

COVERSHEET

Planned document changes:

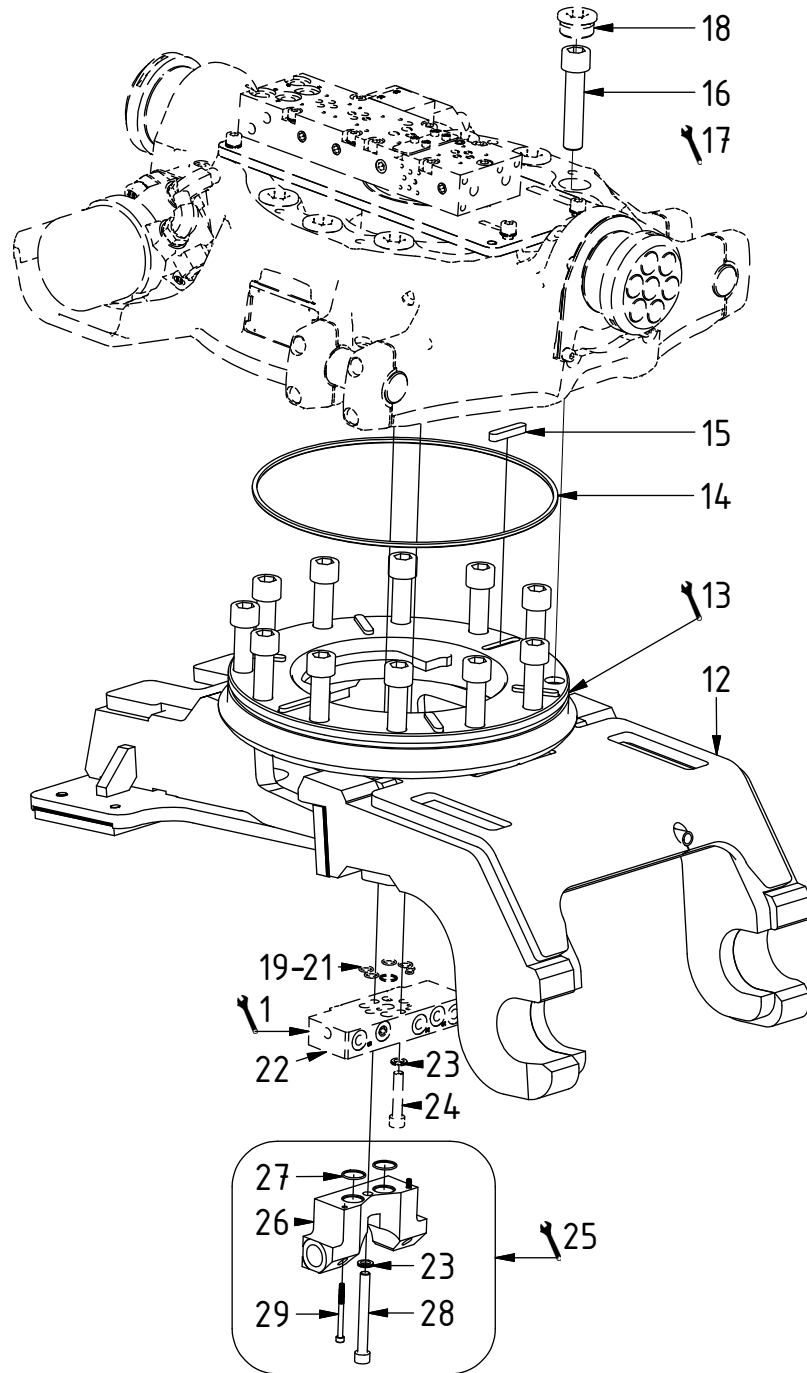
Briefly:

Plug POS.3 replaced by plug 7001657 used with 3/8" Tredo.

Document changes:

<u>Date:</u>	<u>Change:</u>	<u>Rev. after change:</u>
2021-05-06	Washers against cylinder corrected.	C
2018-12-21	Positions order for Extra corrected.	B
2018-10-01	Option Dbl.Extra added. Coversheet added.	A

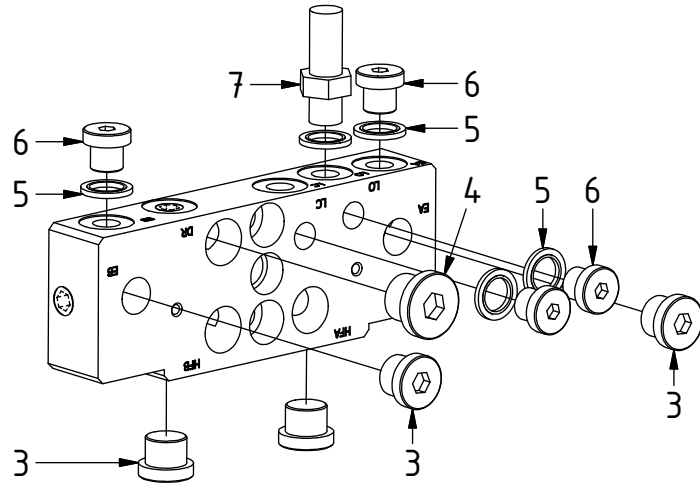
EC219 ECHF - S1



POS	DESCRIPTION	PART	QTY	COMMENTS
1	See p.3 connection block config.			
12	Quick hitch S1 EC226	1017555	1	
13	Grease the ring			
14	O-ring 319,3x5,7	710908	1	
15	Feather Key	650102	6	
16	Socket Head Screw 20x90	610556	12	Torque: 64,9Nm
17	Torque tighten quick hitch to rotator frame, six holes. Rotate to access the remaining holes			
18	Pipe plug M36x2	650408	6	Part of rotator frame assembly
19	O-ring 6,07x1,78	712422	2	Part of rotator frame assembly
20	O-ring 12,42x1,78	710973	4	Part of rotator frame assembly
21	O-ring 15,6x1,78	710912	1	Part of rotator frame assembly
22	Connection block ECHF	1028391	1	Part of rotator frame assembly
23	Washer NL10	611041	2	Part of rotator frame assembly
24	Socket Head Screw 10x50	610457	1	Part of rotator frame assembly
25	Does not apply to Dbl.Extra			
26	Extra block 3/4" ECHF S1	1031024	1	
27	O-ring 20,35x1,78	710974	2	
28	Socket Head Screw 10x90 ZFSHL	6000153	1	
29	Socket Head Screw 5x60	610409	2	Torque: 9,7Nm
30	Plug	711532	2	To POS.26 for EC226 Without Extra

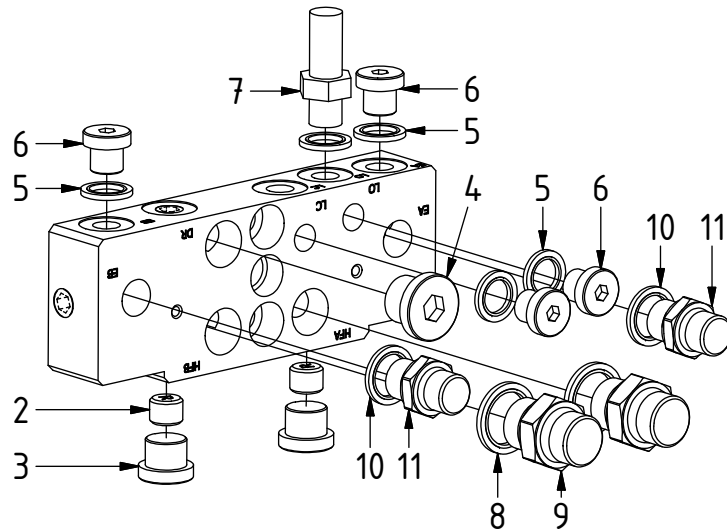
POS in order of assembly

Standard:



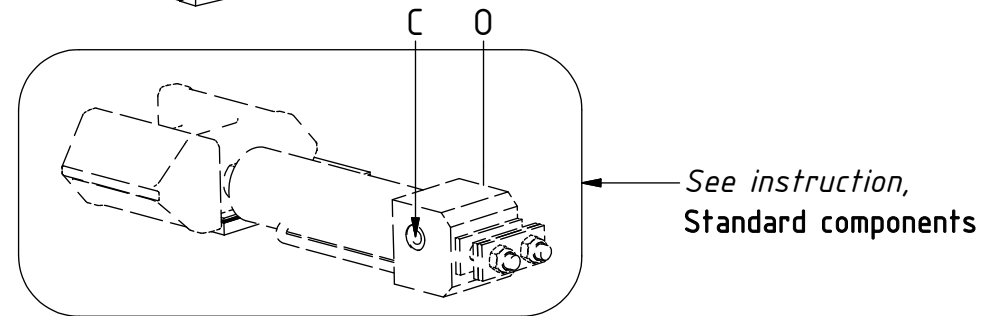
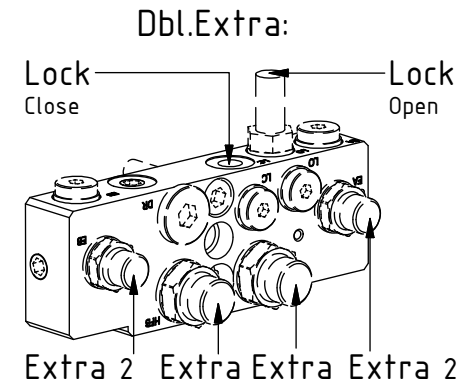
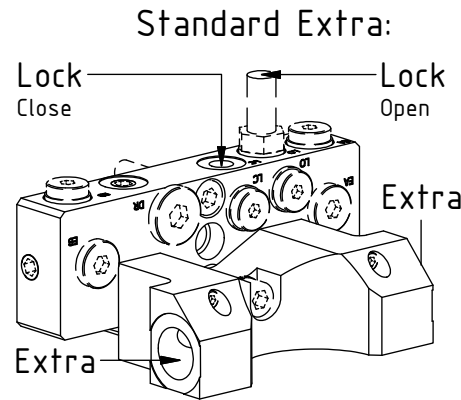
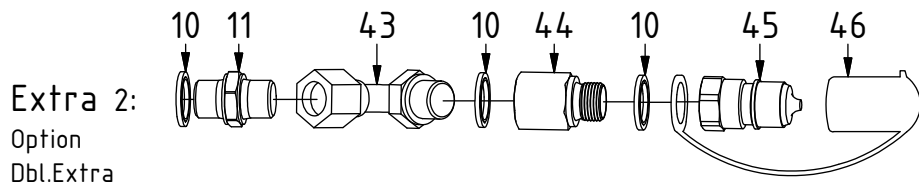
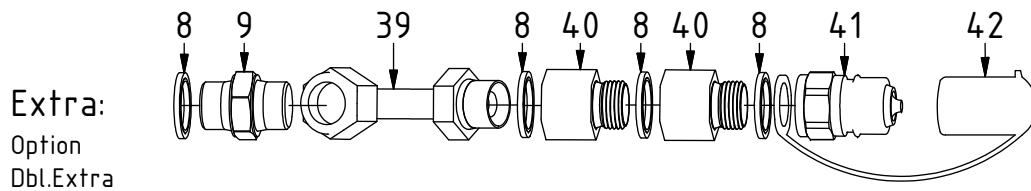
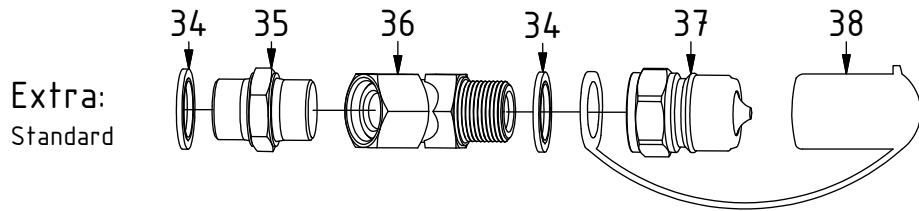
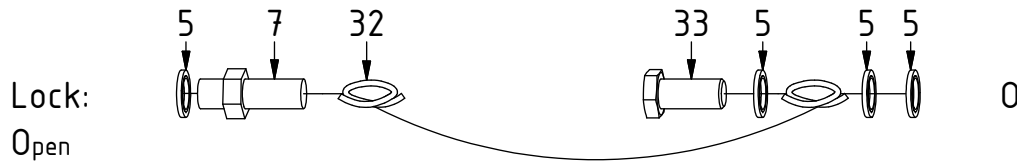
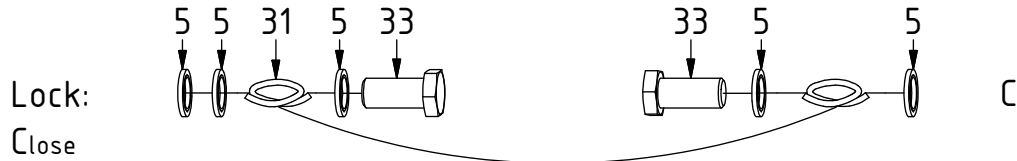
POS	DESCRIPTION	PART	QTY	COMMENTS
2	Pipe plug Bspt 1/4"	711508	4	Loctite 5400
3	Plug 3/8"	711504	4	
4	Plug Bsp 1/2"	711500	1	
5	Washer GBR04 1/4	710702	13	
6	Plug 1/4"	711505	4	
7	Bulkhead adapter 1/4"	710240	1	
8	Sealing washer 1/2"	710704	8	
9	Adapter 1/2"	710108	2	
10	Washer GBR06 3/8	710703	6	
11	Adapter 3/8"	710106	2	

Dbl.Extra:



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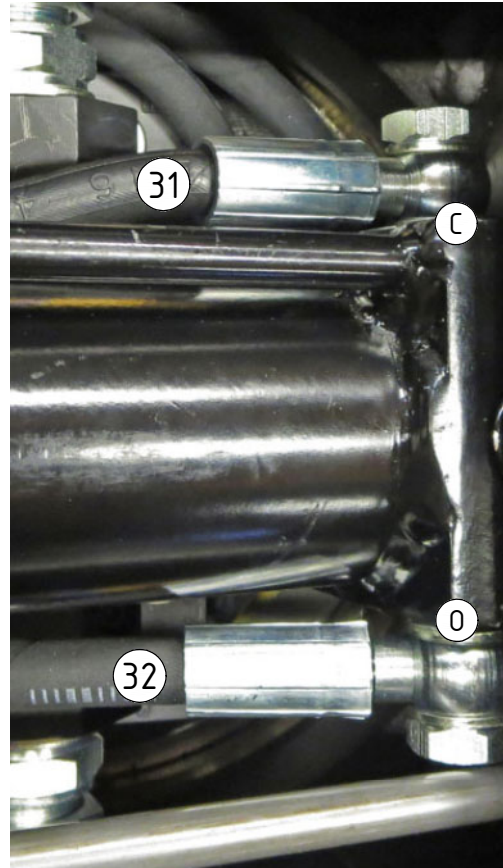
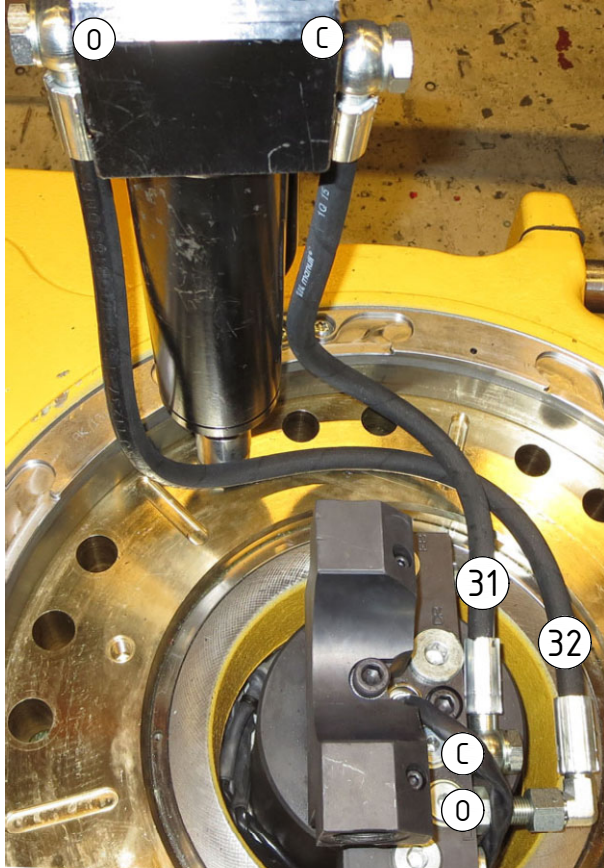
POS	DESCRIPTION	PART	QTY	COMMENTS
5	Washer GBR04 1/4	710702	13	
7	Bulkhead adapter 1/4"	710240	1	
8	Sealing washer 1/2"	710704	8	
9	Adapter 1/2"	710108	2	
10	Washer GBR06 3/8	710703	6	
11	Adapter 3/8"	710106	2	
31	Hose Lock Short	7000056	1	
32	Hose Lock Long	7000096	1	
33	Banjo Bolt Bsp 1/4"	710271	3	
34	Sealing washer 3/4"	710706	4	
35	Adapter Bsp 3/4" male-male	710126	2	
36	Adapter 45° 3/4" male-sw female	712217	2	
37	Quick coupling 3/4"	790193	2	
38	Dust protection 3/4"	790195	2	
39	Adapter 90°	712209	2	
40	Adapter 1/2"	710132	4	
41	Quick coupling 1/2"	790115	2	
42	Dust protection 1/2"	790121	2	
43	Adapter 90° 3/8"	710165	2	
44	Adapter 3/8"	710131	2	
45	Quick coupling 3/8"	790113	2	
46	Dust protection 3/8"	790120	2	



POS	DESCRIPTION	PART	QTY	COMMENTS
31	Hose Lock Short	7000056	1	
32	Hose Lock Long	7000096	1	

POS in order of assembly

Standard



Dbl.Extra

