

COVERSHEET

Planned document changes:

Briefly:

No planned changes.

Document changes:

Date:	Change:	Rev. after change:
2023-08-25	Extensions and reinforcements added.	B
2021-09-30	Washers and screws updated.	A
2020-08-07	New document.	-

Readers note:

Indicates instruction.



Represents Hose.

Dashed lines for overview, mounts
on other pages/assemblies.

GRB 1250/1500L V2

POS in order of assembly

POS	DESCRIPTION	PART	QTY	COMMENTS
1	Grading beam frame 1250 V2	1052963	1	
2	Grading beam frame 1500L V2	1052769	1	
3	Fill lubrication points with grease			
4	Spacer 7mm	1056253	1	
5	Spacer 19mm	1056252	1	
6	Spacer 2mm	1056254	2	
7	Spacer 1mm	1056255	2	
8	Bearing LEV 208 2T	1052905	2	
9	Roller 1250	1052962	1	
10	Roller 1500L	1052806	1	
11	Spacer 10mm	1058269	2	
12	Washer BRB 15x26x2	611008	4	
13	Screw MC6S M14x40 12.9 ZFSHL	6000200	4	
14	Extension Right	1034683	1	
15	Extension Left	1034692	1	
16	Reinforcement GRB L Right	1074017	1	
17	Reinforcement GRB L Left	1074032	1	
18	Square Beveled Washer	6000028	12	
19	Washer BRB 17x30x3	611009	32	
20	Lock Nut M6M M16x2 8,8 FZB	610926	16	
21	Screw M6S M16x55 8,8 FZB	610208	16	

