

EC30 - S1 GR20 ECHF

COVERSHEET

Planned document changes:

Briefly:

Plug POS.3 replaced by plug 7001657 used with 3/8" Tredo.

Document changes:

Date:

Change:

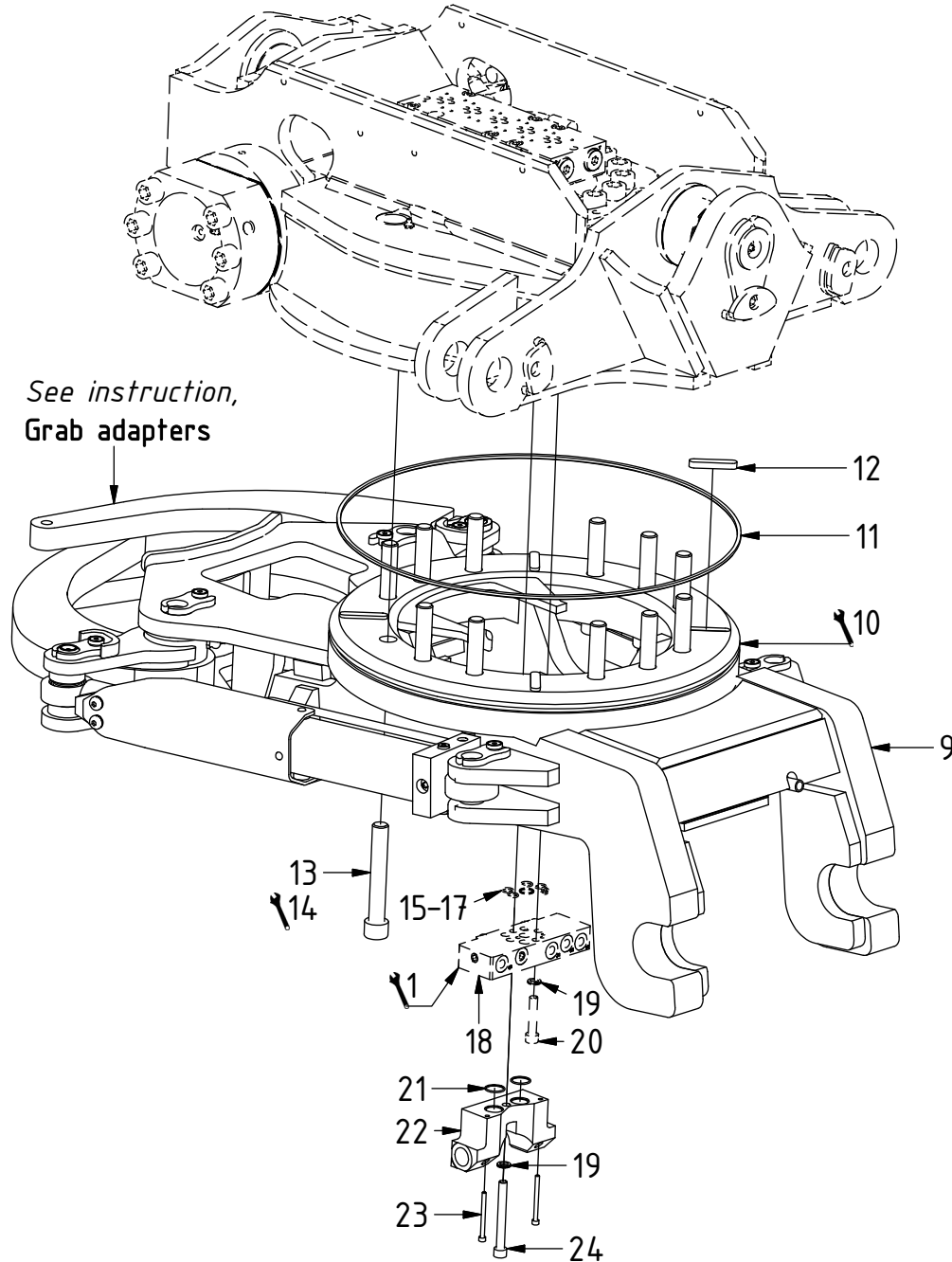
Rev.

after change:

2018-08-08 New instruction.

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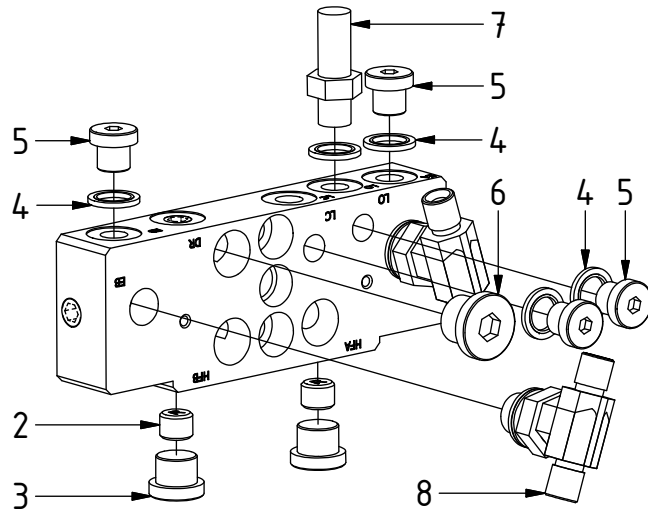


POS	DESCRIPTION	PART	QTY	COMMENTS
1	See p.3 connection block config.			
9	Quick hitch S1GR20 EC30 ECHF Com.	1035828	1	Grab adapter included
10	Grease the ring			
11	O-ring 479,3x5,7	7000310	1	
12	Feather Key	650103	4	
13	MC6S M20x130 12.9	610560	12	Torque: 64.9Nm
14	Torque tighten quick hitch to rotator frame, twelve holes			
15	O-ring 15,6x1,78	710912	1	Part of rotator frame assembly
16	O-ring 6,07x1,78	712422	2	Part of rotator frame assembly
17	O-ring 12,42x1,78	710973	4	Part of rotator frame assembly
18	Connection block ECHF	1028391	1	Part of rotator frame assembly
19	Washer NL10	611041	2	Part of rotator frame assembly
20	Screw MC6S 10x50	610457	1	Part of rotator frame assembly
21	O-ring 20,35x1,78 70 shore	710974	2	
22	Connection block 3/4" ECHF S1	1031024	1	
23	Screw MC6S 5x60	610409	2	
24	Screw MC6S 10x90	610465	1	

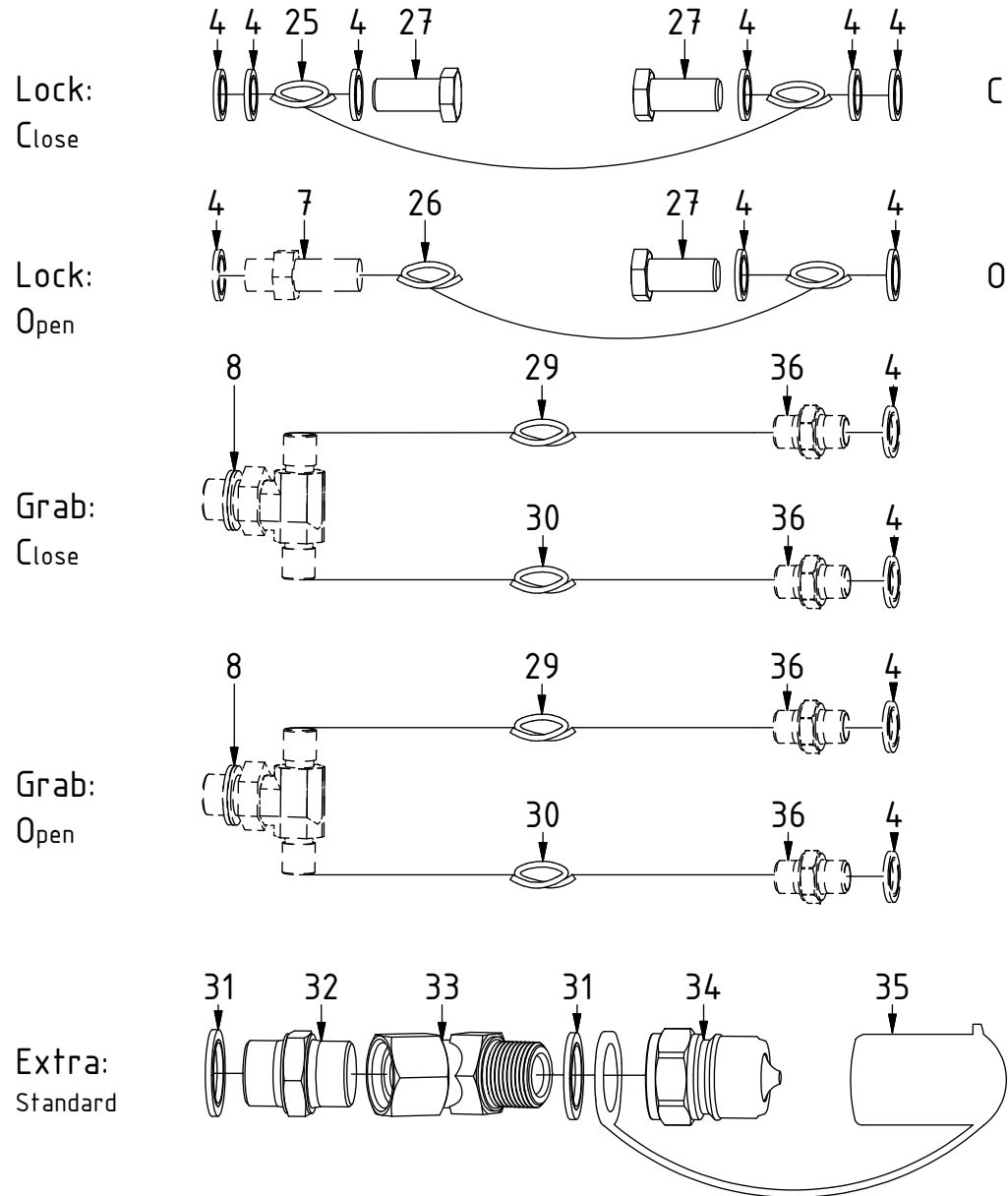
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POS	DESCRIPTION	PART	QTY	COMMENTS
2	Pipe plug 1/4"	711508	2	Loctite 5400
3	Plug 3/8"	711504	2	
4	Washer GBR04 (1/4")	710702	17	QTY: 4 part of Grab adapter
5	Plug 1/4"	711505	4	
6	Plug 1/2"	711500	1	
7	Adapter 1260-04-04 (1/4")	710240	1	
8	Adapter 403-04-06 (1/4"-3/8")	712224	2	

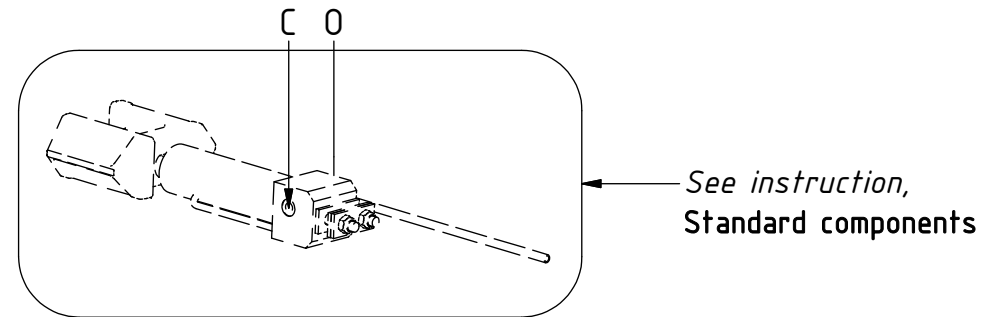
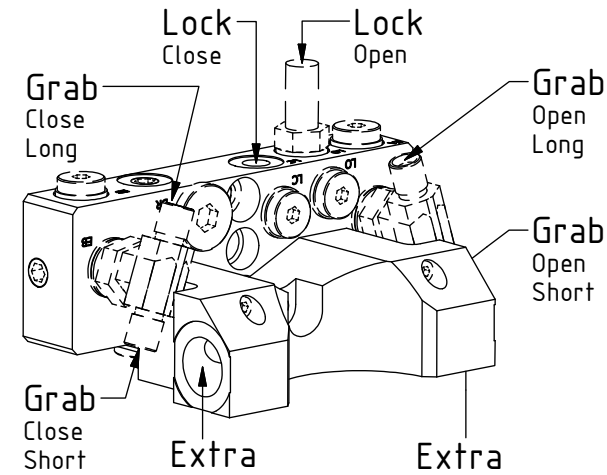
POS in order of assembly



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POS	DESCRIPTION	PART	QTY	COMMENTS
4	Washer GBR04 (1/4")	710702	17	QTY: 4 part of Grab adapter
7	Adapter 1260-04-04 (1/4")	710240	1	
8	Adapter 403-04-06 (1/4"-3/8")	712224	2	
25	Hose Lock Short	7000056	1	
26	Hose Lock Long	7000096	1	
27	Banjobolt 4451-04 (1/4")	710271	3	
28	Hose kit - Grab	7000294	1	(POS.29-30 included)
29	Hose Grab Long	7000307	2	
30	Hose Grab Short	7000306	2	
31	Washer GBR12 (3/4")	710706	4	
32	Adapter 136-12-12 (3/4")	710126	2	
33	Adapter 45-12-12 45° (3/4")	712217	2	
34	Quick coupling 3/4"	790193	2	
35	Dust protection 3/4"	790195	2	
36	Adapter 138-04-29 (1/4")	710135	4	Part of Grab adapter



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POS	DESCRIPTION	PART	QTY	COMMENTS
25	Hose Lock Short	7000056	1	
26	Hose Lock Long	7000096	1	
28	Hose kit - Grab	7000294	1	(POS.29-30 included)
29	Hose Grab Long	7000307	2	
30	Hose Grab Short	7000306	2	

