

## COVERSHEET

## Planned document changes:

**Briefly:**

No planned changes.

## Document changes:

| <b>Date:</b> | <b>Change:</b>             | <b>Rev.<br/>after change:</b> |
|--------------|----------------------------|-------------------------------|
| 2025-05-09   | P adapter updated.         | E                             |
| 2025-01-07   | Overcentre valves updated. | D                             |
| 2024-02-29   | Photo added.               | C                             |
| 2024-02-21   | Seal included in top part. | B                             |
| 2024-02-09   | Cylinders updated.         | A                             |
| 2023-05-11   | New document.              | -                             |

*Readers note:*

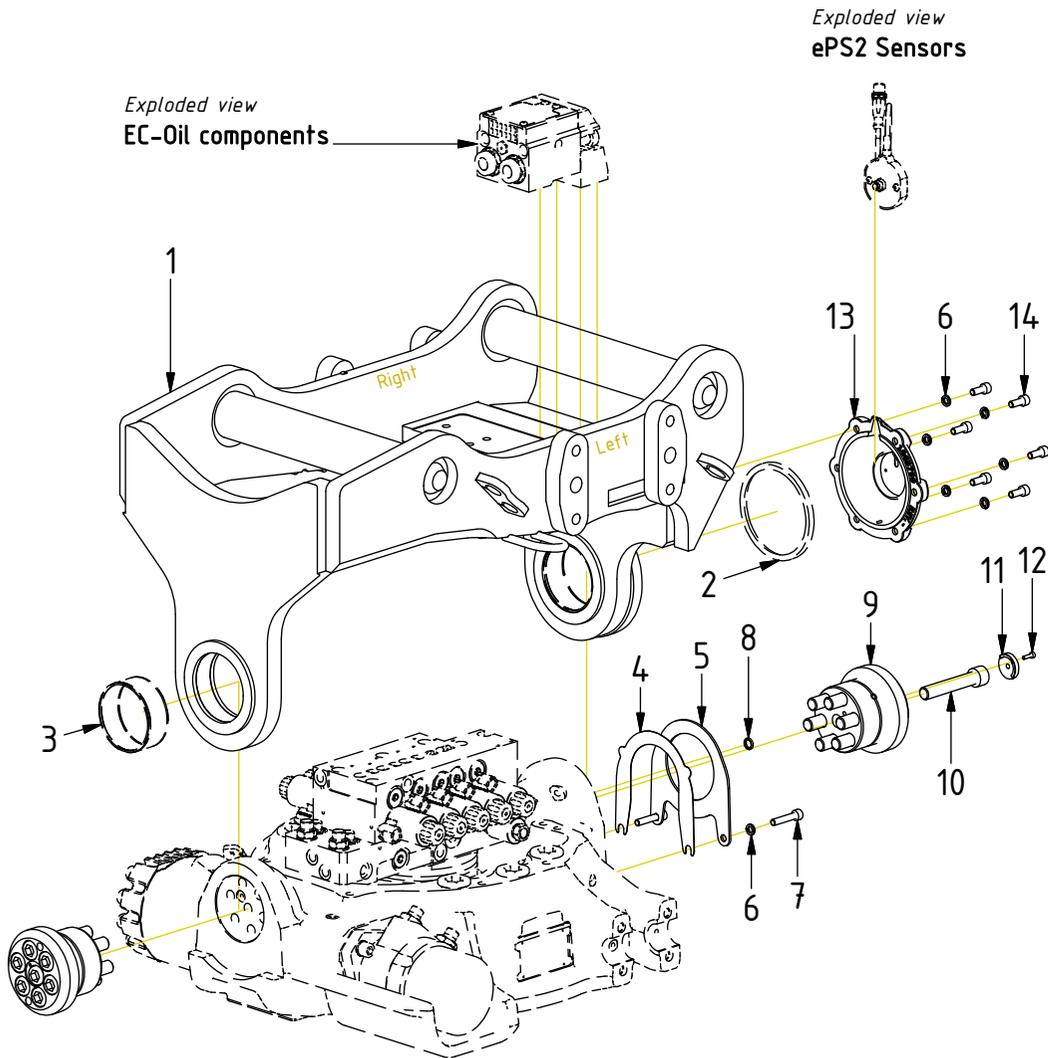
Indicates instruction.



Represents Hose.

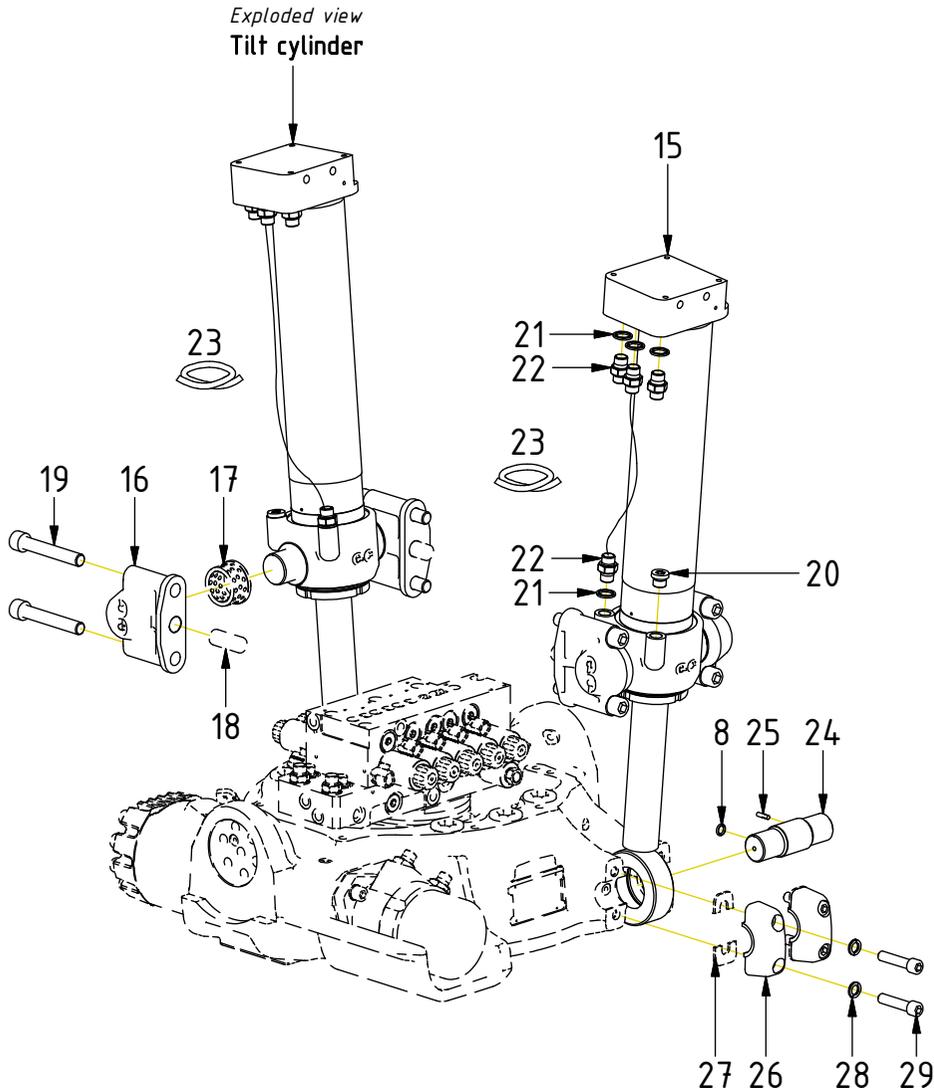
Dashed lines for overview, mounts  
on other pages/assemblies.

| POS | DESCRIPTION                     | PART    | QTY | COMMENTS                        |
|-----|---------------------------------|---------|-----|---------------------------------|
| 1   | Top part QS60/S60 EC219/EC319   | 1064197 | 1   | (POS.2-3 incl.)                 |
| 2   | Seal PAK-110x125x7-L            | 1064201 | 2   | NB! Face groove toward top part |
| 3   | Bushing Ø85/90x35 WB802         | 630321  | 2   |                                 |
| 4   | Shim tilt axle                  | 1016420 | 1   | Use as required                 |
| 5   | Tilt axial washer               | 1016417 | 1   |                                 |
| 6   | Washer NL 8mm                   | 611040  | 16  |                                 |
| 7   | Screw MC6S M8x40 12.9 ZFSHL     | 6000145 | 2   |                                 |
| 8   | O-ring 9,92x2,62                | 710968  | 4   |                                 |
| 9   | Tilt axle EC219/EC319           | 1064196 | 2   |                                 |
| 10  | Screw MC6S M16x90 12.9 ZFSHL    | 6000151 | 14  | Torque: 333Nm                   |
| 11  | Magnet spacer tilt axle         | 1064202 | 1   |                                 |
| 12  | Screw MC6S M4x14 8,8 FZB        | 610420  | 1   |                                 |
| 13  | Cover tiltaxle EC219/EC319 Cast | 1065799 | 1   |                                 |
| 14  | Screw MC6S M8x20 12.9 ZFSHL     | 6000157 | 6   |                                 |



POS in order of assembly

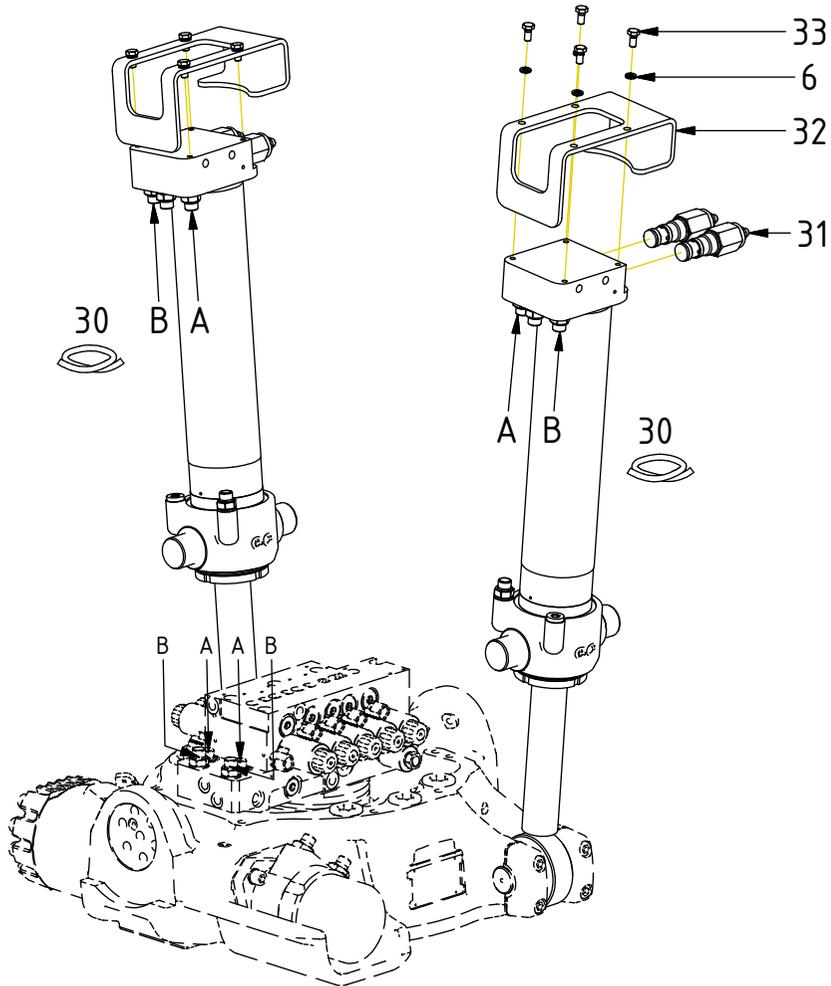
| POS | DESCRIPTION                         | PART    | QTY | COMMENTS          |
|-----|-------------------------------------|---------|-----|-------------------|
| 8   | O-ring 9,92x2,62                    | 710968  | 4   |                   |
| 15  | Tilt cylinder EC219/EC319           | 1070275 | 2   |                   |
| 16  | Yoke cast lube free Complete        | 1017151 | 4   | (POS.17-18 incl.) |
| 17  | Bushing 40/50/55/5-30               | 631001  | 4   |                   |
| 18  | Cylindrical pin $\varnothing$ 20x50 | 650211  | 4   |                   |
| 19  | Screw MC6S M16x100 12.9 ZFSHL       | 6000156 | 8   | Torque: 333Nm     |
| 20  | Plug 70125-06 (3/8")                | 711504  | 2   |                   |
| 21  | Washer GBR06 3/8                    | 710703  | 8   |                   |
| 22  | Adapter 136-06-06 (3/8")            | 710106  | 8   |                   |
| 23  | Hose Tilt Short                     | 742606  | 2   |                   |
| 24  | Cylinder axle $\varnothing$ 40      | 1016398 | 2   |                   |
| 25  | Slotted pin 5x20                    | 640413  | 2   |                   |
| 26  | Clamping half Complete              | 1016393 | 4   | (POS.27 incl.)    |
| 27  | Rubber spacer clamping half         | 1016439 | 4   |                   |
| 28  | Washer NL 12mm                      | 611042  | 10  |                   |
| 29  | Screw MC6S M12x55 12.9 ZFSHL        | 6000155 | 8   | Torque: 136Nm     |



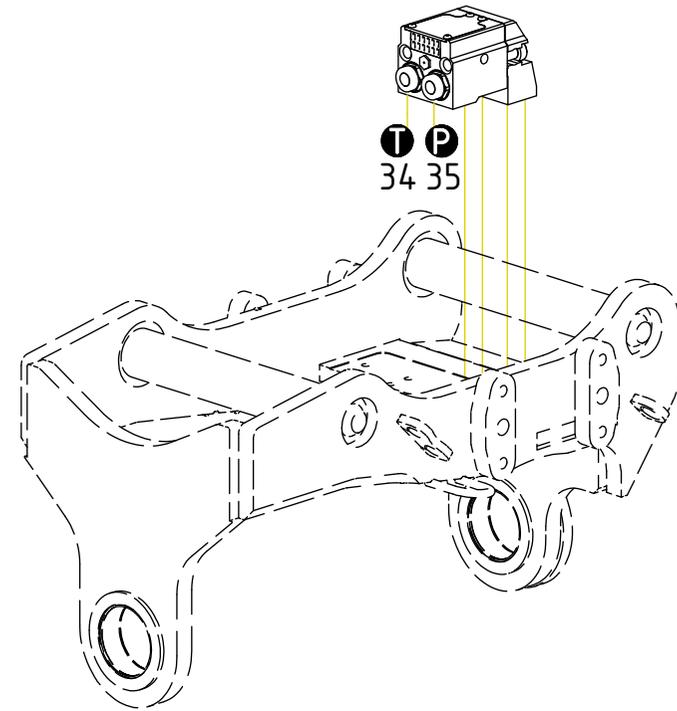
POS in order of assembly

## TILT

| POS | DESCRIPTION                       | PART    | QTY | COMMENTS     |
|-----|-----------------------------------|---------|-----|--------------|
| 6   | Washer NL 8mm                     | 611040  | 16  |              |
| 30  | Hose Tilt Long                    | 7000027 | 4   |              |
| 31  | Overcentre valve 10:1             | 7002024 | 4   | Torque: 60Nm |
| 32  | Hose protection Tiltcylinder      | 1014280 | 2   |              |
| 33  | Screw M6S M8x16 8,8 FZB           | 610122  | 8   |              |
| 34  | Adapter 401-12-08 90° (3/4"-1/2") | 7000537 | 1   |              |
| 35  | Adapter 401-08-08 90° (716-08)    | 7002062 | 1   |              |



## FEED



| POS | DESCRIPTION     | PART    | QTY | COMMENTS               |
|-----|-----------------|---------|-----|------------------------|
| 23  | Hose Tilt Short | 742606  | 2   |                        |
| 30  | Hose Tilt Long  | 7000027 | 4   |                        |
| 36  | Hose Feed ECO P | 7001803 | 1   | Part of control system |
| 37  | Hose Feed ECO T | 7001804 | 1   | Part of control system |
| ●   | Use cable ties  |         |     |                        |

