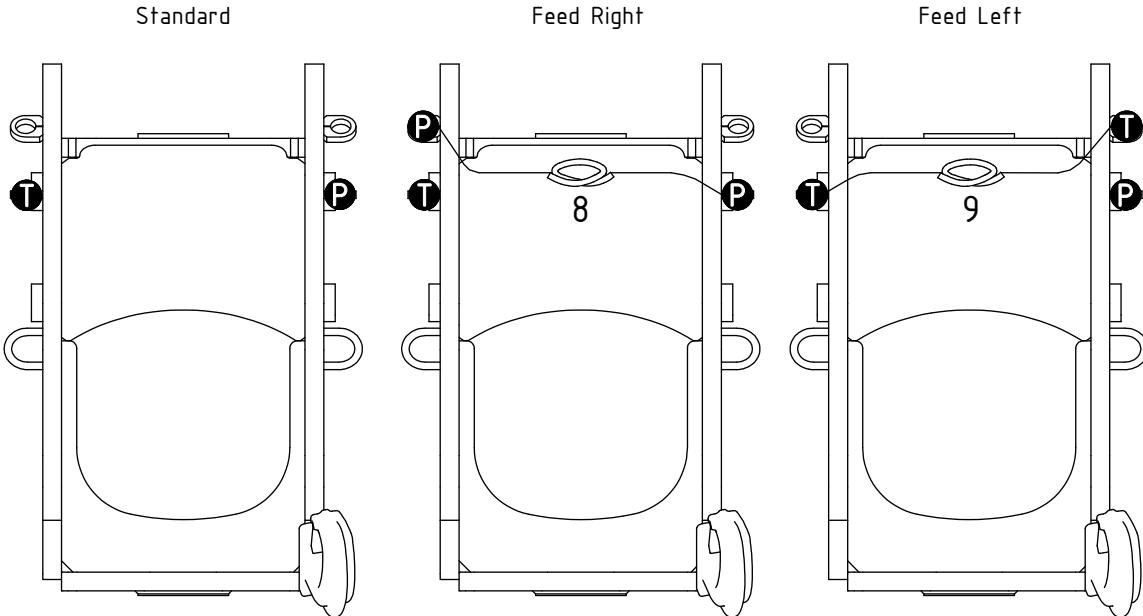
POS	DESCRIPTION	PART	QTY	COMMENTS
1	Top part UNI is selected via engcon		1	
2	Axle rotator leg	1027881	2	For EC214R
3	Rotator support EC214R UNI	1030007	2	For EC214R



P = 4
T = 4

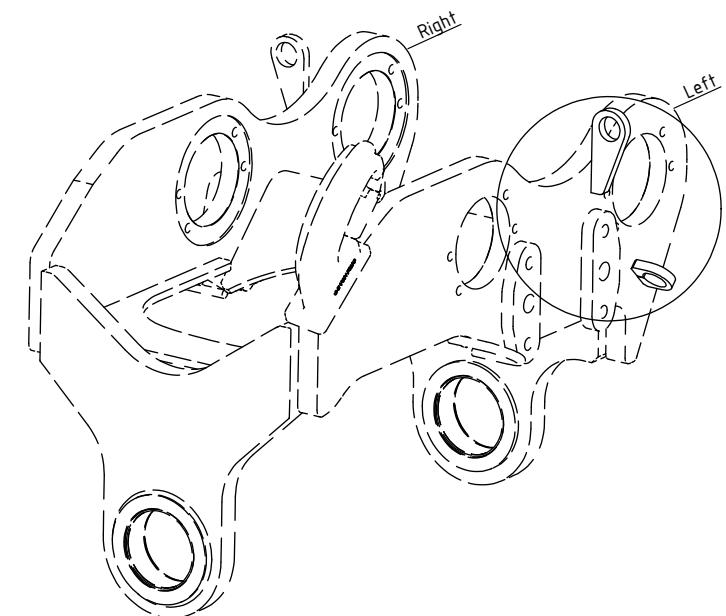
FEED:
 3/4" (Std)

Main feed



POS	DESCRIPTION	PART	QTY	COMMENTS
4	Use washer, adapter, nut according to POS.5, 6, 7			
5	Washer NL 1"	611095	2	
6	Adapter 1260-12-12 (3/4")	712210	2	
7	Check nut 1270-12 (3/4")	712211	2	
8	Hose Bridge All right	7000162	1	
9	Hose Bridge All left	7000161	1	
25	Attach feed hoses from control system			(a & b represents channels on feed block)

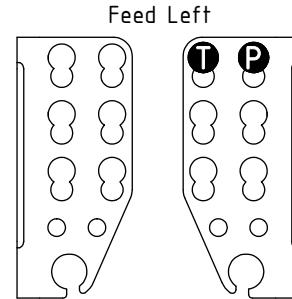
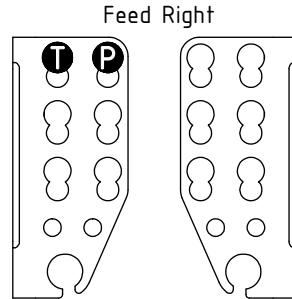
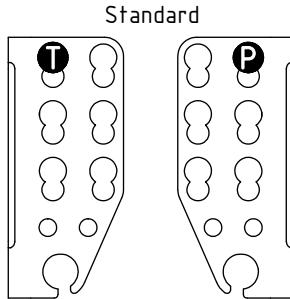
POS in order of assembly



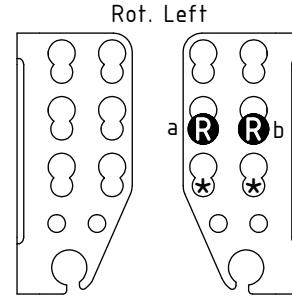
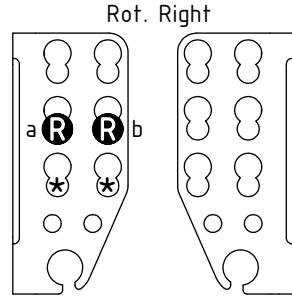
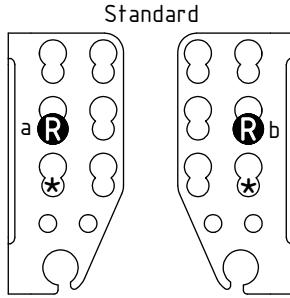
P = 13
T = 13
R = 17
L = 21
tilt = 17
E = 13

FEED:
1/2"

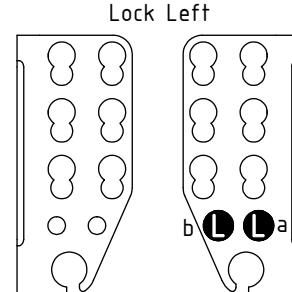
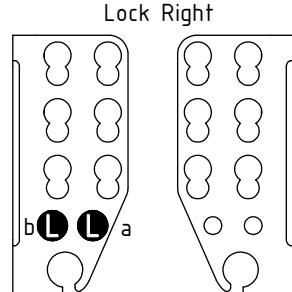
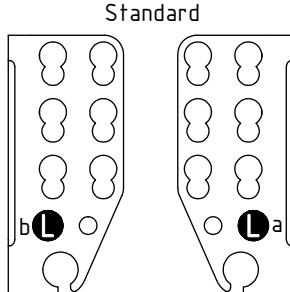
Main feed



Rotation

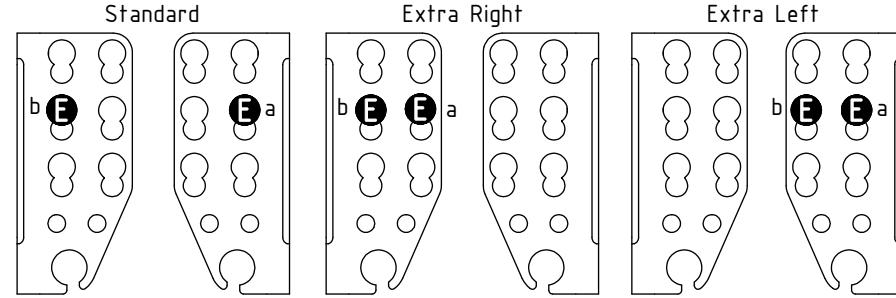


Lock (SQ)

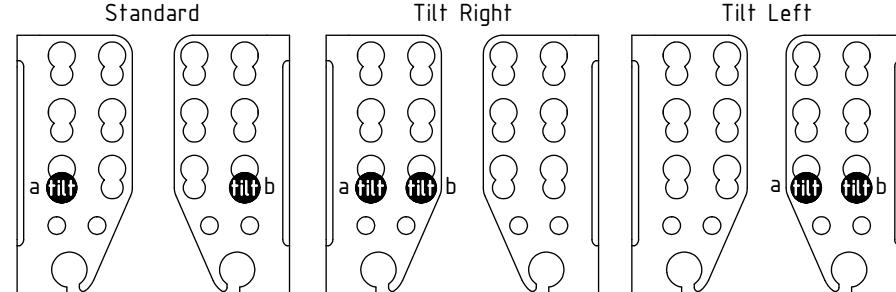


POS	DESCRIPTION	PART	QTY	COMMENTS
13	Use washer, adapter, nut according to POS.14, 15, 16			
14	Washer NL 20mm	611098	2	
15	Adapter 1260-08-08 (1/2")	710244	2	
16	Check nut 1270-08 (1/2")	710254	2	
17	Use washer, adapter, nut according to POS.18, 19, 20			QTY depends on terminal holes (2-4)
18	Washer NL 16mm	611044	2	
19	Adapter 1260-06-32 (3/8")	710242	2	
20	Check nut 1270-06 (3/8")	710252	2	
21	Use washer, adapter, nut according to POS.22, 23, 24			
22	Washer NL 1/2"	611096	2	
23	Adapter 1260-04-04 (1/4")	710240	2	
24	Check nut 1270-04 (1/4")	710250	2	
25	Attach feed hoses from control system			(a & b represents channels on feed block)

Extra (SX)



Tilt (ST)



FEED:
3/4" (Std)

POS	DESCRIPTION	PART	QTY	COMMENTS
8	Hose Bridge All right	7000162	1	
9	Hose Bridge All left	7000161	1	
25	Attach feed hoses from control system			(a & b represents channels on feed block)
26	Cable tie 7,8x360	1021587	3	

Feed Left:

Photos needed: 3/4" main feed left
(alert documentation when built in production)

Photo needed: 3/4" main feed standard left+right
(alert documentation when built in production)

Feed Right:

Photos needed: 3/4" main feed right
(alert documentation when built in production)

FEED:
1/2"

POS	DESCRIPTION	PART	QTY	COMMENTS
25	Attach feed hoses from control system			(a & b represents channels on feed block)
26	Cable tie 7,8x360	1021587	3	

Feed Left:

Photos needed: 1/2" main feed left
(alert documentation when built in production)

Photo needed: 1/2" main feed standard left+right
(alert documentation when built in production)

Feed Right:

Photos needed: 1/2" main feed right
(alert documentation when built in production)