

Planned document changes:

Briefly:
No planned changes.

Document changes:

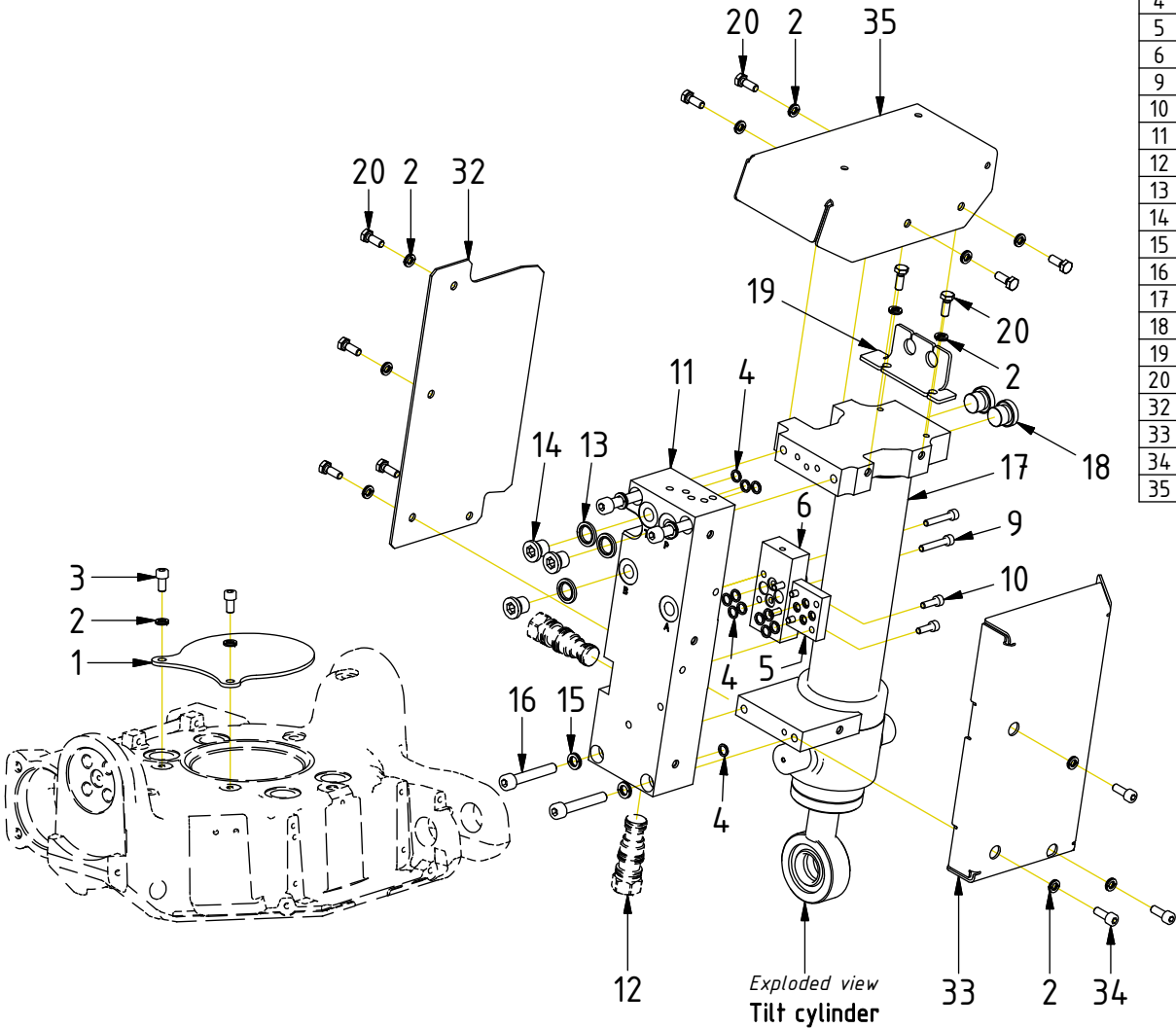
Date:	Change:	Rev. after change:
2025-02-24	New document.	-

Readers note:

 Indicates instruction.

 Represents Hose.

Dashed lines for overview, mounts
on other pages/assemblies.

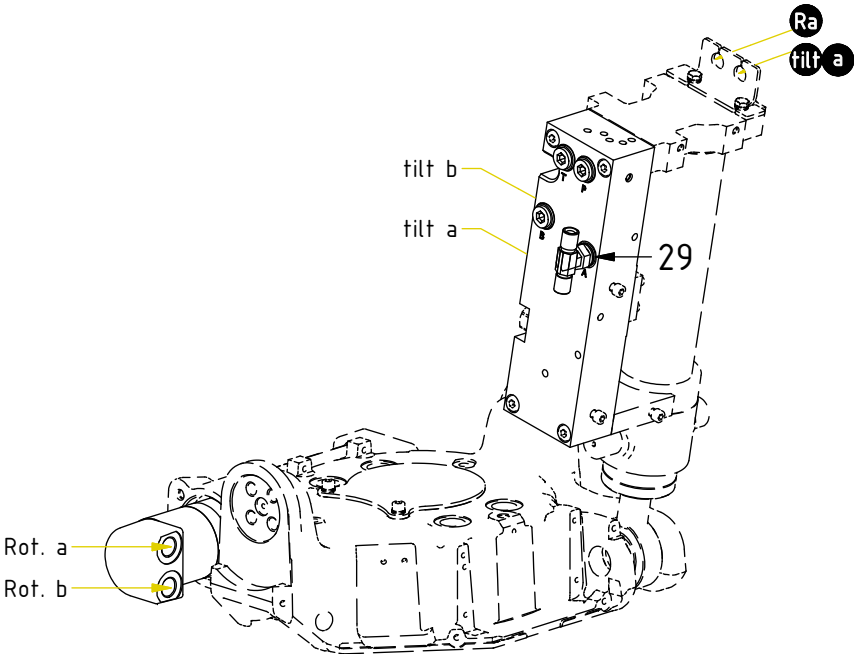
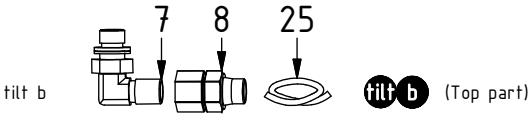
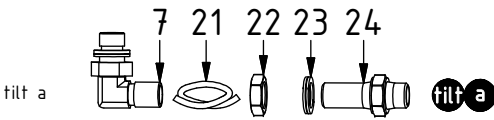
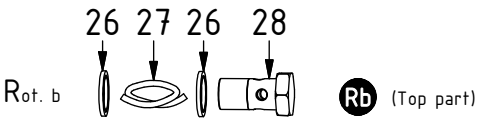
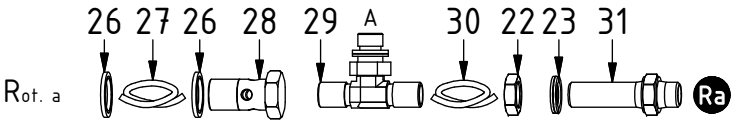


POS	DESCRIPTION	PART	QTY	COMMENTS
1	Cover plate EC204BU	1080244	1	
2	Washer NL 6mm	611039	15	
3	Screw MC6S M6x12 12.9 ZFSHL	6000352	2	
4	O-ring 7,65x1,78	710960	12	
5	Coverblock NG4	730152	1	
6	Connection block 2x1/4" NG4	1009586	1	
9	Screw MC6S M5x30 12.9	610403	4	Torque: 9,7Nm
10	Screw MC6S M5x16 12.9	610401	4	Torque: 9,7Nm
11	Valve block tilt cylinder Complete	7000635	1	(POS.12 incl.)
12	Overcenter valve CBCHXXN41-47Nm	7000647	2	
13	Washer GBR04 1/4	710702	3	
14	Plug 153-04 (1/4")	711505	3	
15	Washer NL 8mm	611040	4	
16	Screw MC6S M8x50 12.9	610439	4	
17	Tilt cylinder EC204	1029849	1	Part of top part
18	Plug 70125-06 (3/8")	711504	2	
19	Protection plate	1033484	1	
20	Screw M6S M6x16 10.9 untreated	610109	10	
32	Cover tilt cylinder Right	1029781	1	
33	Cover tilt cylinder Left	1068975	1	
34	Screw MC6S M6x16 12.9 ZFSHL	6000017	3	
35	Cover tilt cylinder Top	1029902	1	

POS in order of assembly

Hoses

POS	DESCRIPTION	PART	QTY	COMMENTS
7	Adapter 401-04-04 90° (1/4")	710151	2	
8	Adapter 703-04-04 (1/4")	712205	1	
21	Hose Feed Tilt a	7000657	1	
22	Counternut 1270-04 (1/4")	710250	2	
23	Washer NL 1/2"	611096	2	
24	Adapter 1260-04-04 (1/4")	710240	1	
25	Hose Feed Tilt b	7000581	1	
26	Washer GBR06 3/8	710703	4	
27	Hose Rotation	7000107	2	
28	Banjo bolt 4451-06 (3/8")	710272	2	
29	Adapter 403-04-04 (1/4")	7000106	1	
30	Hose Rotation a	7000109	1	
31	Adapter 1260-04-40 (1/4")	710261	1	



POS in order of assembly

POS	DESCRIPTION	PART	QTY	COMMENTS
21	Hose Feed Tilt a	7000657	1	
25	Hose Feed Tilt b	7000581	1	
27	Hose Rotation	7000107	2	
30	Hose Rotation a	7000109	1	
●	Use cable ties			

