

COVERSHEET

Planned document changes:

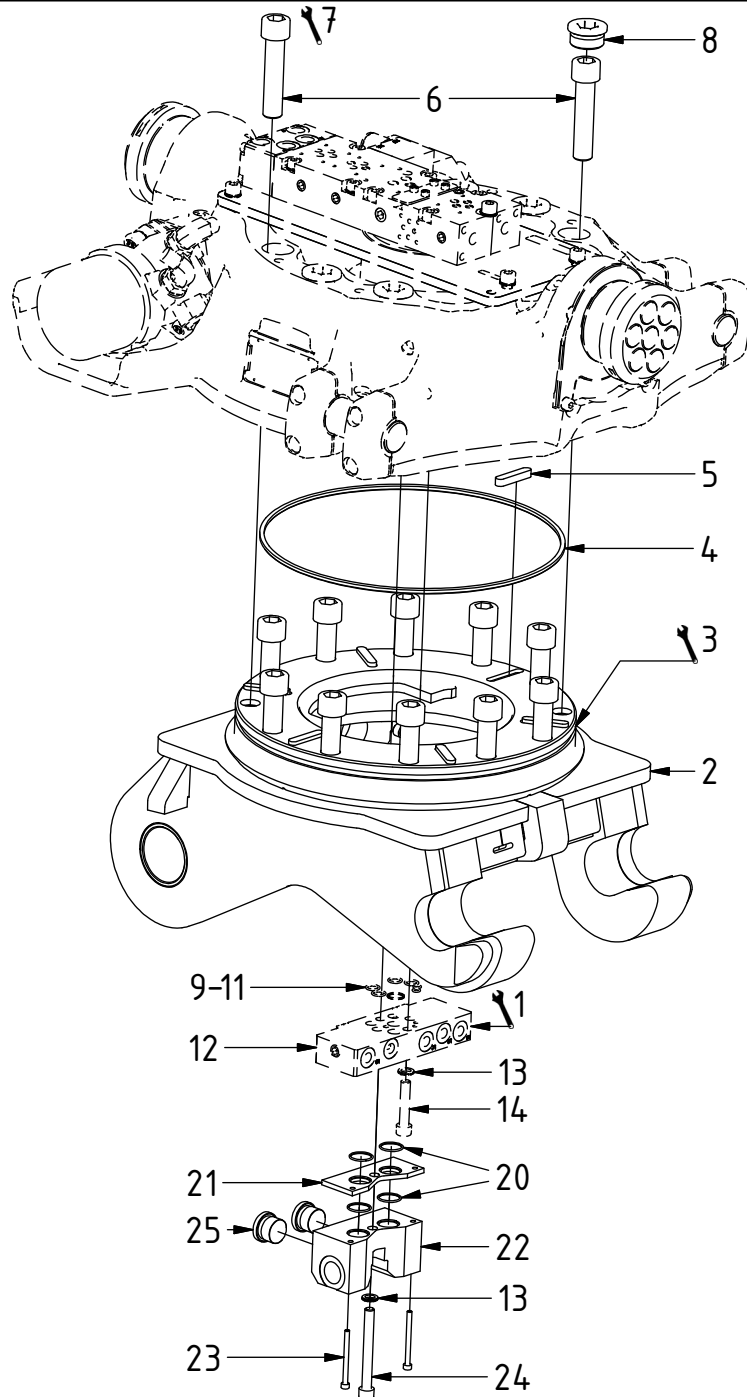
Briefly:

Plug POS.18 when used on the side of connection block:
Replaced by plug 7001657 used with 3/8" Tredo.
(Not replaced when used under connection block, plugging "Extra")

Document changes:

<u>Date:</u>	<u>Change:</u>	<u>Rev. after change:</u>
2018-09-07	New instruction.	-

EC219 - SW33EC ECHF



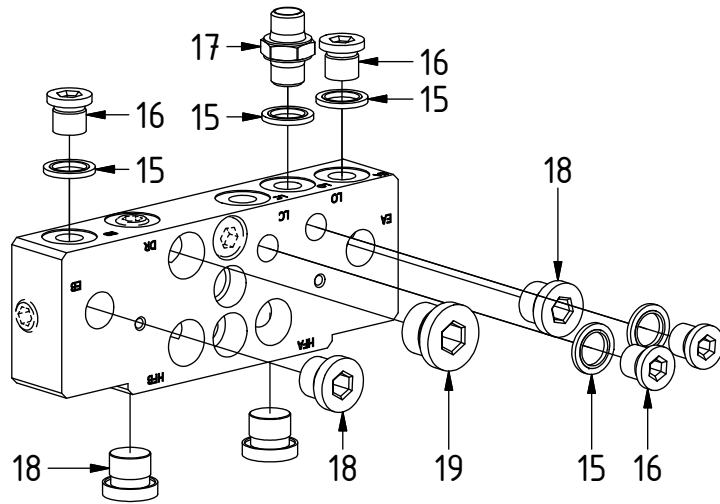
POS	DESCRIPTION	PART	QTY	COMMENTS
1	See p.3 connection block config.			
2	Quick hitch SW33 EC219	1030463	1	
3	Grease the ring			
4	O-ring 319,3x5,7	710908	1	
5	Feather Key	650102	6	
6	MC6S M20x90	610556	12	Torque: 64.9Nm
7	Torque tighten quick hitch to rotator frame, six holes. Rotate to access the remaining holes			
8	Pipe plug M36x2	650408	6	Part of rotator frame assembly
9	O-ring 12,42x1,78	710973	4	Part of rotator frame assembly
10	O-ring 6,07x1,78	712422	2	Part of rotator frame assembly
11	O-ring 15,6x1,78	710912	1	Part of rotator frame assembly
12	Connection block ECHF	1028391	1	Part of rotator frame assembly
13	Washer NL10	611041	2	Part of rotator frame assembly
14	MC6S M10x50	610457	1	Part of rotator frame assembly
20	O-ring 20,35x1,78	710974	4	
21	Shim block 5mm ECHF	1035711	1	
22	Extra block 3/4" ECHF	1031934	1	
23	MC6S M5x60	610409	2	
24	MC6S M10x90	610465	1	
25	Allen plug 70125-12 (3/4")	711532	2	

POS in order of assembly

EC219 - SW33EC ECHF

POS	DESCRIPTION	PART	QTY	COMMENTS
15	Sealing washer 1/4"	710702	12	
16	Plug 153-04 (1/4")	711505	4	
17	Adapter 138-04-29 (1/4")	710135	1	
18	Allen plug 70125-06 (3/8")	711504	4	
19	Allen plug 70125-08 (1/2")	711500	1	

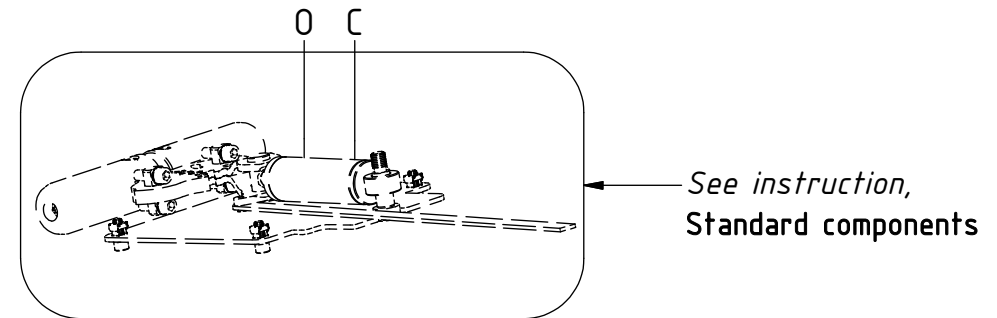
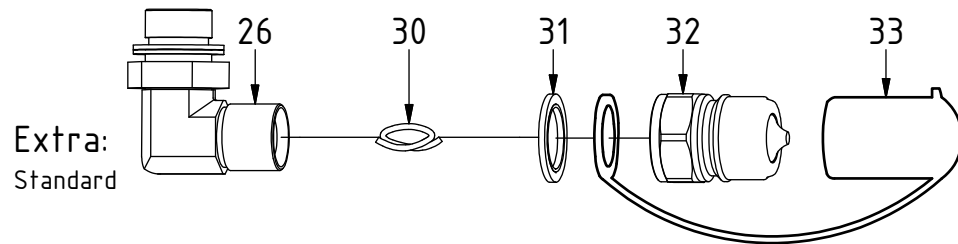
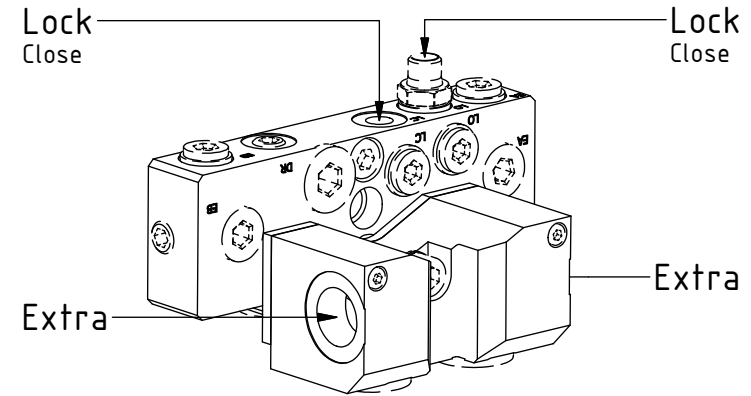
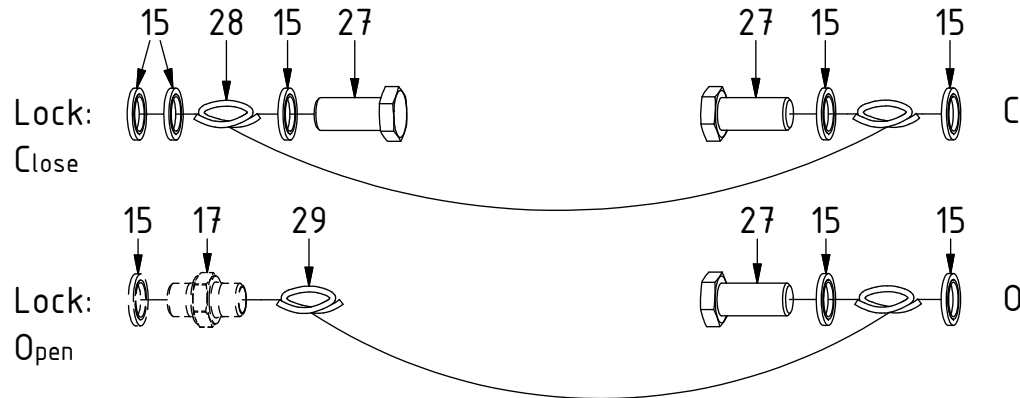
POS in order of assembly



EC219 - SW33EC ECHF

POS	DESCRIPTION	PART	QTY	COMMENTS
15	Sealing washer 1/4"	710702	12	
17	Adapter 138-04-29 (1/4")	710135	1	
26	Adapter 401-12-12 90° (3/4")	712201	2	
27	Banjobolt 1/4"	710271	3	
28	Hose Lock Long	7000754	1	
29	Hose Lock Short	7000096	1	
30	Hose Extra	7000764	2	
31	Sealing washer 3/4"	710706	2	
32	Quick coupling 3/4"	790193	2	
33	Dust protection 3/4"	790195	2	

POS in order of assembly



EC219 - SW33EC ECHF

POS	DESCRIPTION	PART	QTY	COMMENTS
28	Hose Lock Long	7000754	1	
29	Hose Lock Short	7000096	1	
30	Hose Extra	7000764	2	

POS in order of assembly

