

COVERSHEET

Planned document changes:

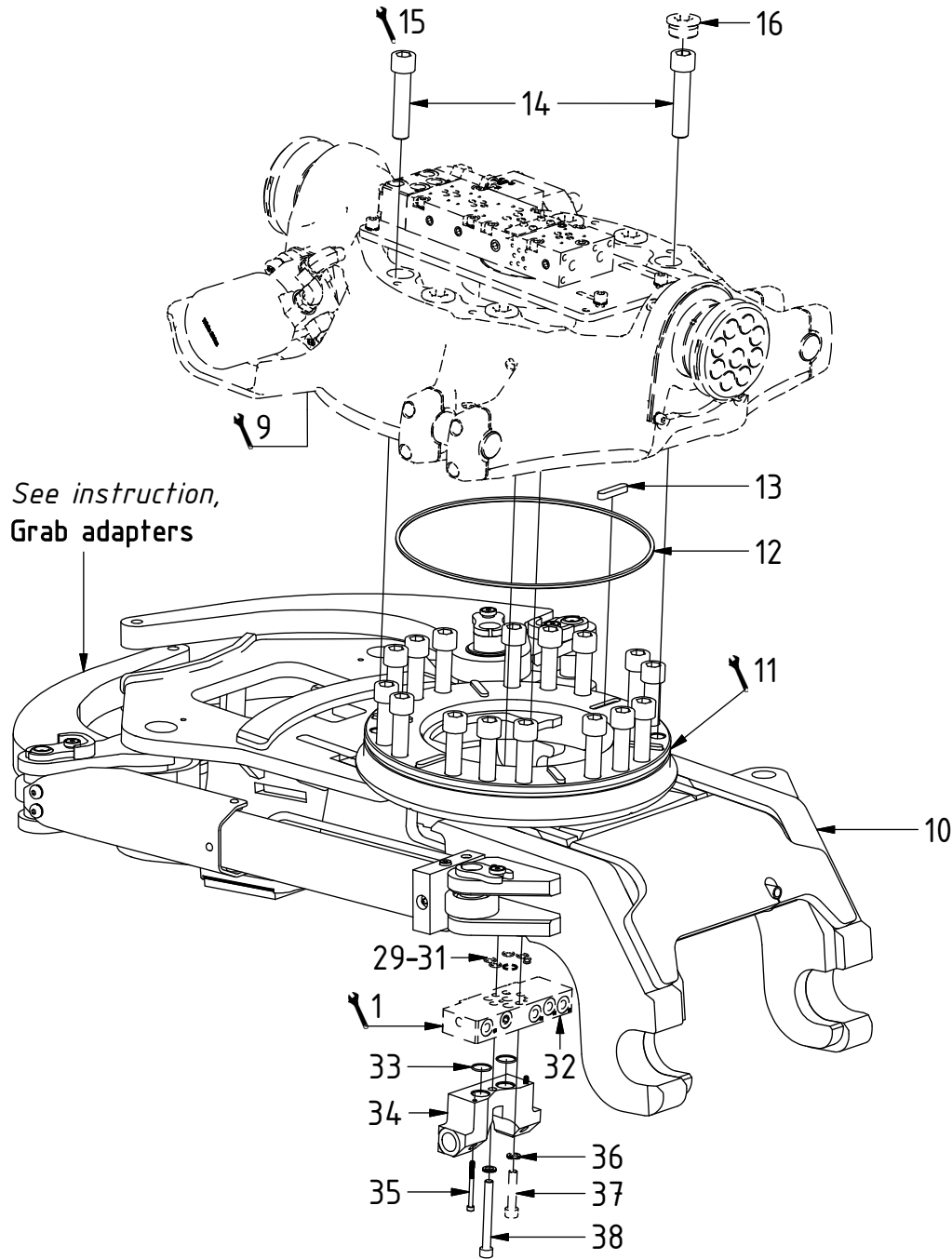
Briefly:

No planned changes.

Document changes:

<u>Date:</u>	<u>Change:</u>	<u>Rev. after change:</u>
2018-07-20	Added reference regarding break support. Coversheet added.	A

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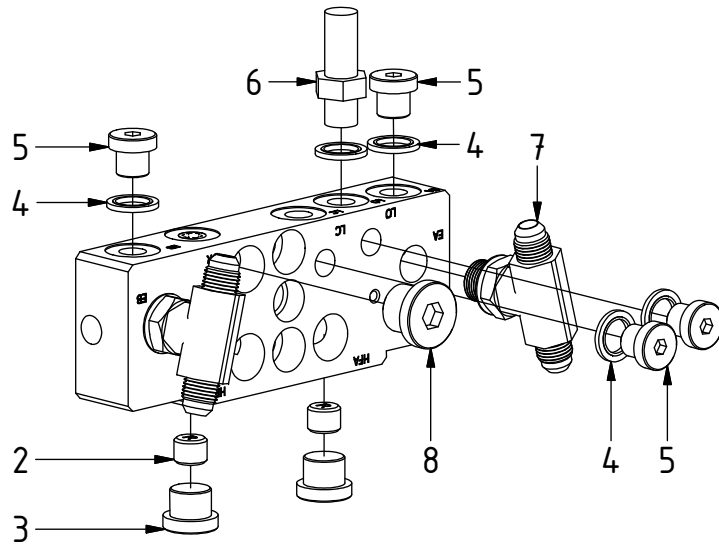


POS	DESCRIPTION	PART	QTY	COMMENTS
1	See p.3 connection block config.			
9	Assemble break support			See separate instruction
10	Quick hitch S1 GR20 ECHF Complete	1033303	1	Grab adapter included
11	Grease the ring			
12	O-ring 319,3x5,7	710908	1	
13	Feather Key	650102	6	
14	Socket Head Screw 20x90	610556	18	Torque: 64.9Nm
15	Torque tighten quick hitch to rotator frame, six holes. Rotate to access the remaining holes			
16	Pipe plug M36x2	650408	6	Part of rotator frame assembly
29	O-ring 6,07x1,78	712422	2	Part of rotator frame assembly
30	O-ring 15,6x1,78	710912	1	Part of rotator frame assembly
31	O-ring 12,42x1,78	710973	4	Part of rotator frame assembly
32	Connection block ECHF	1028391	1	Part of rotator frame assembly
33	O-ring 20,35x1,78 70 shore	710974	2	
34	Connection 3/4" ECHF S1	1031024	1	
35	Socket Head Screw 5x60	610409	2	
36	Washer NL10	611041	2	Part of rotator frame assembly
37	Socket Head Screw 10x50	610457	1	Part of rotator frame assembly
38	Socket Head Screw 10x90	610465	1	

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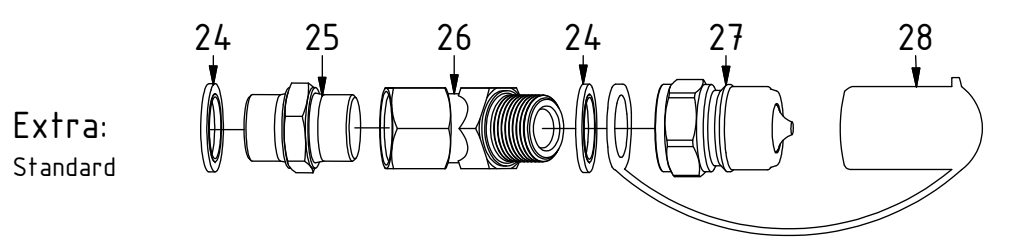
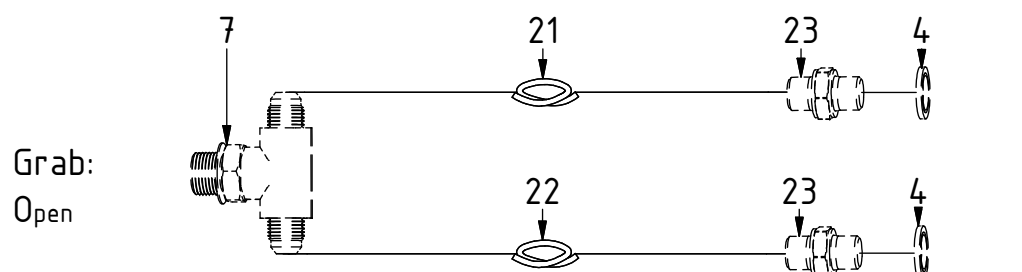
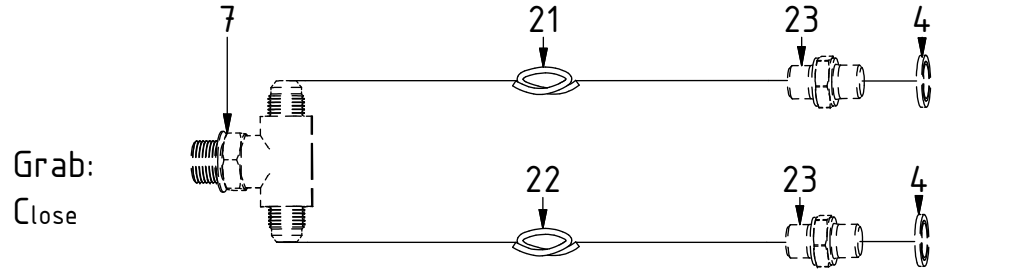
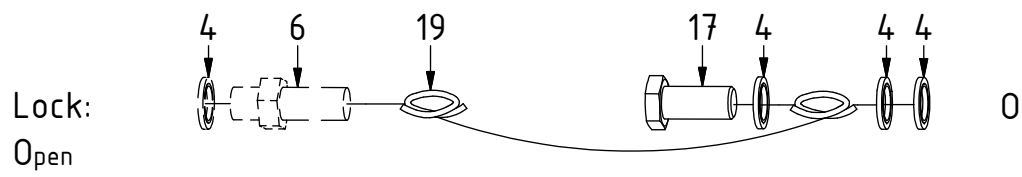
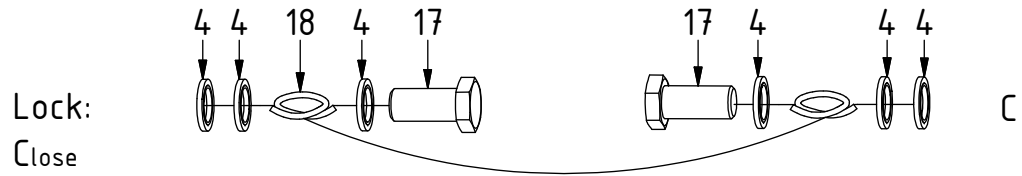
POS	DESCRIPTION	PART	QTY	COMMENTS
2	Pipe plug 1/4"	711508	2	Loctite 5400
3	Plug 3/8"	711504	2	
4	Sealing washer 1/4"	710702	14	QTY: 4 part of Grab adapter
5	Plug 1/4"	711505	4	
6	Bulkhead adapter 1/4"	710240	1	
7	Adapter "T" 403-04-06	712224	2	
8	Plug 1/2"	711500	1	

POS in order of assembly

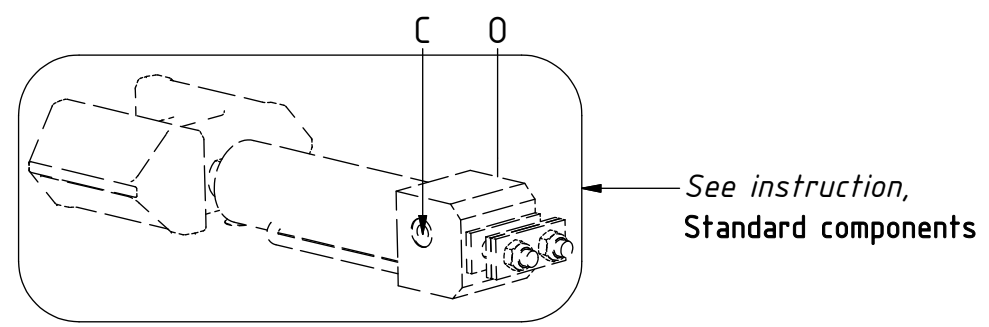
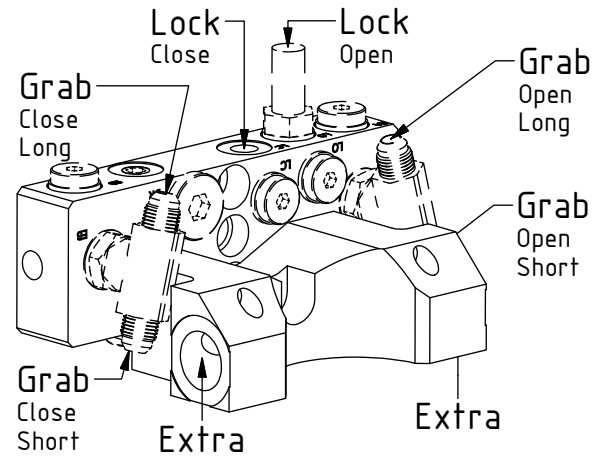


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POS in order of assembly



POS	DESCRIPTION	PART	QTY	COMMENTS
4	Sealing washer 1/4"	710702	14	QTY: 4 part of Grab adapter
6	Bulkhead adapter 1/4"	710240	1	
7	Adapter "T" 403-04-06	712224	2	
17	Banjobolt 1/4"	710271	3	
18	Hose Lock Close	7000056	1	
19	Hose Lock Open	7000096	1	
20	Hose kit - Grab	7000071	1	(POS.21-22 included)
21	Hose Grab Long	7000058	2	
22	Hose Grab Short	7000057	2	
23	Adapter 1/4"	710135	4	Part of Grab adapter
24	Sealing washer 3/4"	710706	4	
25	Adapter Bsp 3/4" male - male	710126	2	
26	Adapter 45° 3/4" male - female	712217	2	
27	Quick coupling 3/4"	790193	2	
28	Dust protection 3/4"	790195	2	



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18	Hose Lock Close	7000056	1	
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20	Hose kit - Grab	7000071	1	(POS.21-22 included)
21	Hose Grab Long	7000058	2	
22	Hose Grab Short	7000057	2	

