

## COVERSHEET

### Planned document changes:

**Briefly:**

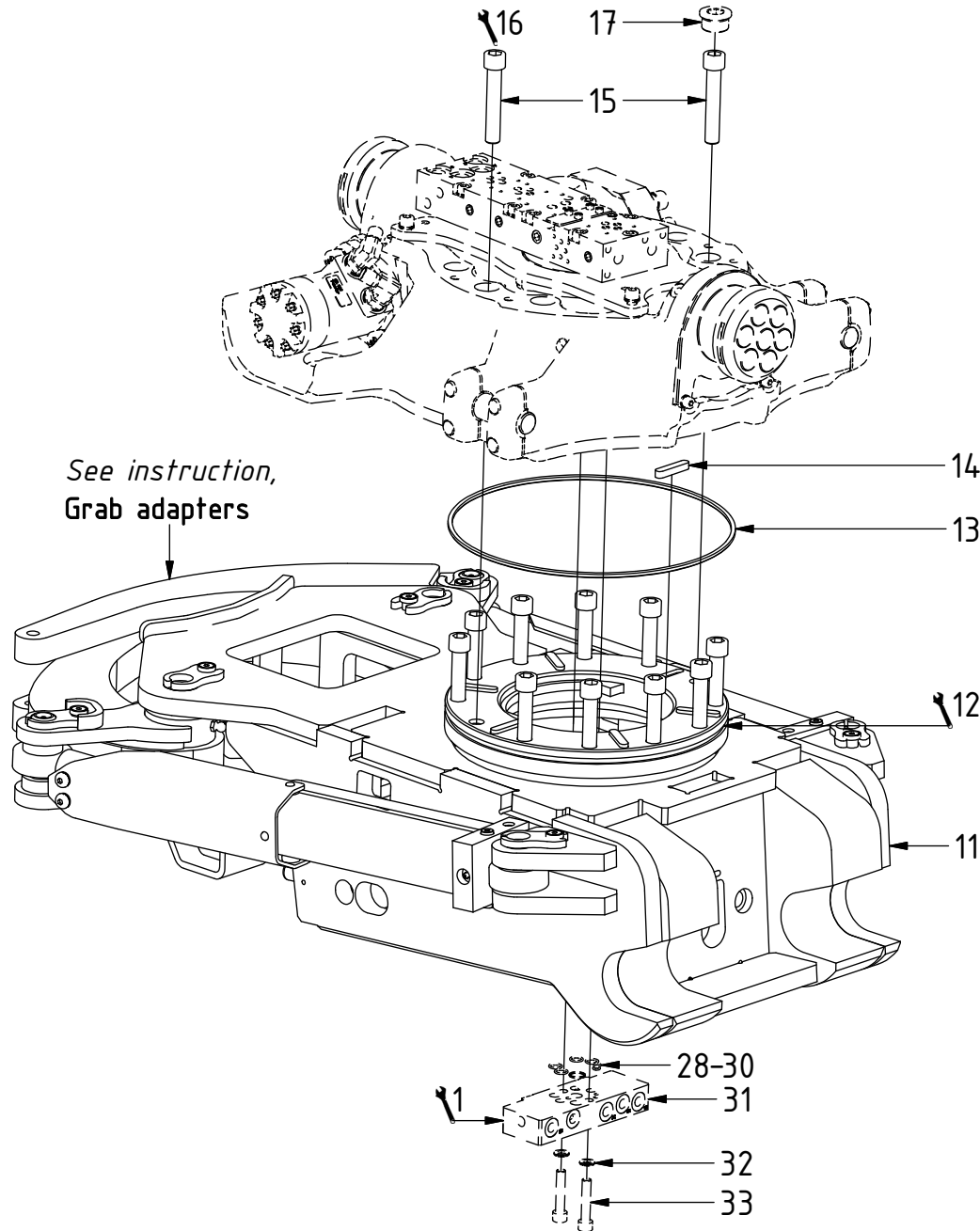
Plug POS.3 replaced by plug 7001657 used with 3/8" Tredo.

### Document changes:

<u>Date:</u>	<u>Change:</u>	<u>Rev. after change:</u>
2018-06-25	Layout/irrelevant.	A
2018-01-31	New instruction.	-

# EC214 - HS10EC GR20 ECHF

POS in order of assembly

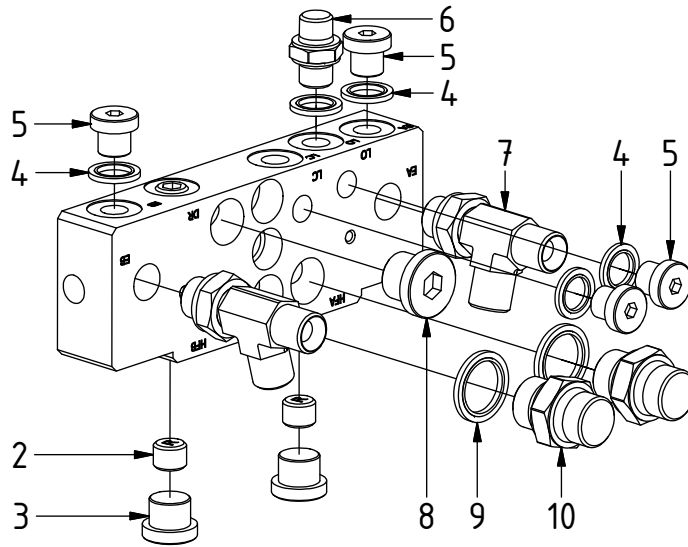


POS	DESCRIPTION	PART	QTY	COMMENTS
1	See p.3 connection block config.			
11	Quick hitch HS10EC GR20 ECHF	1043670	1	Grab adapter included
12	Grease the ring			
13	O-ring 319,3x5,7	710908	1	
14	Feather Key	650102	6	
15	Screw MC6S 16x90	610530	12	Torque: 333Nm
16	Torque tighten quick hitch to rotator frame, six holes. Rotate to access the remaining holes			
17	Pipe plug M30x1,5	650410	1	Part of rotator frame assembly
28	O-ring 12,42x1,78	710973	4	Part of rotator frame assembly
29	O-ring 6,07x1,78	712422	2	Part of rotator frame assembly
30	O-ring 15,6x1,78	710912	1	Part of rotator frame assembly
31	Connection block ECHF	1028391	1	Part of rotator frame assembly
32	Washer NL10	611041	6	Part of rotator frame assembly
33	Screw MC6S 10x50	610457	2	Part of rotator frame assembly

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Standard

POS	DESCRIPTION	PART	QTY	COMMENTS
2	Pipe plug 1/4"	711508	3	
3	Plug 3/8"	711504	2	
4	Washer GBR04 1/4	710702	14	QTY: 4 part of grab adapter
5	Plug 1/4"	711505	4	
6	Adapter 1/4"	710135	6	QTY: 4 part of grab adapter
7	Adapter 404-06-06	7000386	2	
8	Plug 1/2"	711500	1	
9	Sealing washer 1/2"	710704	4	
10	Adapter 1/2"	710108	2	

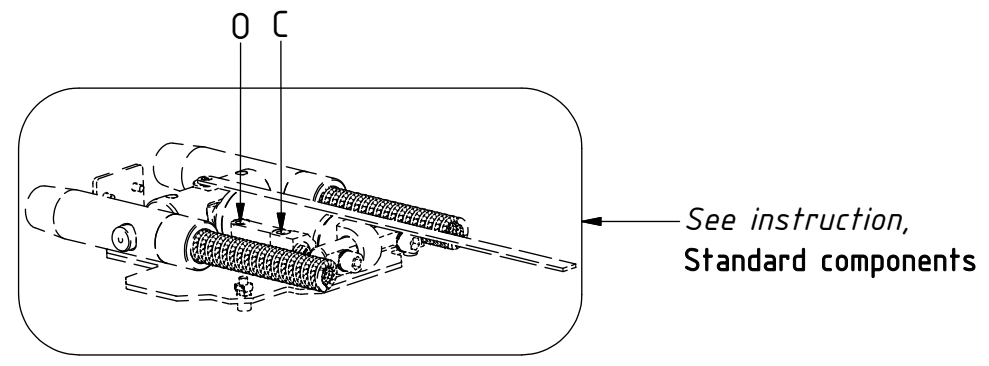
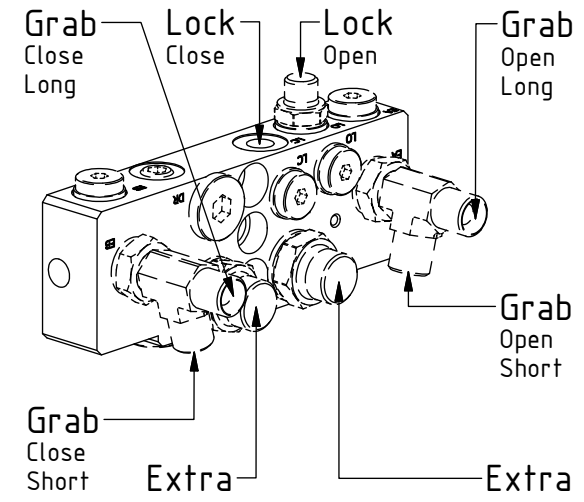
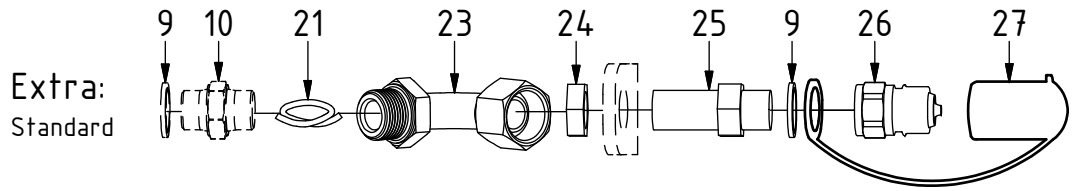
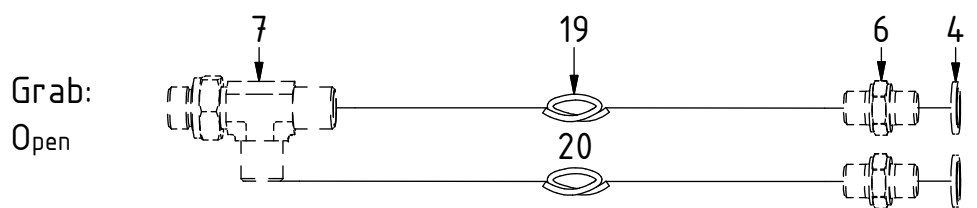
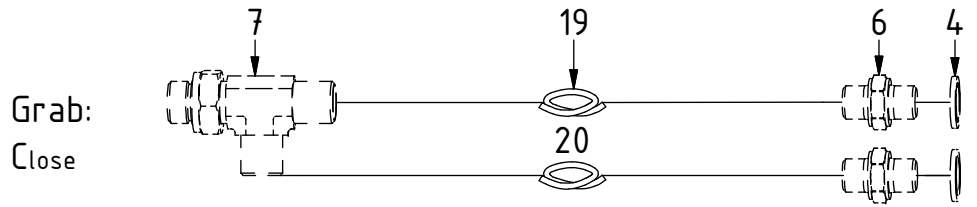
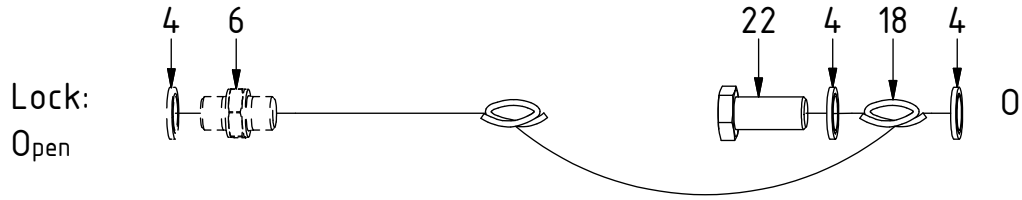
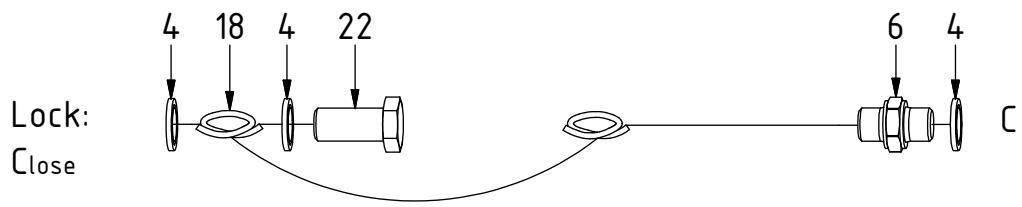


POS in order of assembly

# EC214 - HS10EC GR20 ECHF

POS in order of assembly

POS	DESCRIPTION	PART	QTY	COMMENTS
4	Washer GBR04 1/4	710702	14	QTY: 4 part of grab adapter
6	Adapter 1/4"	710135	6	QTY: 4 part of grab adapter
7	Adapter 404-06-06	7000386	2	
9	Sealing washer 1/2"	710704	4	
10	Adapter 1/2"	710108	2	
18	Hose Lock	742802	2	
19	Hose Grab Long	7000622	2	
20	Hose Grab Short	7000623	2	
21	Hose Extra	7000029	2	
22	Banjobolt 1/4"	710271	2	
23	Adapter 90°	7000059	2	
24	Bulkhead adapter nut 1/2"	710254	2	
25	Bulkhead adapter 1/2"	710244	2	
26	Quick coupling 1/2"	790115	2	
27	Dust protection 1/2"	790121	2	



Dashed lines for overview, mounts on other pages/assemblies. indicates instruction. represents hose.

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18	Hose Lock	742802	2	
19	Hose Grab Long	7000622	2	
20	Hose Grab Short	7000623	2	
21	Hose Extra	7000029	2	

POS in order of assembly

