GRB 1500/2000/2500/3000 v2

engcon®

COVERSHEET

Planned document changes:

Breifly:
No planned changes.

Document changes:

Date:	Change:	Rev. after change:
2020-01-27	New instruction.	-

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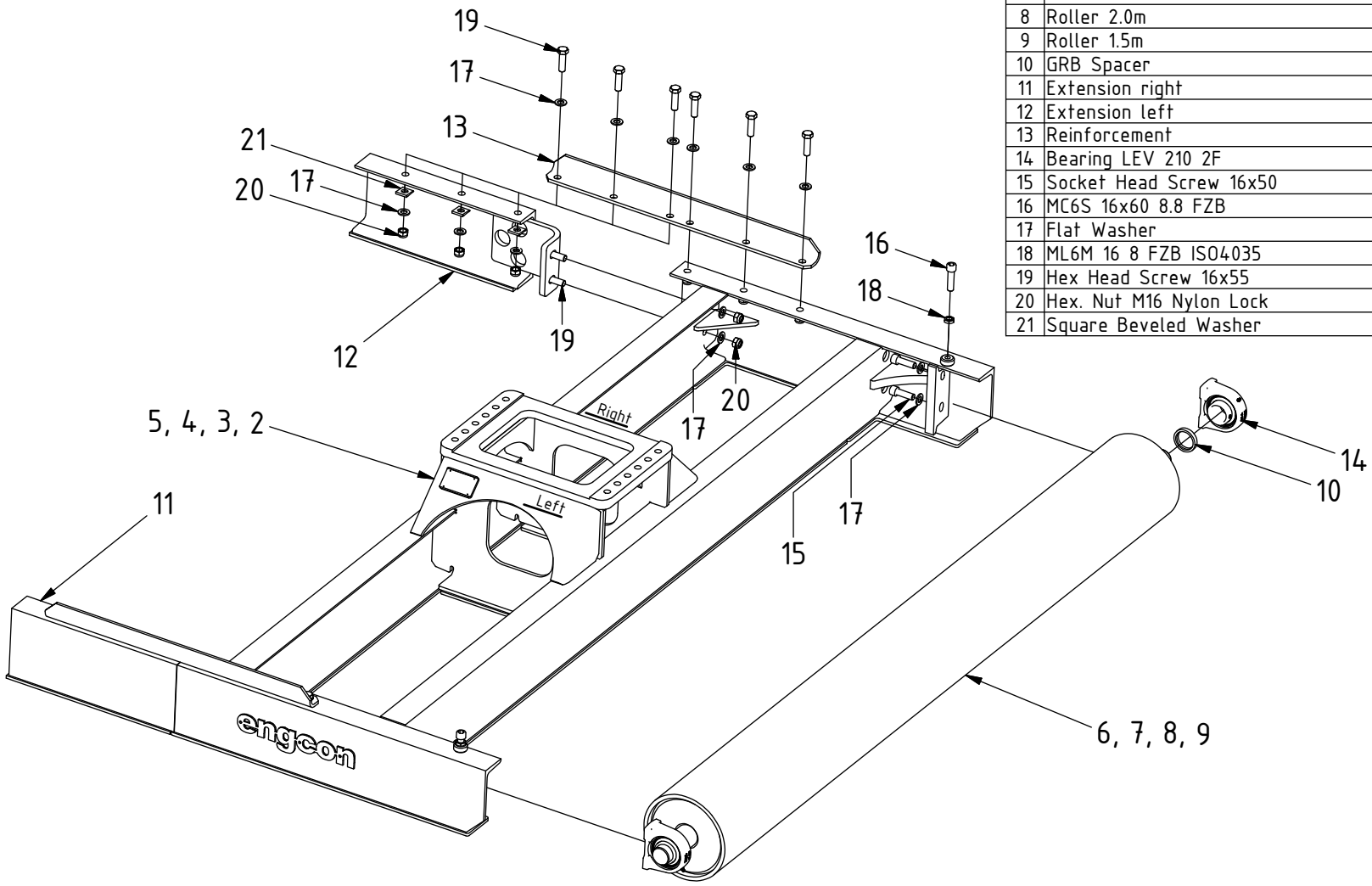
POS in order of assembly

POS	DESCRIPTION	PART	QTY	COMMENTS
1	Fill lubrication points with grease as they are assembled			
2	Grading beam frame 3.0m v2	1048143	1	
3	Grading beam frame 2.5m v2	1050128	1	
4	Grading beam frame 2.0m v2	1050009	1	
5	Grading beam frame 1.5m v2	1050052	1	
6	Roller 3.0m	1031820	1	
7	Roller 2.5m	1030672	1	
8	Roller 2.0m	1031786	1	
9	Roller 1.5m	1031800	1	
10	GRB Spacer	1050005	2	
11	Extension right	1032154	1	
12	Extension left	1032146	1	
13	Reinforcement	1032150	2	
14	Bearing LEV 210 2F	1049624	2	
15	Socket Head Screw 16x50	610316	4	
16	MC6S 16x60 8.8 FZB	6000203	2	
17	Flat Washer	611009	36	
18	ML6M 16 8 FZB ISO4035	6000204	2	
19	Hex Head Screw 16x55	610208	16	
20	Hex. Nut M16 Nylon Lock	610926	16	
21	Square Beveled Washer	6000028	12	



Dashed lines for overview, mounts on other pages/assemblies. indicates instruction. represents hose.

Photos on page 3.

GRB 1500/2000/2500/3000 v2