

COVERSHEET

Planned document changes:

Briefly:

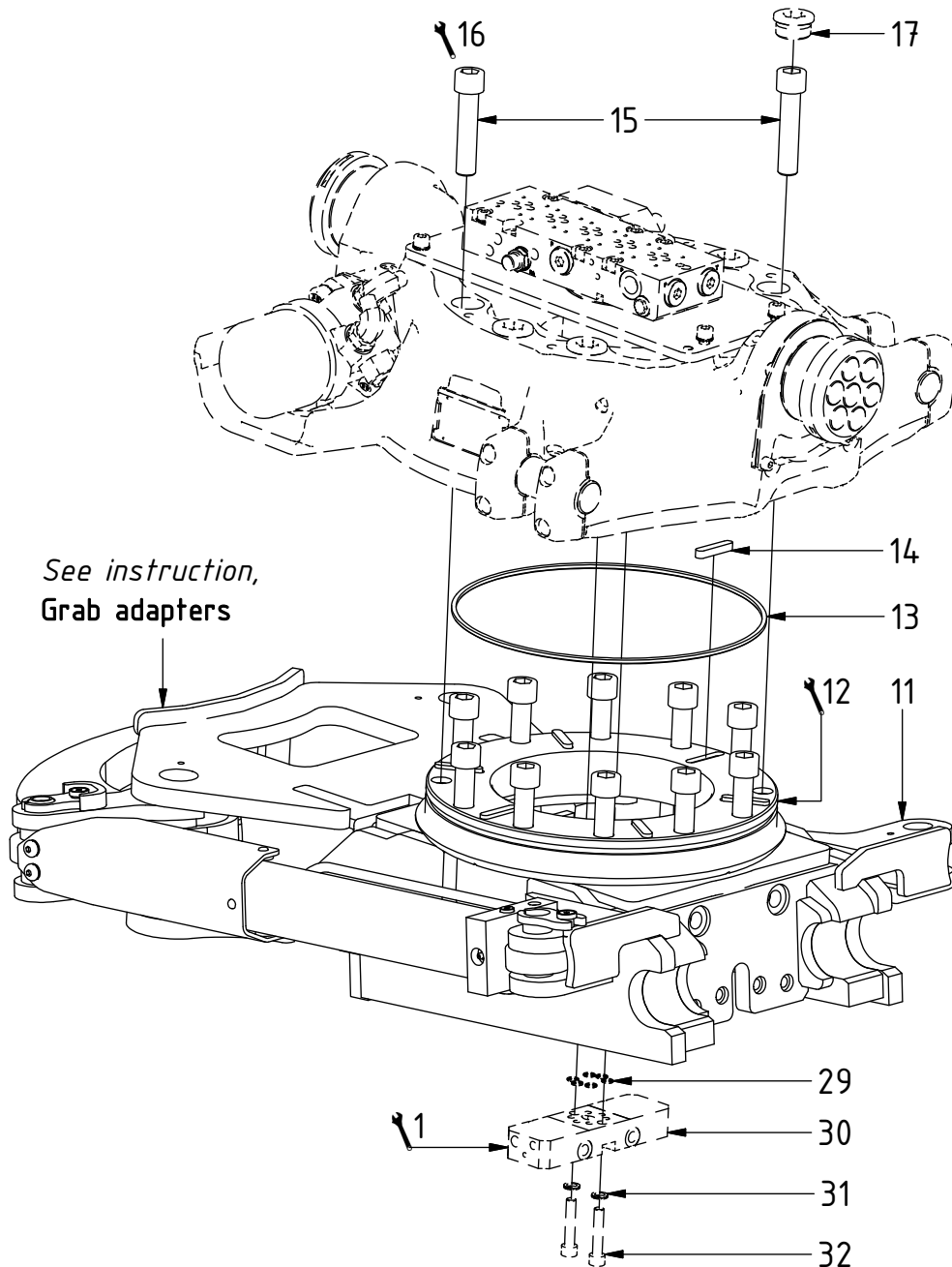
No planned changes.

Document changes:

<u>Date:</u>	<u>Change:</u>	<u>Rev. after change:</u>
2021-08-16	Screws updated. Coversheet added.	C

EC219 - S60 GR20

POS in order of assembly

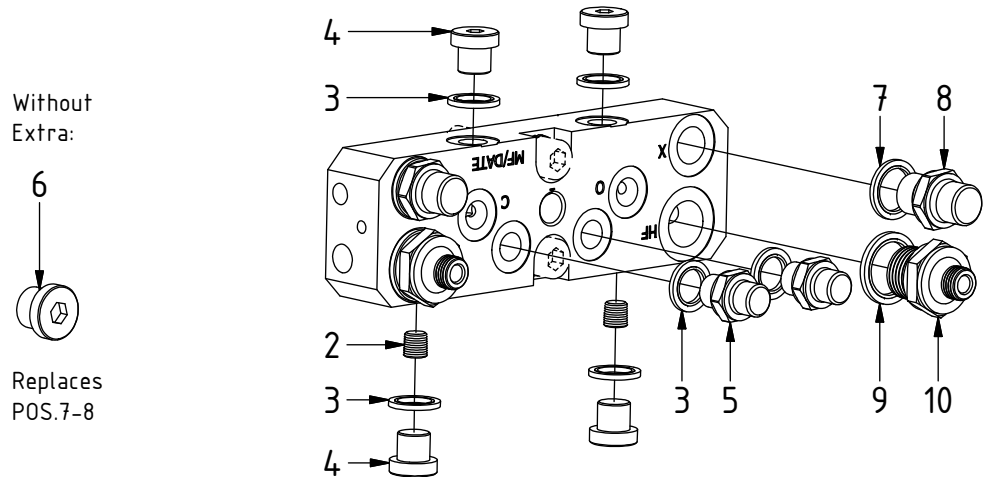


POS	DESCRIPTION	PART	QTY	COMMENTS
1	See p.3 connection block config.			
11	Quick hitch S60 GR20 EC219 Compl.	1018535	1	Grab adapter included
12	Grease the ring			
13	O-ring 319,3x5,7	710908	1	
14	Feather Key	650102	6	
15	Socket Head Screw 20x90	610556	12	Torque: 649Nm
16	Torque tighten quick hitch to rotator frame, six holes. Rotate to access the remaining holes			
17	Pipe plug M36x2	650408	6	Part of rotator frame assembly
29	O-ring 9,25x1,78	710901	6	Part of rotator frame assembly
30	Connection block	1024046	1	Part of rotator frame assembly
31	Washer NL10	611041	6	Part of rotator frame assembly
32	MC6S M10x50 12.9 Geomet	611515	2	Part of rotator frame assembly

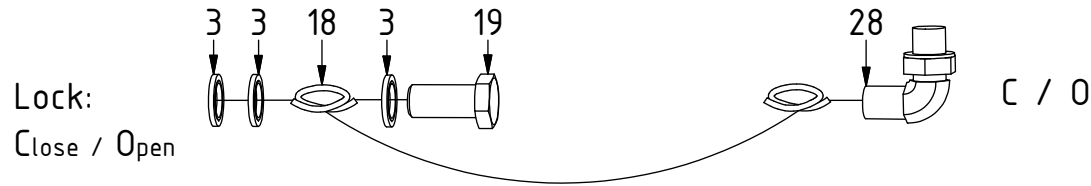
EC219 - S60 GR20

POS	DESCRIPTION	PART	QTY	COMMENTS
2	Plugg 1/8 BSPT	711523	2	Loctite 5400
3	Washer GBR04 1/4	710702	16	QTY: 4 part of Grab adapter
4	Plug 1/4"	711505	4	
5	Adapter 1/4"	710135	2	
6	Plug 3/8"	711504	2	For EC219 Without Extra
7	Washer GBR06 3/8	710703	4	
8	Adapter 3/8"	710106	2	
9	Sealing washer 1/2"	710704	2	
10	Adapter 1/2-1/4	710120	2	

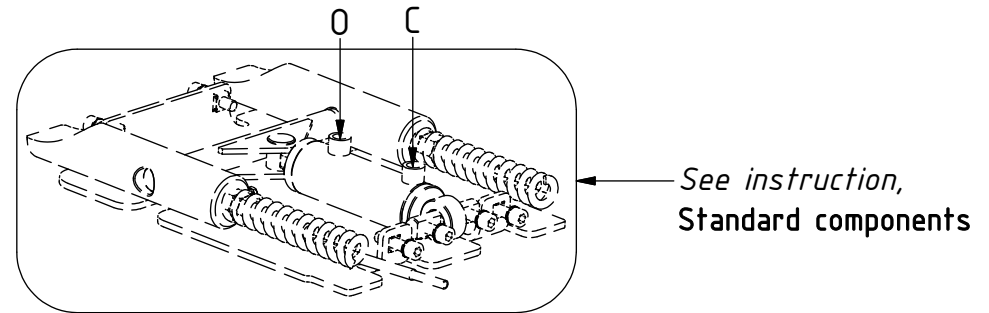
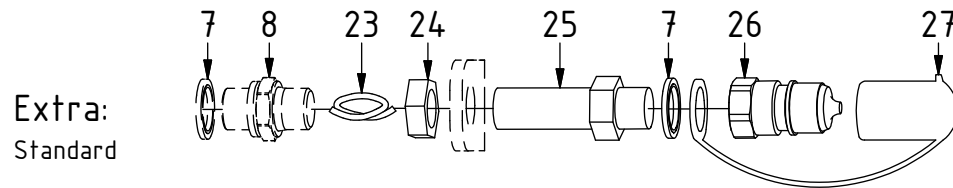
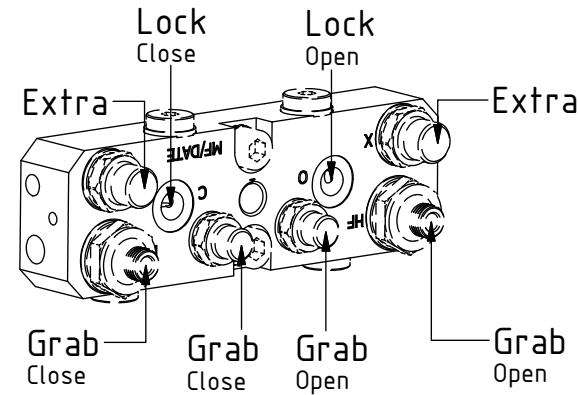
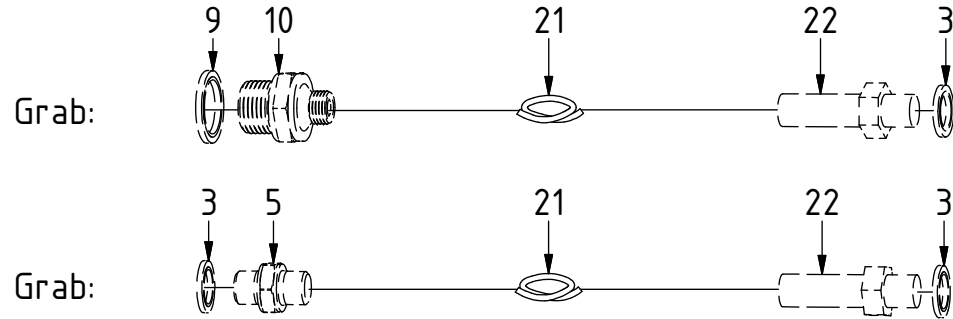
POS in order of assembly



EC219 - S60 GR20



POS	DESCRIPTION	PART	QTY	COMMENTS
3	Washer GBR04 1/4	710702	16	QTY: 4 part of Grab adapter
5	Adapter 1/4"	710135	2	
7	Washer GBR06 3/8	710703	4	
8	Adapter 3/8"	710106	2	
9	Sealing washer 1/2"	710704	2	
10	Adapter 1/2-1/4	710120	2	
18	Hose Lock	740205	2	
19	Banjobolt 1/4"	710271	2	
20	Hose kit (Grab)	740244	1	(POS.21 included)
21	Hose Grab	740238	4	
22	Bulkhead adapter extended 1/4"	710261	4	Part of Grab adapter assembly
23	Hose Extra	740317	2	
24	Bulkhead adapter nut Bsp 3/8"	710252	2	
25	Bulkhead adapter extended 3/8"	710262	2	
26	Quick coupling 3/8"	790113	2	
27	Dust Protection 3/8"	790120	2	
28	Adapter 90°	710151	2	



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21	Hose Grab	740238	4	
23	Hose Extra	740317	2	

POS in order of assembly

