Drawing No: 404230 /N

Grab adapter GR10

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COVERSHEET

Planned document changes:

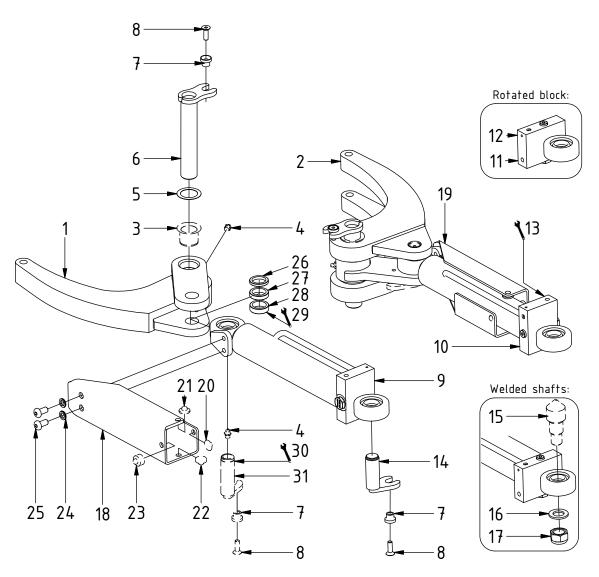
Breifly:
No planned changes.

Document	changes:

Date:	Change:	after change:
2021-04-21	Spare parts page updated.	N
	Coversheet added.	М

Grab adapter GR10



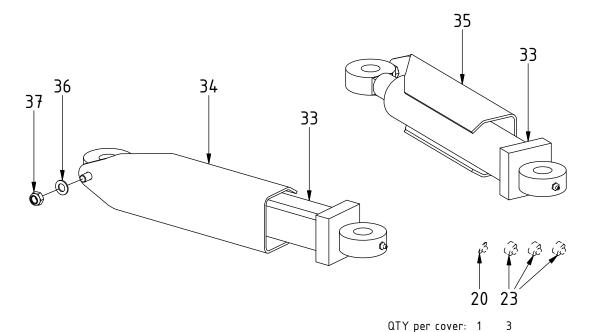


	550501571011			50119
POS	====:::: ::::::	PART		COMMENTS
	Grab arm (single) Complete	200422K		(POS.3-4 included)
	Grab arm (double) Complete	200423K		(POS.3-4 included)
	Bushing 30/34/45x30	630401	4	
	Grease Nipple	711403	4	
	Shim Ø45/32 t0,5	650525	2	
6	Axle grab arm	400521	2	
	Spacer countersink	400659	6	
	Flat head socket screw 8x25	610608	6	Loctite 2700
	Grab Cylinder 10 Complete L	301898K	1	See "Grab cylinders"
	Grab Cylinder 10 Complete R	301470K	1	See "Grab cylinders"
	Grab Cylinder 10 rotated block L	302427K	1	See "Grab cylinders"
	Grab Cylinder 10 rotated block R	302428K	1	See "Grab cylinders"
	Adapters according to Quick hitch			See "Quick hitch"
14	Axle grab cyl. (against quick hitch)	402541	2	
15	Axle grab cyl. (against quick hitch)	400191	2	
	for welded shafts			
16	Flat Washer	611010	2	
17	Hex. Nut M20 Nylon Lock	610928	2	
18	Grab cover 10 Complete L	1022975K	1	(POS.20-23 included)
19	Grab cover 10 Complete R	1022974K	1	(POS.20-23 included)
20	Plastic spacer 1,2mm	400635	2	
21	Plastic spacer 3mm	402215	2	
22	Plastic spacer 5mm	400636	2	
23	Plastic spacer 10mm	400637	2	
24	Washer NL10	611041	4	
25	Screw K6S M10x20 10.9	611812	4	
26	Spacer 5mm Grab arm	402615	1	Used if required
27	Spacer 8mm Grab arm	402170		Used if required
28	Spacer 10mm Grab arm	402171		Used if required
	Spacers as tight as possible. Use			·
	the widest spacer underneath the			
	cylinder ear .			
30	Mount during quick hitch assembly			
	Axle grab cyl. (against grab arm)	400461	2	(POS.4 included)

Grab adapter GR10

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Related spare parts



9 Grab Cylinder 10 Complete L 301898K 1 See "Grab cylinders" 10 Grab Cylinder 10 Complete R 301470K 1 See "Grab cylinders" 11 Grab Cylinder 10 rotated block L 302427K 1 See "Grab cylinders" 12 Grab Cylinder 10 rotated block R 302428K 1 See "Grab cylinders" 18 Grab cover 10 Complete L 1022975K 1 (POS.20-23 included)						
10 Grab Cylinder 10 Complete R 301470K 1 See "Grab cylinders" 11 Grab Cylinder 10 rotated block L 302427K 1 See "Grab cylinders" 12 Grab Cylinder 10 rotated block R 302428K 1 See "Grab cylinders" 18 Grab cover 10 Complete L 1022975K 1 (POS.20-23 included) 19 Grab cover 10 Complete R 1022974K 1 (POS.20-23 included) 20 Plastic spacer 1,2mm 400635 2 23 Plastic spacer 10mm 400637 2 32 Grab cover washer 402628 2 Used until 2019 33 Grab cylinder 10 Complete 300733K 2 Replaced by POS.9-10 from 2002-12 34 Grab cover 10 Complete (1 hole) L 300736K 1 Used with POS.32 (POS.20, 23 included) 35 Grab cover 10 Complete (1 hole) R 300737K 1 Used with POS.32 (POS.20, 23 included) 36 Washer BRB FZB 611007 2	POS	DESCRIPTION	PART	QTY	COMMENTS	5
11 Grab Cylinder 10 rotated block L 302427K 1 See "Grab cylinders" 12 Grab Cylinder 10 rotated block R 302428K 1 See "Grab cylinders" 18 Grab cover 10 Complete L 1022975K 1 (POS.20-23 included) 19 Grab cover 10 Complete R 1022974K 1 (POS.20-23 included) 20 Plastic spacer 1,2mm 400635 2 23 Plastic spacer 10mm 400637 2 32 Grab cover washer 402628 2 Used until 2019 33 Grab cylinder 10 Complete 300733K 2 Replaced by POS.9-10 from 2002-12 34 Grab cover 10 Complete (1 hole) L 300736K 1 Used with POS.32 (POS.20, 23 included) 35 Grab cover 10 Complete (1 hole) R 300737K 1 Used with POS.32 (POS.20, 23 included) 36 Washer BRB FZB 611007 2	9	Grab Cylinder 10 Complete L	301898K	1	See "Grab cylinders"	=
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23 Plastic spacer 1,2mm 400637 2	18	Grab cover 10 Complete L	1022975K	1	(POS.20–23 included)	100
23 Plastic spacer 1,2mm 400637 2	19	Grab cover 10 Complete R	1022974K	1	(POS.20–23 included)	- I
32 Grab cover washer 402628 2 Used until 2019 33 Grab cylinder 10 Complete 300733K 2 Replaced by POS.9-10 from 2002-12 34 Grab cover 10 Complete (1 hole) L 300736K 1 Used with POS.32 (POS.20, 23 included) 35 Grab cover 10 Complete (1 hole) R 300737K 1 Used with POS.32 (POS.20, 23 included) 36 Washer BRB FZB 611007 2	20	Plastic spacer 1,2mm	400635	2]<
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(POS.20, 23 included) 36 Washer BRB FZB 611007 2					(POS.20, 23 included)	
36 Washer BRB FZB 611007 2	35	Grab cover 10 Complete (1 hole) R	300737K	1	Used with POS.32	
					(POS.20, 23 included)	
37 Nut M6M M12 cover 610924 2	36	Washer BRB FZB	611007	2		
	37	Nut M6M M12 cover	610924	2		

Used between cyl. and cover until 2019