

COVERSHEET

Planned document changes:

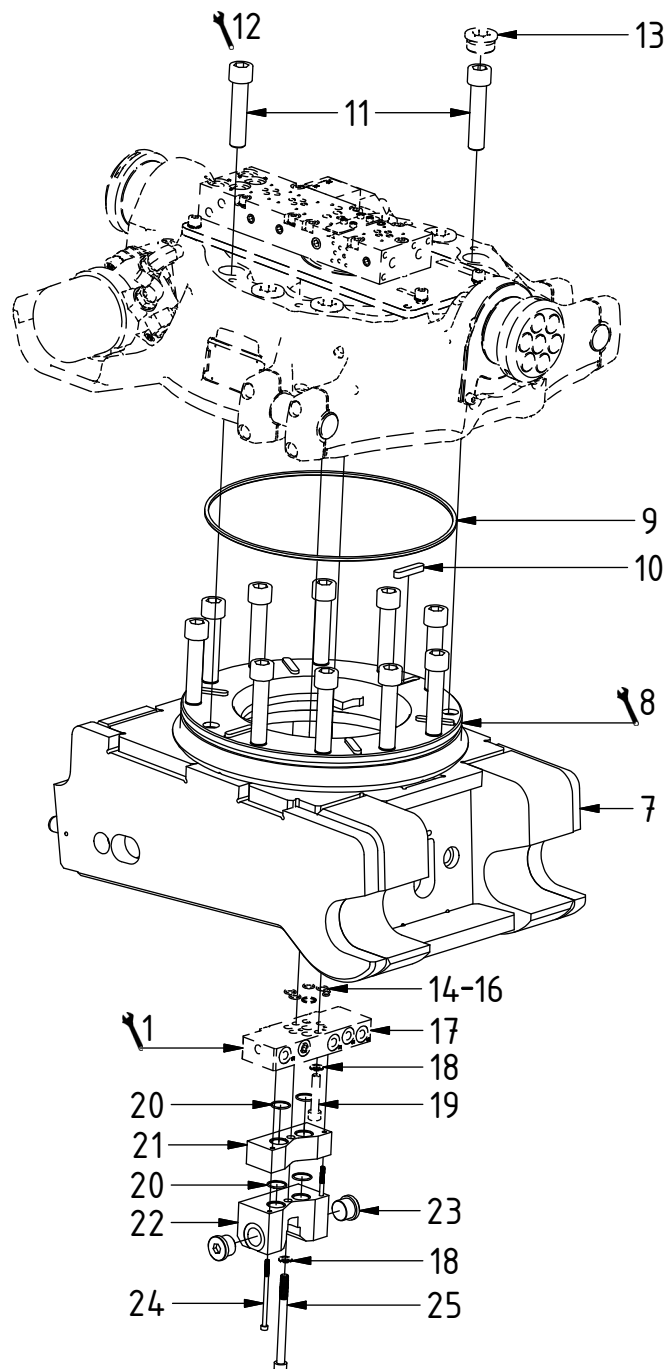
Briefly:

No planned changes

Document changes:

Date:	Change:	Rev. after change:
2018-06-18	Layout/irrelevant.	C
2018-05-02	Partslist updated.	B
2018-01-31	Layout/irrelevant.	A
2017-06-08	New instruction.	-

EC219 - HS10EC ECHF



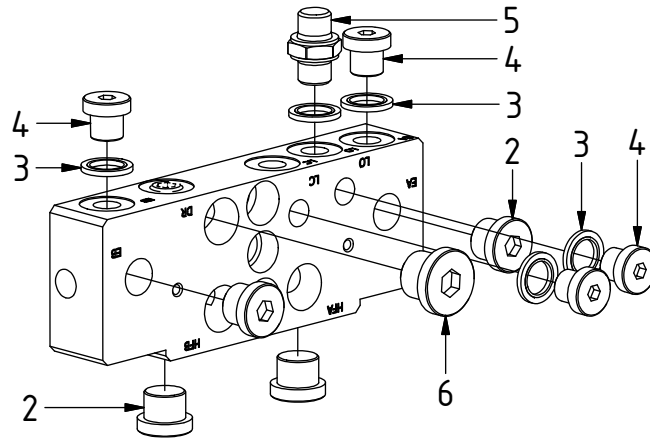
POS	DESCRIPTION	PART	QTY	COMMENTS
1	See p.3 connection block config.			
7	Quick hitch Lehnhoff HS10 EC219	1033045	1	
8	Grease the ring			
9	O-ring 319,3x5,7	710908	1	
10	Feather Key	650102	6	
11	Screw MC6S 20x90	610556	12	Torque: 649Nm
12	Torque tighten quick hitch to rotator frame, six holes. Rotate to access the remaining holes			
13	Pipe plug M36	650408	2	Part of rotator frame assembly
14	O-ring 12,42x1,78	710973	4	Part of rotator frame assembly
15	O-ring 6,07x1,78	712422	2	Part of rotator frame assembly
16	O-ring 15,6x1,78	710912	1	Part of rotator frame assembly
17	Connection block ECHF	1028391	1	Part of rotator frame assembly
18	Washer NL10	611041	2	Part of rotator frame assembly
19	Screw MC6S 10x50	610457	1	Part of rotator frame assembly
20	O-ring 20,35x1,78 70 shore	710974	4	
21	Shim block 31mm ECHF	1031935	1	
22	Extra block 3/4" ECHF	1031934	1	
23	Plug 3/4"	711532	2	
24	Screw MC6S 5x90	610497	2	
25	Screw MC6S 10x120	6000025	1	

POS in order of assembly

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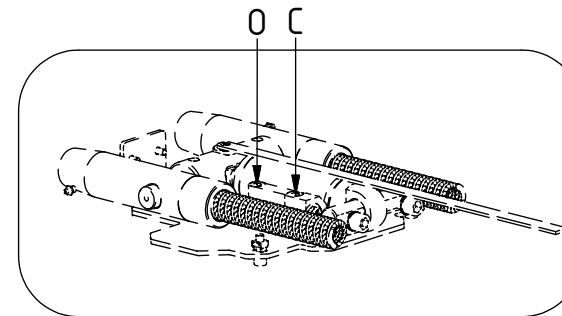
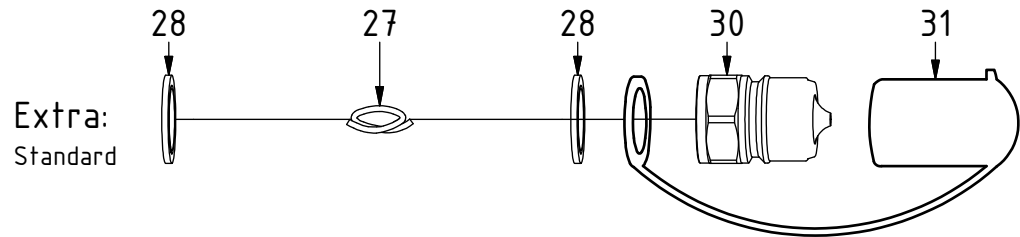
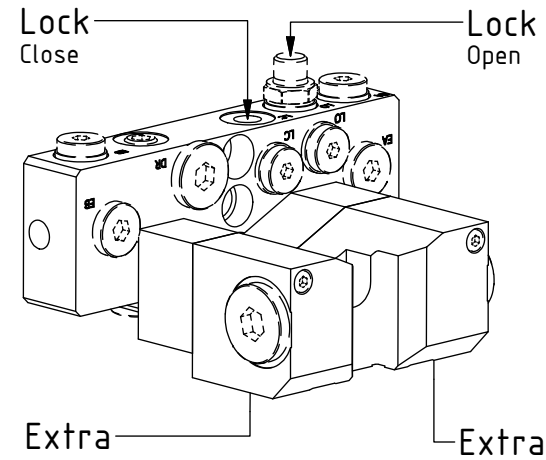
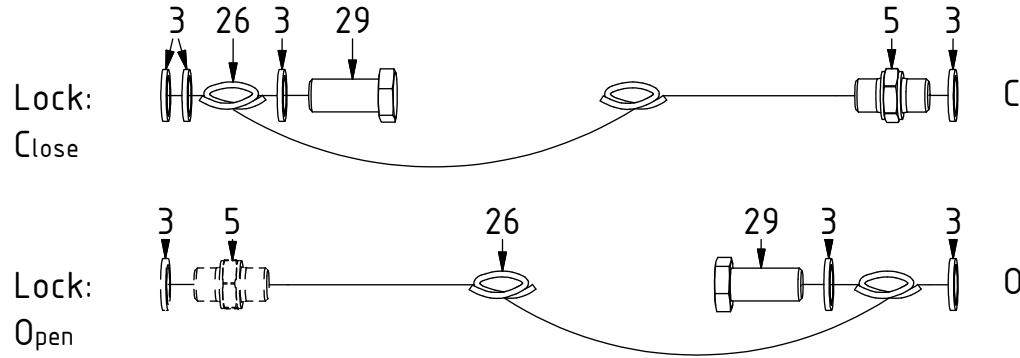
POS	DESCRIPTION	PART	QTY	COMMENTS
2	Plug 3/8"	711504	4	
3	Sealing washer 1/4"	710702	11	
4	Plug 1/4"	711505	4	
5	Adapter 138-04-29 (1/4")	710135	2	
6	Plug 1/2"	711500	1	

POS in order of assembly



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POS	DESCRIPTION	PART	QTY	COMMENTS
3	Sealing washer 1/4"	710702	11	
5	Adapter 138-04-29 (1/4")	710135	2	
26	Hose Lock	742802	2	
27	Hose Extra	7000502	2	
28	Sealing washer 3/4"	710706	4	
29	Banjobolt 1/4"	710271	2	
30	Quick coupling 3/4"	790193	2	
31	Dust protection 1/2"	790195	2	



See instruction, Standard components

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POS	DESCRIPTION	PART	QTY	COMMENTS
26	Hose Lock	742802	2	
27	Hose Extra	7000502	2	

POS in order of assembly

