

## COVERSHEET

### Planned document changes:

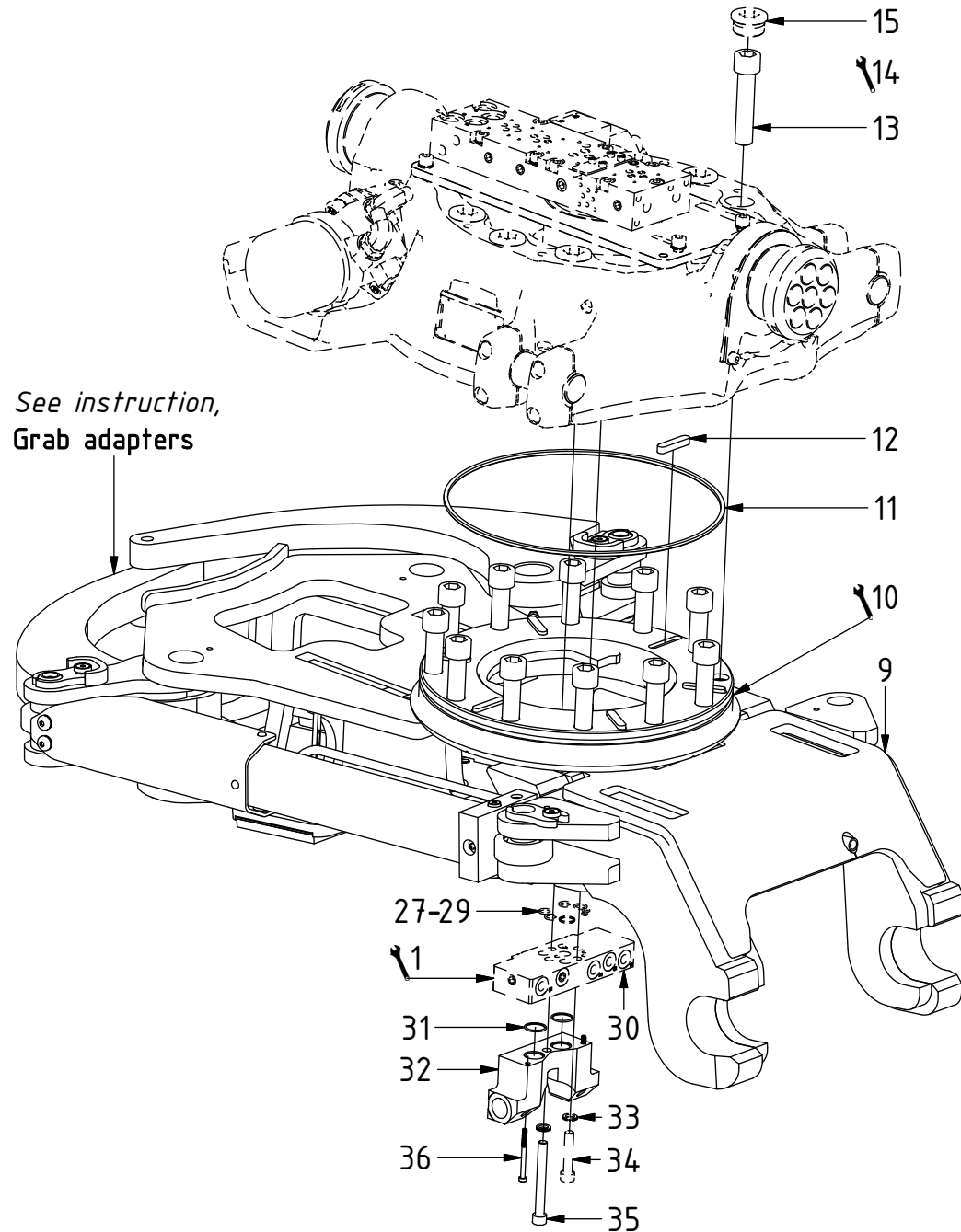
**Briefly:**

Plug POS.3 replaced by plug 7001657 used with 3/8" Tredo.

### Document changes:

<u>Date:</u>	<u>Change:</u>	<u>Rev. after change:</u>
2021-05-07	Washers against cylinder corrected. Coversheet added.	A

# EC219 ECHF - S1 GR20

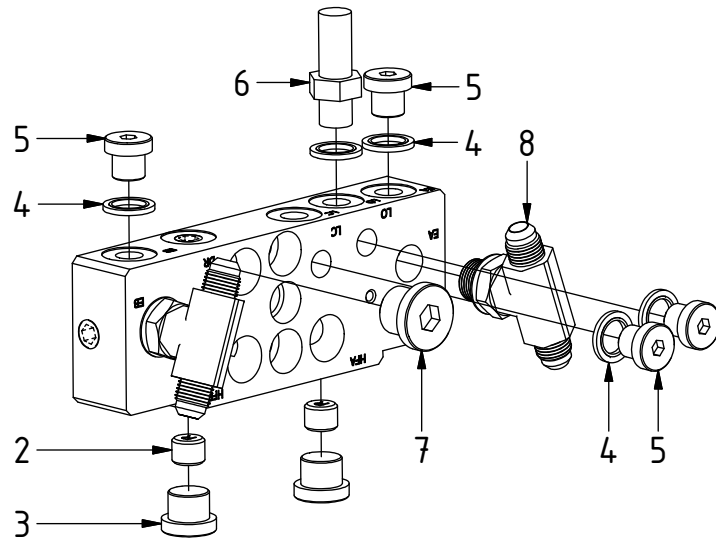


POS	DESCRIPTION	PART	QTY	COMMENTS
1	See p.3 connection block config.			
9	Quick hitch S1 GR20 ECHF Complete	1029924	1	Grab adapter included
10	Grease the ring			
11	O-ring 319,3x5,7	710908	1	
12	Feather Key	650102	6	
13	Socket Head Screw 20x90	610556	12	Torque: 64.9Nm
14	Torque tighten quick hitch to rotator frame, six holes. Rotate to access the remaining holes			
15	Pipe plug M36x2 Din 908	650408	1	Part of rotator frame assembly
27	O-ring 6,07x1,78	712422	2	Part of rotator frame assembly
28	O-ring 12,42x1,78	710973	4	Part of rotator frame assembly
29	O-ring 15,6x1,78	710912	1	Part of rotator frame assembly
30	Connection block ECHF	1028391	1	Part of rotator frame assembly
31	O-ring 20,35x1,78 70 shore	710974	2	
32	Connection 3/4" ECHF S1	1031024	1	
33	Washer NL10	611041	2	Part of rotator frame assembly
34	Socket Head Screw 10x50	610457	1	Part of rotator frame assembly
35	Socket Head Screw 10x90 ZFSHL	6000153	1	
36	Socket Head Screw 5x60	610409	2	

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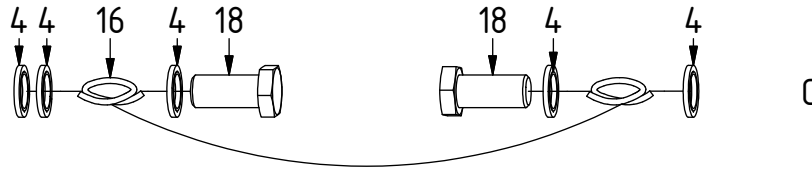
POS	DESCRIPTION	PART	QTY	COMMENTS
2	Pipe plug 1/4"	711508	2	Loctite 5400
3	Plug 3/8"	711504	4	
4	Washer GBR04 1/4	710702	13	QTY: 4 part of Grab adapter
5	Plug 1/4"	711505	4	
6	Bulkhead adapter 1/4"	710240	1	
7	Plug 1/2"	711500	1	
8	Adapter "T" 403-04-06	712224	2	

POS in order of assembly

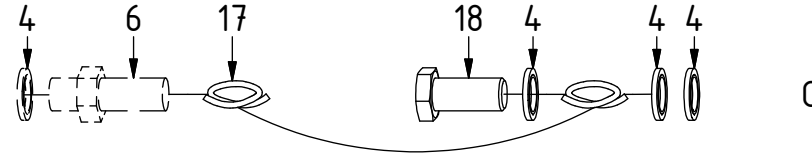


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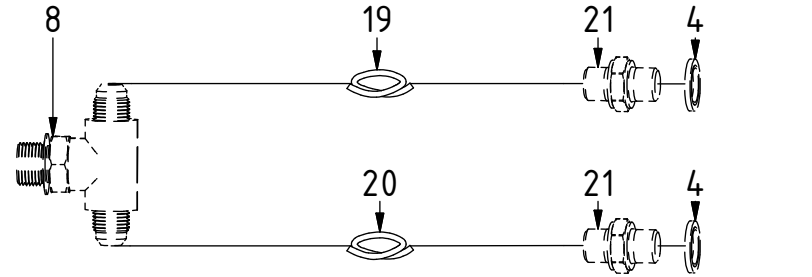
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Close



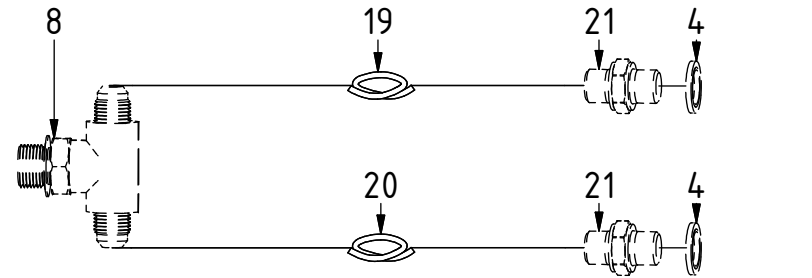
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Open



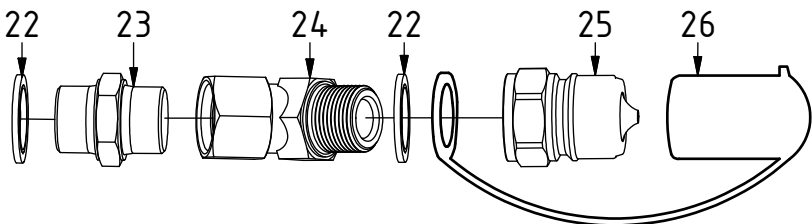
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Close



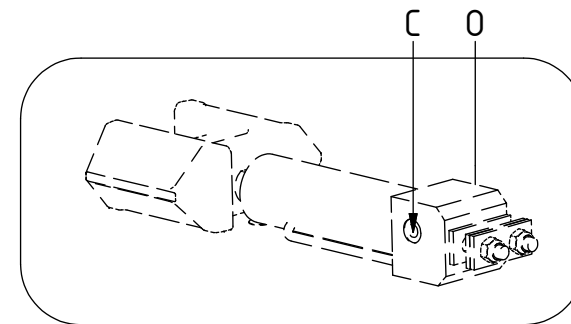
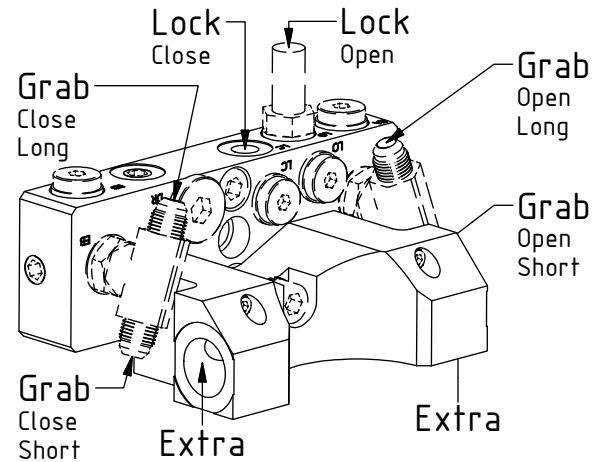
Grab:  
Open



Extra:  
Standard



POS	DESCRIPTION	PART	QTY	COMMENTS
4	Washer GBR04 1/4"	710702	13	QTY: 4 part of Grab adapter
6	Bulkhead adapter 1/4"	710240	1	
8	Adapter "T" 403-04-06	712224	2	
16	Hose Lock Close	7000056	1	
17	Hose Lock Open	7000096	1	
18	Banjobolt 1/4"	710271	3	
19	Hose Grab Long	7000058	2	
20	Hose Grab Short	7000057	2	
21	Adapter 1/4"	710135	4	Part of Grab adapter
22	Sealing washer 3/4"	710706	4	
23	Adapter Bsp 3/4" male - male	710126	2	
24	Adapter 45° 3/4" male - female	712217	2	
25	Quick coupling 3/4"	790193	2	
26	Dust protection 3/4"	790195	2	



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20	Hose Grab Short	7000057	2	

