

## COVERSHEET

## Planned document changes:

## Briefly:

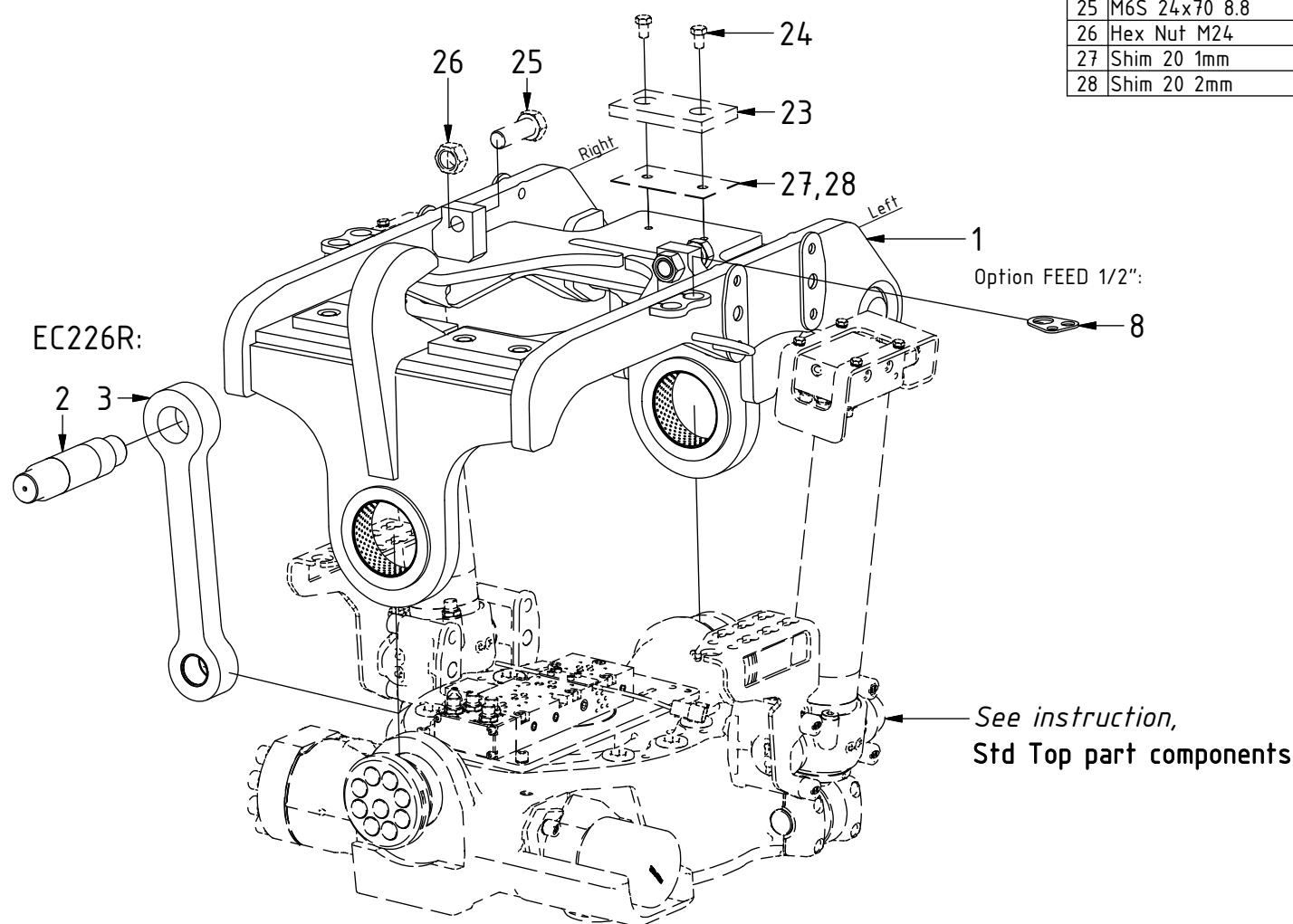
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No planned changes

## Document changes:

Date:	Change:	Rev. after change:
2019-01-02	New photo for Standard hoses.	D
2018-06-18	Layout/Irrelevant.	C
2017-08-28	Layout/irrelevant.	B
2017-08-24	Reference for EC226R added.	A
2017-07-05	New instruction.	-

POS	DESCRIPTION	PART	QTY	COMMENTS
1	Top part S1	1031121	1	
2	Axle rotator leg	1011553	2	
3	Rotator support EC226R S1	1023682	2	
8	Hose terminal ECHF 1/4+3/8	1042960	2	
23	Shim S1 & S2	400069	3	(Included in Top part)
24	M6S 12x20 8.8	610163	6	(Included in Top part)
25	M6S 24x70 8.8	610260	2	(Included in Top part)
26	Hex Nut M24	610913	2	(Included in Top part)
27	Shim 20 1mm	404512		Use if required (Spare part only)
28	Shim 20 2mm	404513		Use if required (Spare part only)



**P** = 4  
**T** = 4

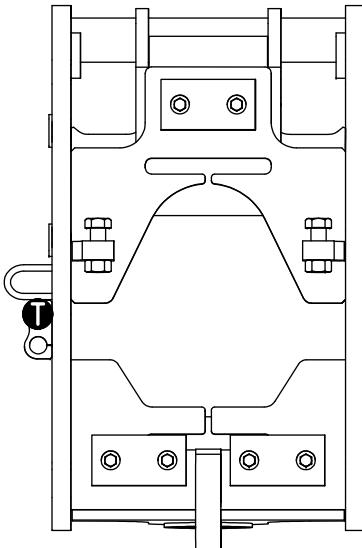
FEED 3/4" (Std):  
Function

POS	DESCRIPTION	PART	QTY	COMMENTS
4	Use washer, adapter, nut according to POS.5, 6, 7			
5	Washer NL 1"	611095	2	
6	Adapter 1260-12-57 (3/4")	712227	2	
7	Check nut 1270-12 (3/4")	712211	2	
29	Attach feed hoses from Control system			(a & b represents channels on feed block)

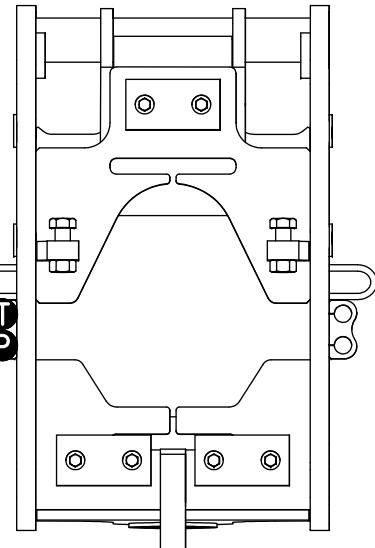
POS in order of assembly

P/T

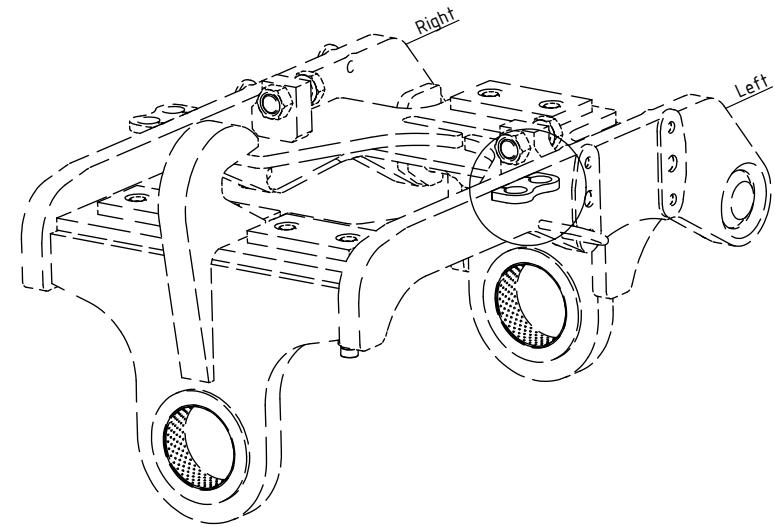
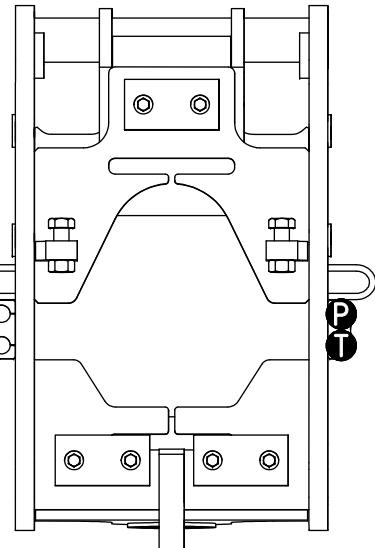
Standard



Feed right



Feed left



**P** = 9  
**T** = 9  
**R** = 15  
**L** = 19

## FEED 1/2":

Function

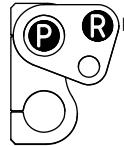
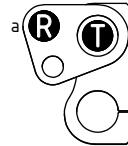
ss5, ss10

Standard



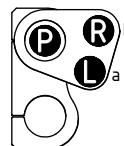
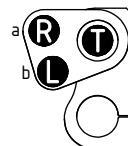
ss9IQ

Standard

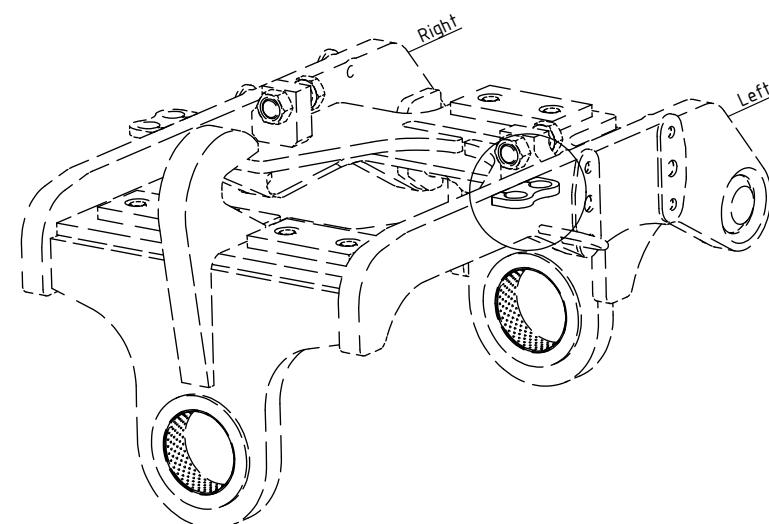


ss9SQ

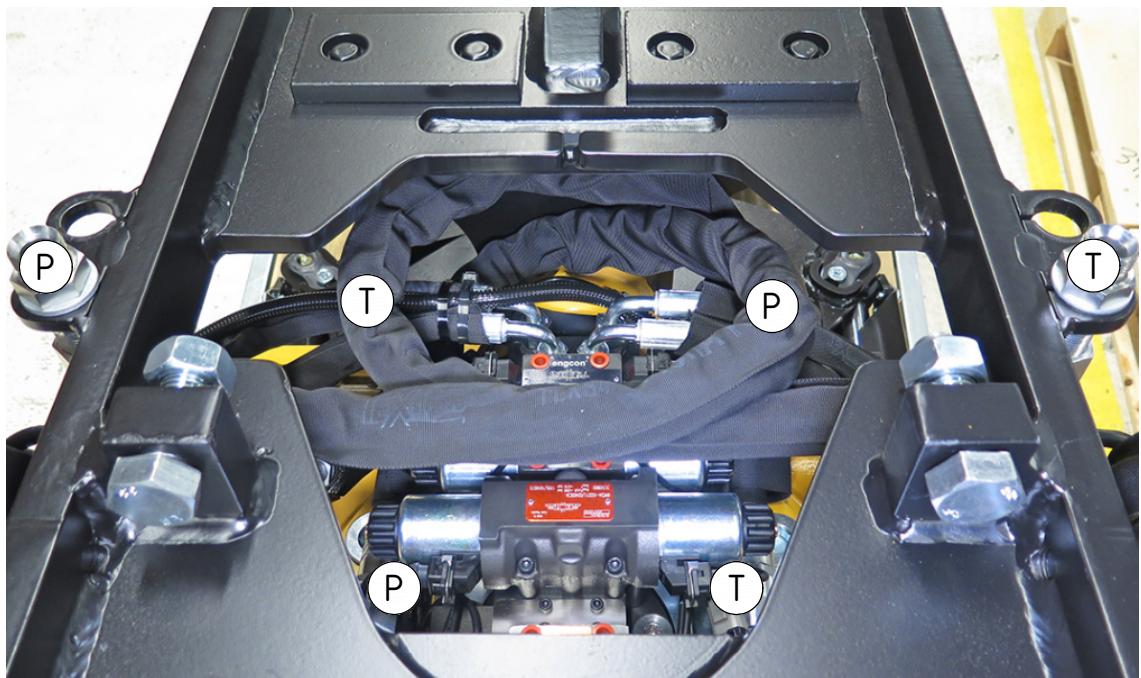
Standard



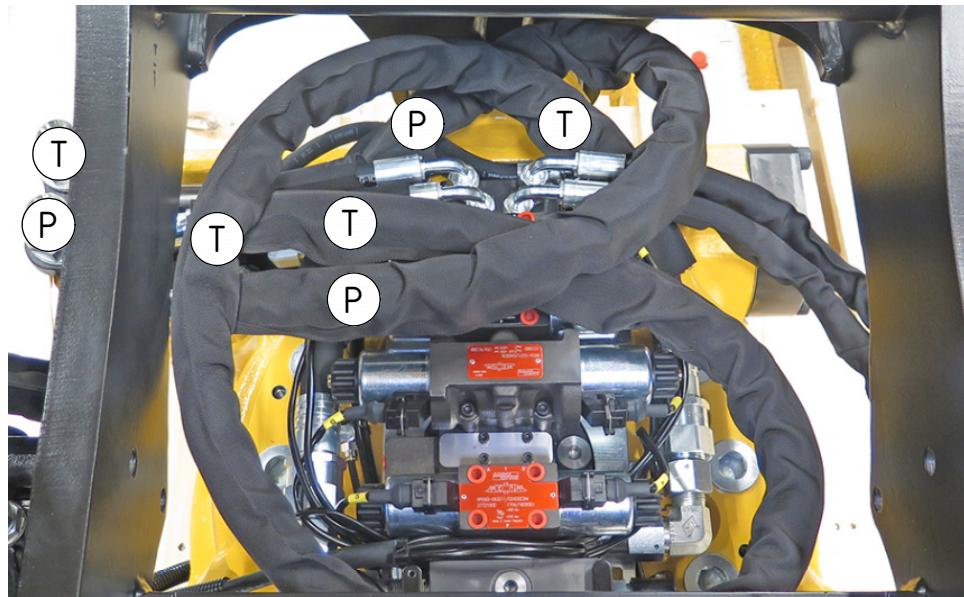
POS	DESCRIPTION	PART	QTY	COMMENTS
9	Use washer, adapters, o-rings, nut according to POS.10, 11, 12, 13, 14			
10	Washer NL 20mm	611098	2	
11	Adapter 1260-08-45 (1/2")	710263	2	
12	O-ring 18,64x3,53	712415	4	
13	Check nut 1270-08 (1/2")	710254	2	
14	Adapter 703-08-08	710221	2	
15	Use washer, adapter, nut according to POS.16, 17, 18			
16	Washer NL 16mm	611044	2	
17	Adapter 1260-06-32 (3/8")	710242	2	
18	Check nut 1270-06 (3/8")	710252	2	
19	Use washer, adapter, nut according to POS.20, 21, 22			
20	Washer NL 1/2"	611096	2	
21	Adapter 1260-04-04 (1/4")	710240	2	
22	Check nut 1270-04 (1/4")	710250	2	
29	Attach feed hoses from Control system			(a & b represents channels on feed block)



FEED 3/4" (Std):



FEED Left 3/4"



FEED Right 3/4"

New photo needed:  
Feed Right.  
  
(alert documentation  
when built in production)

FEED 1/2":

