EC233 QSM - ss10 (DC2/SVAB)

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COVERSHEET

Planned document changes:

Breifly:
2026-11-13. Add spare part 7002237 (seal kit) to POS.3.
2024-11-15. Add to POS.6: Torque: 79Nm.

Document changes:

Date:	Change:	Rev. after change:
2023-08-09	Drain hose photo added.	D
2022-07-05	Torque added.	C
2021-08-12	Photos added.	B
2020-09-09	EC-Oil feed hoses for QS80 added.	A
2019-09-06	New document.	-

Readers note:

Indicates instruction.

Represents Hose.

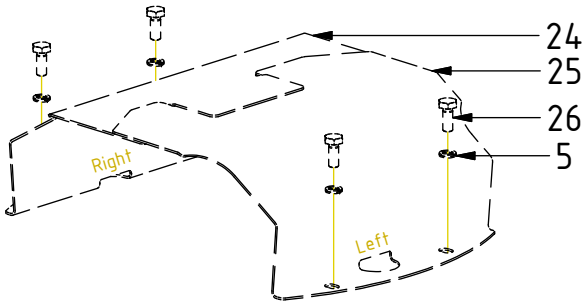
Dashed lines for overview, mounts on other pages/assemblies.

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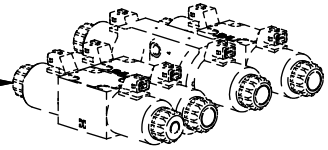
POS	DESCRIPTION	PART	QTY	COMMENTS
1	Connection block P reducer Compl.	1027363	1	(POS.2-3 incl.) POS.2 on opposite side for EC-Oil
2	Plug 3/4"	711532	3	Torque: 120Nm
3	Pressure reduction valve VRN2-10	730326	1	
4	O-ring 15,54x2,62	712423	2	
5	Washer NL 10mm	611041	8	QTY: 4 part of make up
6	Screw MC6S M10x45 12.9	610589	4	
8	Washer GBR06 3/8	710703	4	
9	Adapter 136-06-06 (3/8")	710106	4	
24	Protective cover EC233 Right	1040946	1	Part of make up
25	Protective cover EC233 Left	1040947	1	Part of make up
26	Screw M6S M10x25 8,8 FZB	610142	4	Part of make up

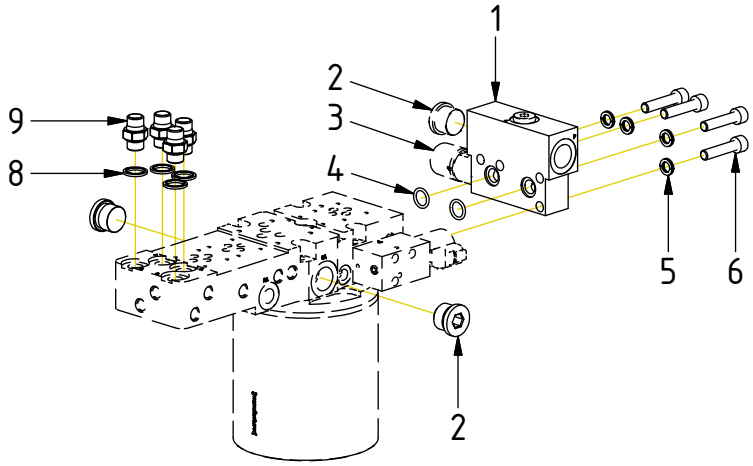
POS in order of assembly



Exploded view

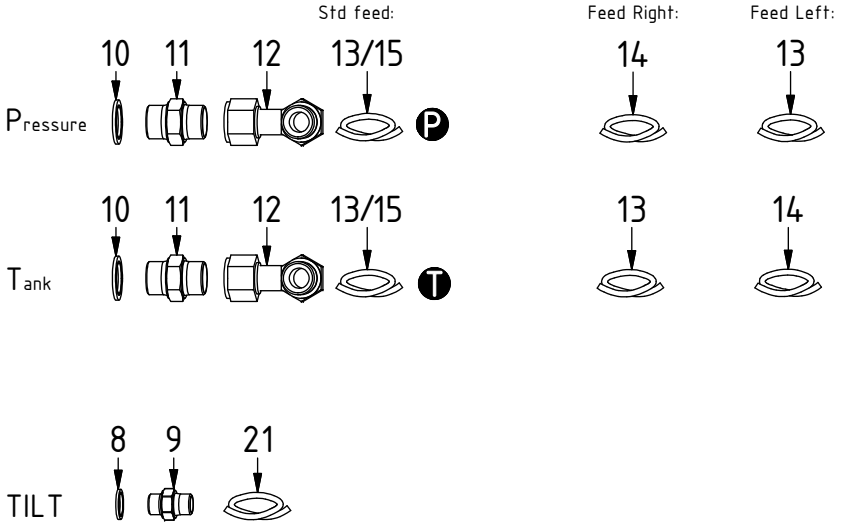
Std. Valves & cables





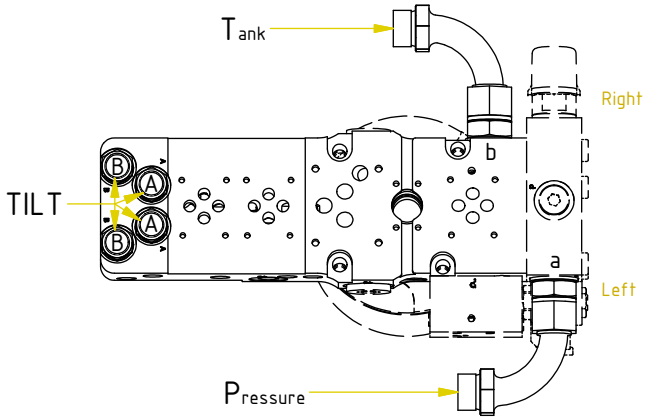
Hoses

Without EC-Oil



POS	DESCRIPTION	PART	QTY	COMMENTS
7	For option Drain			See p.6 for instruction
8	Washer GBR06 3/8	710703	4	
9	Adapter 136-06-06 (3/8")	710106	4	
10	Washer GBR12 3/4	710706	2	
11	Adapter 136-12-12 (3/4")	710126	2	
12	Adapter 488-12-12 90° (3/4")	7000059	2	
13	Hose Feed - QS70	7000454	2	QTY: 1 for Feed Right/Left
14	Hose Feed Right/Left - QS70	7000455	1	Feed Right: Use this for "P" Feed Left: Use this for "T"
15	Hose Feed - UNI	7000655	2	
16	For Feed Right/Left - UNI			Std w. added hose, see "Top part"
21	Hose Tilt	7000452	4	

POS in order of assembly



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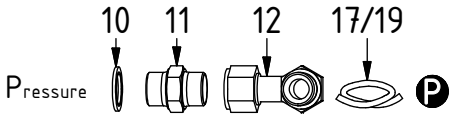
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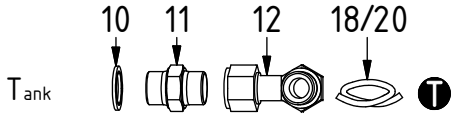
Hoses

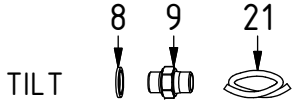
EC-Oil

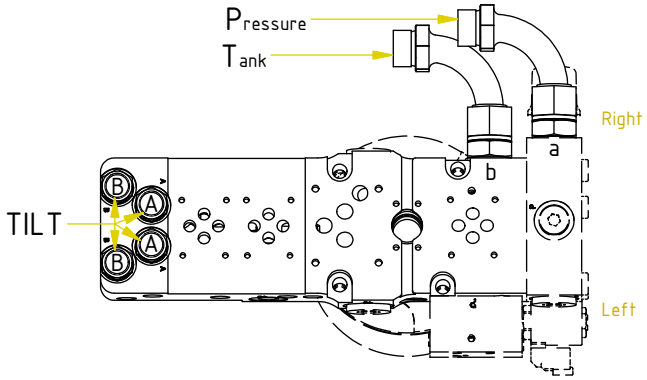
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11	Adapter 136-12-12 (3/4'')	710126	2	
12	Adapter 488-12-12 90° (3/4'')	7000059	2	
17	Hose Feed P EC-Oil - QS80	7000671	1	
18	Hose Feed T EC-Oil - QS80	7000669	1	
19	Hose Feed P EC-Oil - QS70	7000669	1	
20	Hose Feed T EC-Oil - QS70	7000670	1	
21	Hose Tilt	7000452	4	

POS in order of assembly







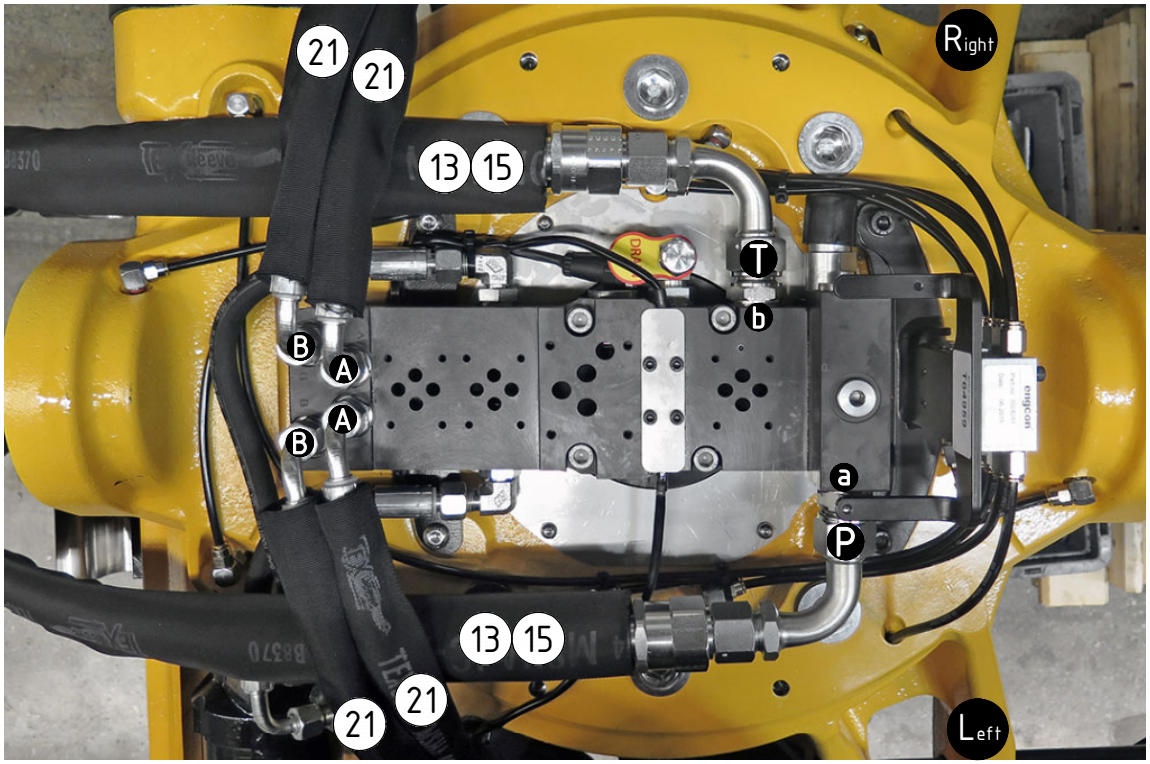


Photos on page 5.

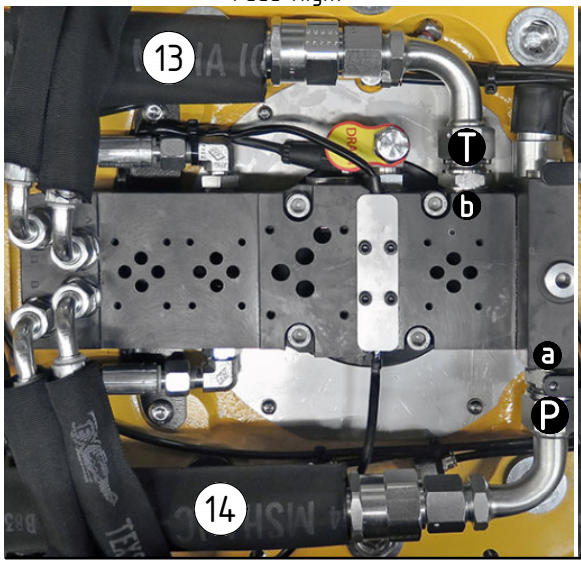
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Hoses

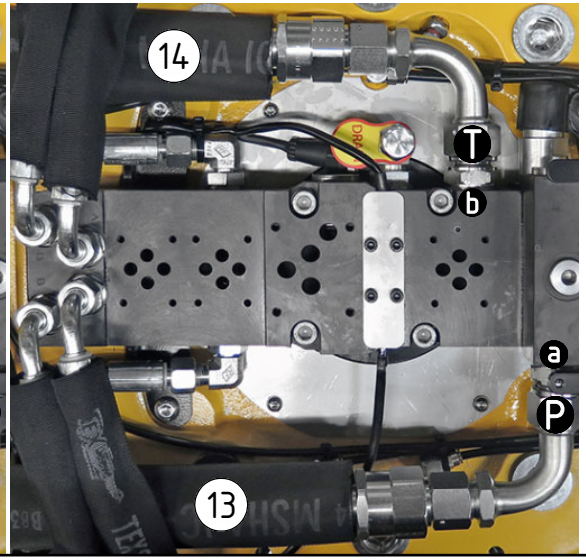
Std Feed



Feed Right



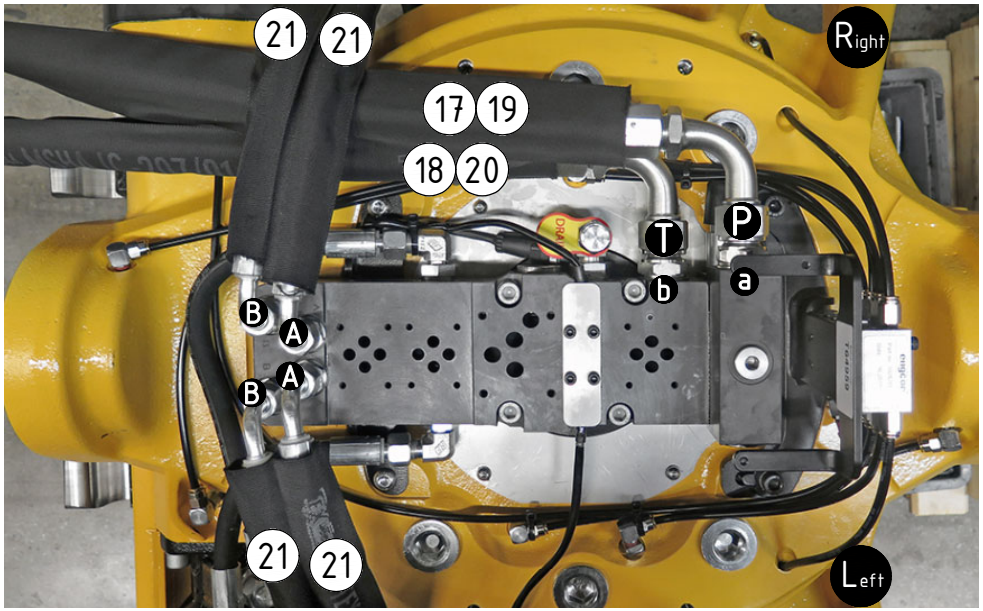
Feed Left



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18	Hose Feed T EC-Oil - QS80	7000669	1	
19	Hose Feed P EC-Oil - QS70	7000669	1	
20	Hose Feed T EC-Oil - QS70	7000670	1	
21	Hose Tilt	7000452	4	

POS in order of assembly

EC-Oil:



special/options

POS	DESCRIPTION	PART	QTY	COMMENTS
22	Remove Protective cap		1	Part of Quick hitch
23	Hose Drain (Left bl.)	-	1	

POS in order of assembly

Drain:

