EC219 ECHF - ss10 Hoses

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COVERSHEET

Planned document changes:

Breifly:

2026-11-13. Add spare part 7002237 (seal kit) to POS.3.

2024-11-15. Add to POS.6: Torque: 79Nm.

Document changes:

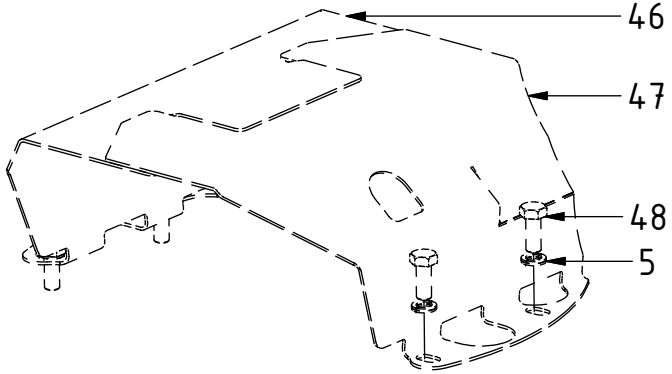
Date:	Change:	Rev. after change:
2024-01-03	Protective covers updated.	K
2021-11-24	EC-Oil feed hoses replaced.	J
2021-08-30	EC-Oil option 2Bl.Feed added.	I
2020-09-18	EC-Oil feed hoses replaced, moved to one side.	H
2019-12-19	Layout/irrelevant.	G
2019-08-28	Parts list updated.	F
2018-09-20	Part no for valve cover details updated.	E
2018-06-21	Layout/irrelevant.	D
2018-04-19	Layout/irrelevant.	C
2018-04-13	New photos for SQ and SX added.	B
2018-03-19	Hoses added, Feed for narrow top parts and Feed 1/2".	A
2017-09-15	New instruction.	-

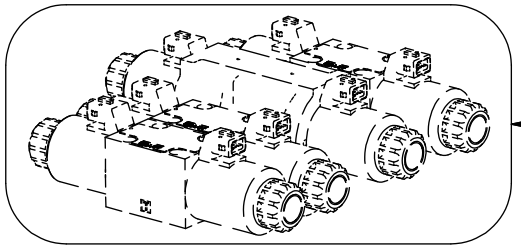
EC219 ECHF - ss10 Hoses

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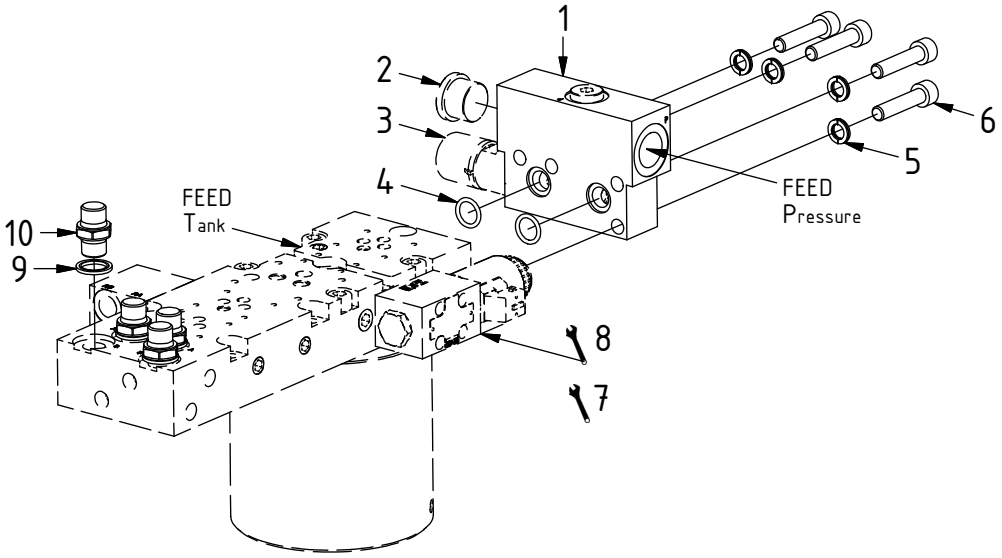
POS in order of assembly

POS	DESCRIPTION	PART	QTY	COMMENTS
1	Connection block P reducer Compl.	1027363	1	(POS.2-3 included)
2	Plug	711532	1	
3	Pressure reduction valve VRN-10	730326	1	
4	O-ring 15,54x2,62	712423	2	
5	Washer NL 10mm	611041	8	QTY: 4 part of make up
6	Socket Head Screw 10x45	610589	4	
7	For option SQ, SX, XP			See p.9 for instruction
8	Mount before adapters and feed hoses			See "Std Valves & cables"
9	Washer GBR06 3/8	710703	4	
10	Adapter 3/8"	710106	4	
45	Plug 3/8"	711504	4	
46	Protective cover EC219 ECHF right	1027796	1	
47	Protective cover EC219 ECHF left	1027795	1	
48	Hex Head Screw 10x25	610142	4	

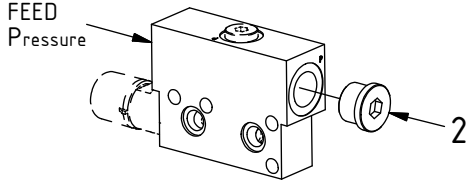




See instruction,
Std. Valves & cables



Top EC-Oil
(Not for 2Bl.Feed)



EC219R:

45

Replaces
POS.9-10

Dashed lines for overview, mounts on other pages/assemblies. indicates instruction. represents hose.

EC219 ECHF - ss10 Hoses

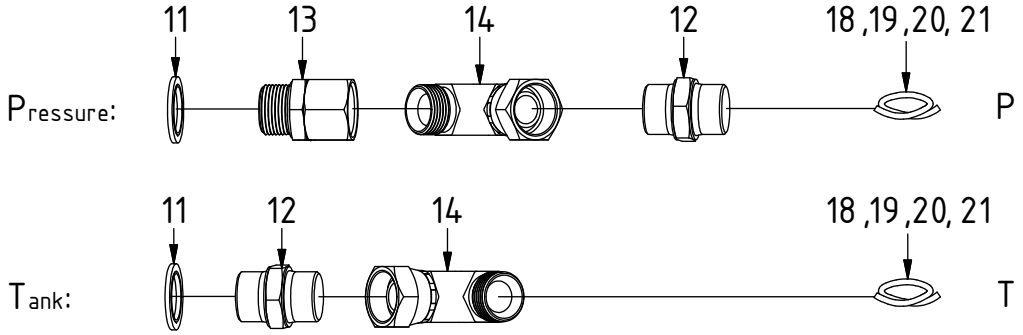
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POS in order of assembly

POS	DESCRIPTION	PART	QTY	COMMENTS
9	Washer GBR06 3/8	710703	4	
10	Adapter 3/8"	710106	4	
11	Sealing washer 3/4"	710706	2	QTY: 4 for SX
12	Adapter 3/4" male - male	710126	2	
13	Adapter 3/4"	710218	1	
14	Adapter 3/4" 90°	7000010	2	
17	For Feed Right/Left - QS60, UNI			Additional hose, see "Top part"
18	Hose Feed 3/4" - QS60, UNI, SW33	7000028	2	
19	Hose Feed 3/4" - S1	7000063	2	QTY: 1 for Feed Right/Left
20	Hose Feed 3/4" Right/Left - S1	7000065	1	Feed Right: Mount on left side Feed Left: Mount on right side
21	Hose Feed 3/4" - CW30S, SMP2, HS21, MS21, T620V, VaiaCar	7000401	2	
29	Hose Tilt	7000027	4	
30	Hose Tilt - EC219W	7000031	4	For option Wide

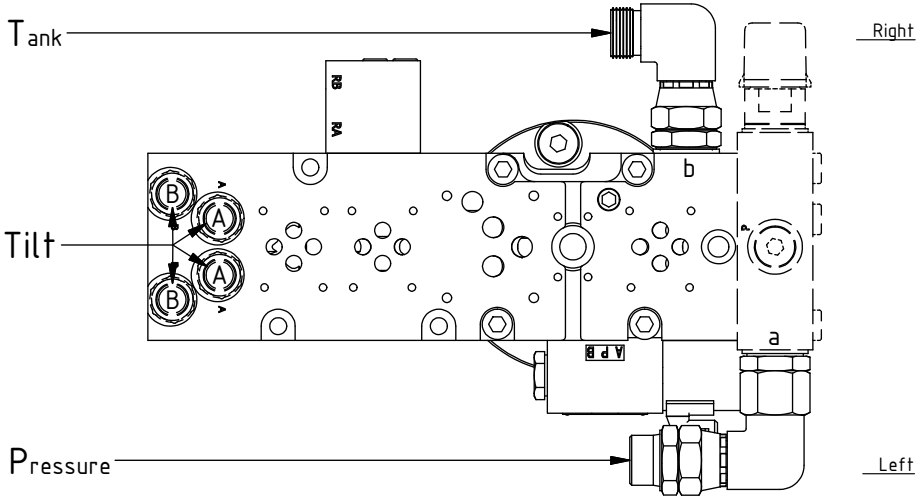
3/4" (Std)

FEED



TILT





Dashed lines for overview, mounts on other pages/assemblies. indicates instruction. represents hose.

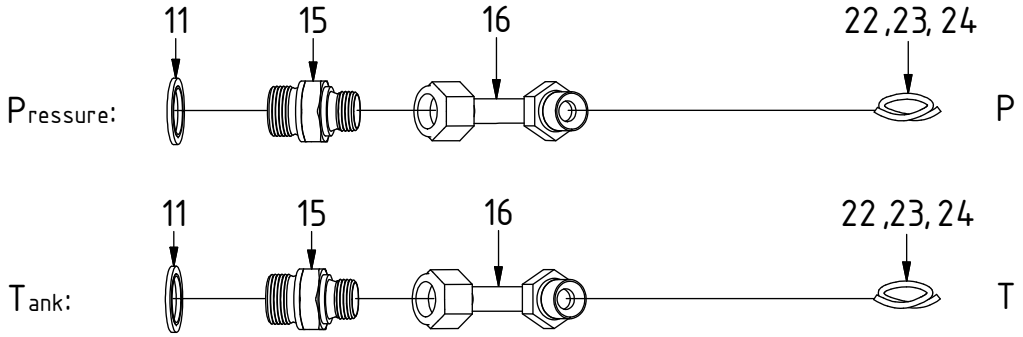
Photos on page 6.

EC219 ECHF - ss10 Hoses

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1/2"

FEED

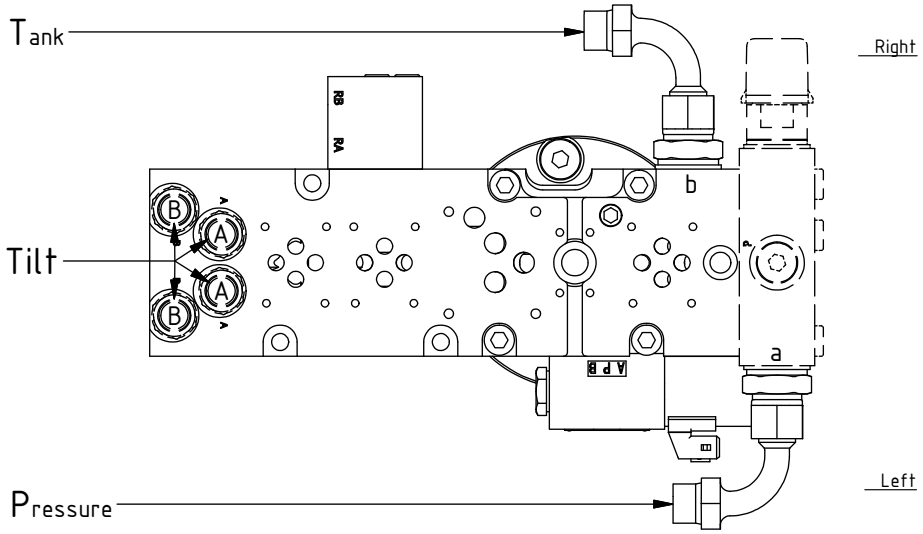


TILT



POS	DESCRIPTION	PART	QTY	COMMENTS
7	For option SQ, SX, XP			See p.9 for instruction
9	Washer GBR06 3/8	710703	4	
10	Adapter 3/8"	710106	4	
11	Sealing washer 3/4"	710706	2	QTY: 4 for SX
15	Adapter 1/2" male - 3/4" male	710109	2	
16	Adapter 1/2" 90°	712209	2	
22	Hose Feed 1/2" & SX	742620	2	QTY: 1 for Feed Right/Left
23	Hose Feed 1/2" Right/Left	742657	1	Feed Right: Mount on left side Feed Left: Mount on right side
24	Hose Feed 1/2" - S1	742621	2	QTY: 1 for Feed Right/Left
25	Hose Feed 1/2" Right/Left - S1			
29	Hose Tilt	7000027	4	
30	Hose Tilt - EC219W	7000031	4	For option Wide

POS in order of assembly



EC219 ECHF - ss10 Hoses

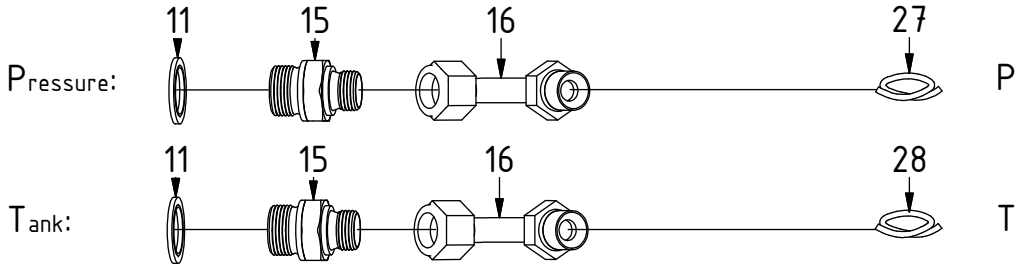
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POS	DESCRIPTION	PART	QTY	COMMENTS
9	Washer GBR06 3/8	710703	4	
10	Adapter 3/8"	710106	4	
11	Sealing washer 3/4"	710706	2	QTY: 4 for SX
15	Adapter 1/2" male - 3/4" male	710109	2	
16	Adapter 1/2" 90°	712209	2	
27	Hose Feed EC-Oil P	7001637	1	
28	Hose Feed EC-Oil T	7001638	1	
29	Hose Tilt	7000027	4	
49	Hose Feed EC-Oil Short	742653	2	For option 2Bl.Feed

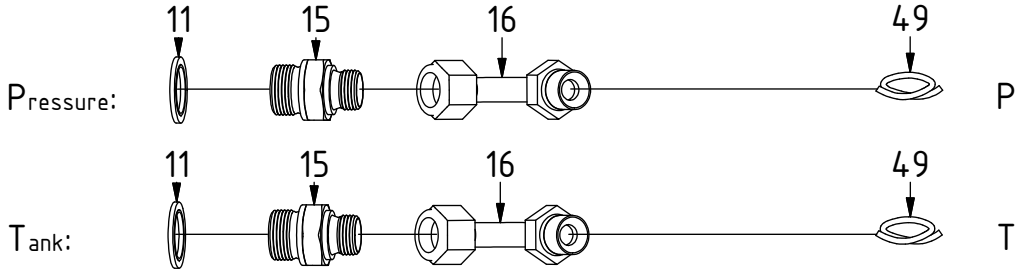
POS in order of assembly

Top EC-Oil

FEED



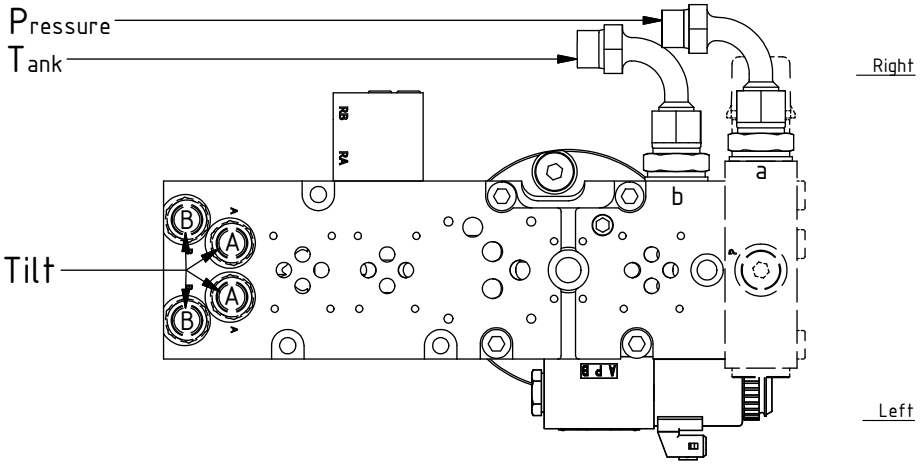
Option 2Bl.Feed



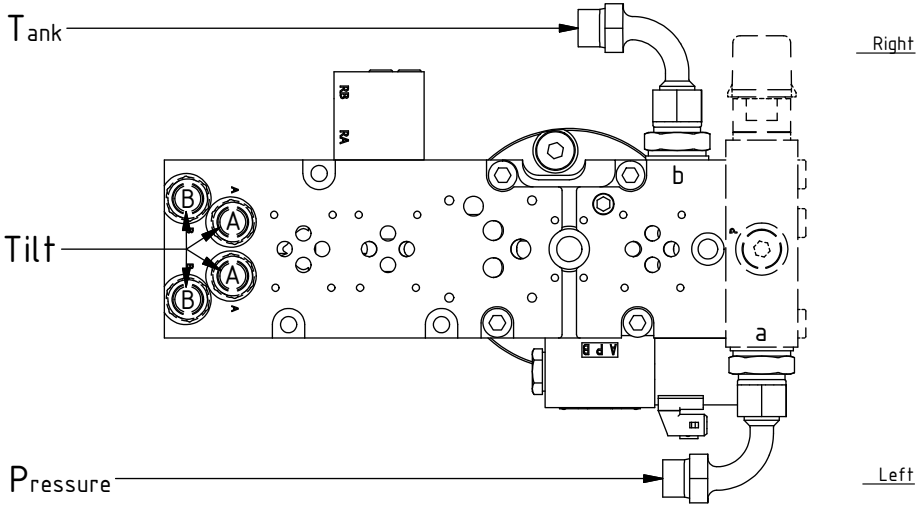
TILT



EC-Oil Std:



EC-Oil 2Bl.Feed:



Dashed lines for overview, mounts on other pages/assemblies. indicates instruction. represents hose.

Photos on page 8.

EC219 ECHF - ss10 Hoses

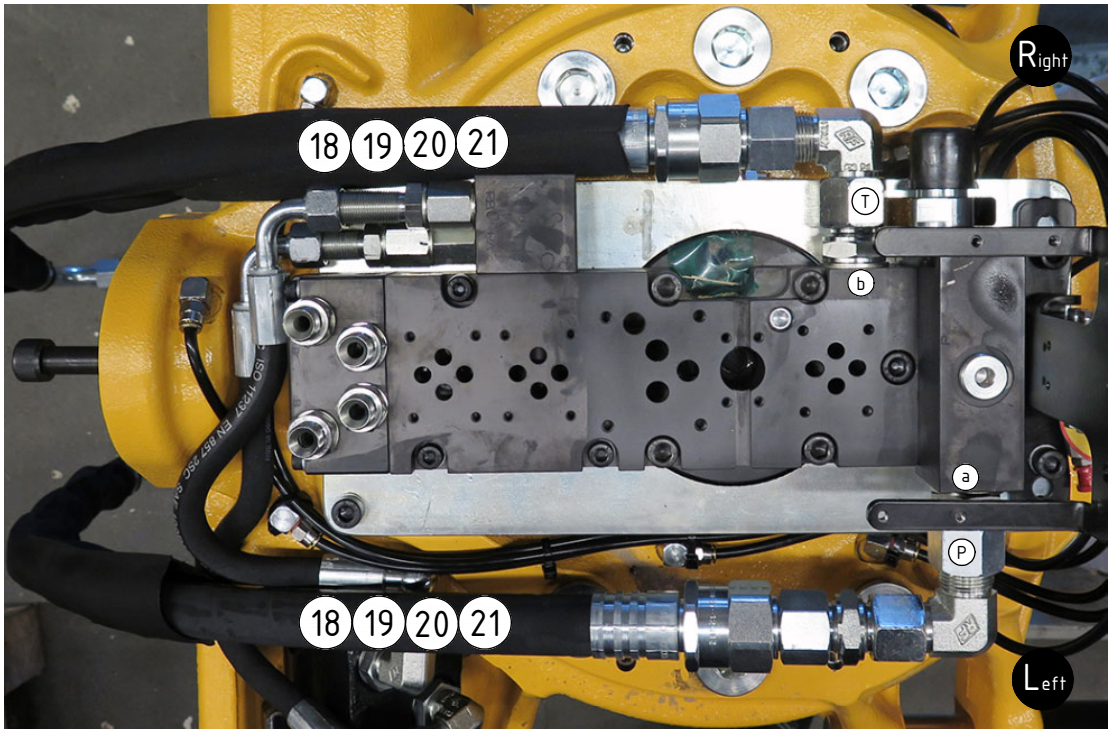
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POS in order of assembly

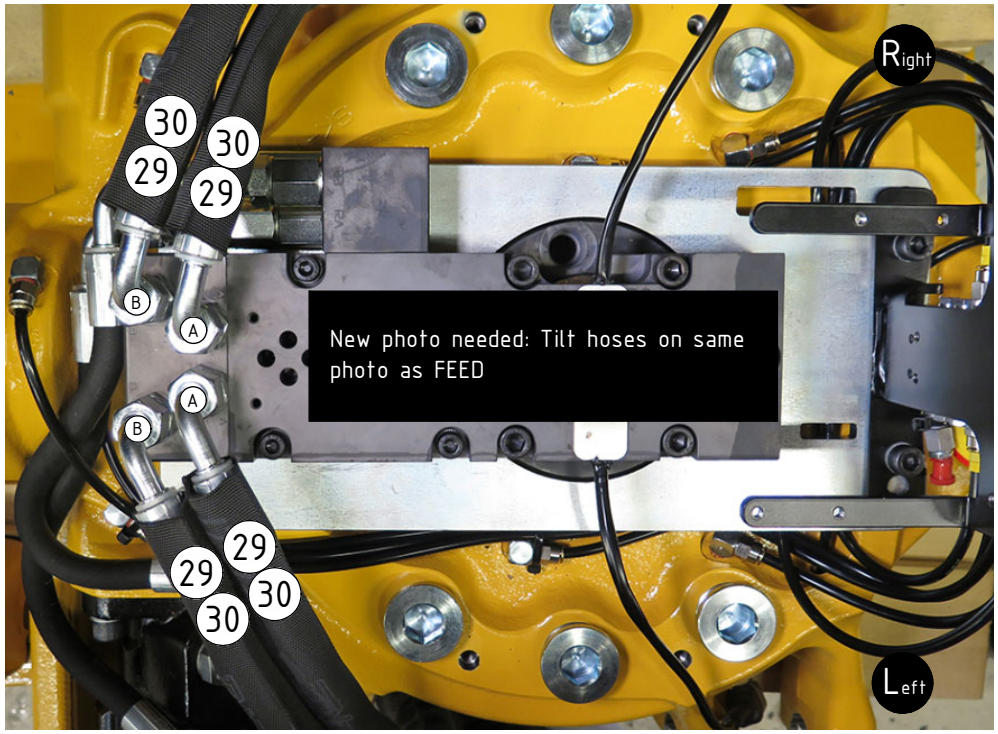
POS	DESCRIPTION	PART	QTY	COMMENTS
17	For Feed Right/Left - QS60, UNI			Additional hose, see "Top part"
18	Hose Feed 3/4" - QS60, UNI, SW33	7000028	2	
19	Hose Feed 3/4" - S1	7000063	2	QTY: 1 for Feed Right/Left
20	Hose Feed 3/4" Right/Left - S1	7000065	1	Feed Right: Mount on left side Feed Left: Mount on right side
21	Hose Feed 3/4" - CW30S, SMP2, HS21, MS21, T620V, VaiaCar	7000401	2	
29	Hose Tilt	7000027	4	
30	Hose Tilt - EC219W	7000031	4	For option Wide

3/4" (Std)

FEED



TILT

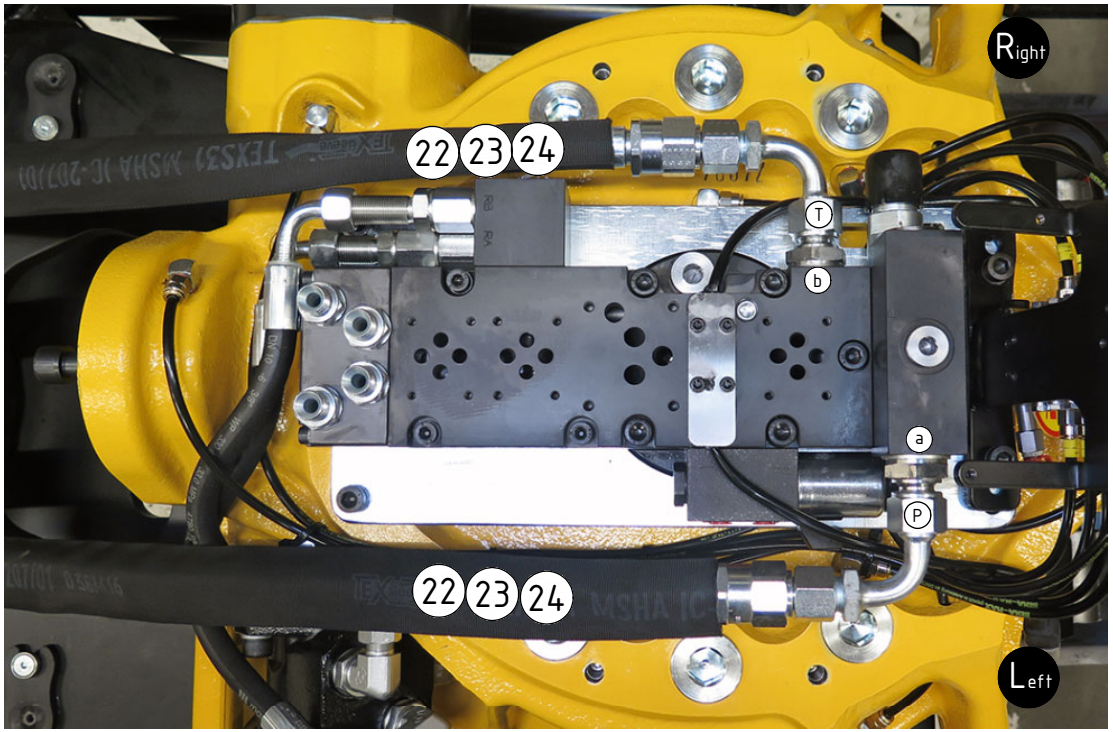


EC219 ECHF - ss10 Hoses

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1/2"

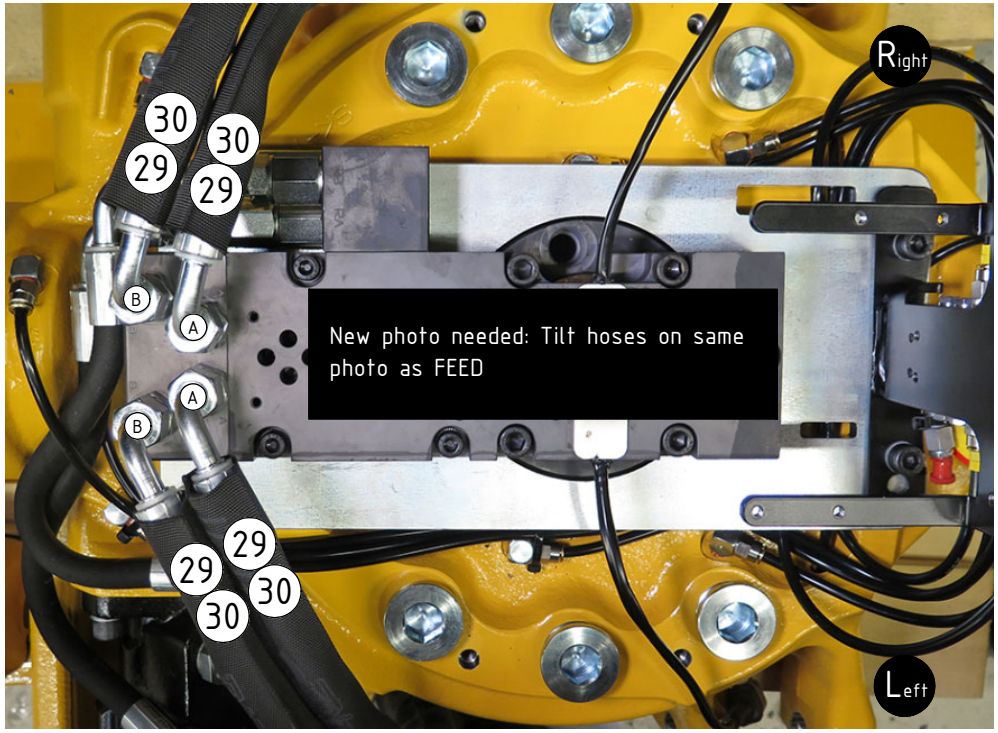
FEED



POS	DESCRIPTION	PART	QTY	COMMENTS
7	For option SQ, SX, XP			See p.9 for instruction
22	Hose Feed 1/2" & SX	742620	2	QTY: 1 for Feed Right/Left
23	Hose Feed 1/2" Right/Left	742657	1	Feed Right: Mount on left side Feed Left: Mount on right side
24	Hose Feed 1/2" - S1	742621	2	QTY: 1 for Feed Right/Left
25	Hose Feed 1/2" Right/Left - S1			
29	Hose Tilt	7000027	4	
30	Hose Tilt - EC219W	7000031	4	For option Wide

POS in order of assembly

TILT

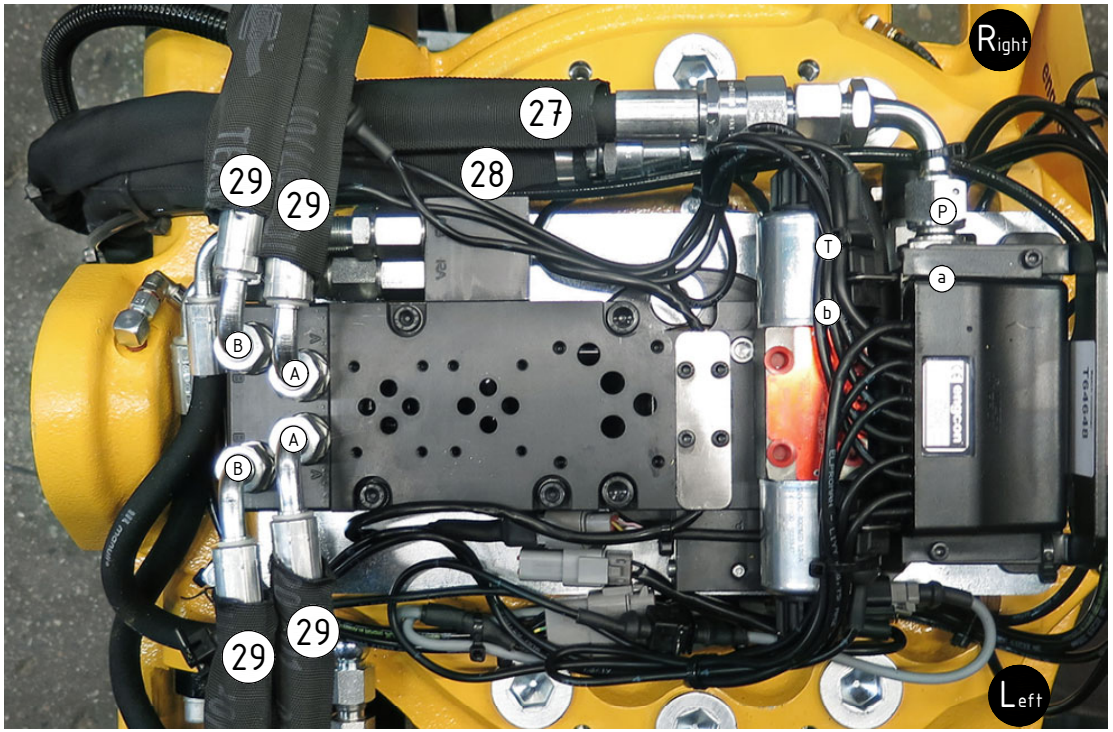


EC219 ECHF - ss10 Hoses

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Top EC-Oil

FEED & TILT



POS	DESCRIPTION	PART	QTY	COMMENTS
27	Hose Feed EC-Oil P	7001637	1	
28	Hose Feed EC-Oil T	7001638	1	
29	Hose Tilt	7000027	4	
49	Hose Feed EC-Oil Short	742653	2	For option 2Bl.Feed

POS in order of assembly

2Bl.Feed:

Photo needed: EC-Oil 2Bl.Feed,
Tilt hoses included

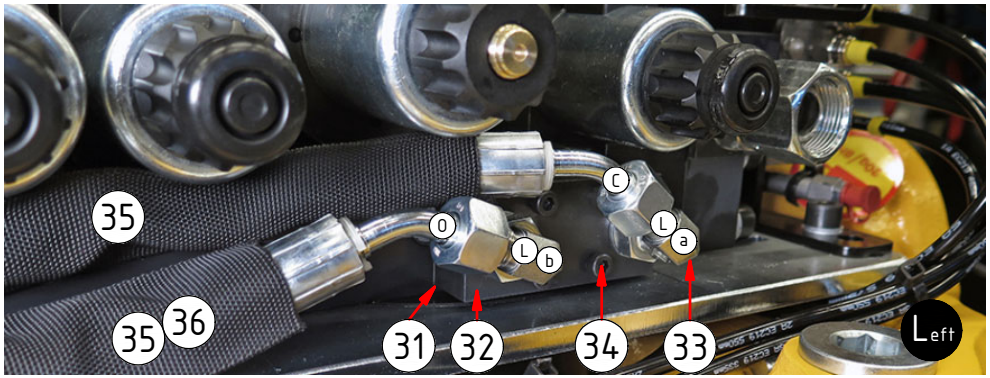
EC219 ECHF - ss10 Hoses

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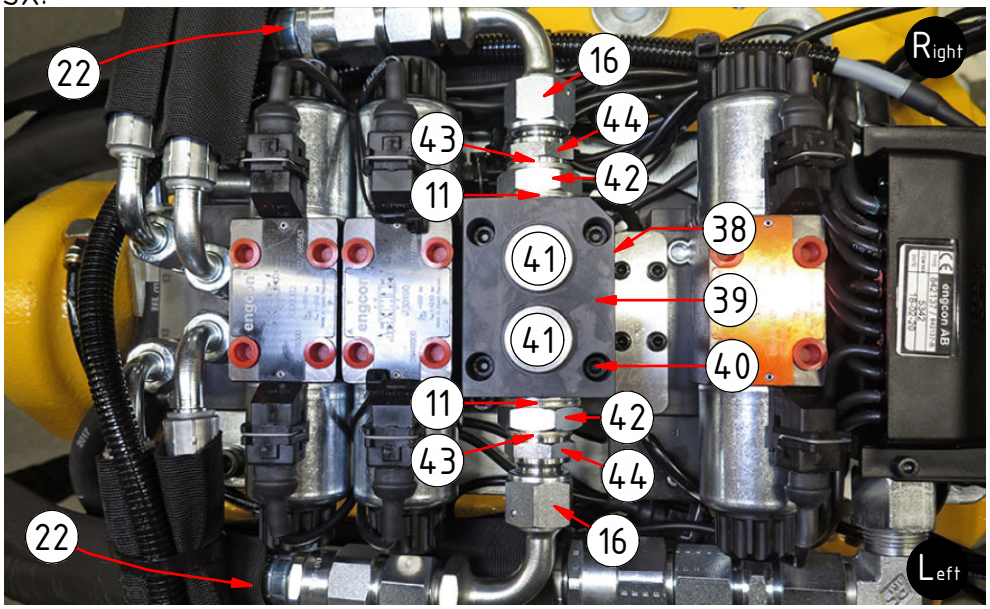
POS in order of assembly

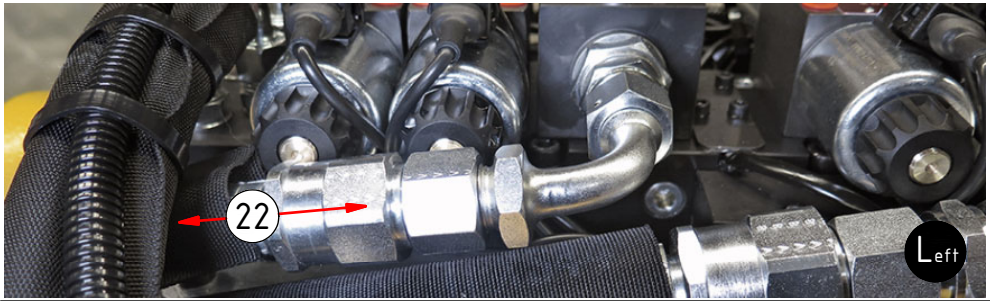
special / options

SQ:



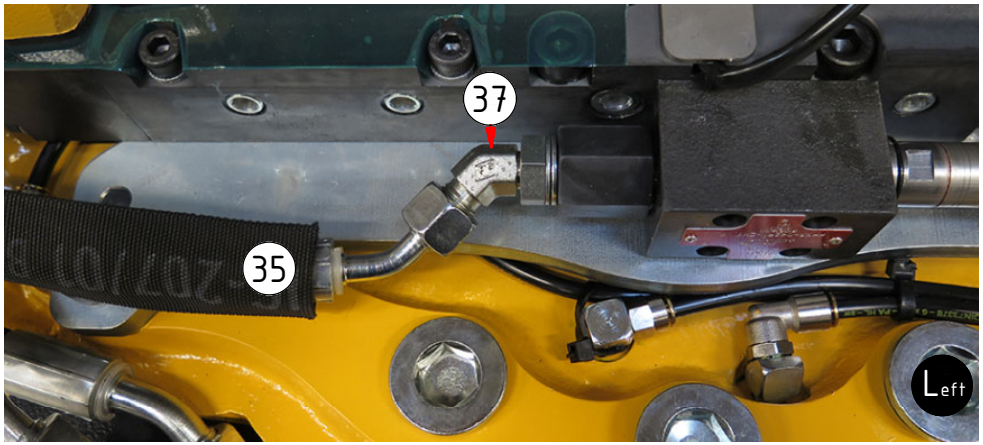
SX:





POS	DESCRIPTION	PART	QTY	COMMENTS
11	Sealing washer 3/4"	710706	2	QTY: 4 for SX
16	Adapter 1/2" 90°	712209	2	
22	Hose Feed 1/2" & SX	742620	2	QTY: 1 for Feed Right/Left
26	Hose Feed Right/Left SX			
31	O-ring 7,65x1,78	710960	4	
32	Connection block NG4	1009586	1	
33	Adapter 90°	710151	2	
34	Screw MC6S 5x30	610403	4	Torque: 9,7Nm
35	Hose SQ & XP	7000032	2	QTY: 1 for Feed Left & for XP
36	Hose SQ Feed Left	7000033	1	
37	Adapter 45°	7000104	1	
38	O-ring square 12,42x1,68 nbr70 NG10	750704	4	
39	Connection block 2x1/2" / 2x3/4" NG10	1027520	1	
40	Screw MC6S 6x40	610418	4	Torque: 17Nm
41	Plug	711500	2	
42	Adapter 234-12-08	712219	2	Double washers against block
43	Seal washer GBR08 1/2"	710704	2	
44	Adapter 136-08-08	710108	2	

XP:



EC219 ECHF - ss10 Hoses

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POS in order of assembly

POS	DESCRIPTION	PART	QTY	COMMENTS
27	Hose Feed EC-Oil P	7001637	1	
28	Hose Feed EC-Oil T	7001638	1	
49	Hose Feed EC-Oil Short	742653	2	For option 2Bl.Feed
50	Hose Feed EC-Oil Long	7000375	1	Replaced by POS.52 from 2020-01
51	Hose Feed with rotofit EC-Oil P	7001301	1	Replaced by POS.27 from 2021-11
52	Hose Feed with rotofit EC-Oil T	7001302	1	Replaced by POS.28 from 2021-11

Related spare parts

EC-Oil

